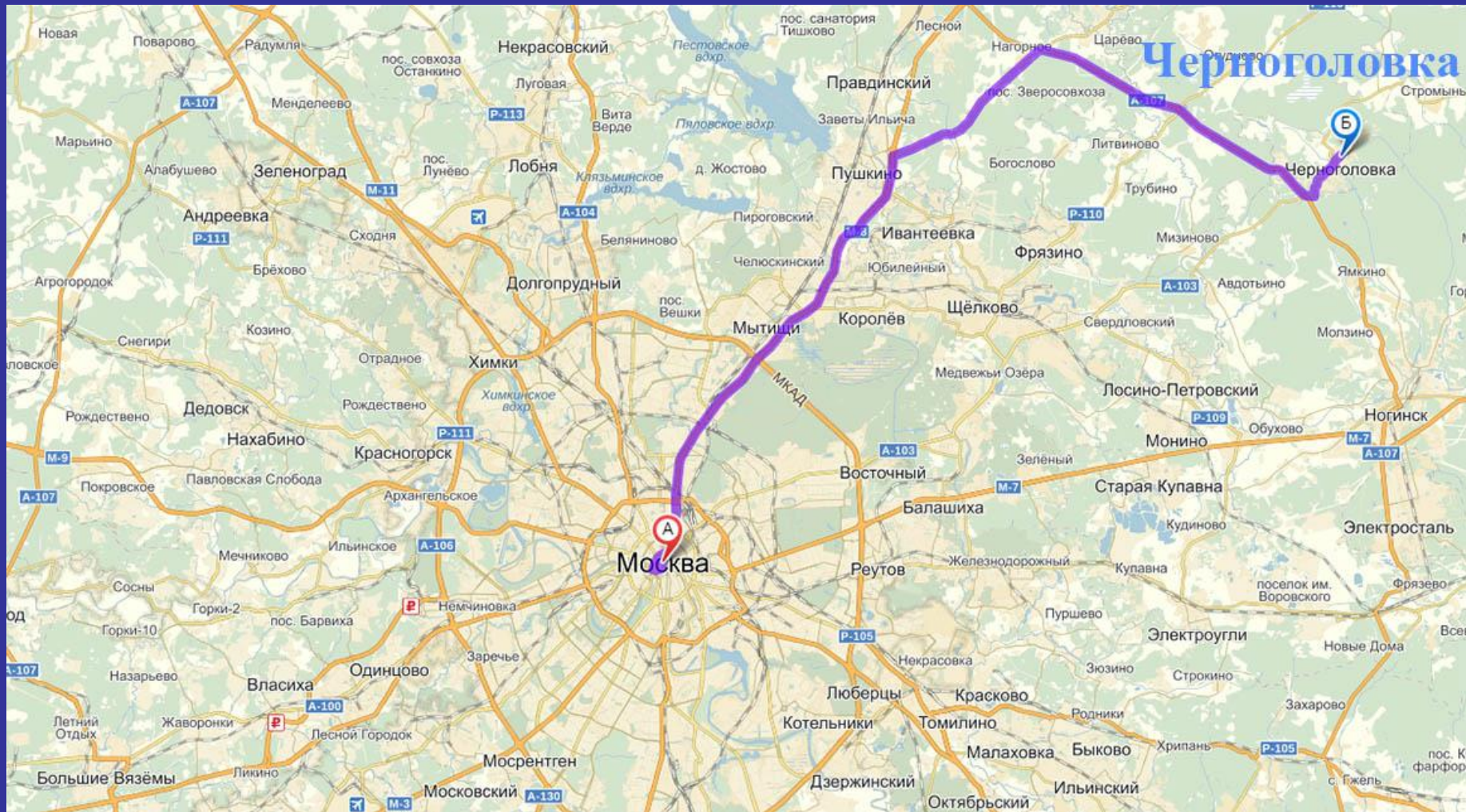


Фазовые превращения и дефекты в кристаллах

Б.Б.Страумал

ИФТТ РАН, НЦЧ РАН





Черноголовка, где это?



Черноголовка, вид сверху



Черноголовка, вид сверху

Черноголовка, основатели



Фазовые превращения:

-- в объеме

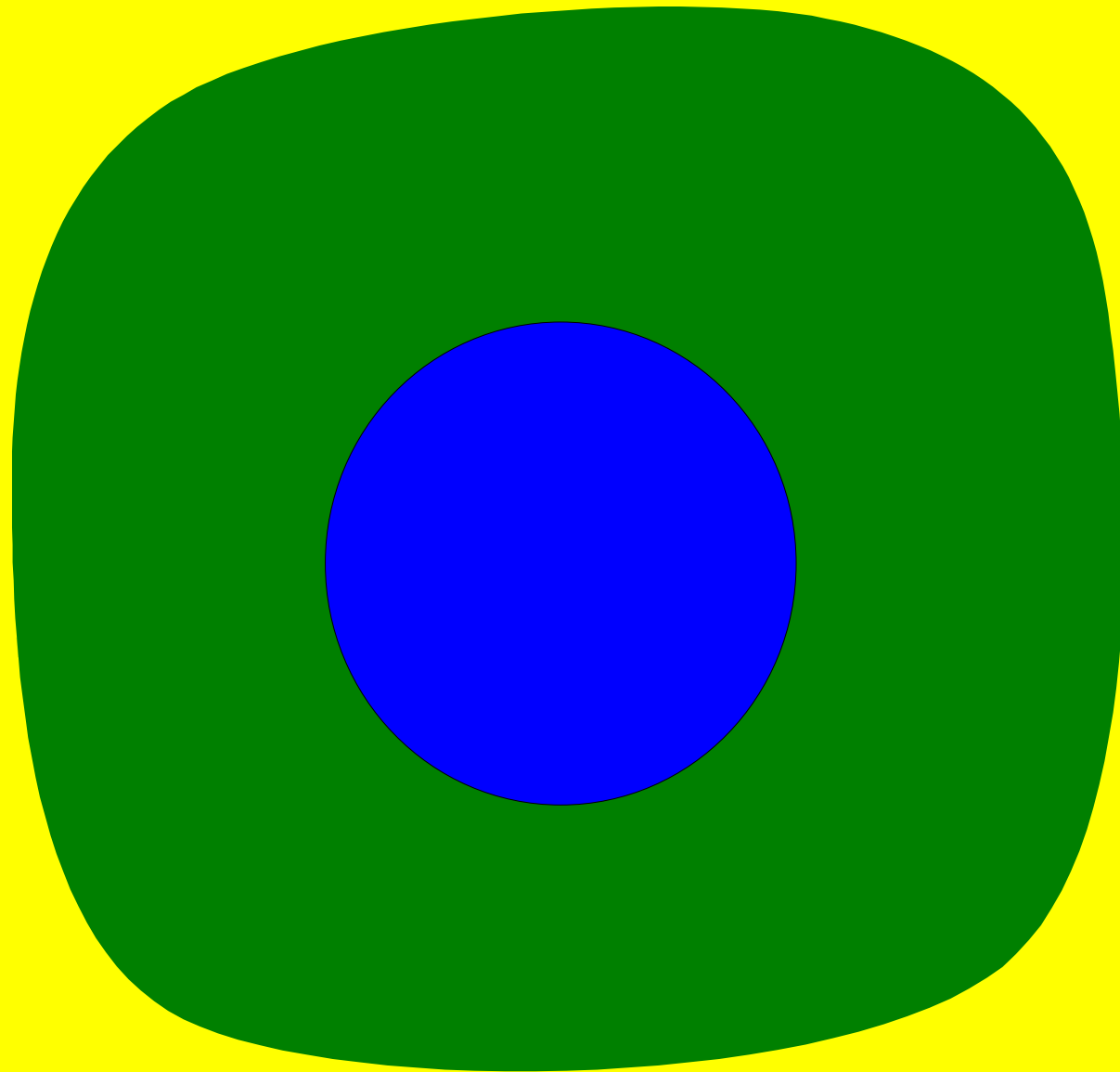
**-- на внешних и внутренних границах
раздела**

Фазовые превращения:

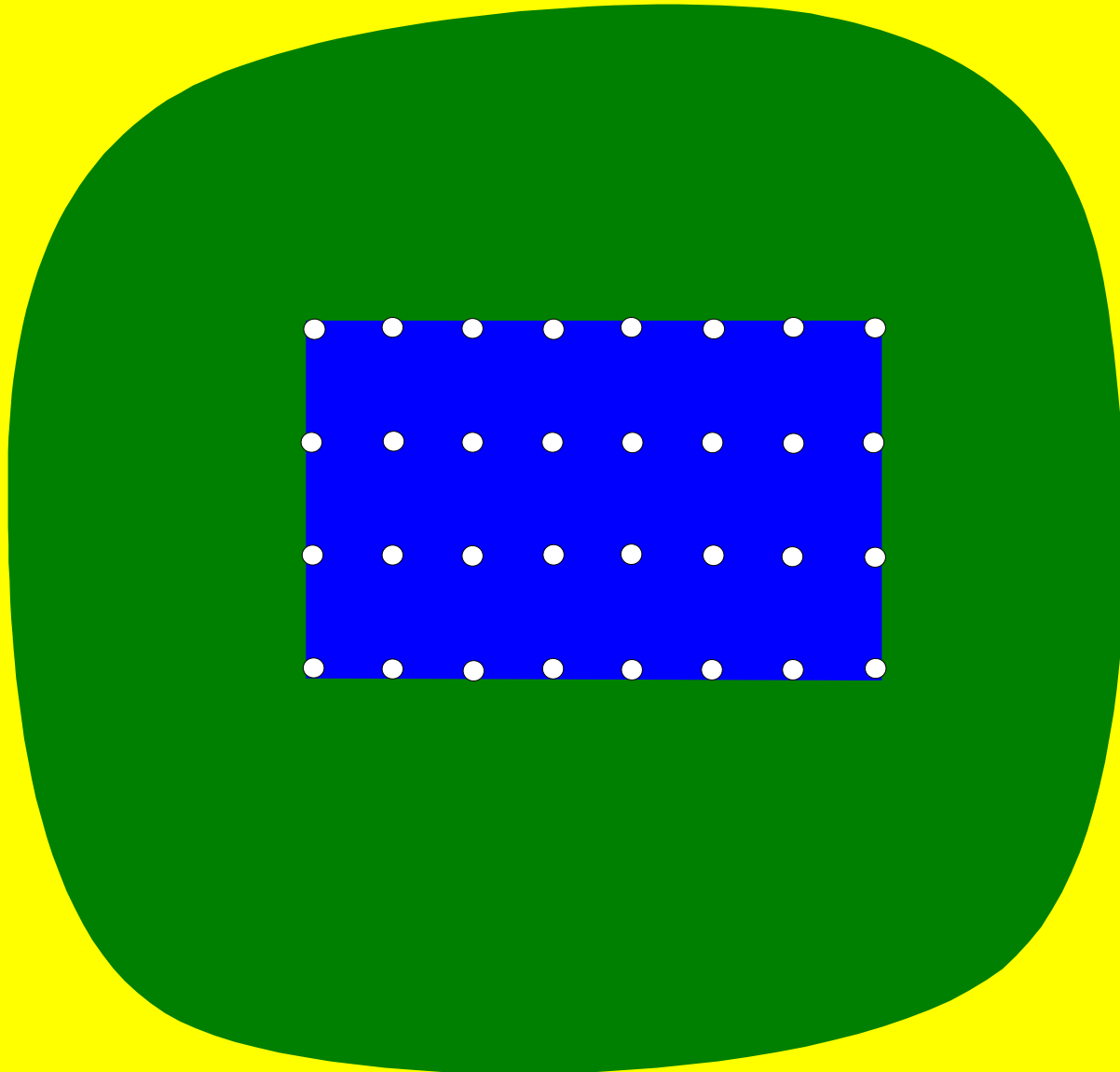
**-- на внешних поверхностях
(ограничение-потеря огранки)**

Why the facets of surfaces and interfaces appear?

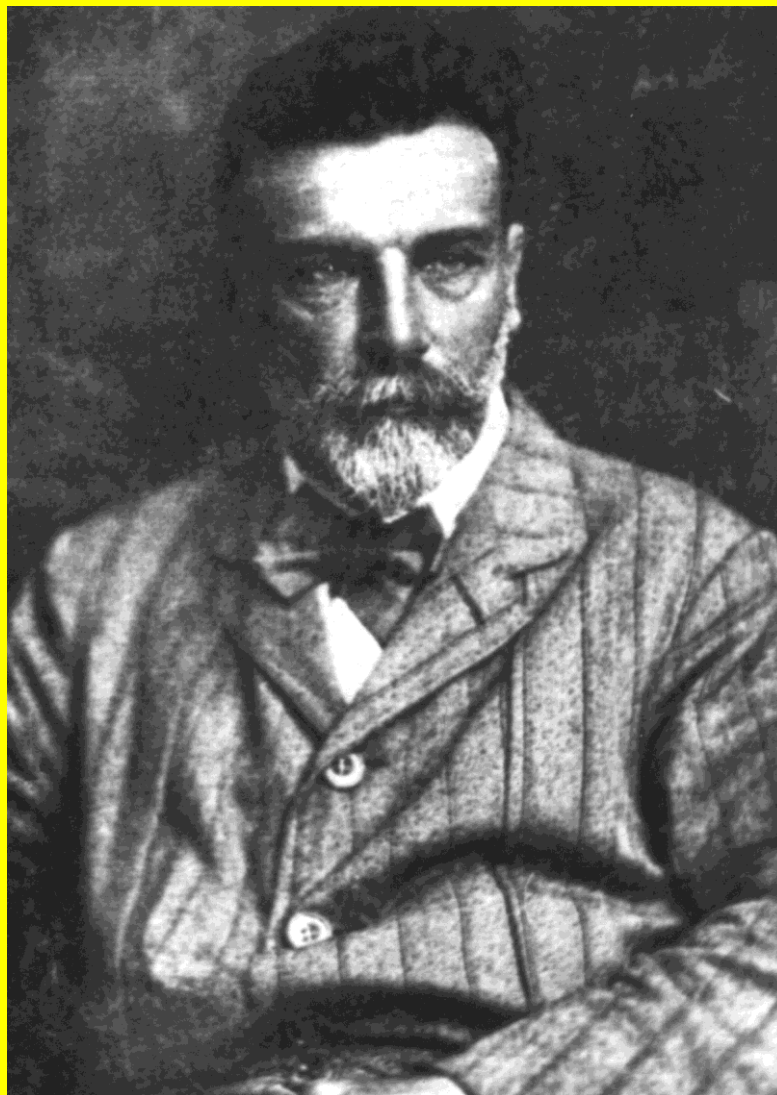
Two amorphous phases: smooth interface



Crystal inside of an amorphous phase



Equilibrium shape of the crystal surface

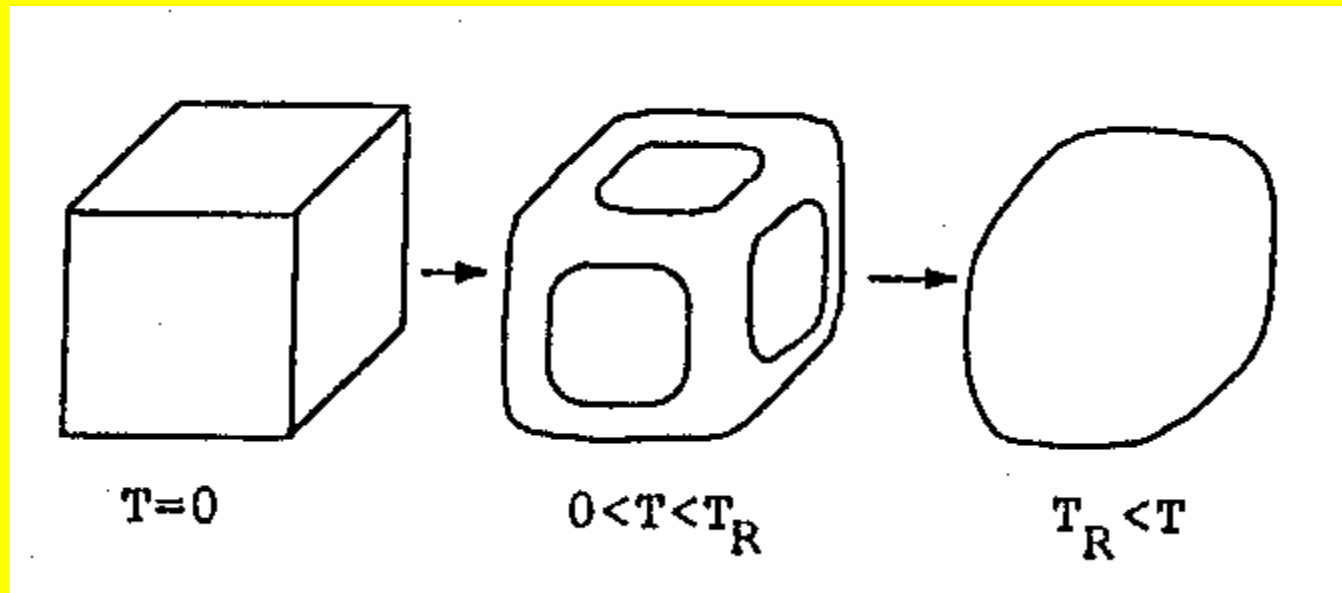


Вульфъ Г.В. О скорости роста и
растворенія кристалловъ
Тр. Варшавск. общ. естествоисп.
1894–1895. Т. 6. вып. 9. С. 7–11.

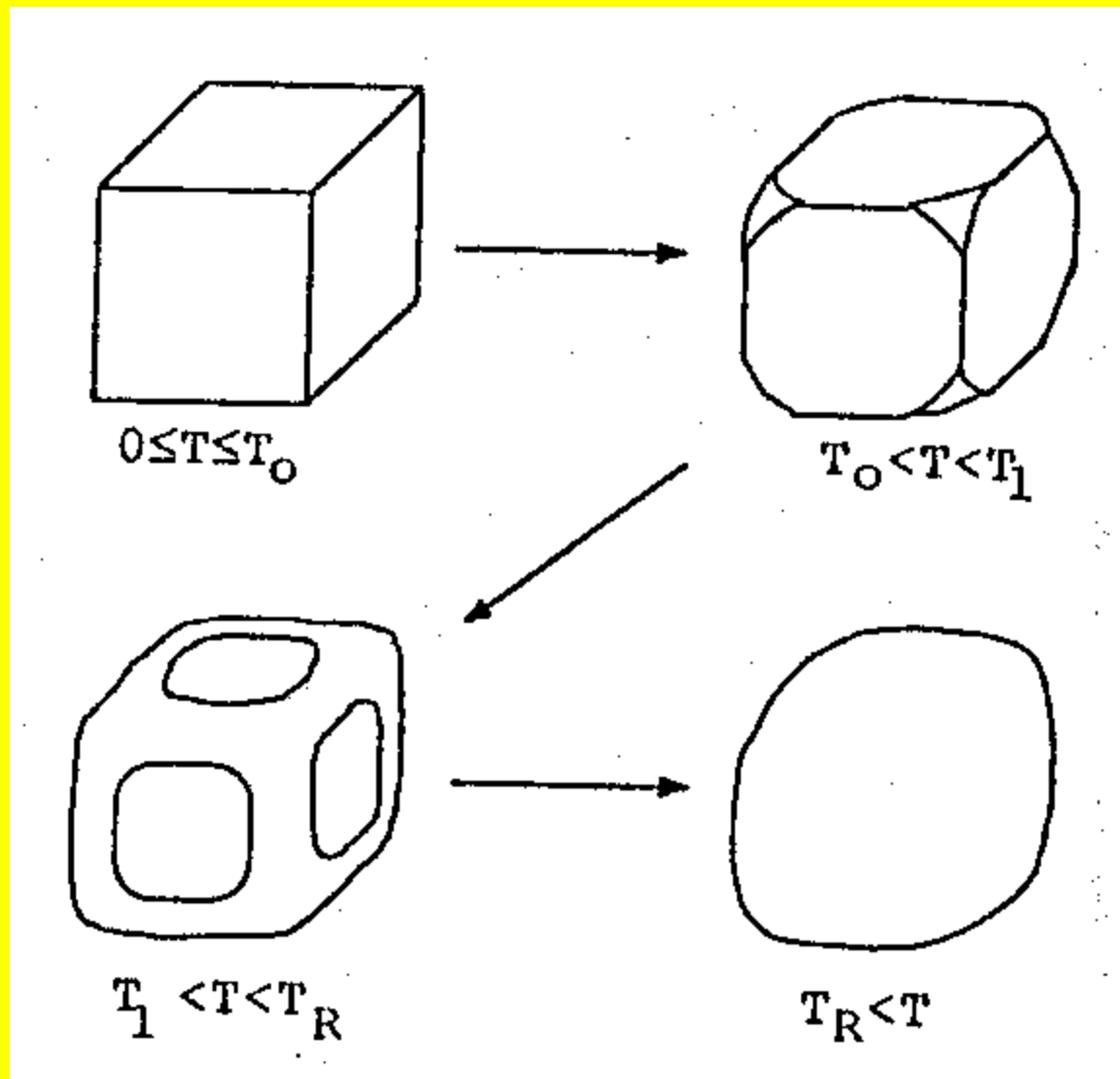
Вульфъ Г.В. Къ вопросу о
скоростяхъ роста и растворенія
кристаллическихъ граней
Изв. Варшавск. ун-та, 1895 (кн. 7–9).
1896 (кн. 1,2). С. 1–120.

Wulff G. Zur Frage der
Geschwindigkeit des Wachstums und
der Auflösung der Krystallflächen
Zeitschrift für Krystallographie 1901.
Vol. 34. P. 449–530.

Temperature influence on the equilibrium shape of the surface

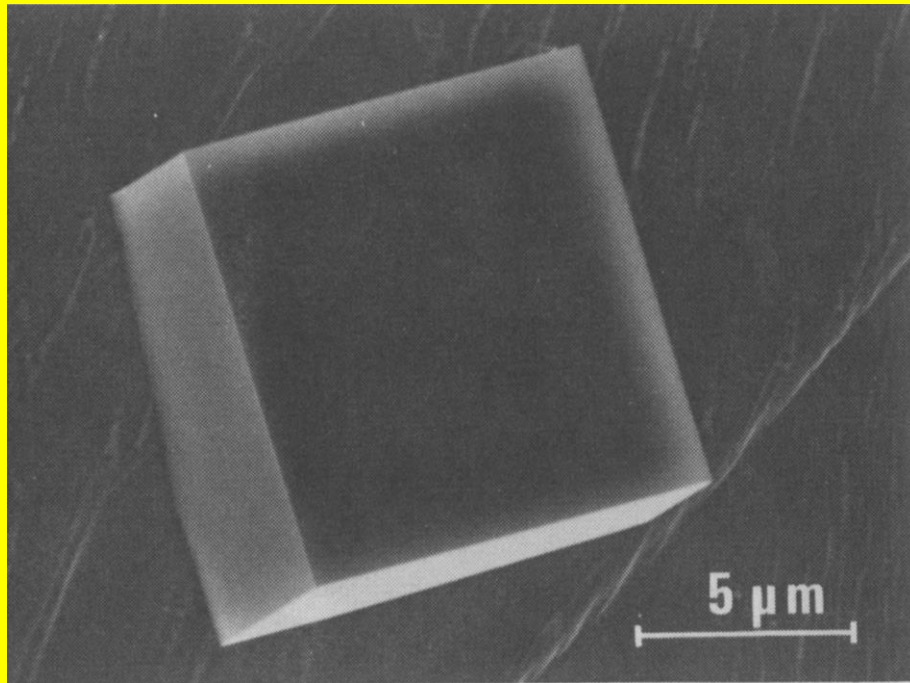


Temperature influence....

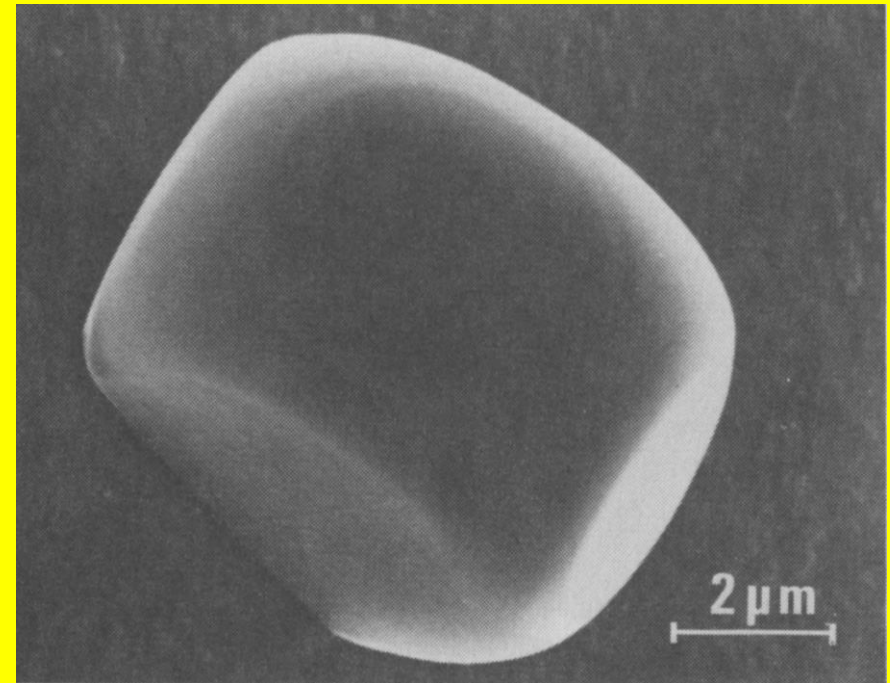


Temperature influence....

NaCl: (100) facets



$T = 620^{\circ}\text{C}$



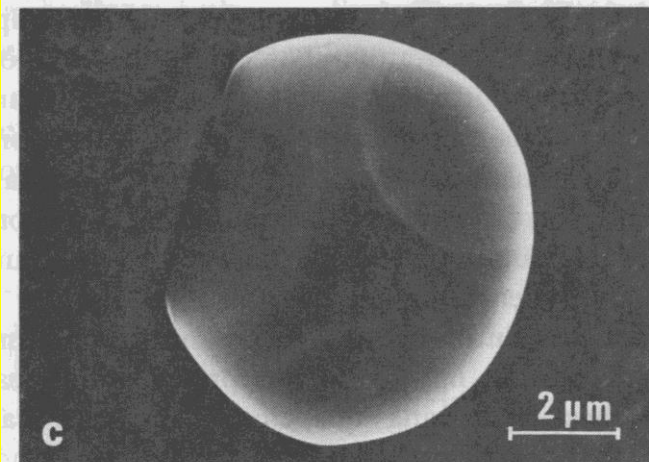
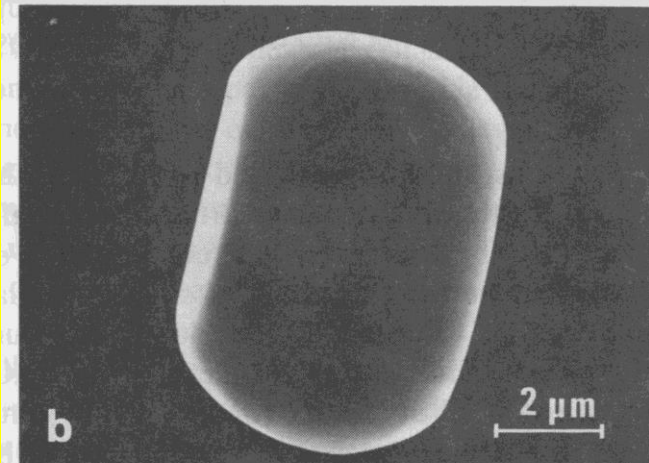
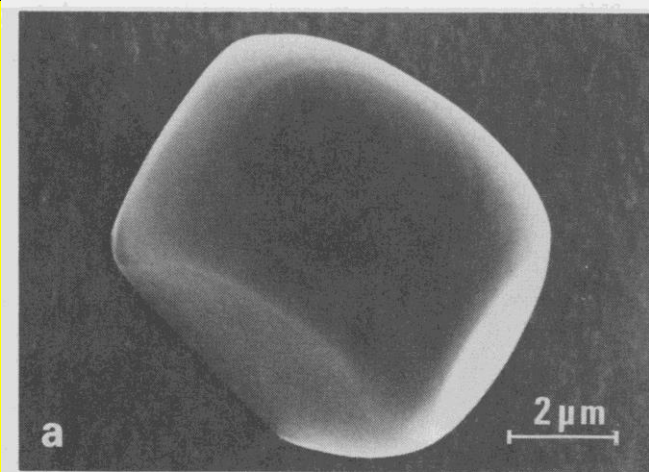
$T = 710^{\circ}\text{C}$

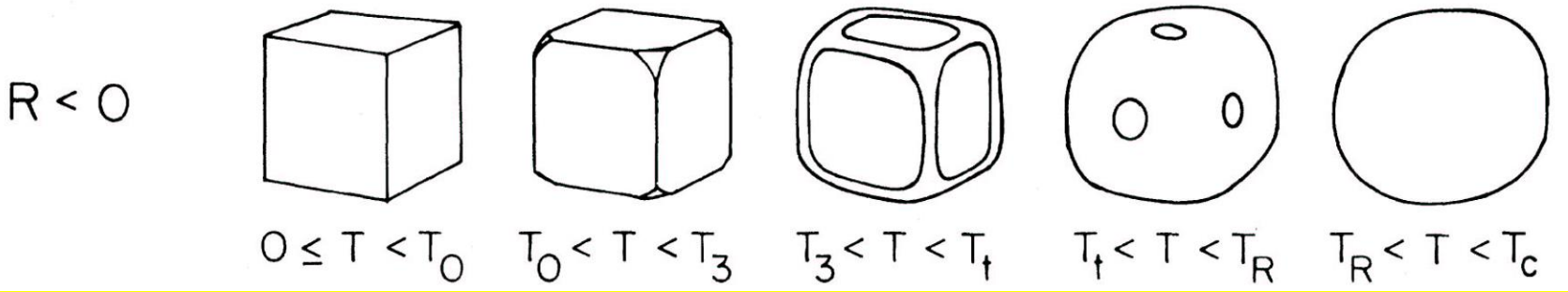
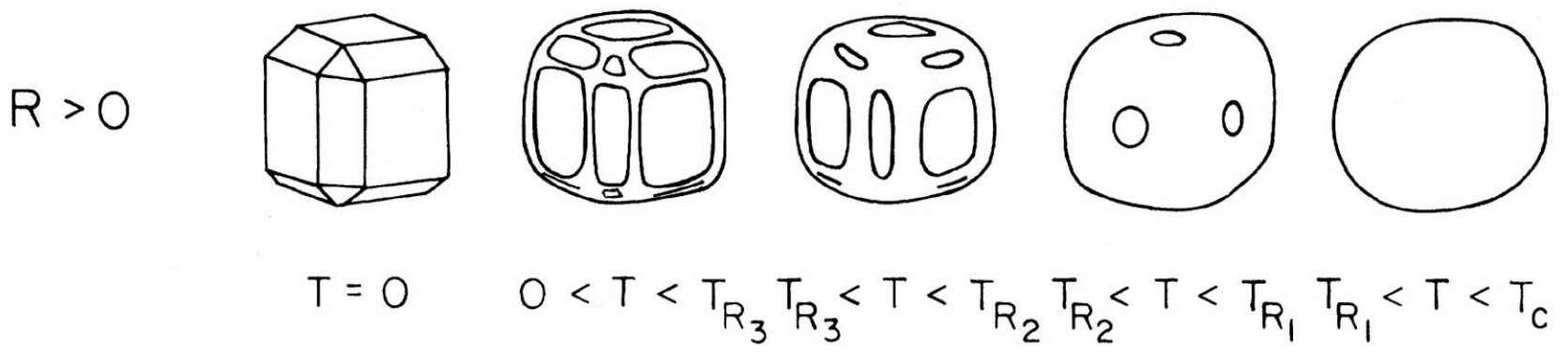
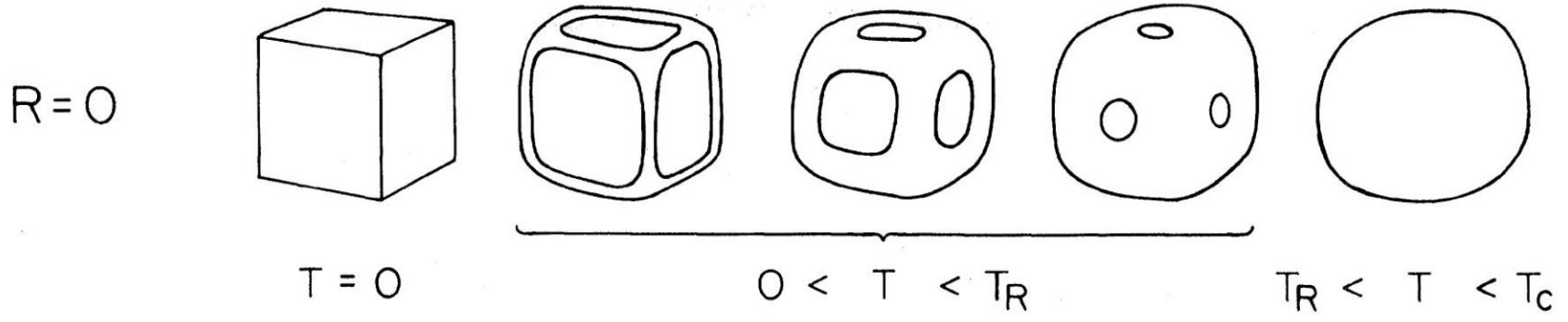
Temperature influence on the equilibrium shape of the surface

NaCl: (100) facets

$T = 710 \text{ } ^\circ\text{C}$

J.C. Heyraud, J.J. Métois,
J. Crystal Growth 84 (1987) 503



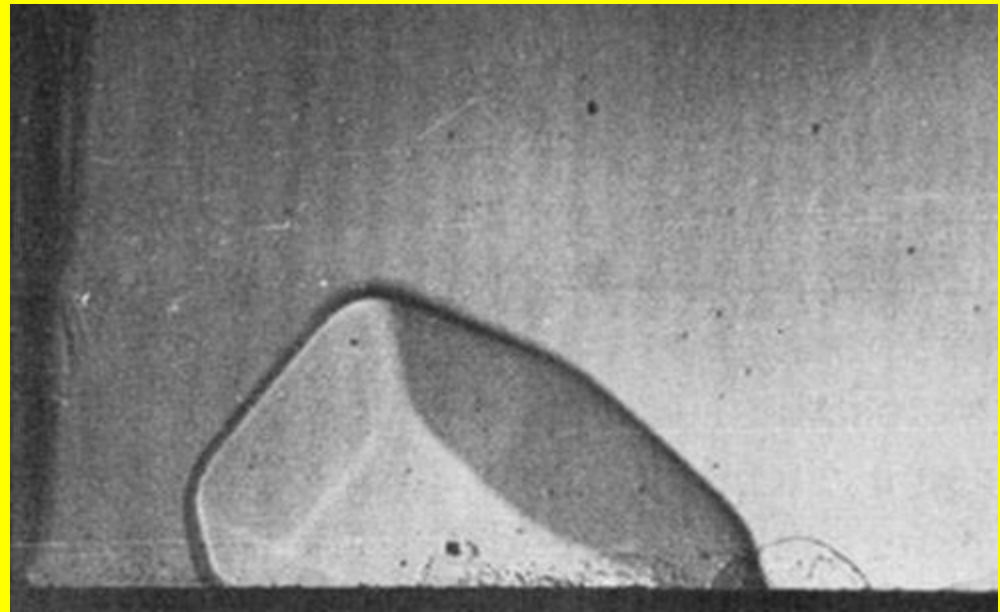


Lattice gas model with NN and NNN interactions
 C. Rottman, R. Wortis, *Phys. Rev. B* 29 (1984) 328

Temperature influence....

He⁴: third
roughening
transition

$T = 0.4 \text{ K}$



$T = 0.35 \text{ K}$



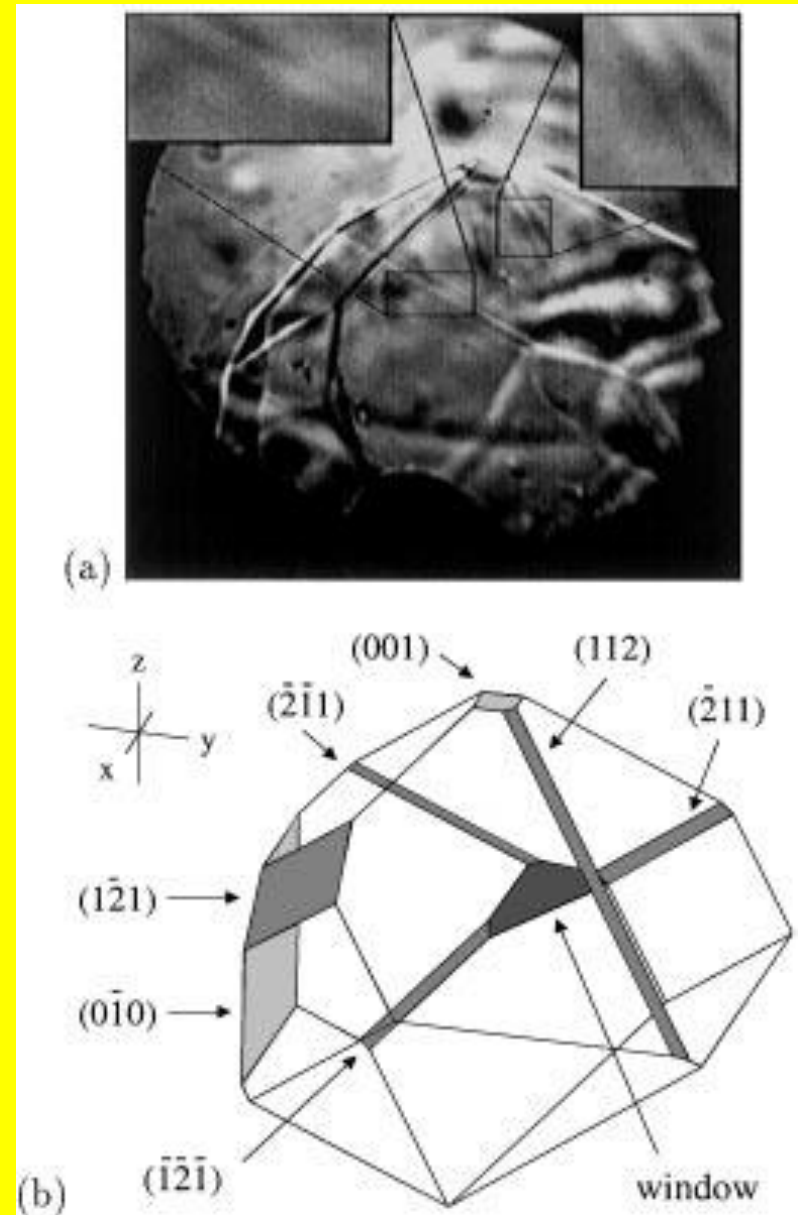
R.E.Wolf, S. Balibar, *Phys.
Rev. Lett.* 51 (1983) 1366

Temperature influence....

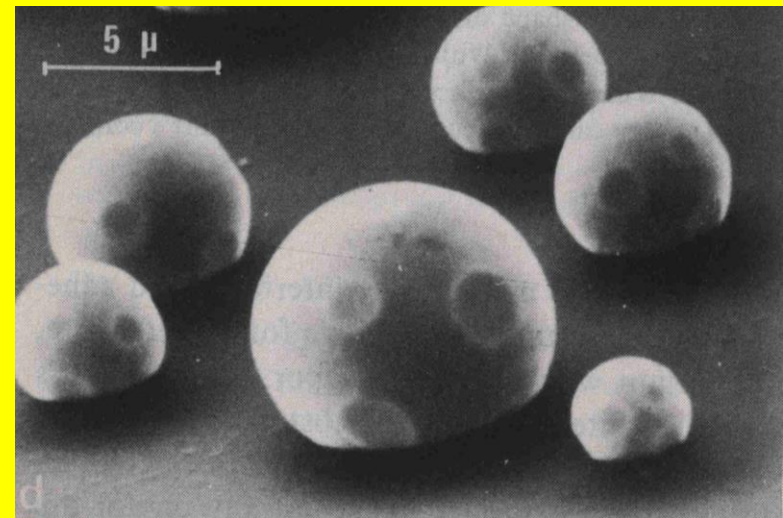
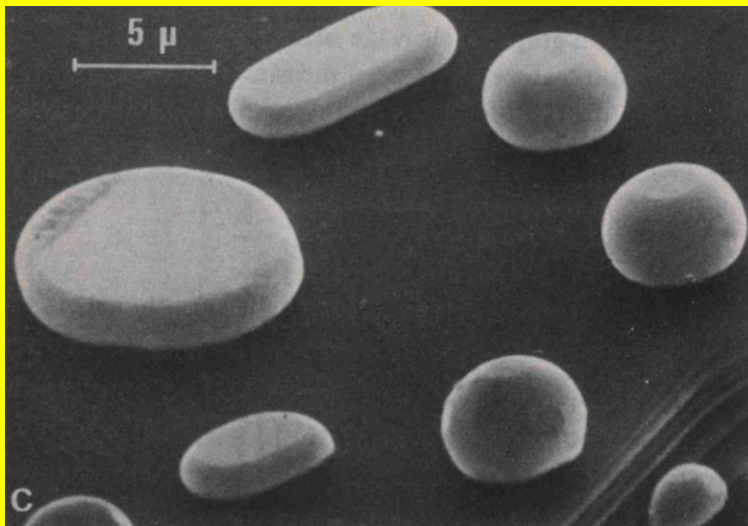
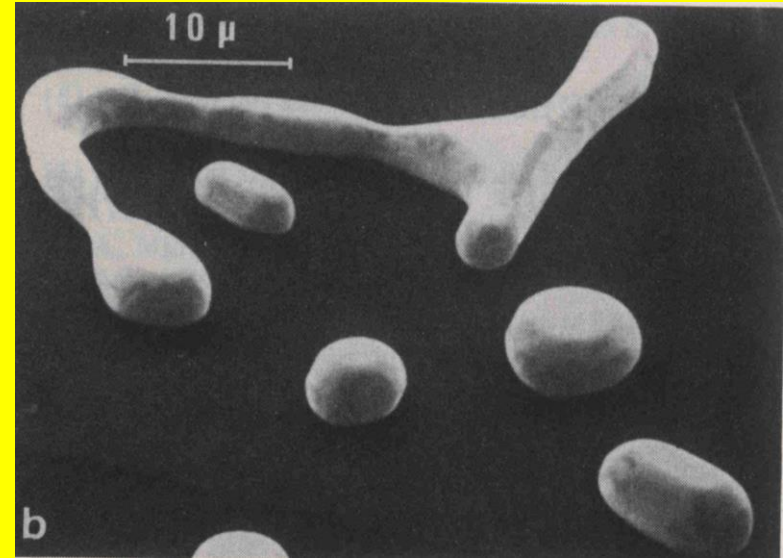
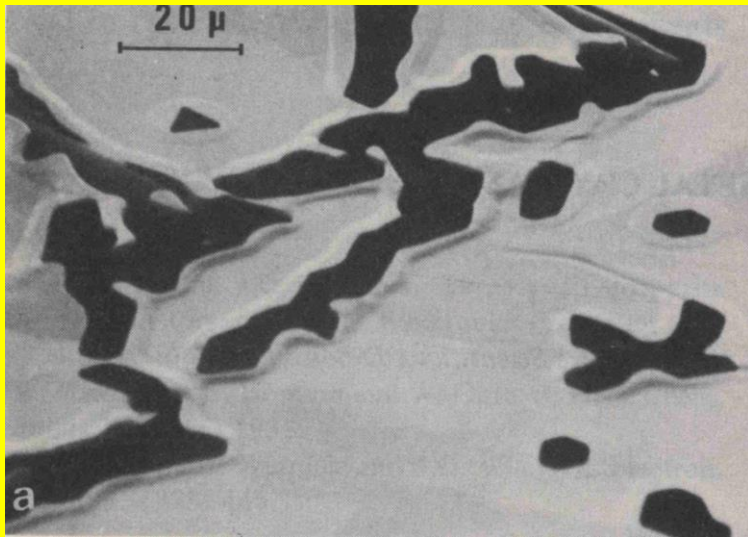
He^3 : (100), (110)
and (112) facets

$T = 0.022 \text{ K}$

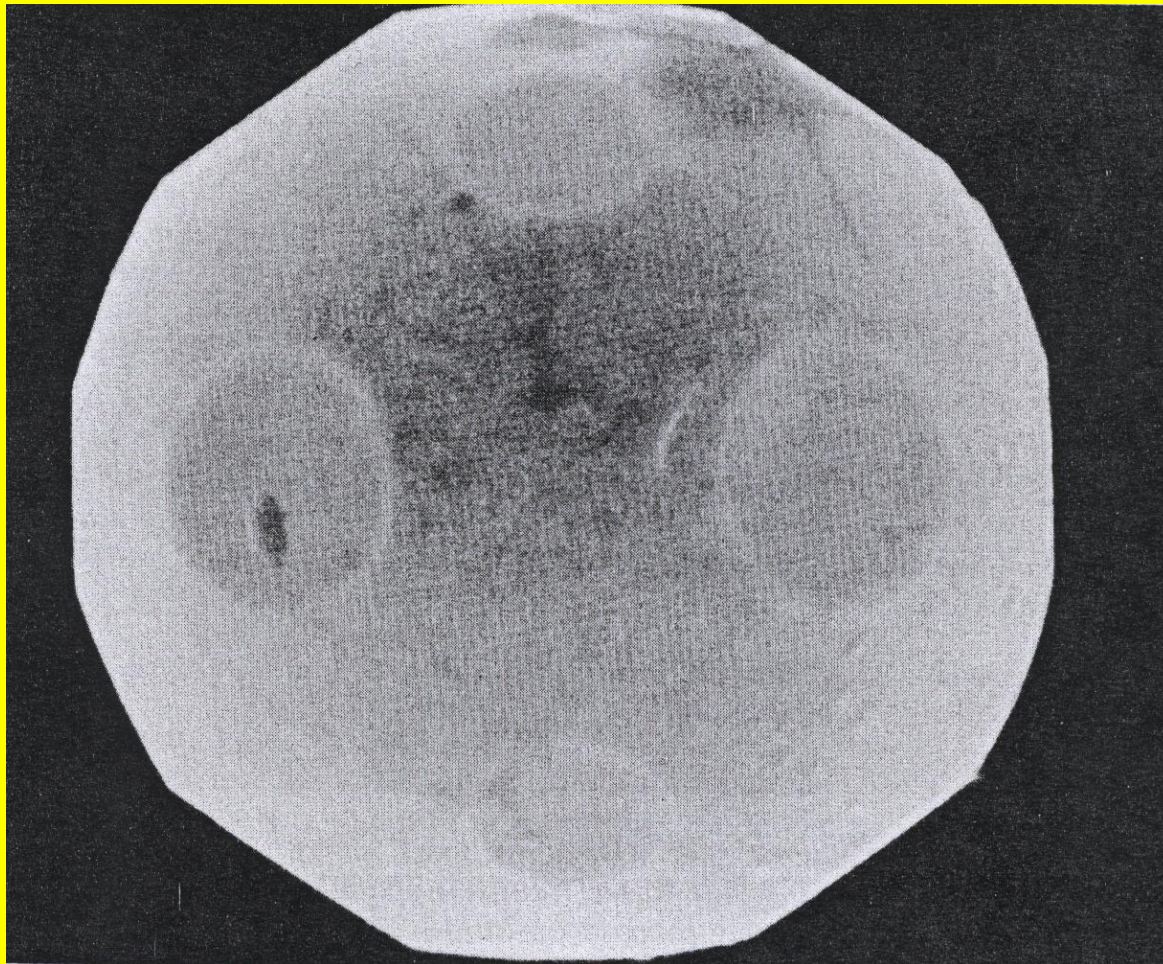
R. Wagner, S.C. Steel, O.A. Andreeva,
R. Jochemsen, G. Frossati. *Phys. Rev.
Lett.* 76 (1996) 263



Au single crystals at $0.95 T_m$



Au single crystal at $0.95 T_m$ (111) and (100) facets



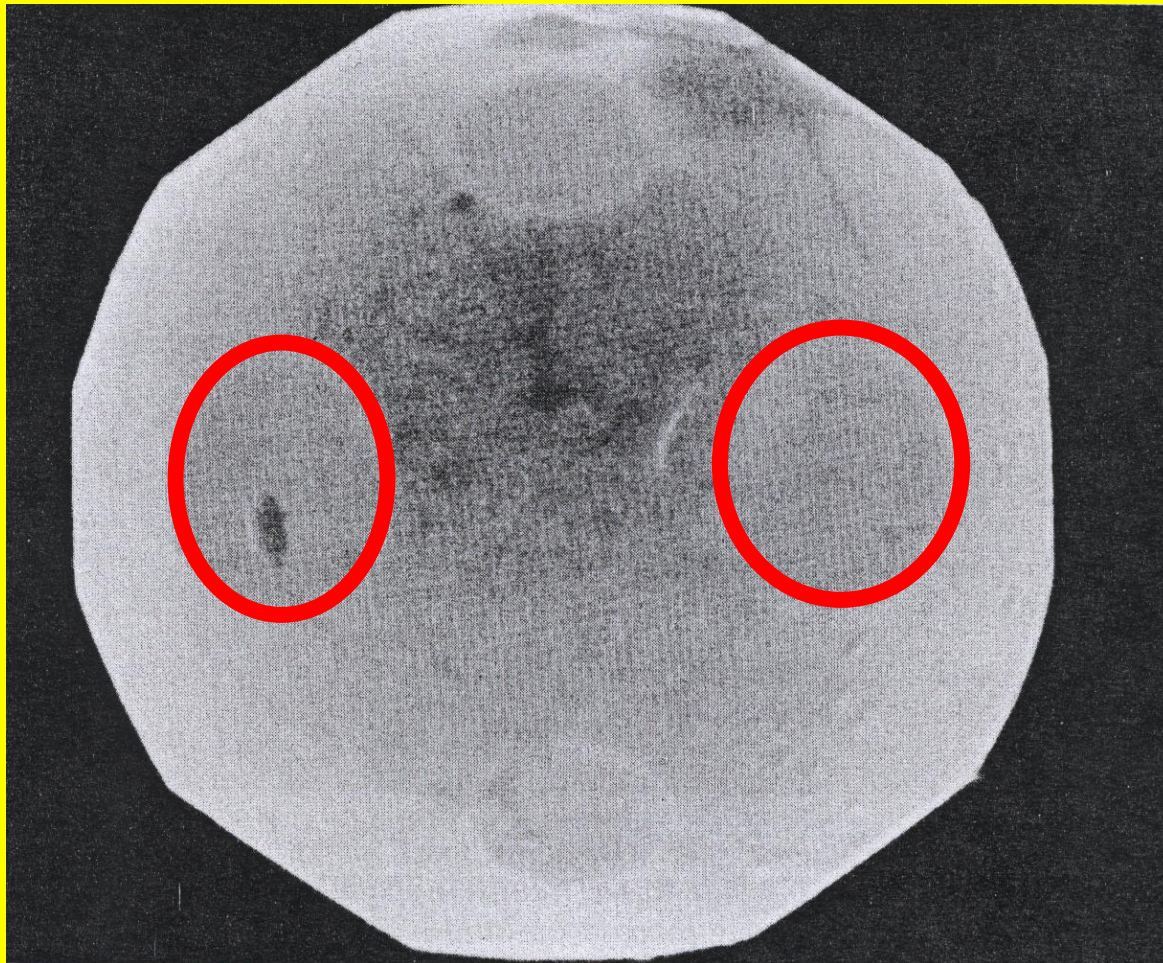
J.C. Heyraud, J.J. Metois: J. Cryst. Growth 50, 571 (1980)

Au single crystal at $0.95 T_m$ (111) and (100) facets



J.C. Heyraud, J.J. Metois: J. Cryst. Growth 50, 571 (1980)

Au single crystal at $0.95 T_m$ (111) and (100) facets



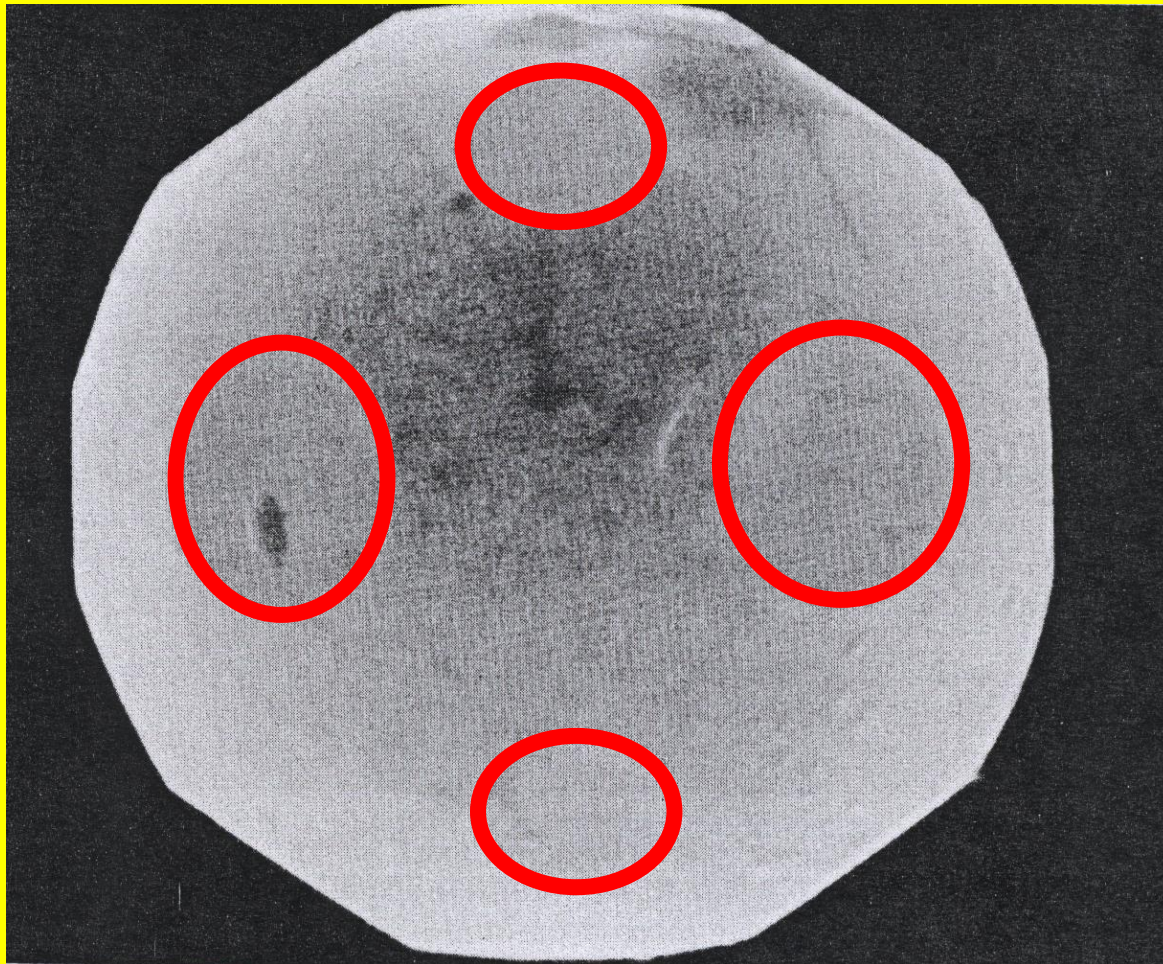
J.C. Heyraud, J.J. Metois: J. Cryst. Growth 50, 571 (1980)

Au single crystal at $0.95 T_m$ (111) and (100) facets



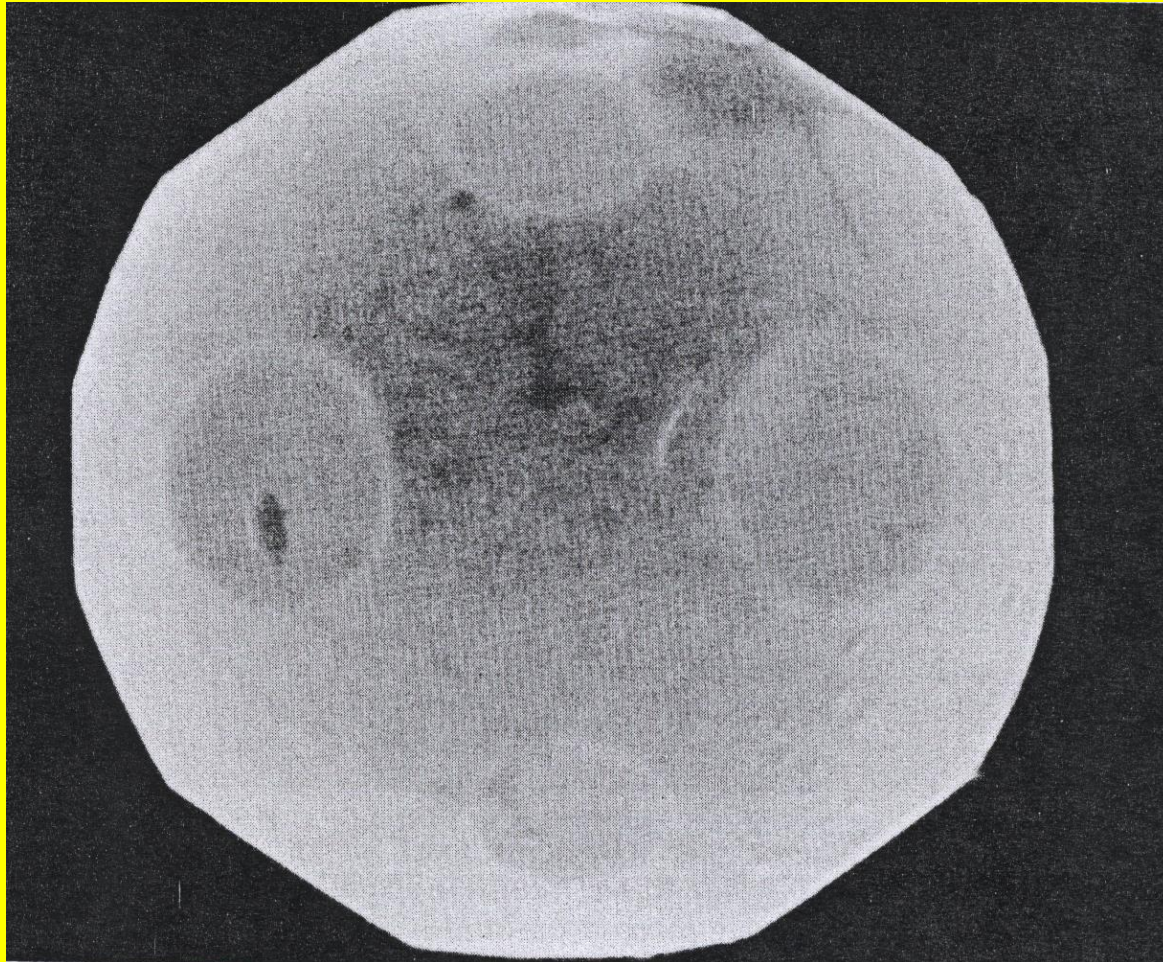
J.C. Heyraud, J.J. Metois: J. Cryst. Growth 50, 571 (1980)

Au single crystal at $0.95 T_m$ (111) and (100) facets



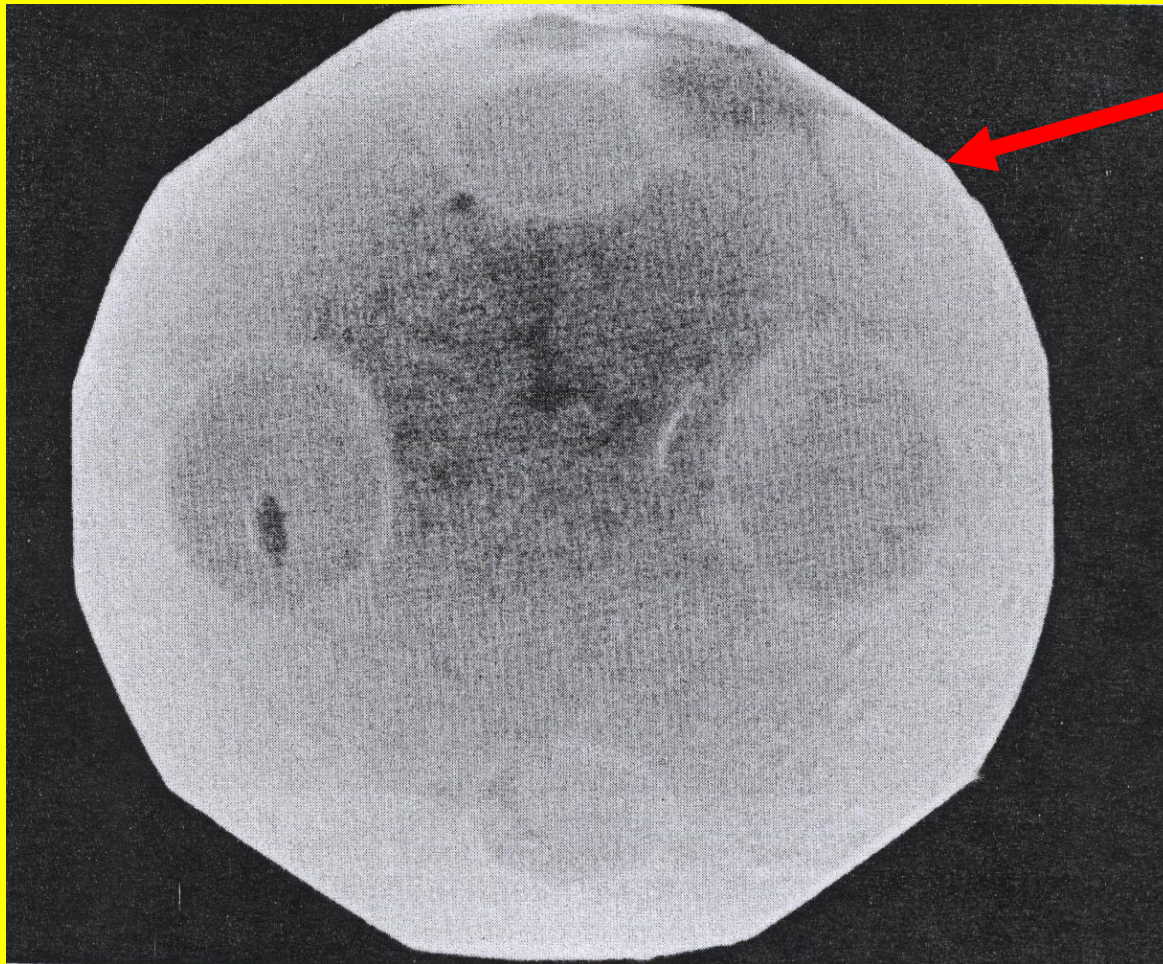
J.C. Heyraud, J.J. Metois: J. Cryst. Growth 50, 571 (1980)

Au single crystal at $0.95 T_m$ Shape discontinuities



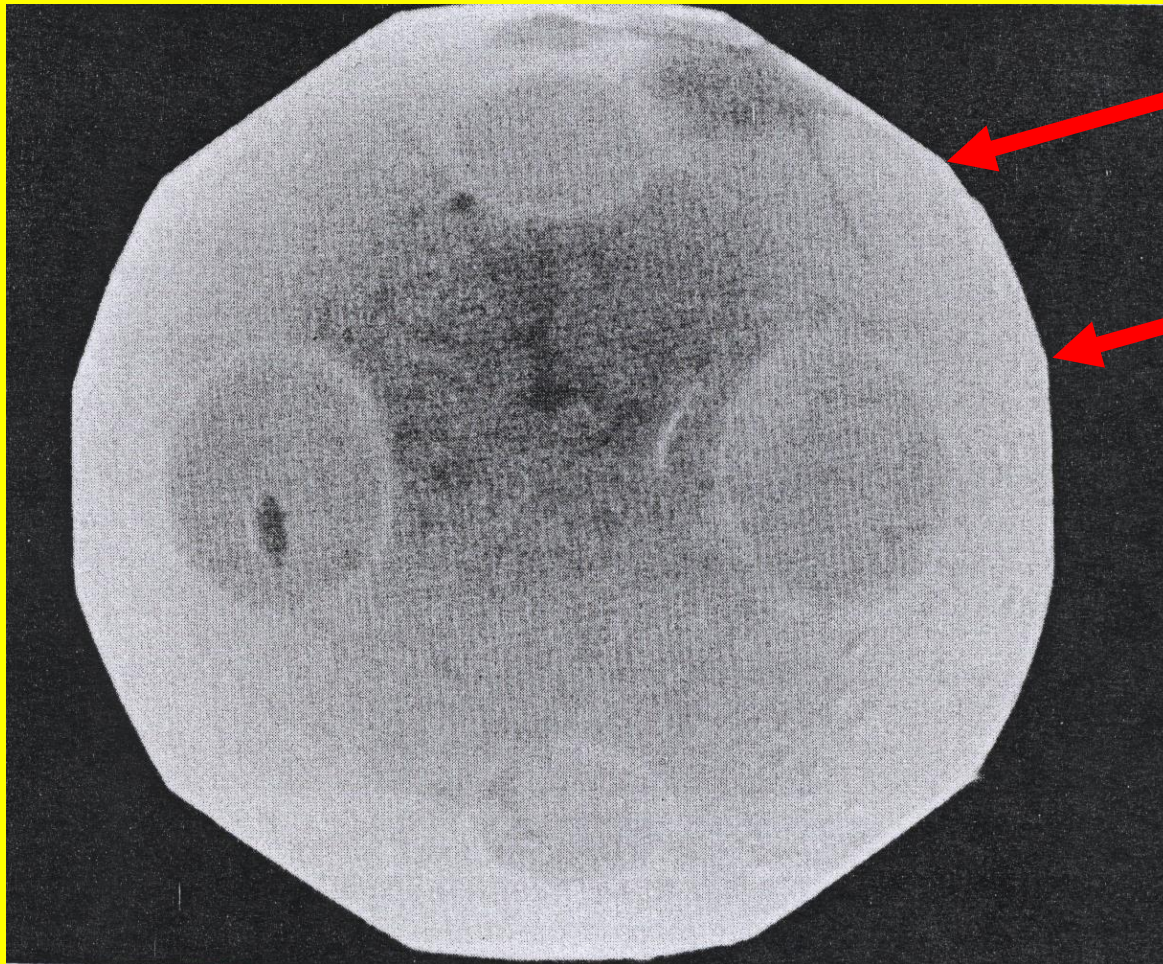
J.C. Heyraud, J.J. Metois: J. Cryst. Growth 50, 571 (1980)

Au single crystal at $0.95 T_m$ Shape discontinuities



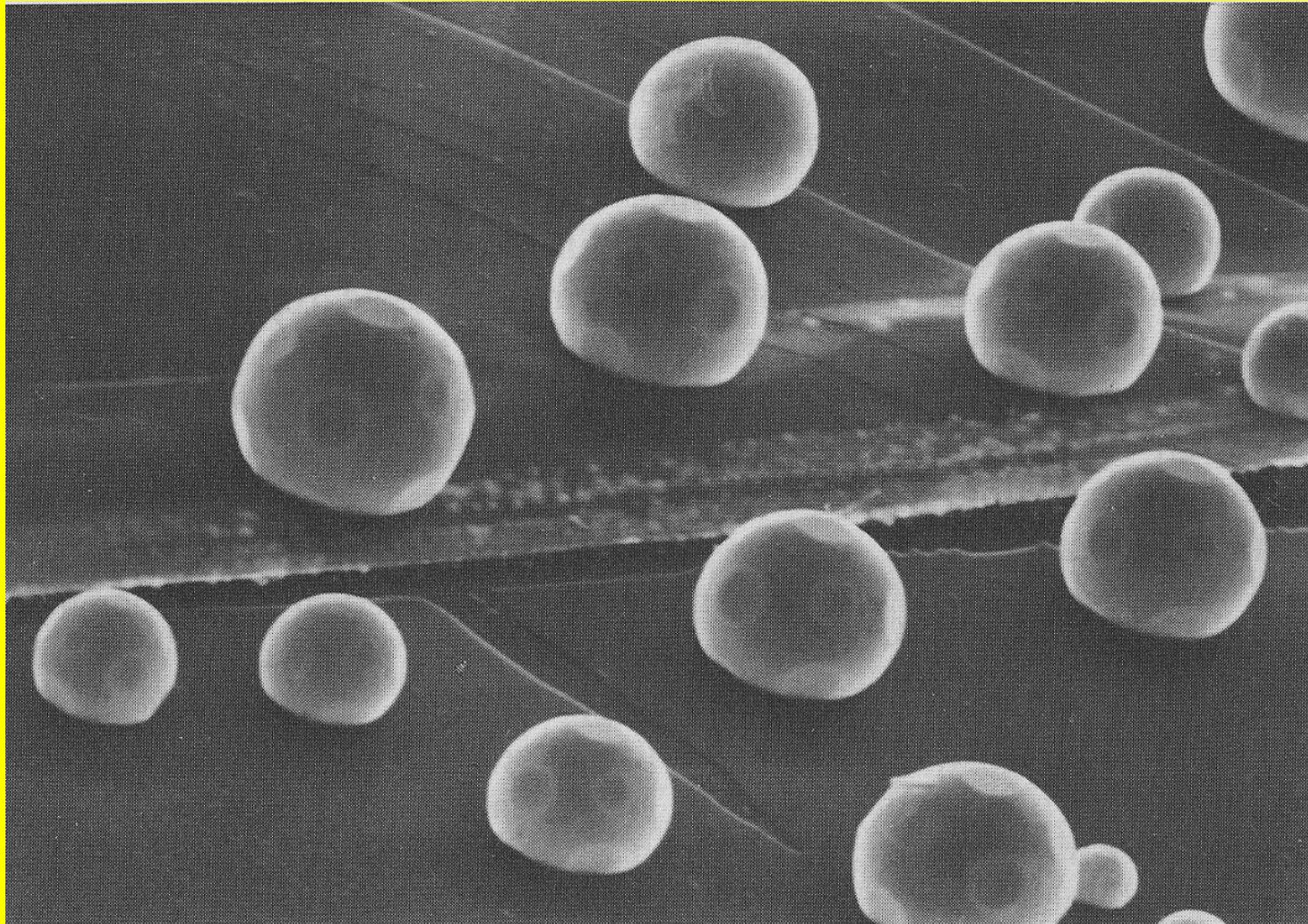
J.C. Heyraud, J.J. Metois: J. Cryst. Growth 50, 571 (1980)

Au single crystal at $0.95 T_m$ Shape discontinuities



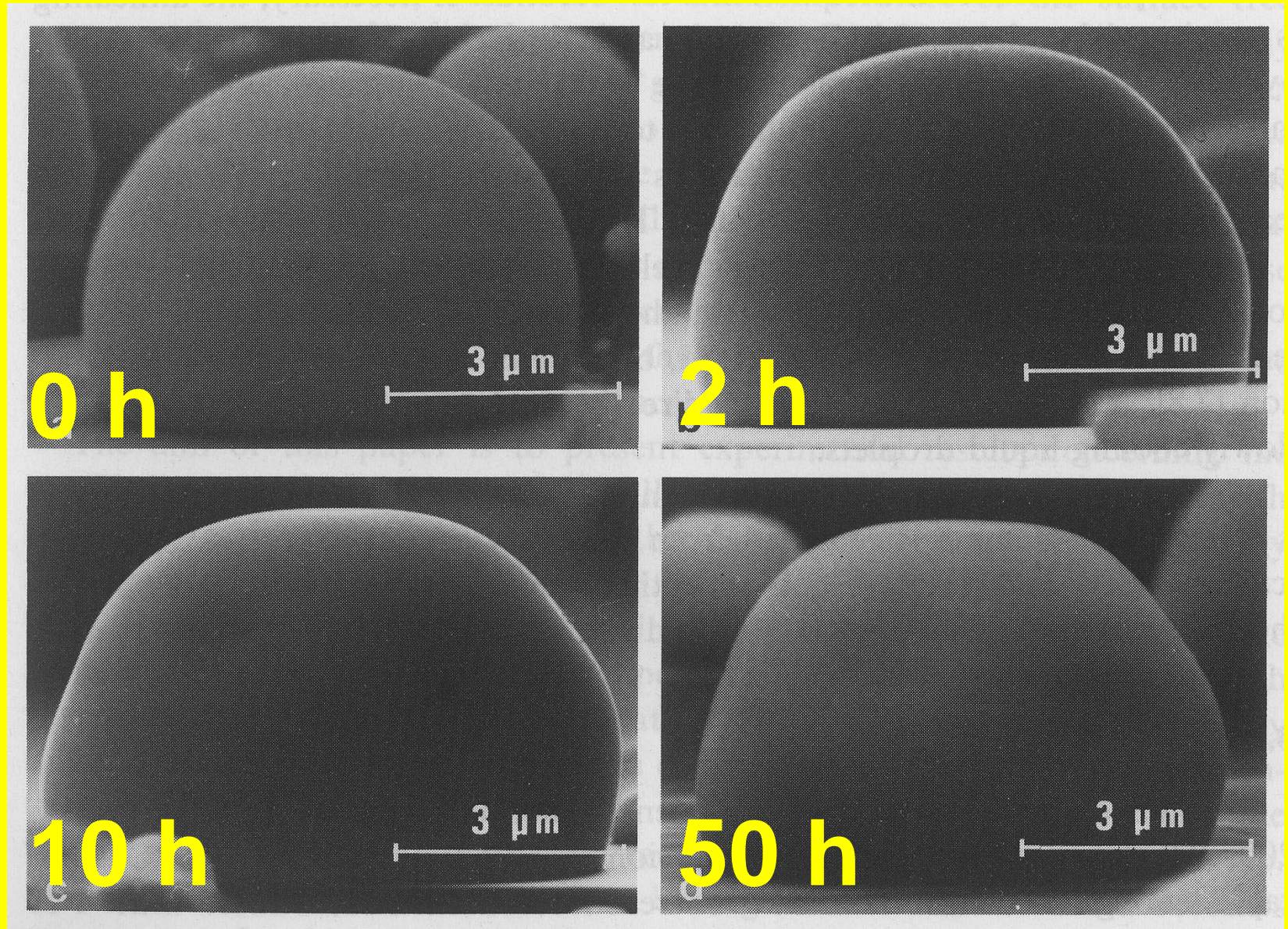
J.C. Heyraud, J.J. Metois: J. Cryst. Growth 50, 571 (1980)

Pb single crystals at $0.97 T_m$ No shape discontinuities



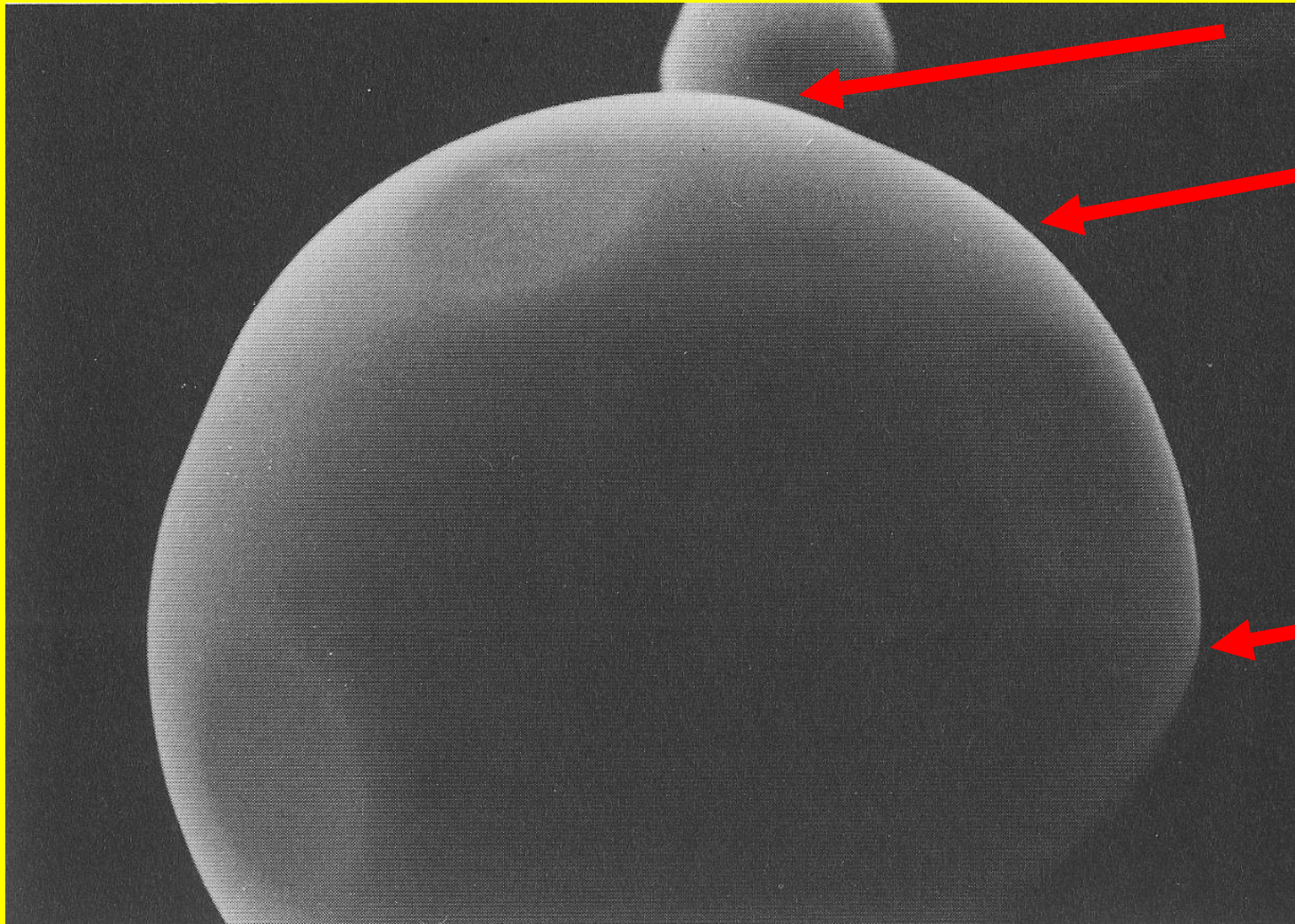
J.C. Heyraud, J.J. Metois: Surf. Sci, 128, 334 (1983)

How the Pb facets grow...



J.C. Heyraud, J.J. Metois: Surf. Sci, 128, 334 (1983)

Pb single crystal at $0.97 T_m$ No shape discontinuities



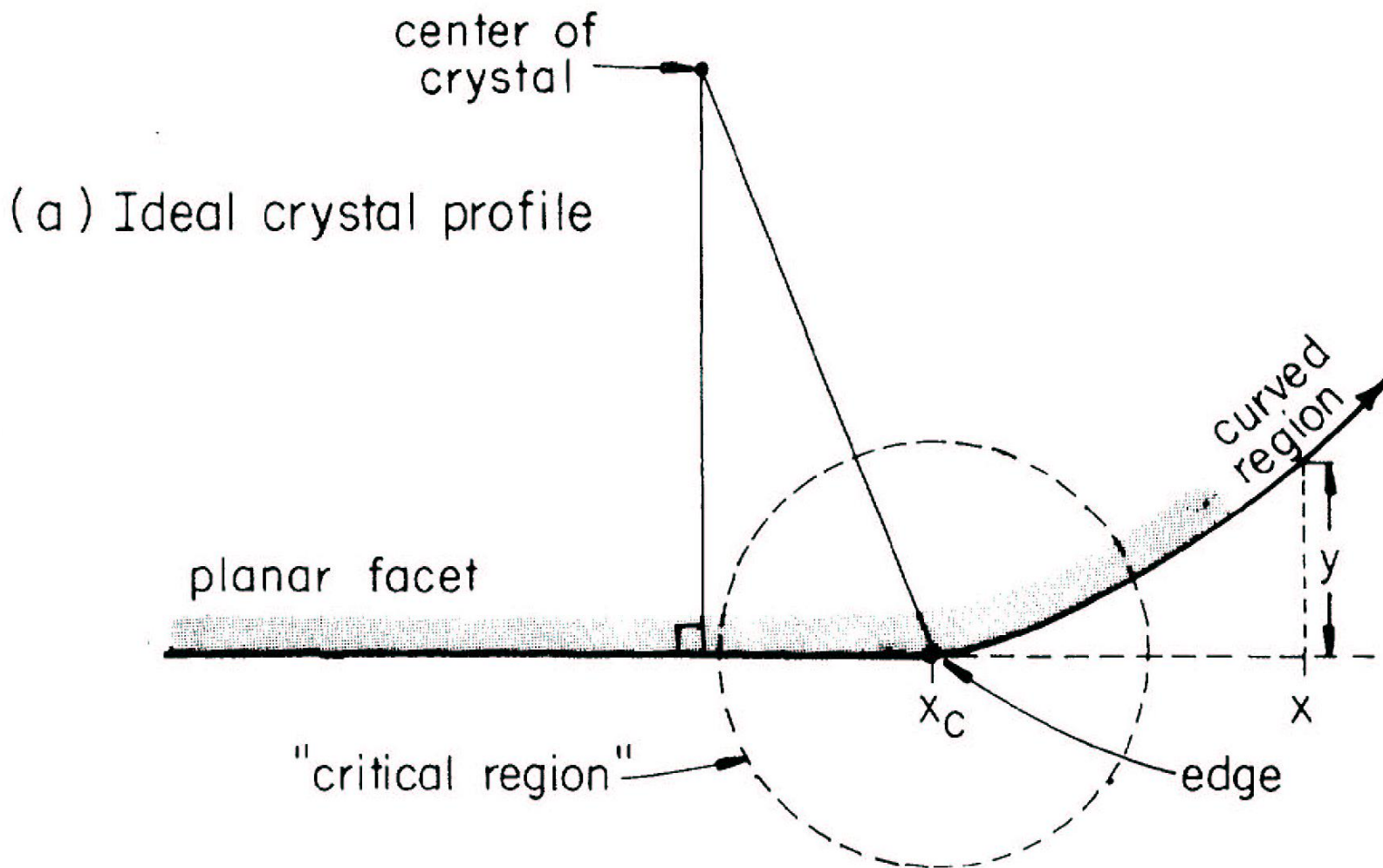
J.C. Heyraud, J.J. Metois: Surf. Sci, 128, 334 (1983)

Surfaces of pure metals.

Experiment:

- no more than two crystallographically different facets
- facets are isolated and separated by portions of rough surfaces

Roughening of Pb surfaces: P-T behaviour



Rounding near crystal facet

$$y = A(x - x_c)^\theta + \text{higher order terms}$$

Andreev theory (mean-field approximation):

$$\theta = 2$$

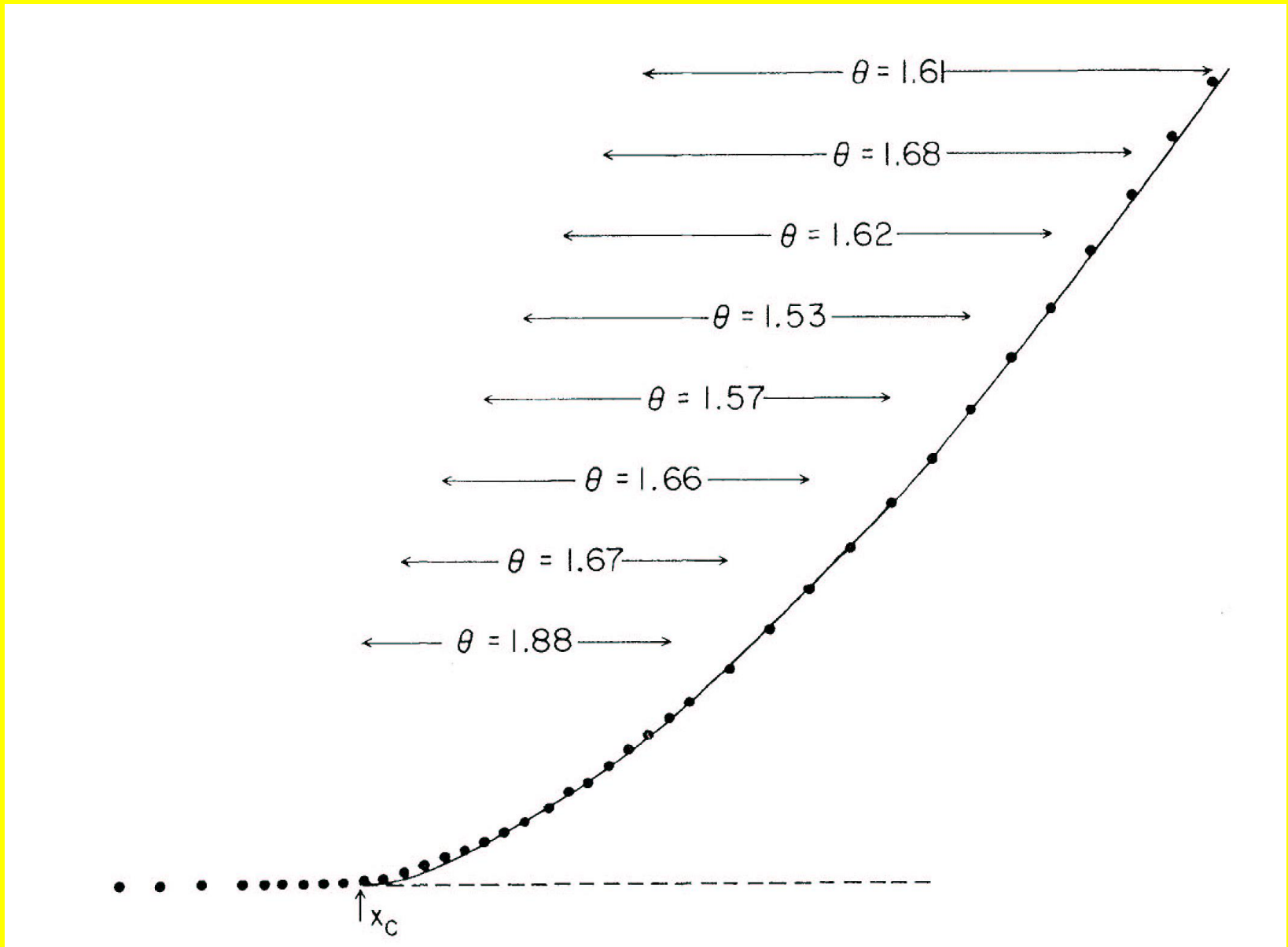
Pokrovsky-Talapov theory (including fluctuations):

$$\theta = 3/2$$

A.F. Andreev. *Zh.Eksp.Teor.Fiz.* 79 (1981) 2042

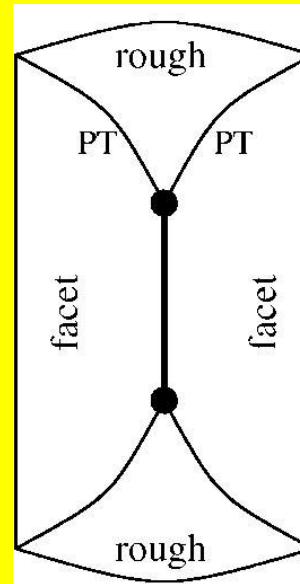
V.L. Pokrovsky, A.L. Talapov. *PRL* 42 (1979) 65 and *Zh.Eksp.Teor.Fiz.* 78 (1980) 269

Roughening of Pb surfaces: P-T behaviour

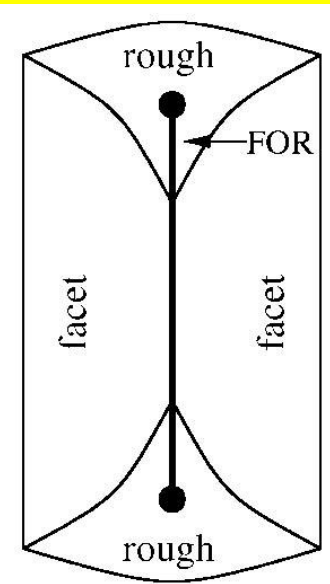


Equilibrium crystal shapes in the BCSOS model with enhanced interaction range

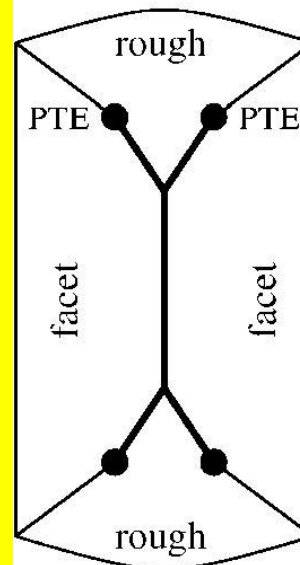
- (a) ECS in the exactly soluble square lattice BCSOS model with stochastic FRE point.
- (b) ECS with a first-order line extending into the rough area.
- (c) ECS with first-order facet-to-round boundaries and PTE points.
- (d) ECS with a spontaneous tilted rough phase, i.e., with a first order ridge inside the rough phase.



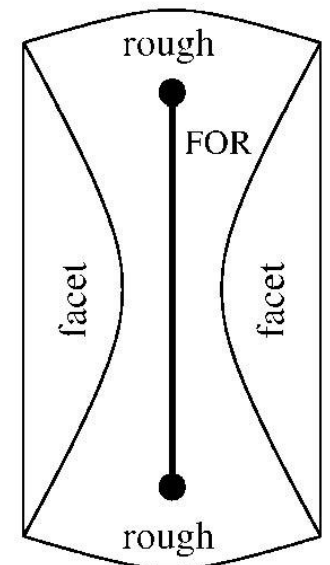
(a)



(b)



(c)



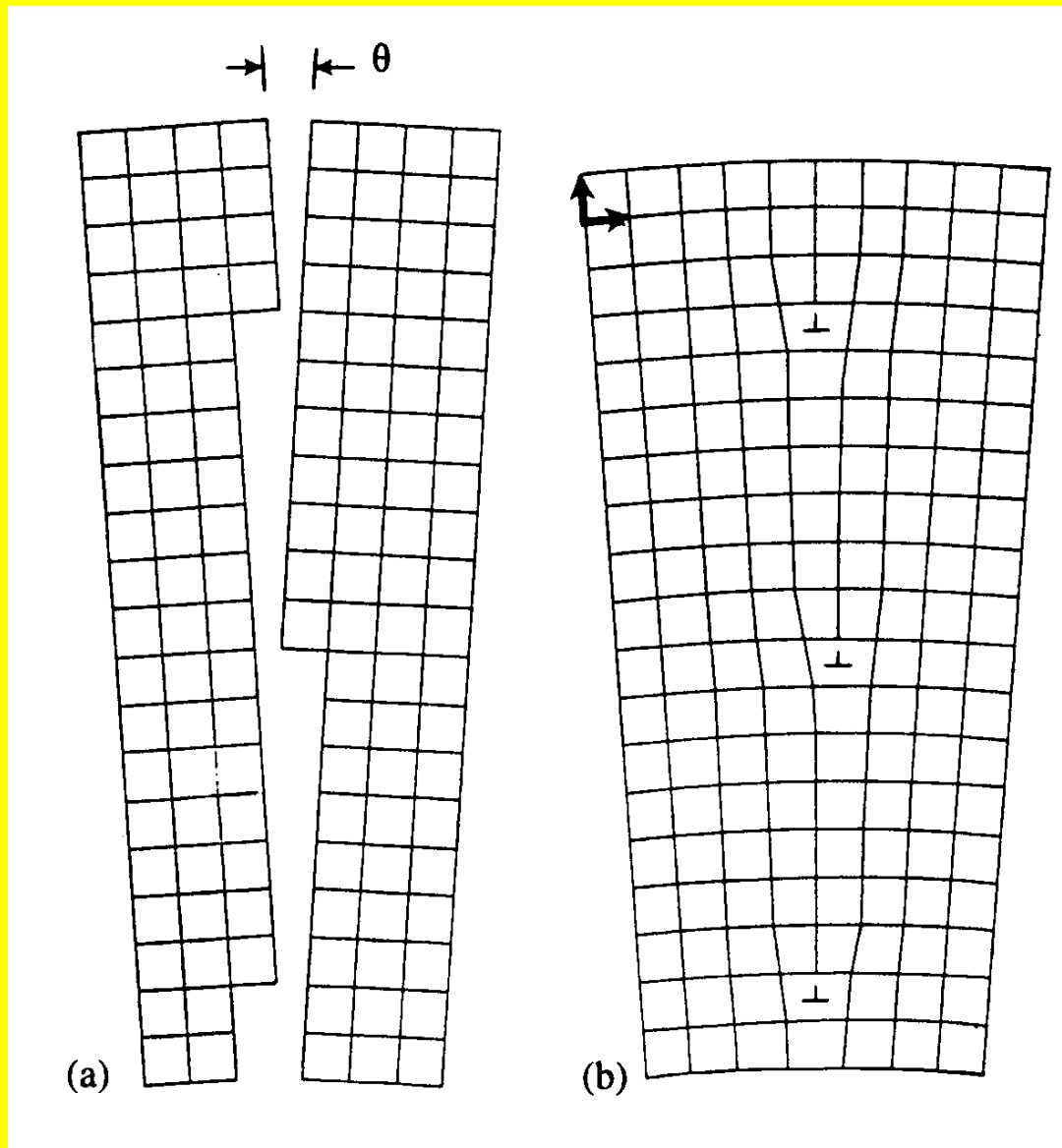
(d)

Фазовые превращения:

- на внутренних границах раздела
(ограничение-потеря огранки)

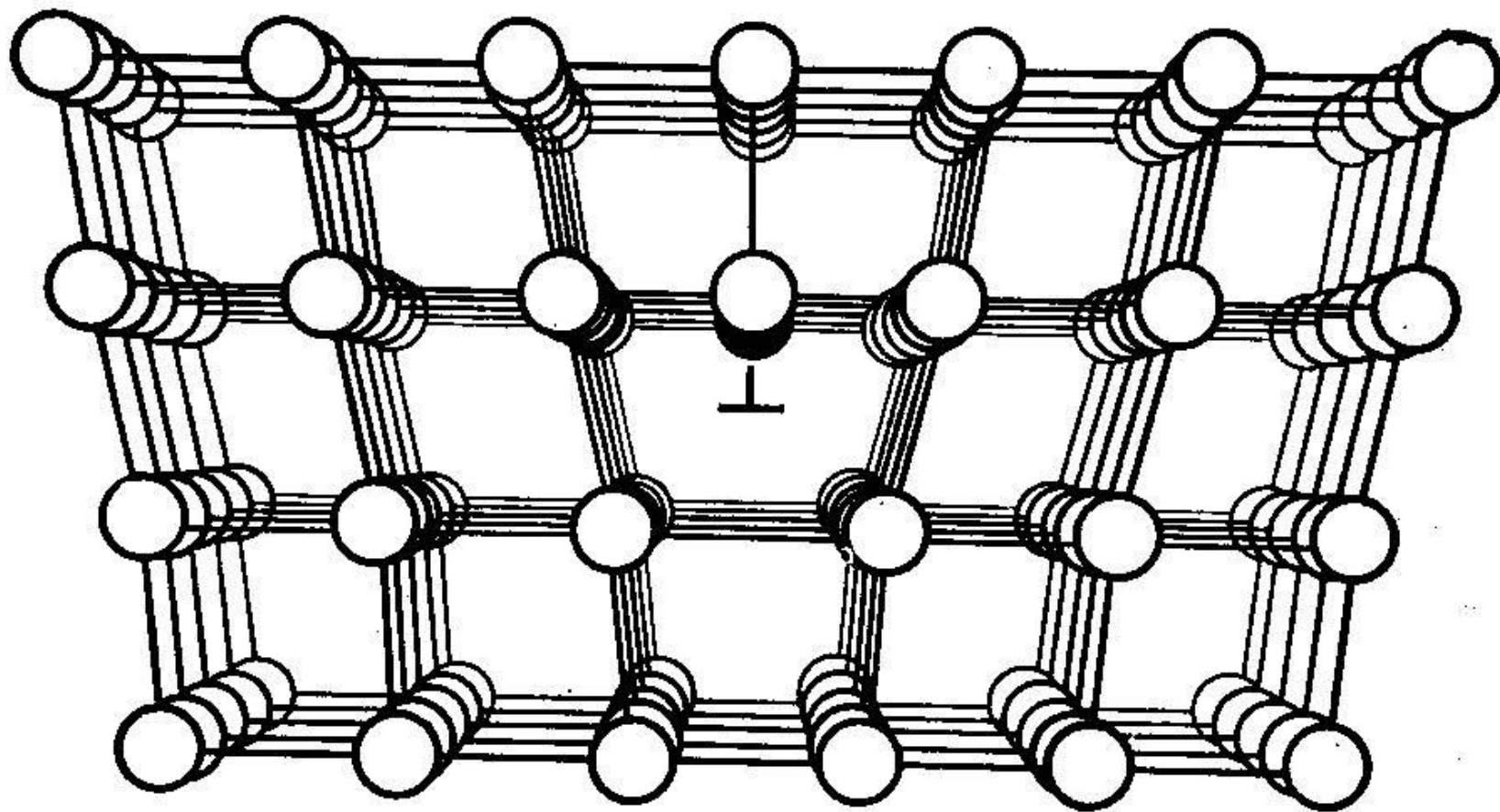
Low angle grain boundary:

**Symmetric
tilt boundary,
individual
lattice
dislocations**

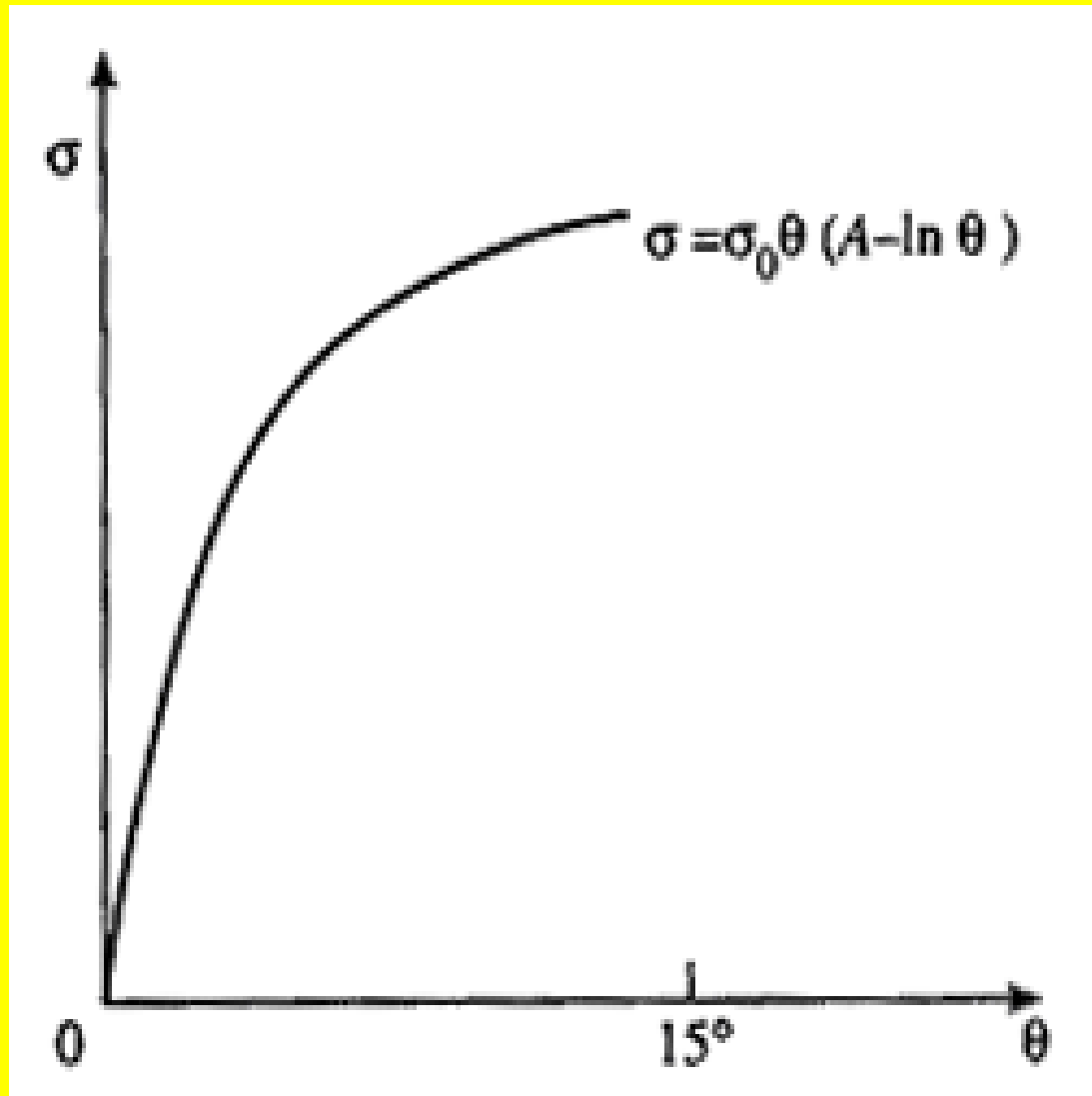


Reed (1953)

Краевая дислокация (edge dislocation)

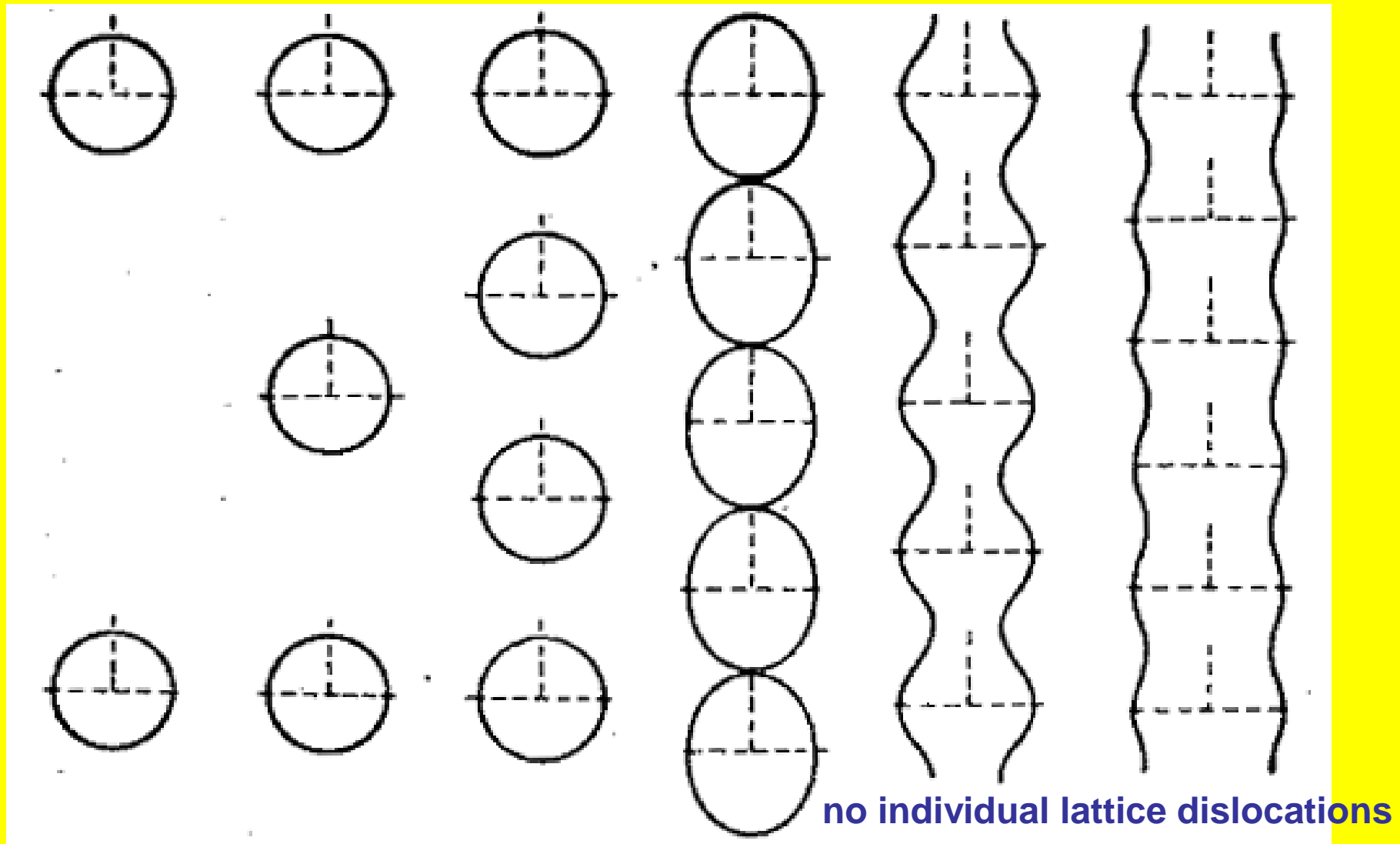


Energy, σ of a low angle grain boundary in dependence on misorientation θ



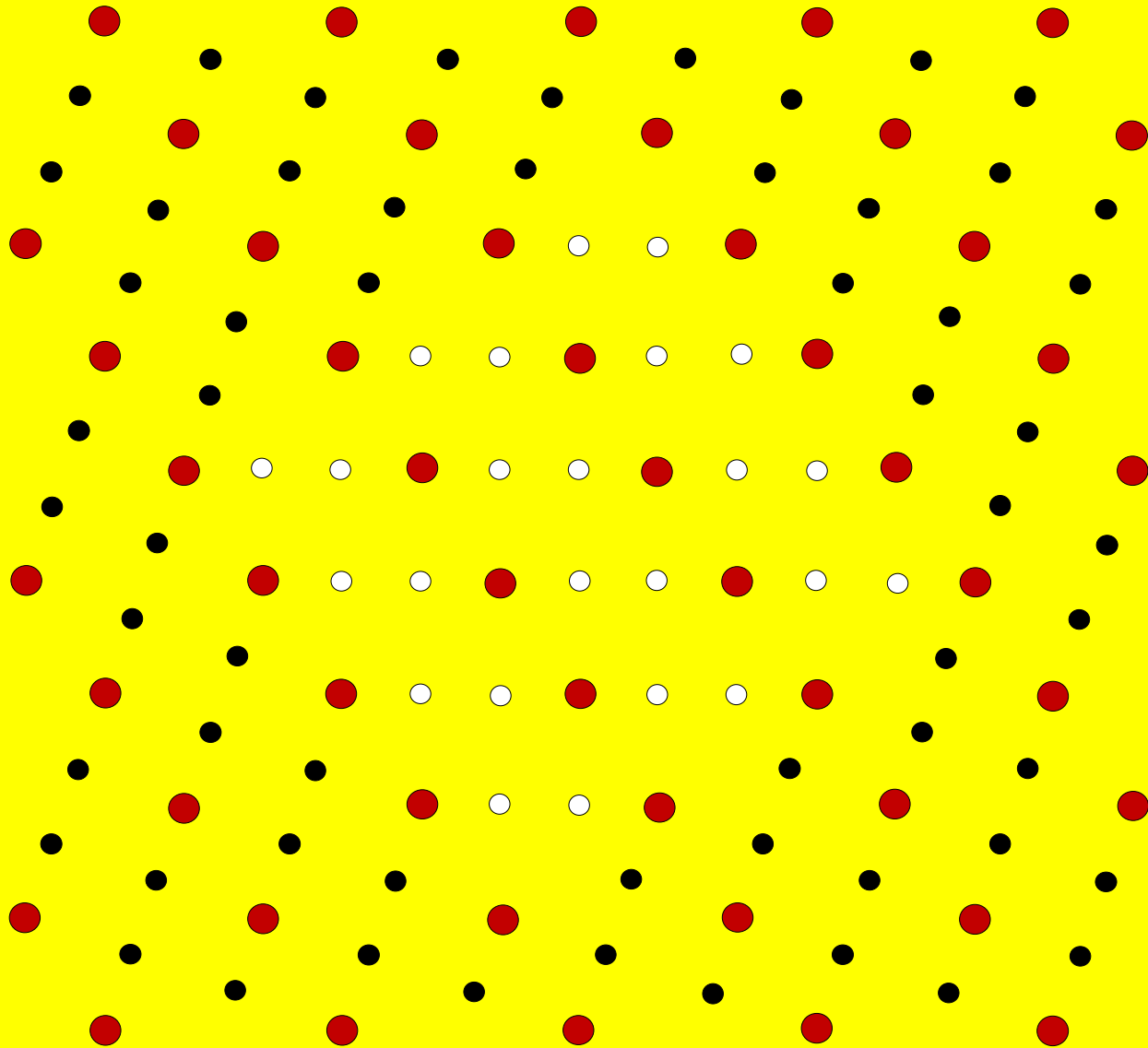
Reed (1953)

High angle grain boundary

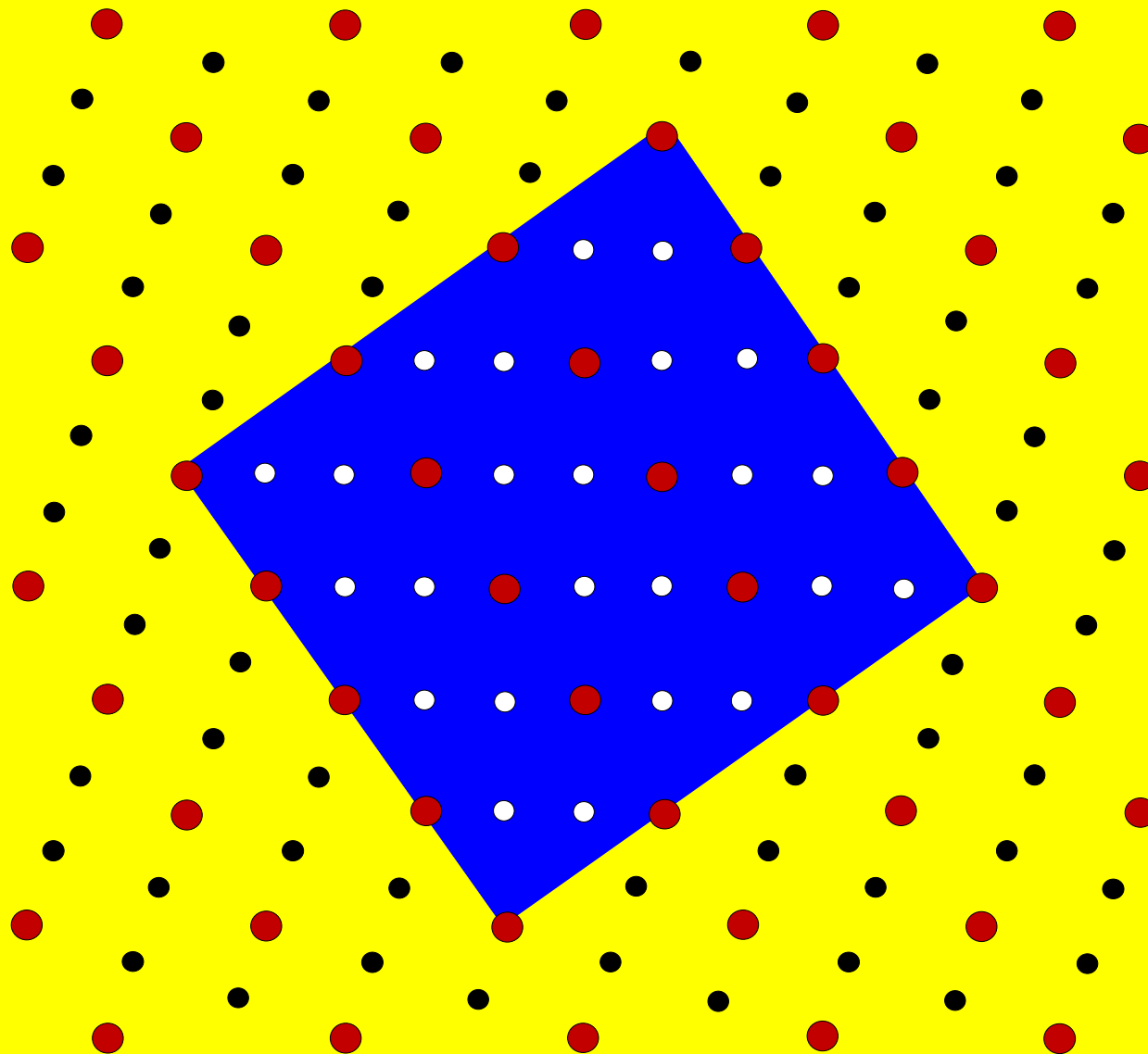


Misorientation, $\theta \rightarrow$

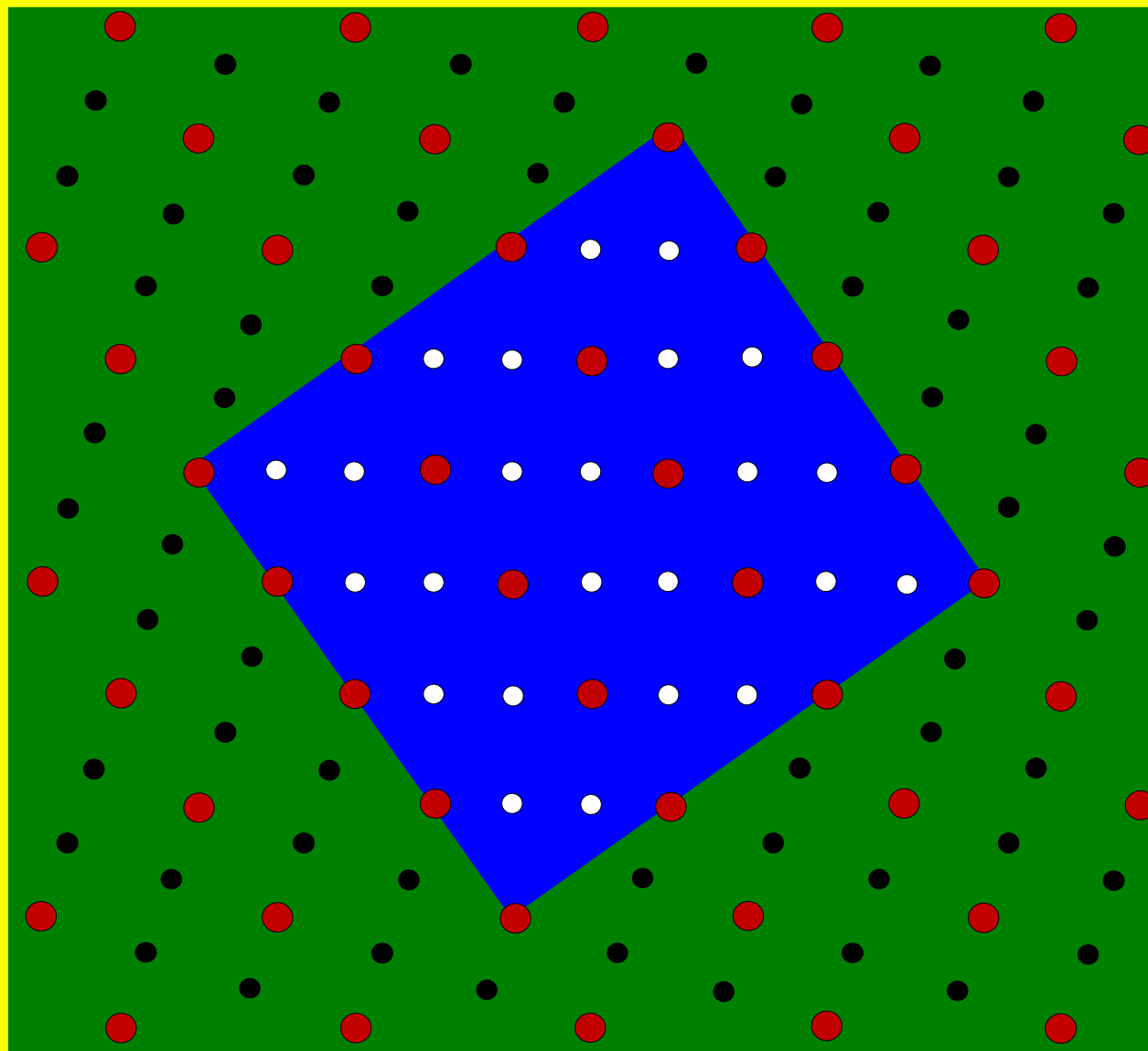
Two lattices: coincidence site lattice



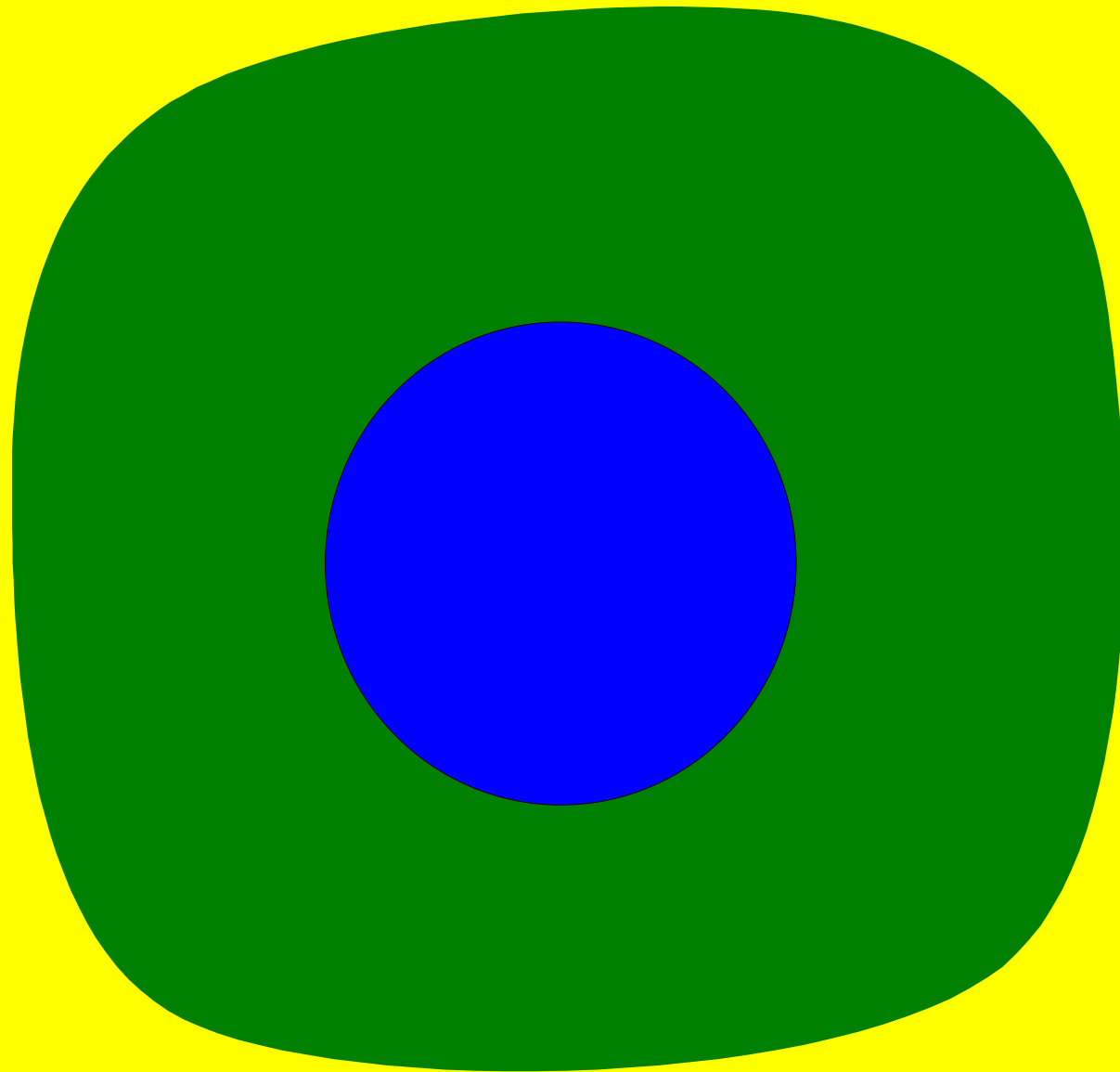
Two grains with coincidence site lattice



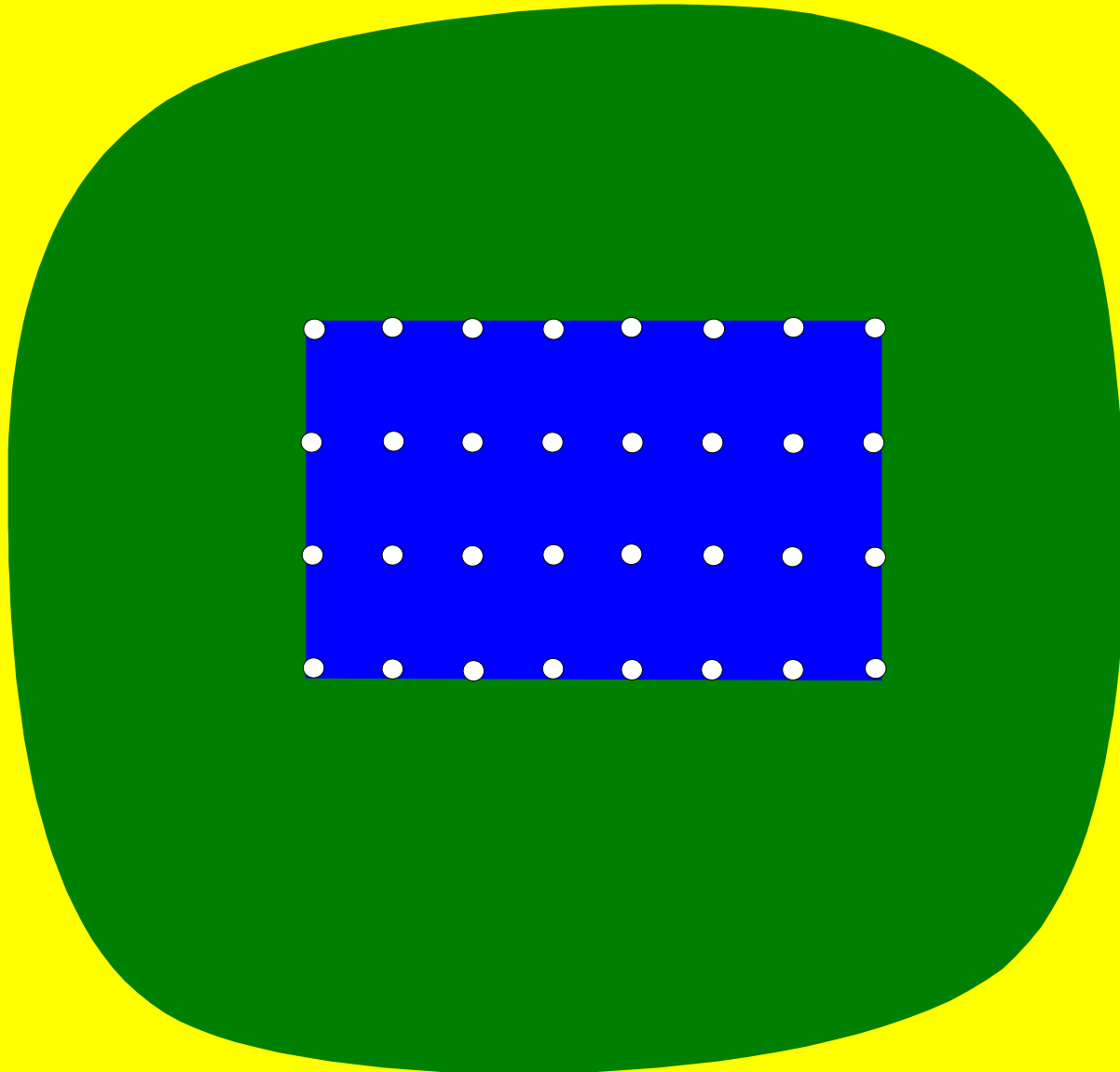
Two grains with coincidence site lattice



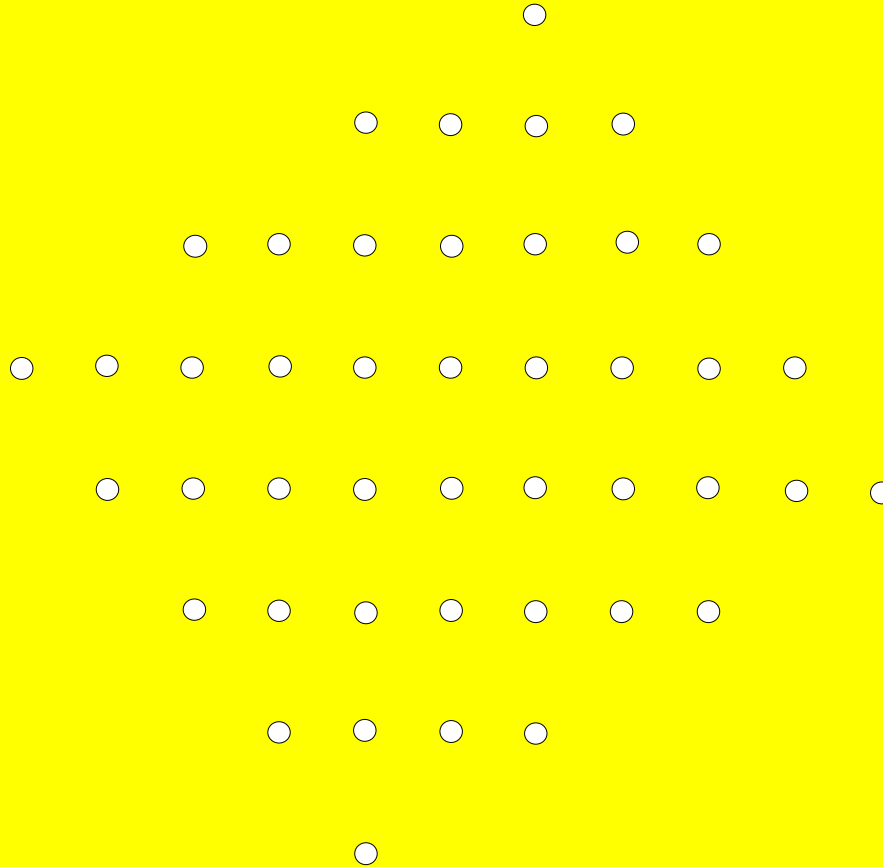
Two amorphous phases: smooth interface



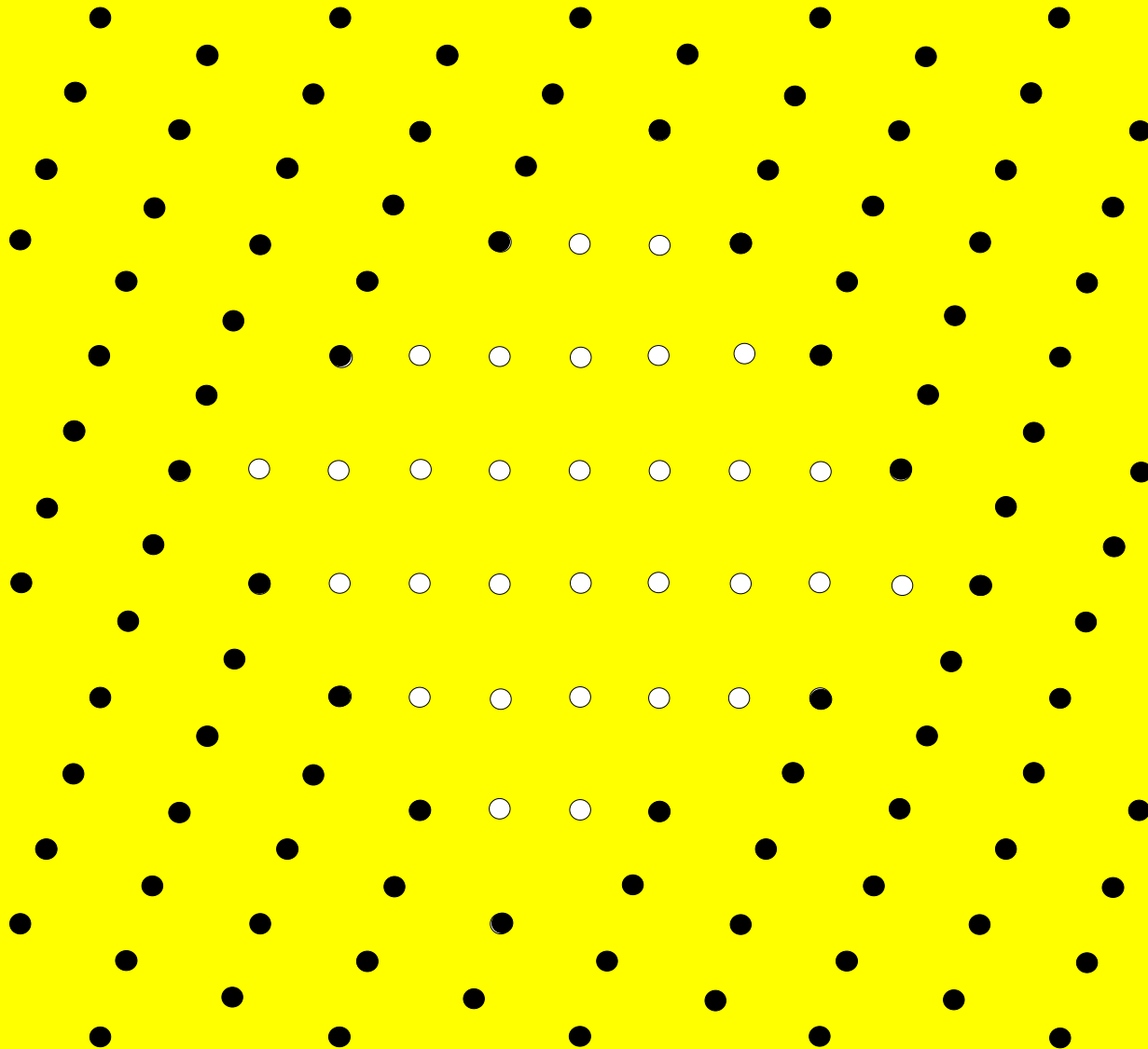
Crystal inside of an amorphous phase



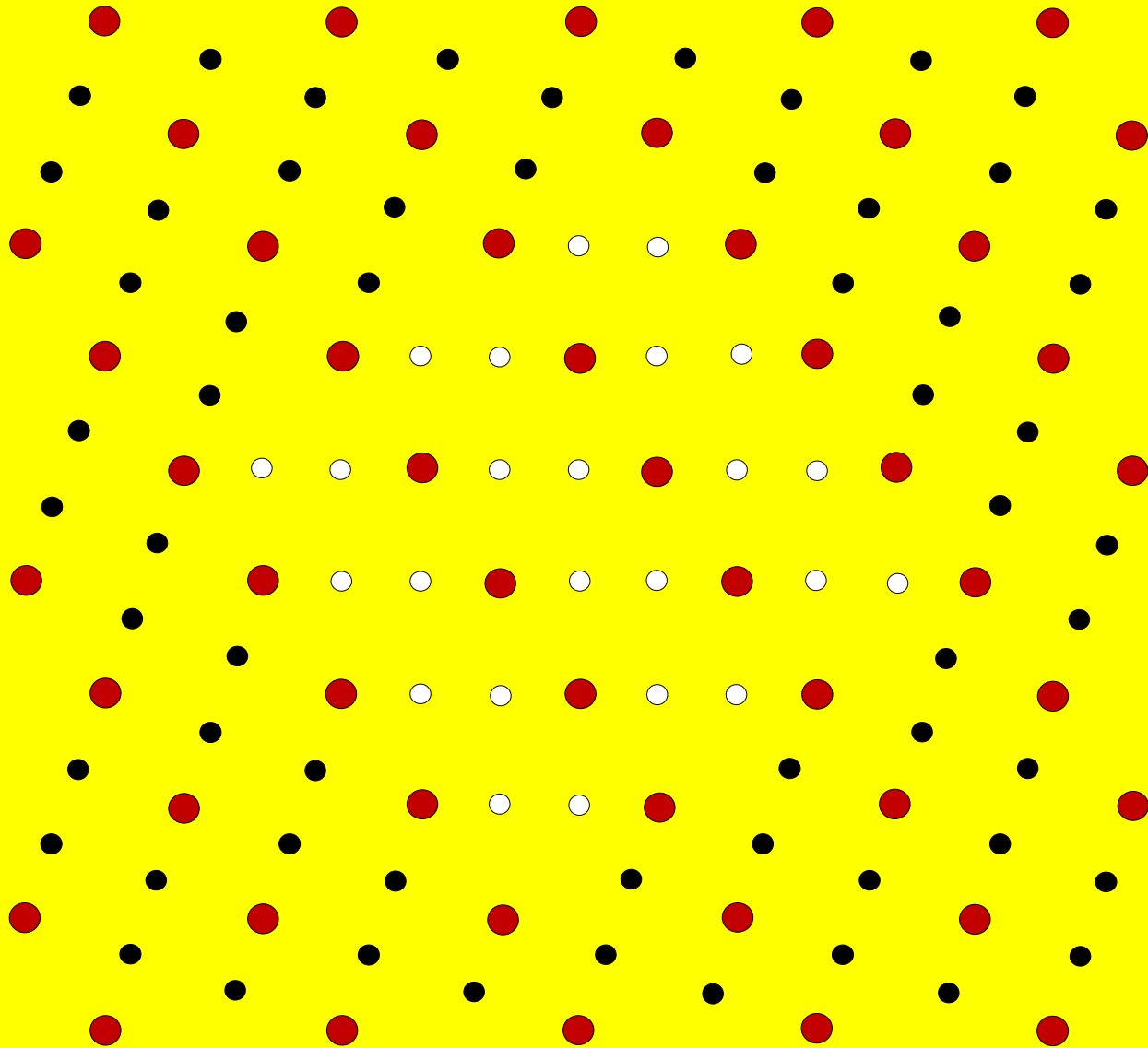
Two crystalline lattices



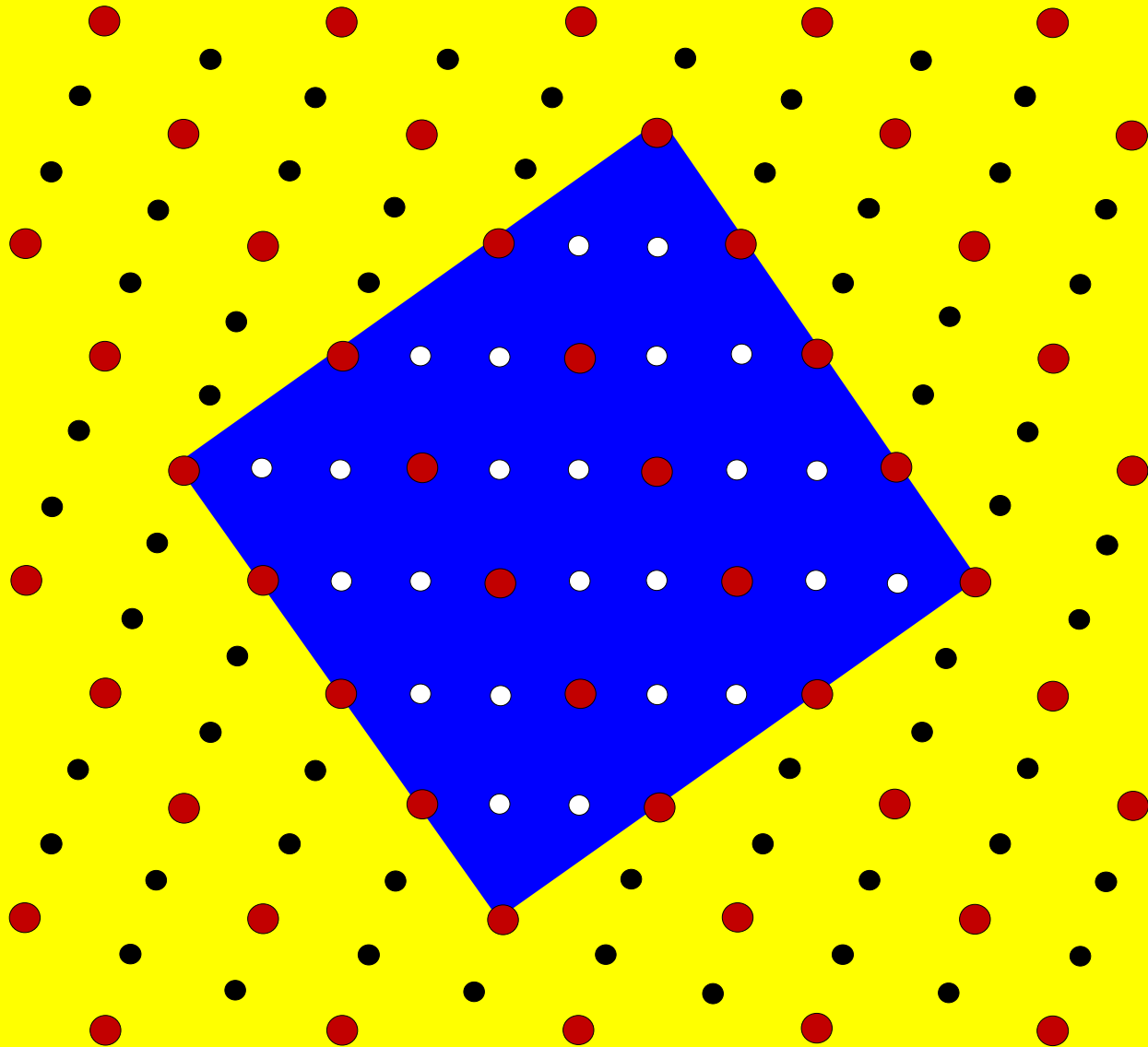
Two crystalline lattices



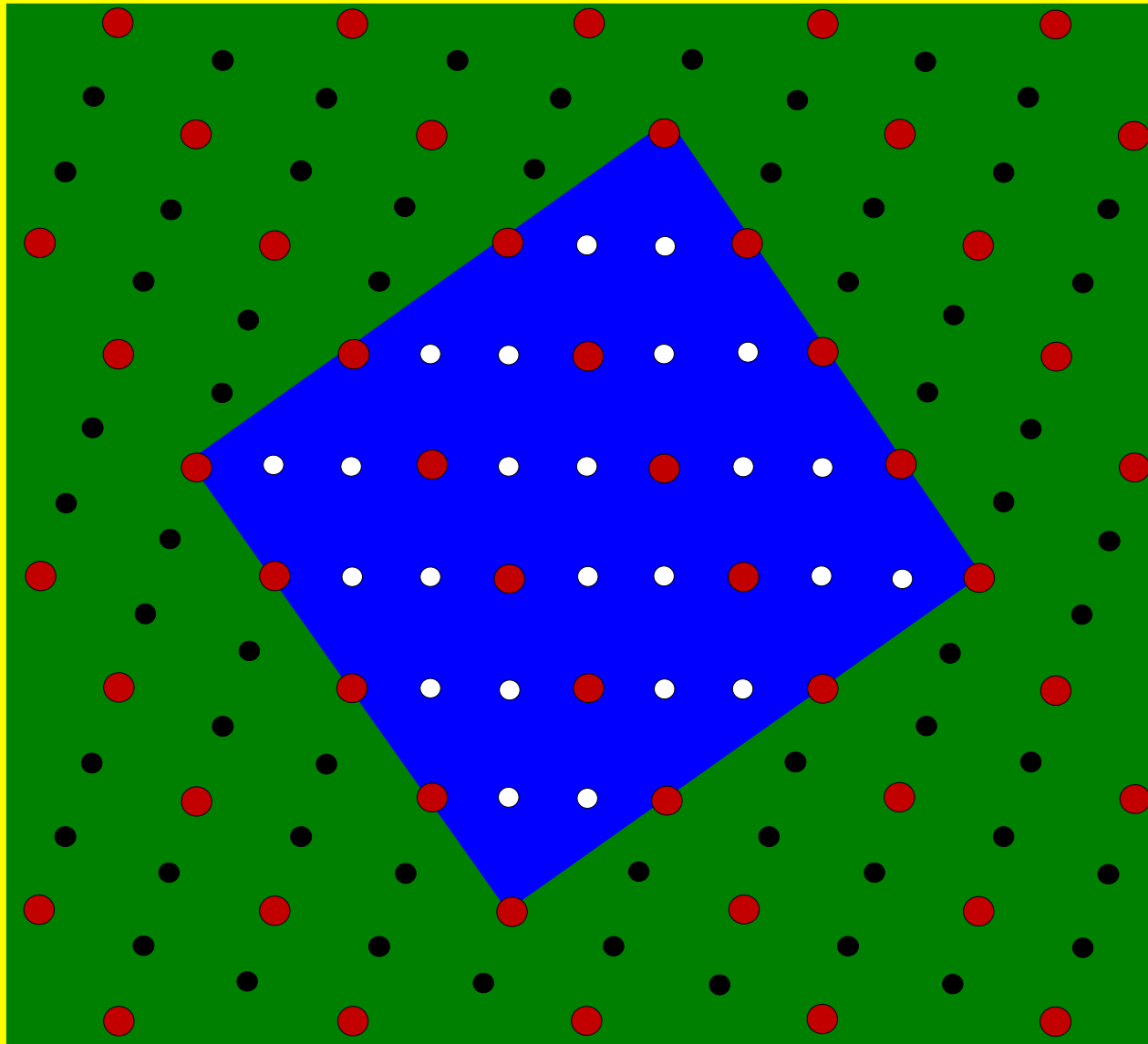
Two lattices: coincidence site lattice



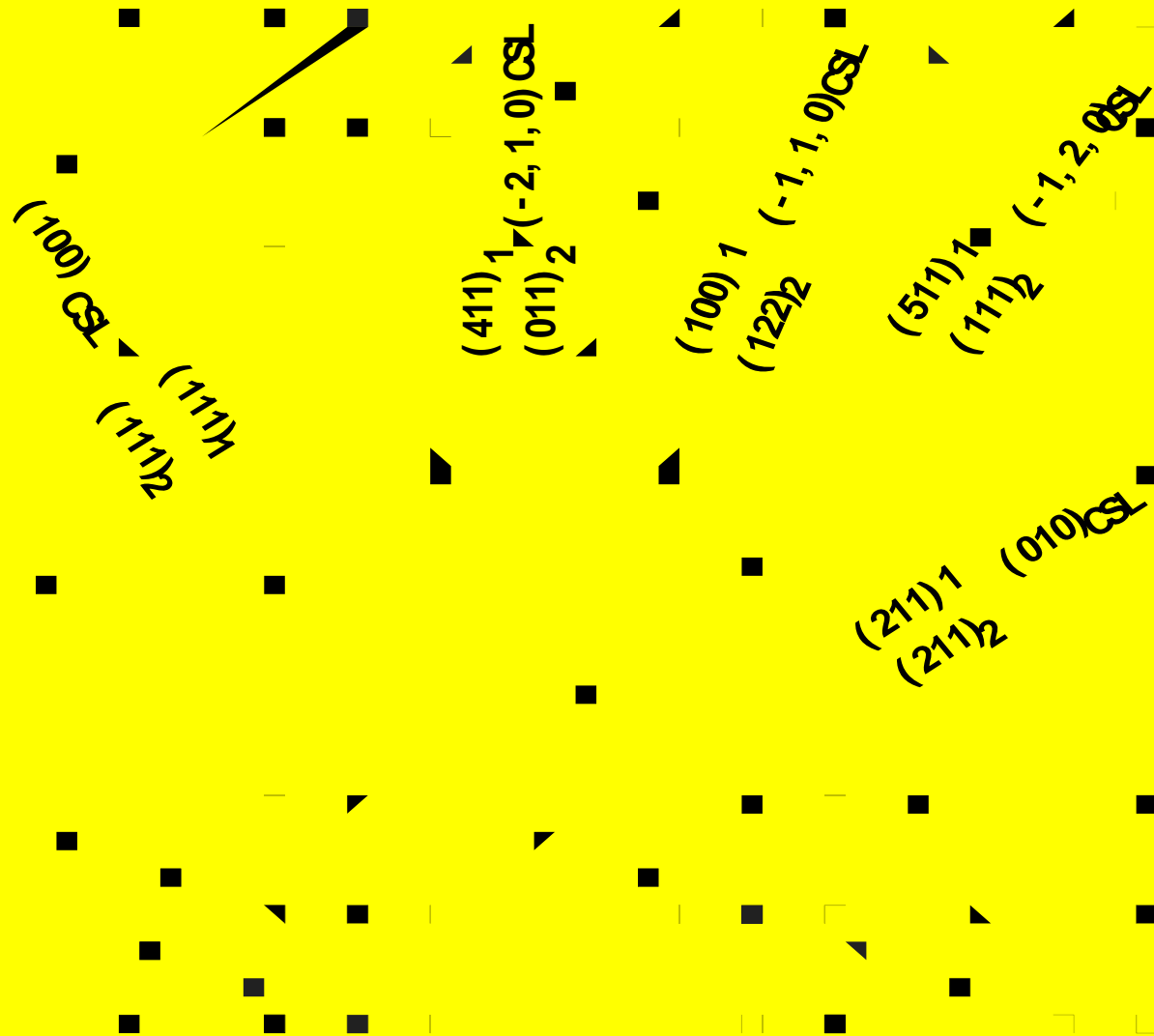
Facets in the coincidence site lattice



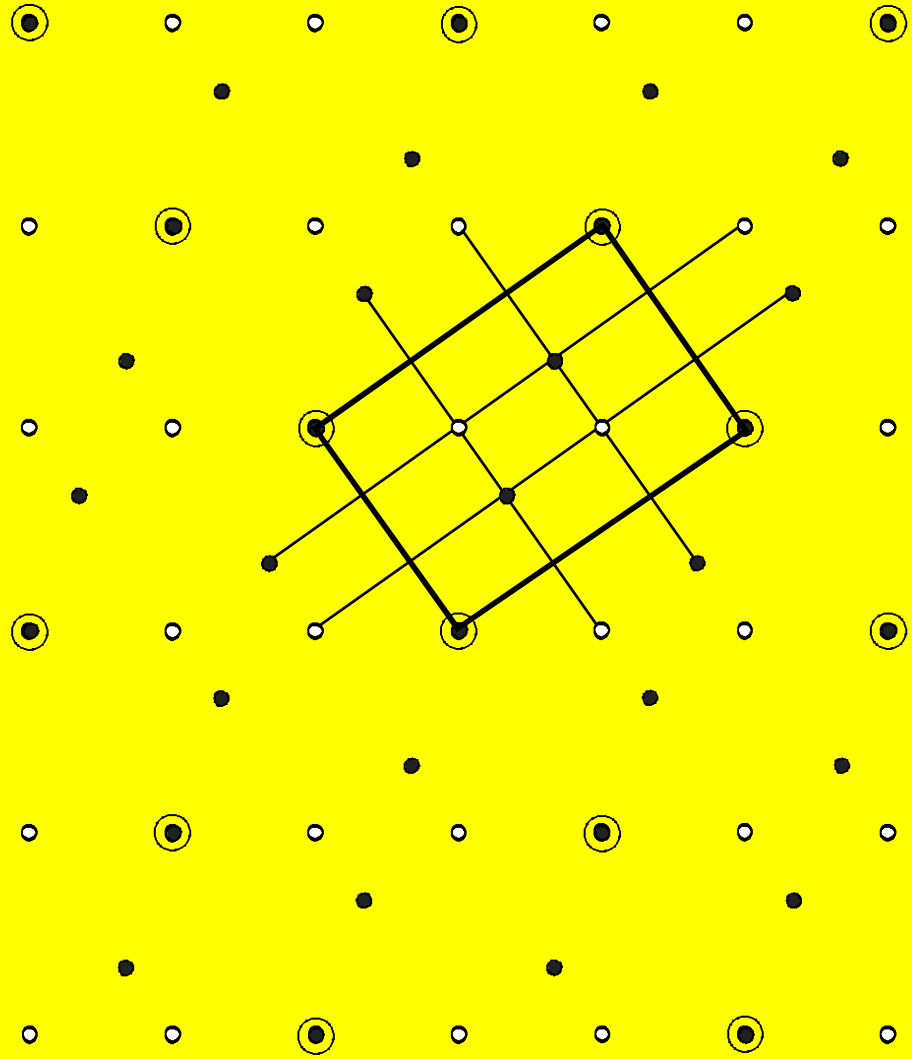
Facets in the coincidence site lattice



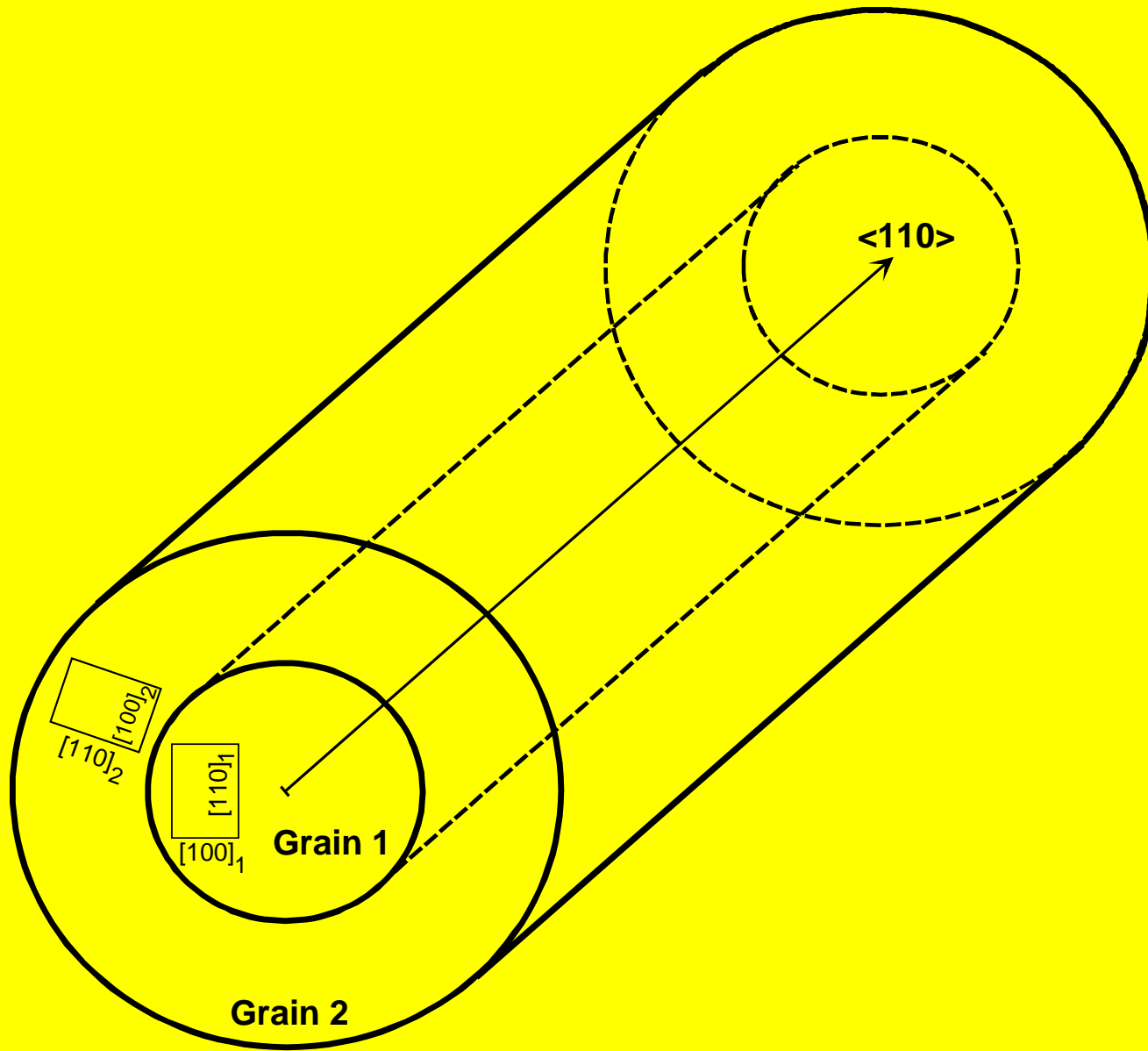
Coincidence sites lattice $\Sigma 3$



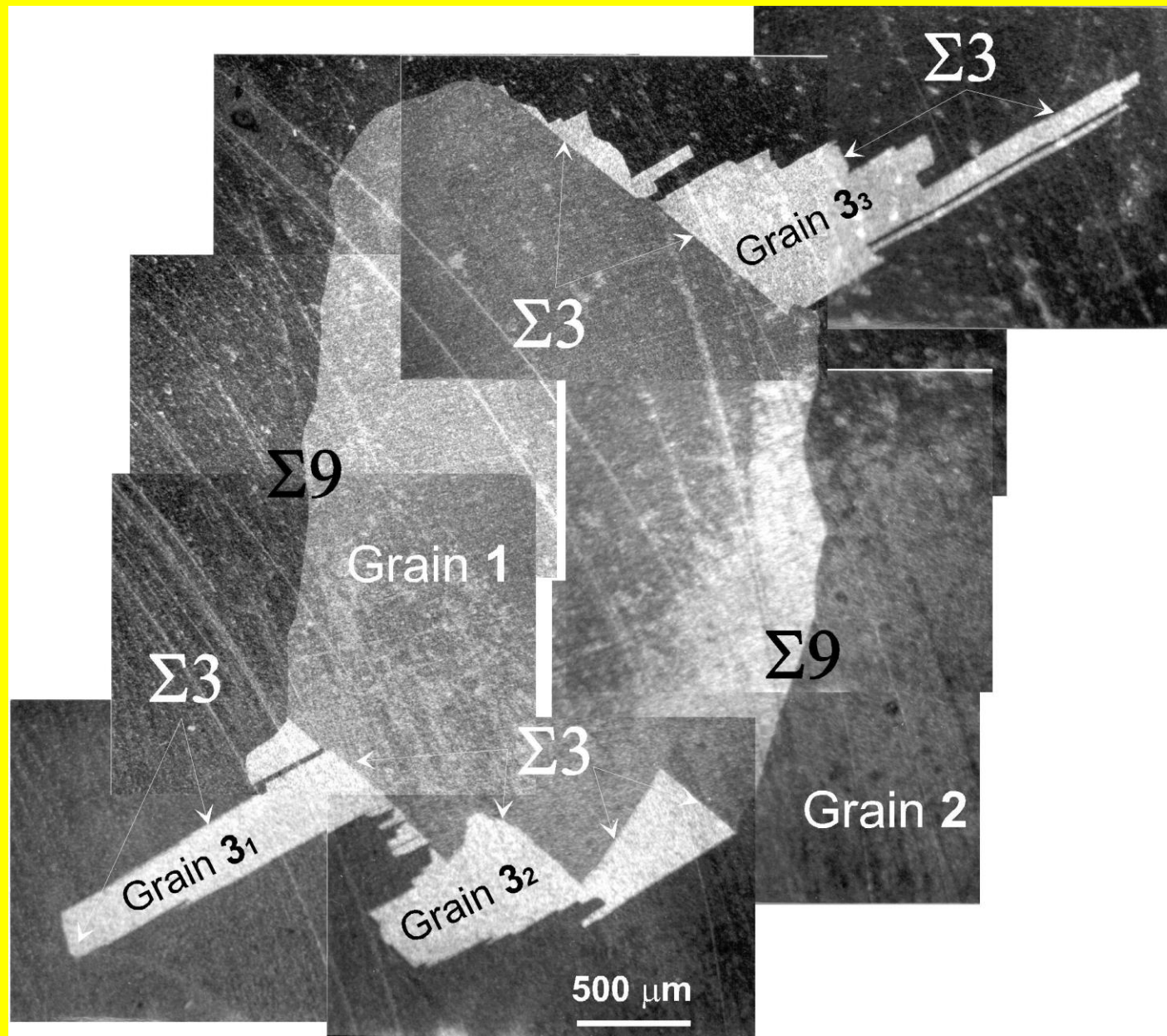
Coincidence sites lattice $\Sigma 3$ (thick lines) and displacement shift lattice (thin lines)



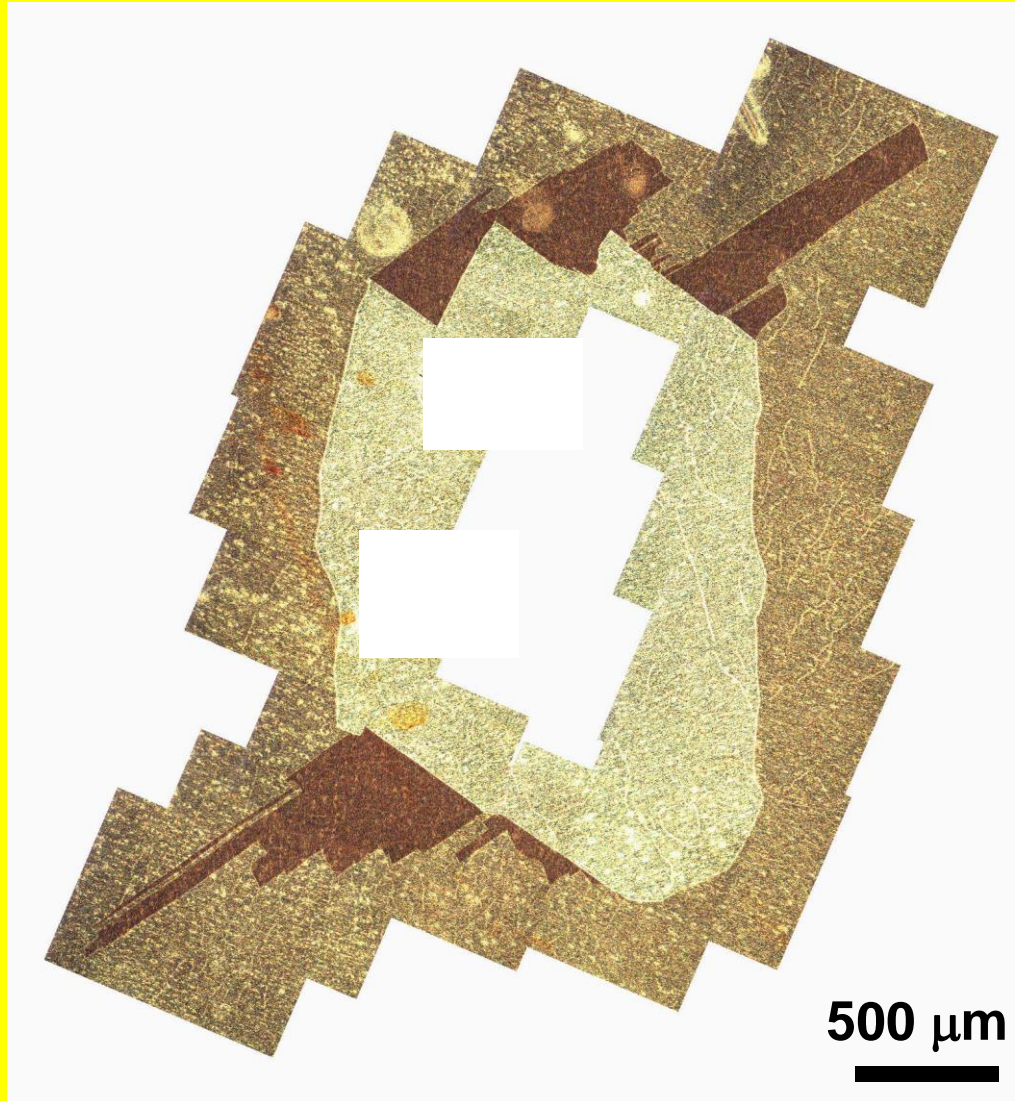
Scheme of Cu bicrystal with coaxial $\Sigma 3$ GBs



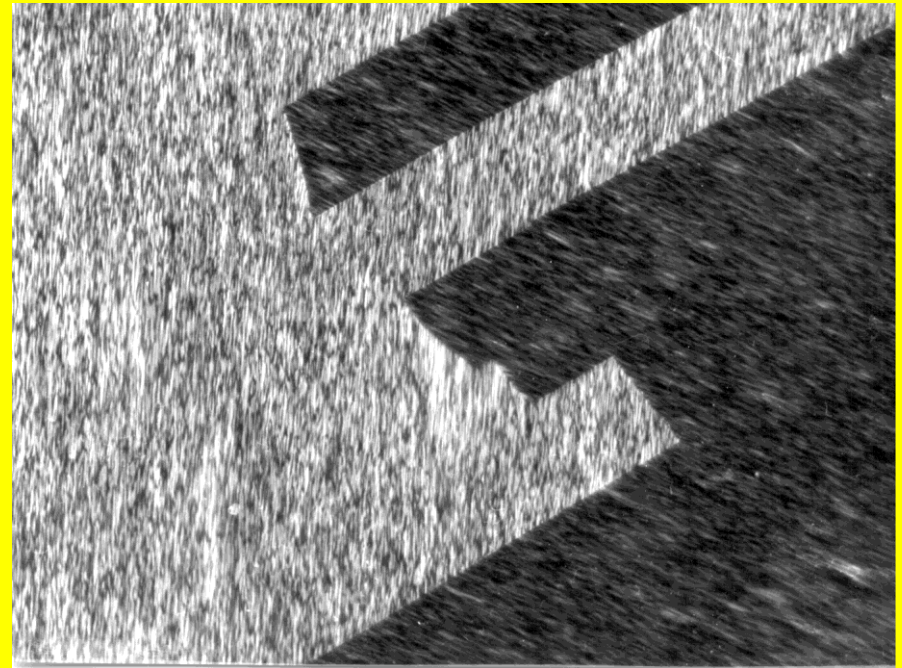
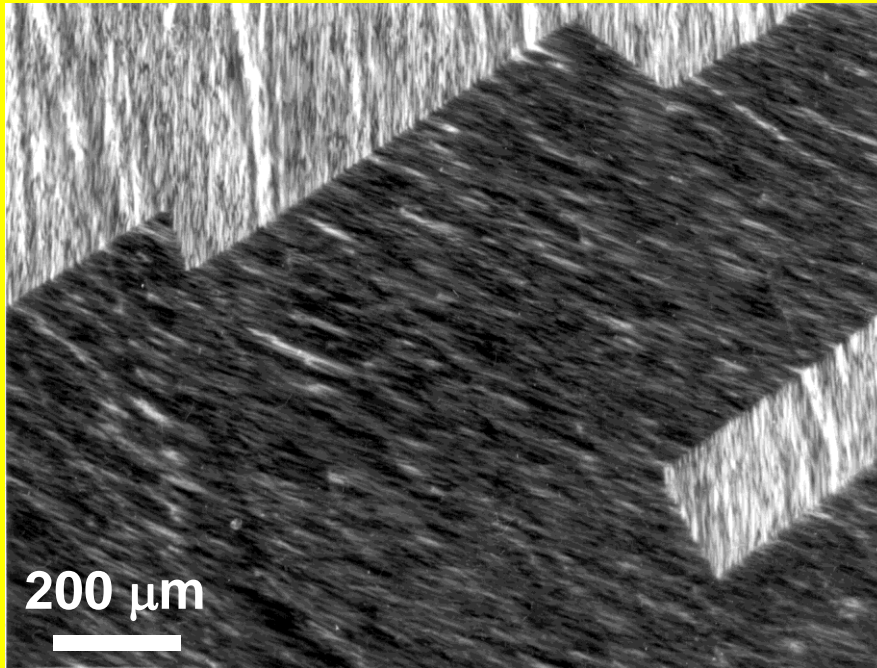
Cu bicrystal with cylindric $\Sigma 9/\Sigma 3$ GBs



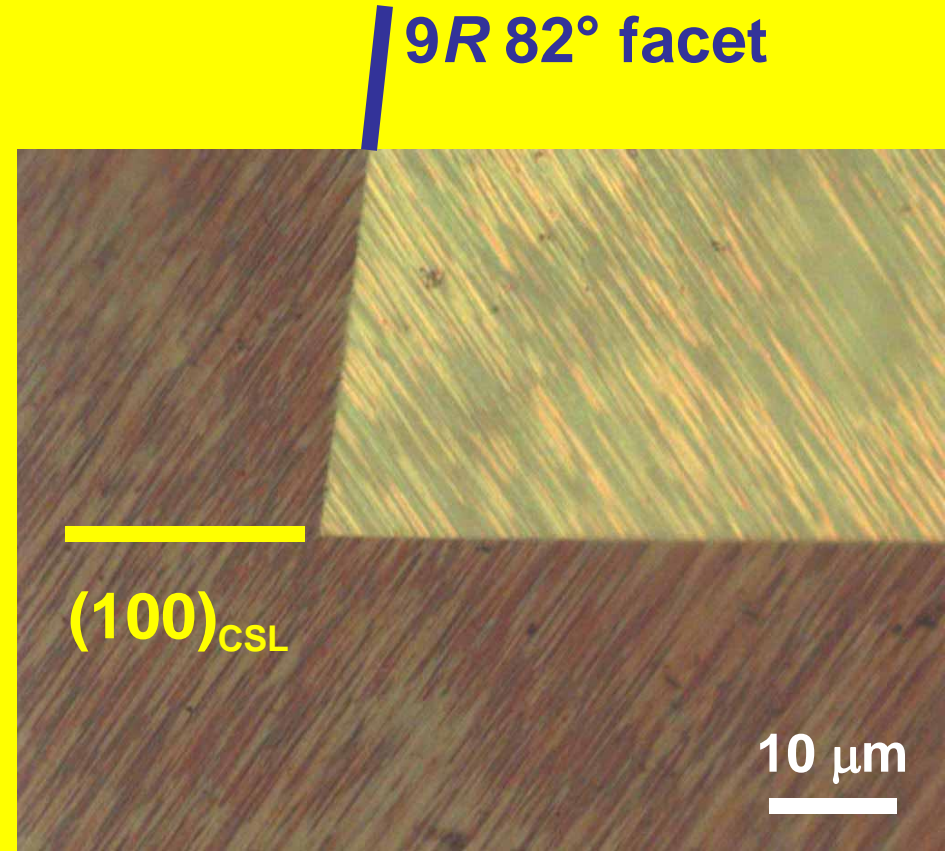
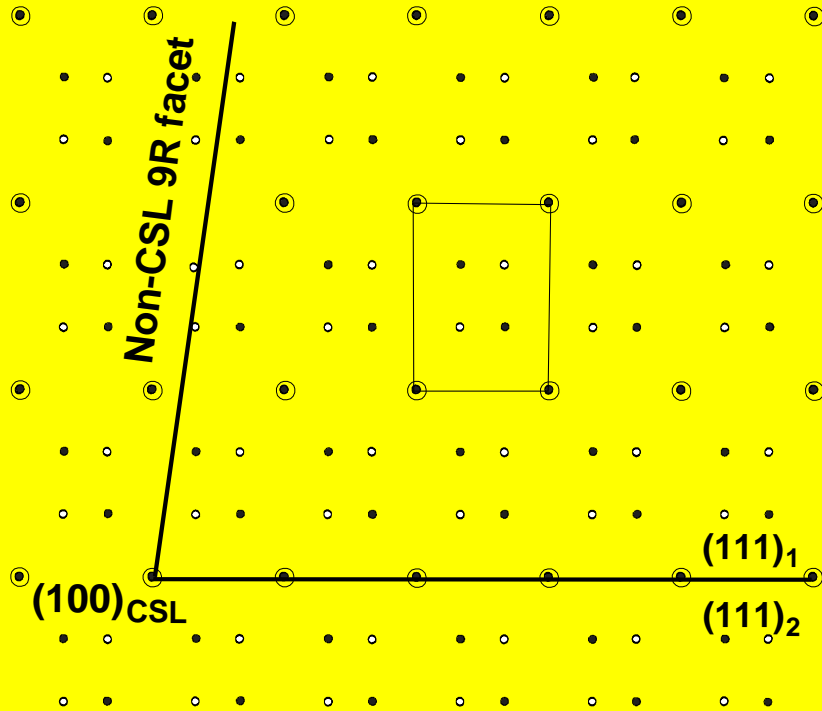
Section of Cu bicrystal with cylindric $\Sigma 9/\Sigma 3$ GBs, 1020°C, 48 h



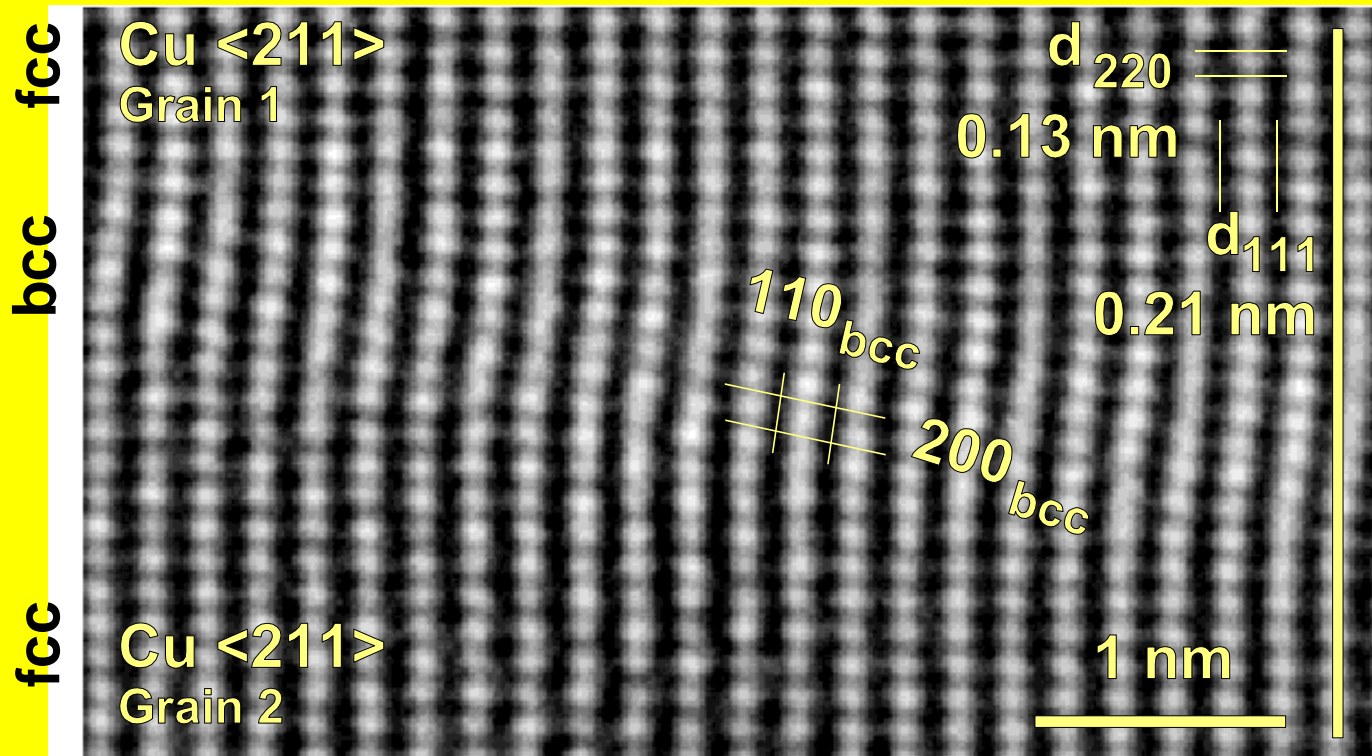
$\Sigma 3$ tilt GB in Cu, 1020°C
(100)_{CSL} and 9R non-CSL facets
(twin plates are not rectangular)



$\Sigma 3$ tilt grain boundary in Cu, 1020°C (100)_{CSL} and 9R non-CSL facets

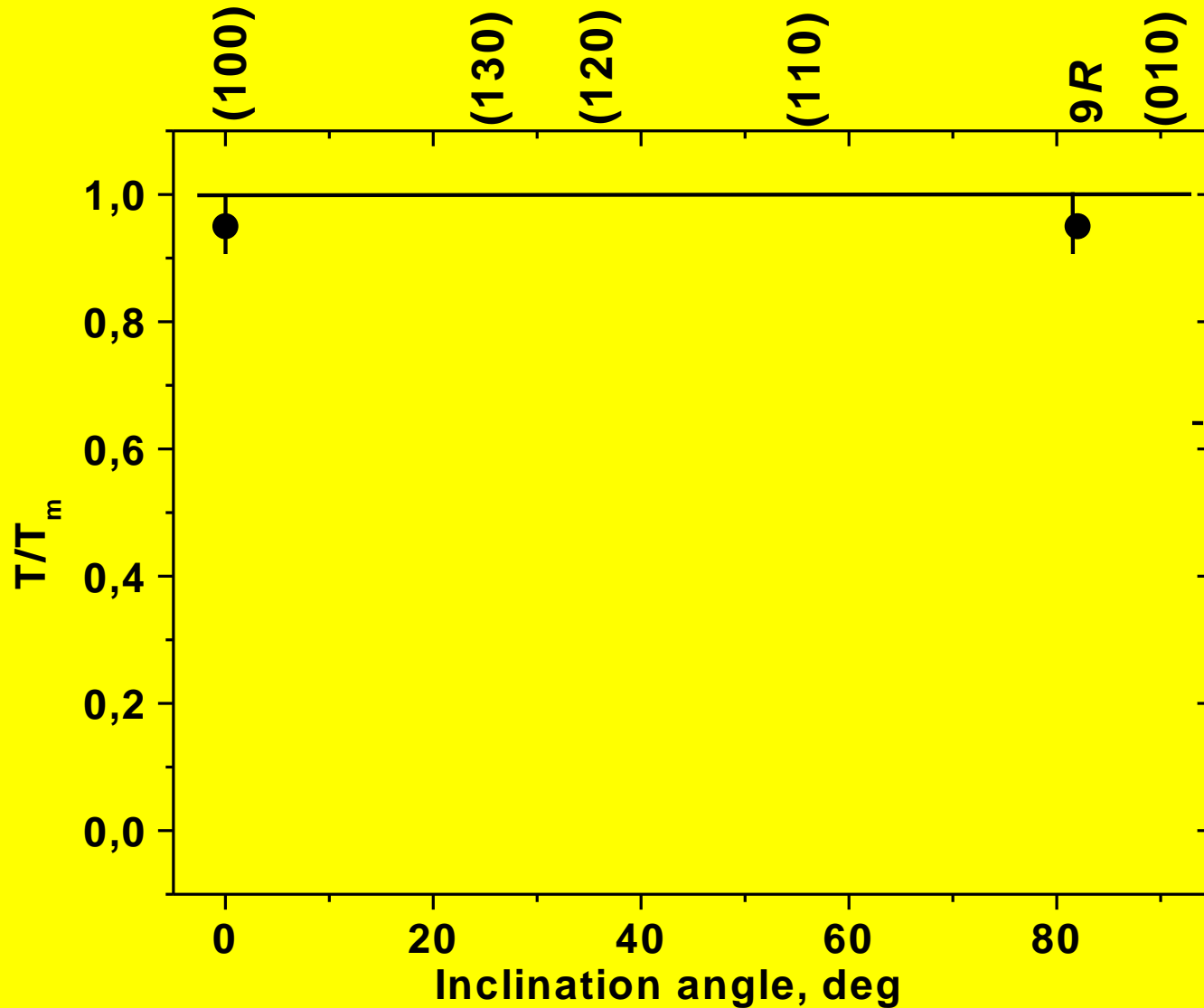


Non-CSL 9R facet of the $\Sigma 3$ tilt GB (HRTEM)



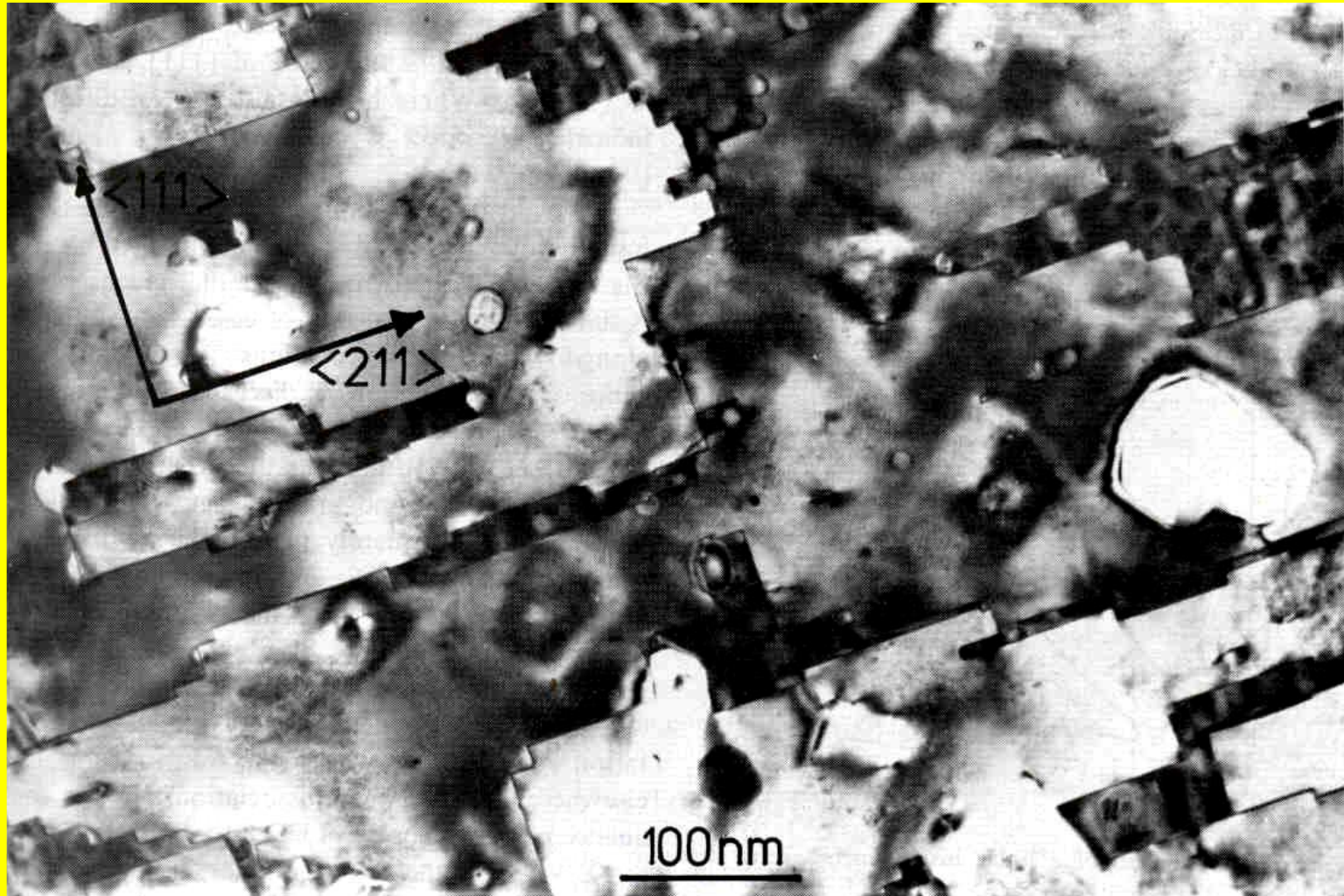
**Step
height
0.58a,
equal to
that of
(010)_{CSL}**

Phase diagram for the $\Sigma 3$ GBs in Cu



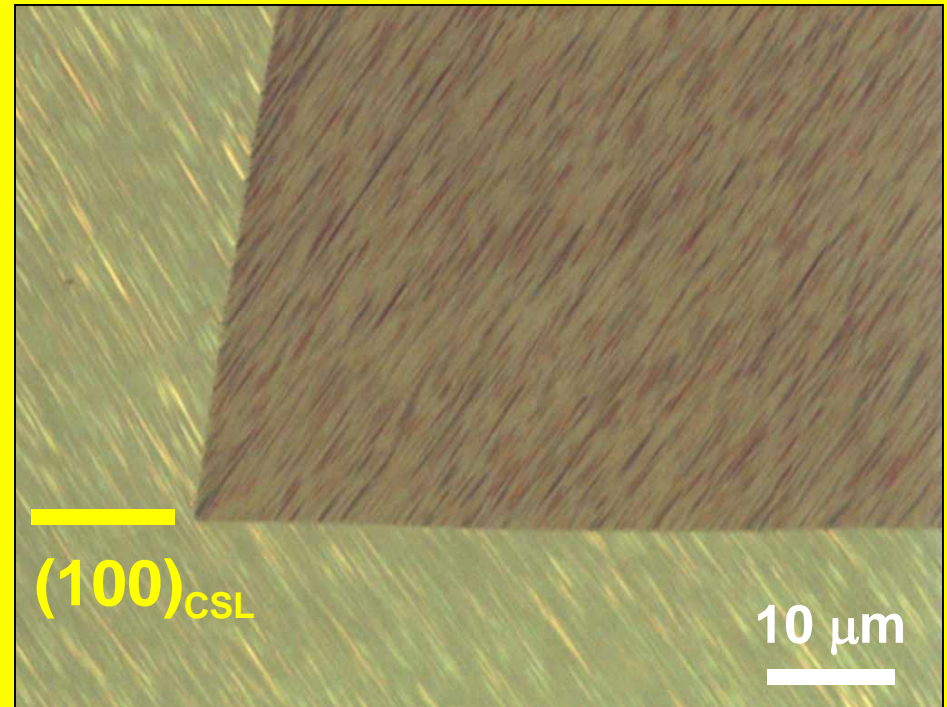
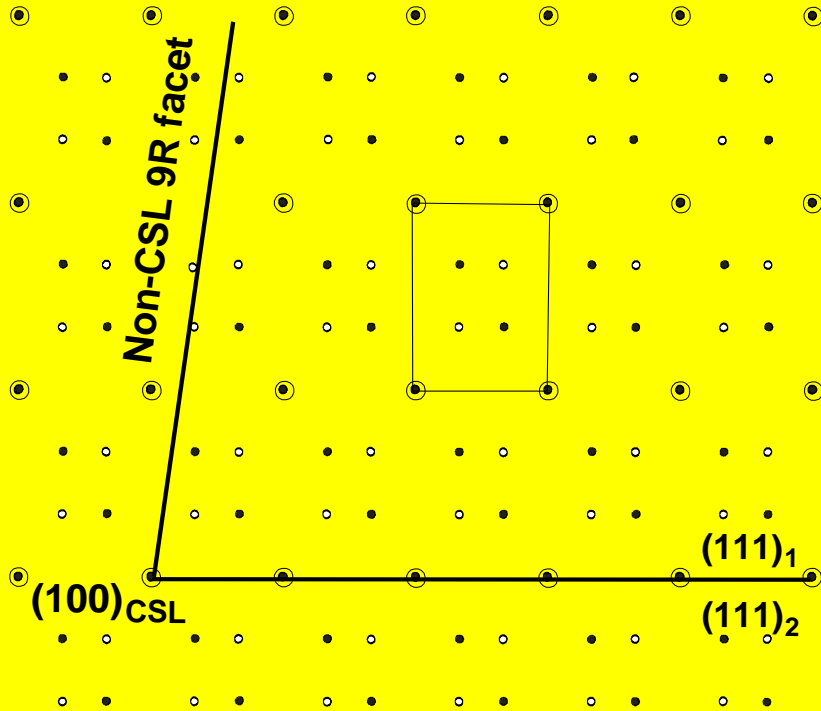
Rectangular facets in Au

$(100)_{\text{CSL}}$ and $(010)_{\text{CSL}}$ facets

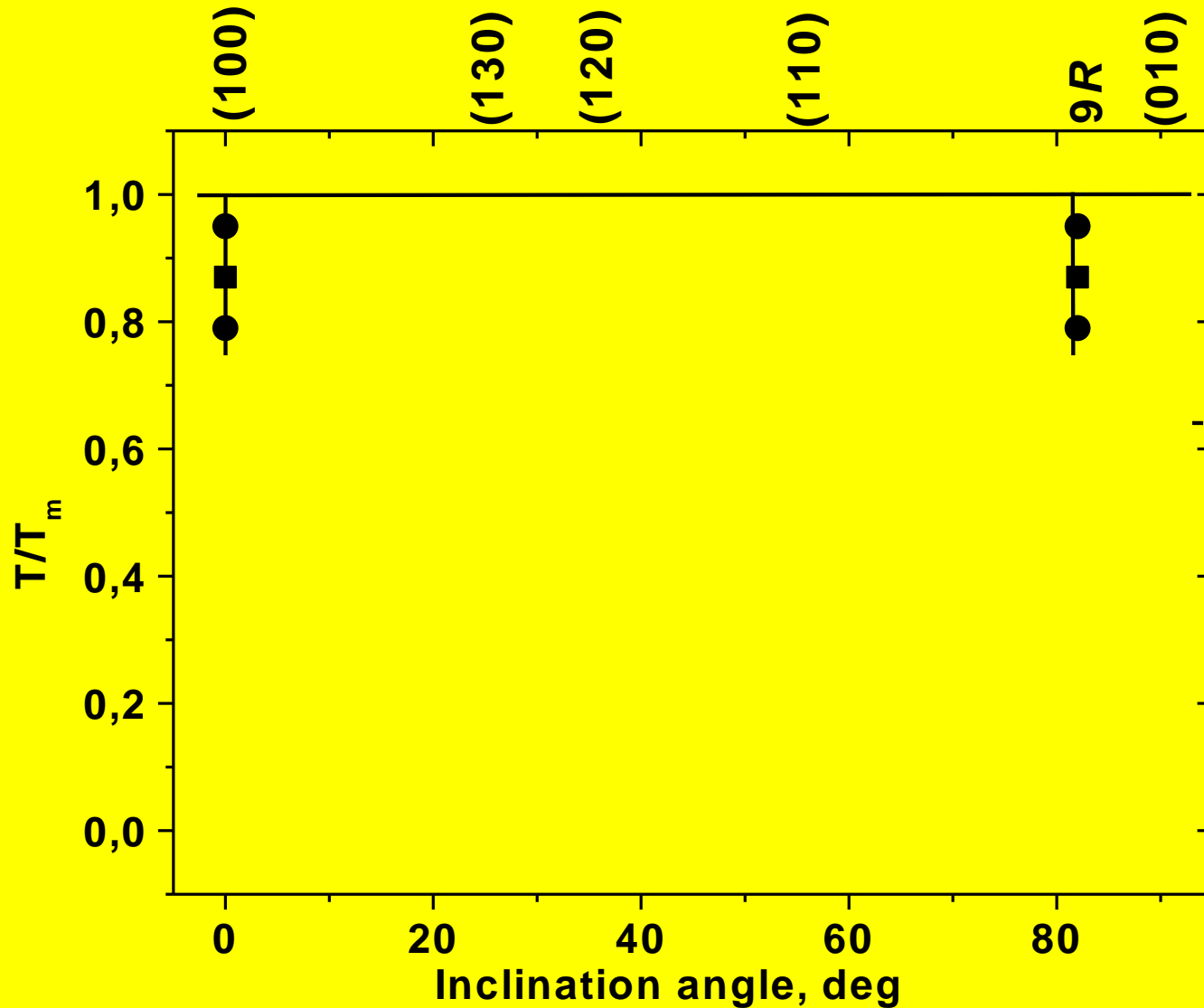


$\Sigma 3$ tilt grain boundary in Cu, 800°C (100)_{CSL} and 9R non-CSL facets

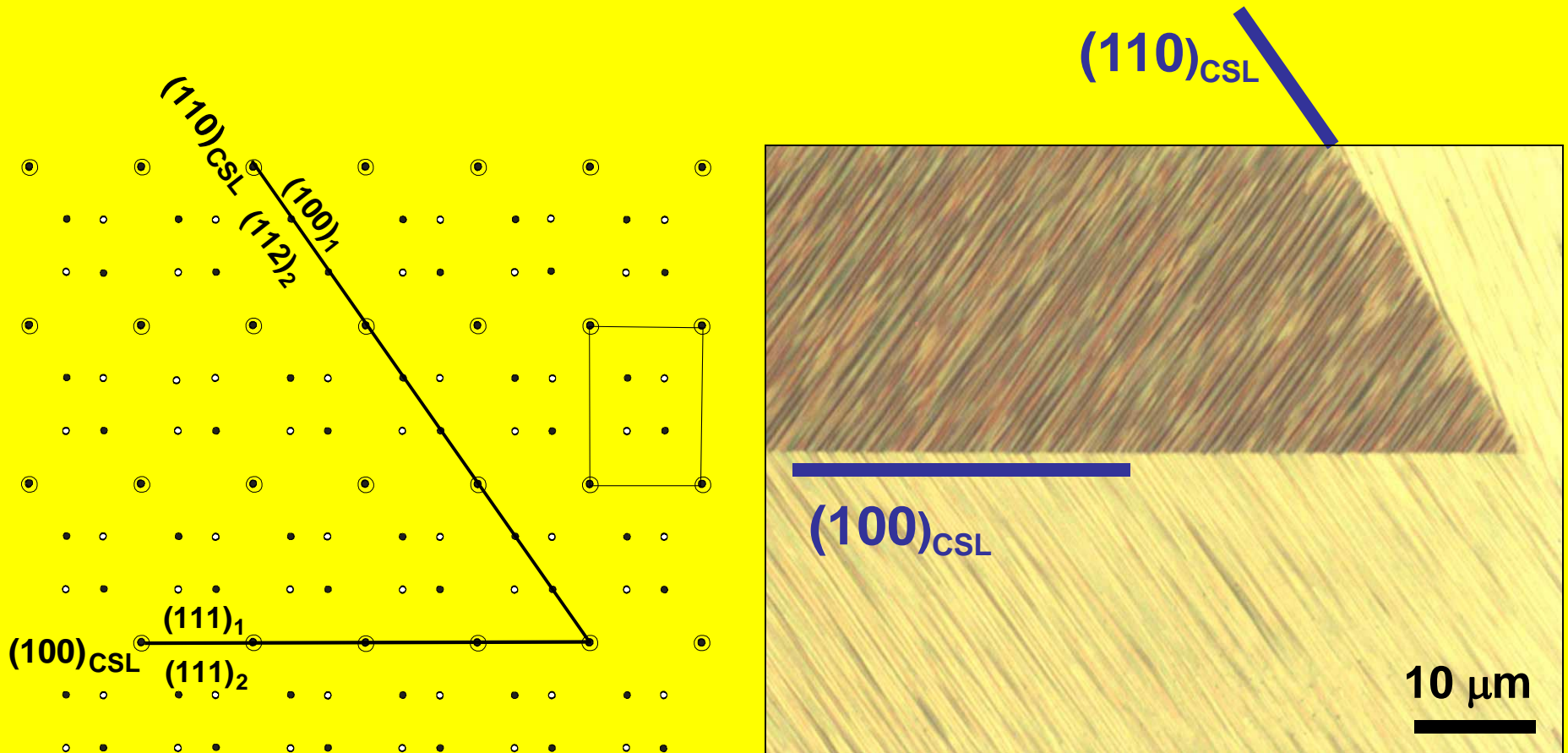
9R 82° facet



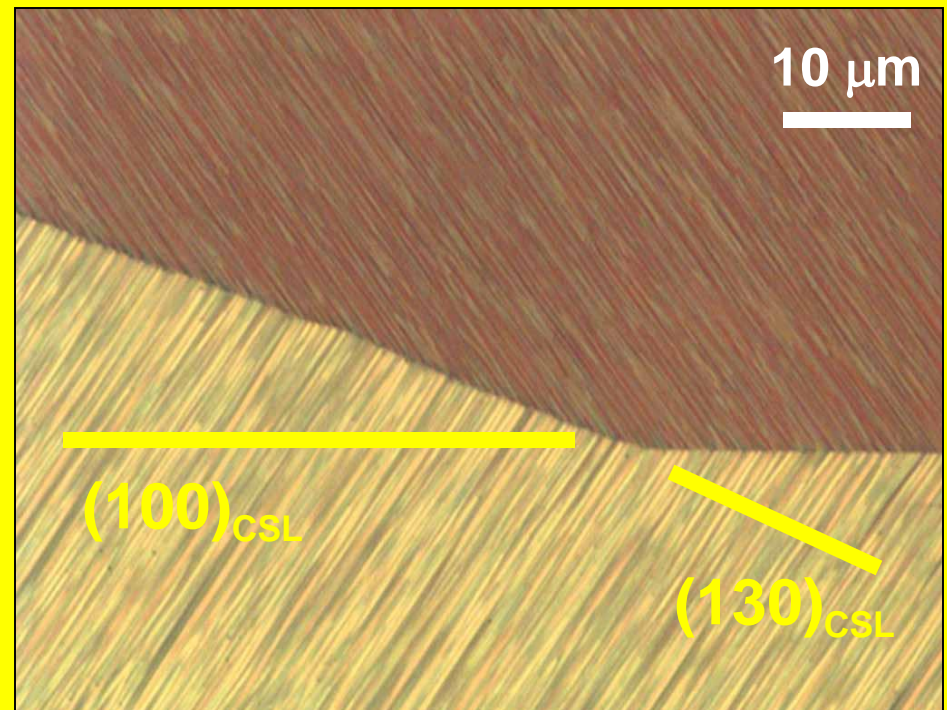
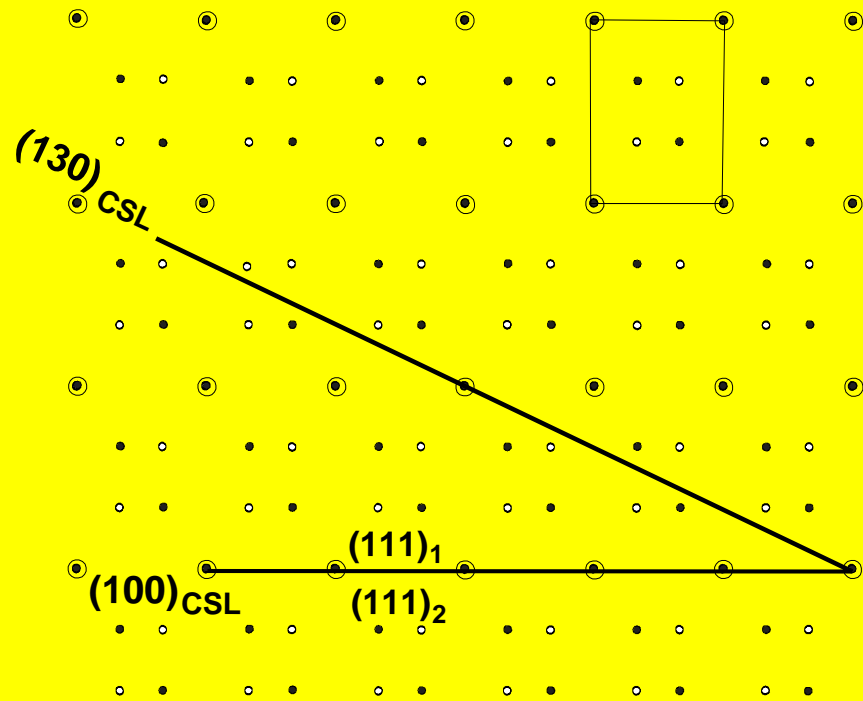
Phase diagram for the $\Sigma 3$ GBs in Cu



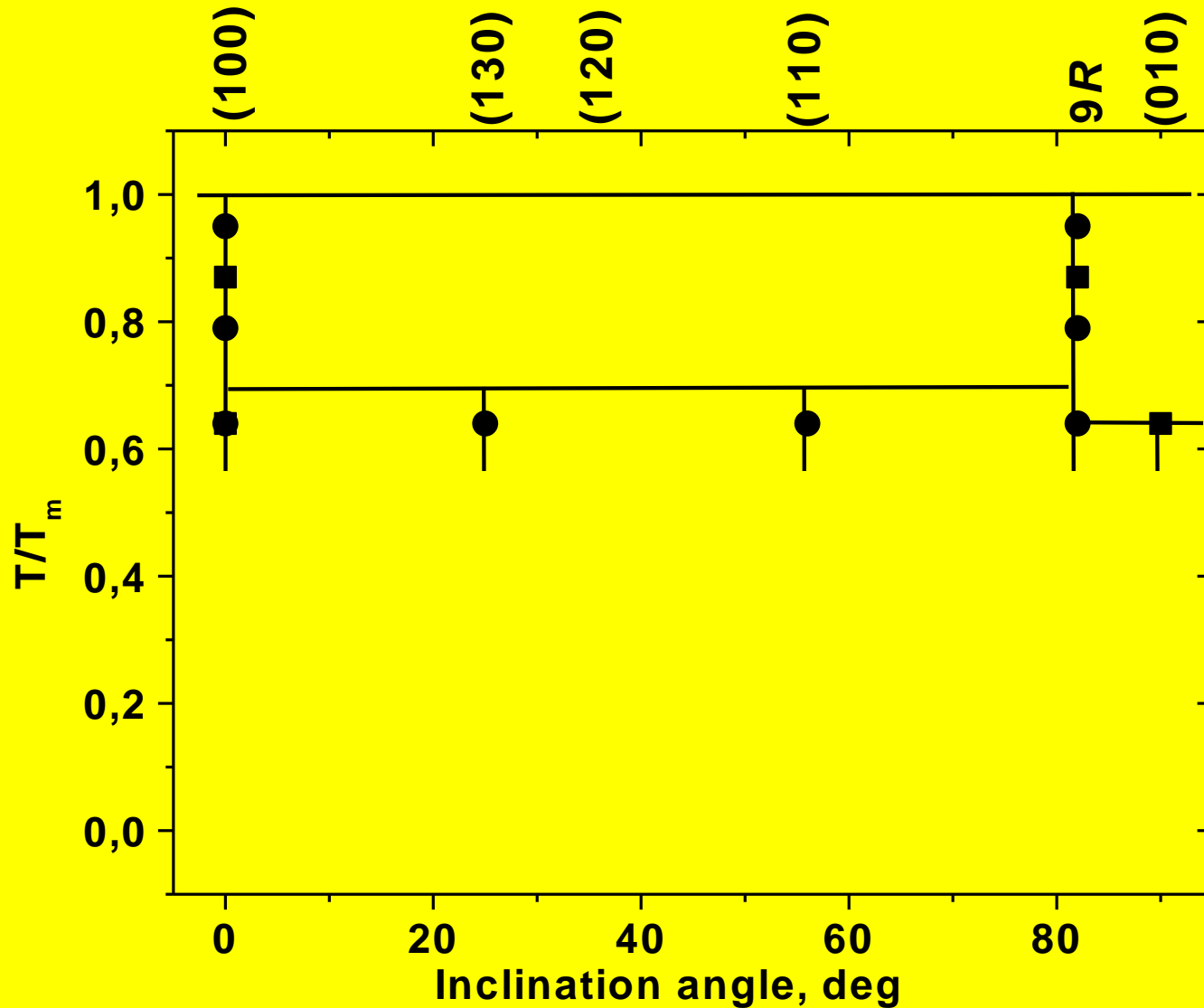
$\Sigma 3$ tilt grain boundary in Cu, 650°C $(100)_{\text{CSL}}$ and $(110)_{\text{CSL}}$ facets



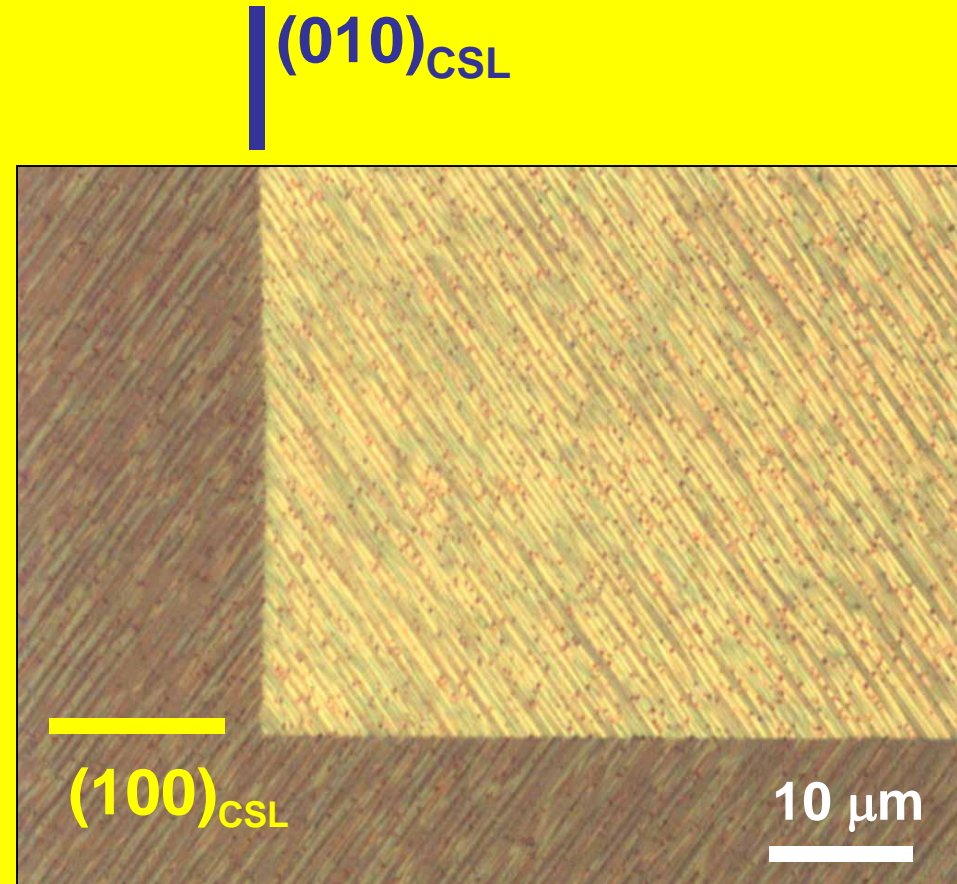
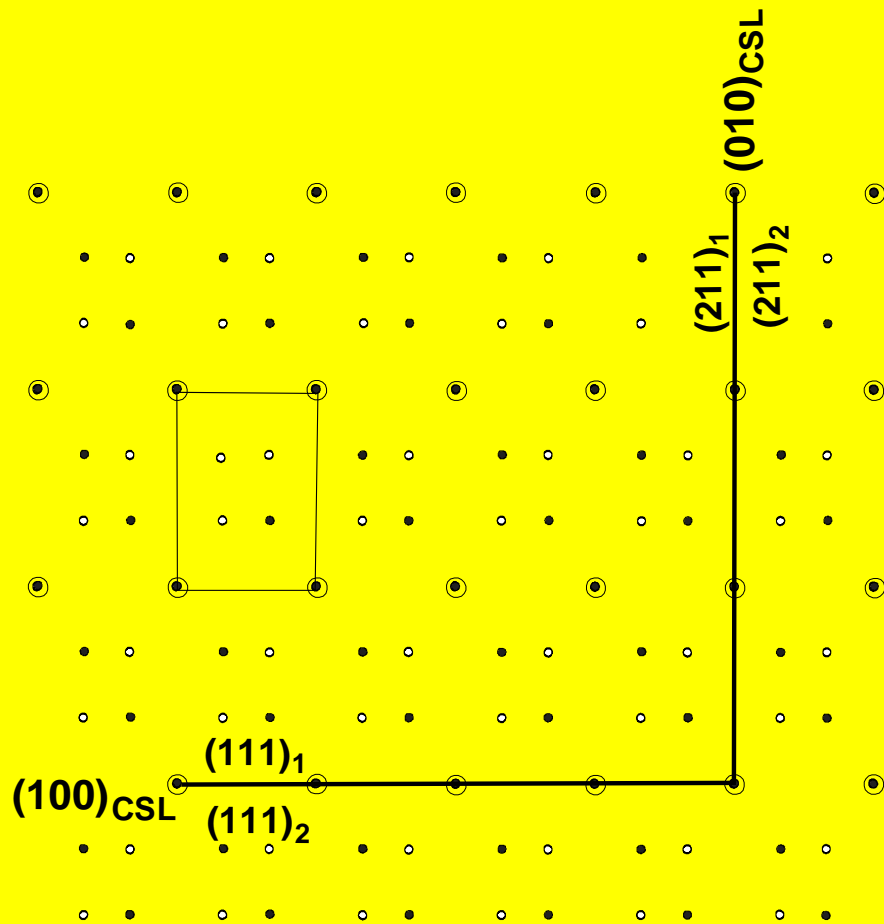
$\Sigma 3$ tilt grain boundary in Cu, 650°C (100)_{CSL} and (130)_{CSL} facets



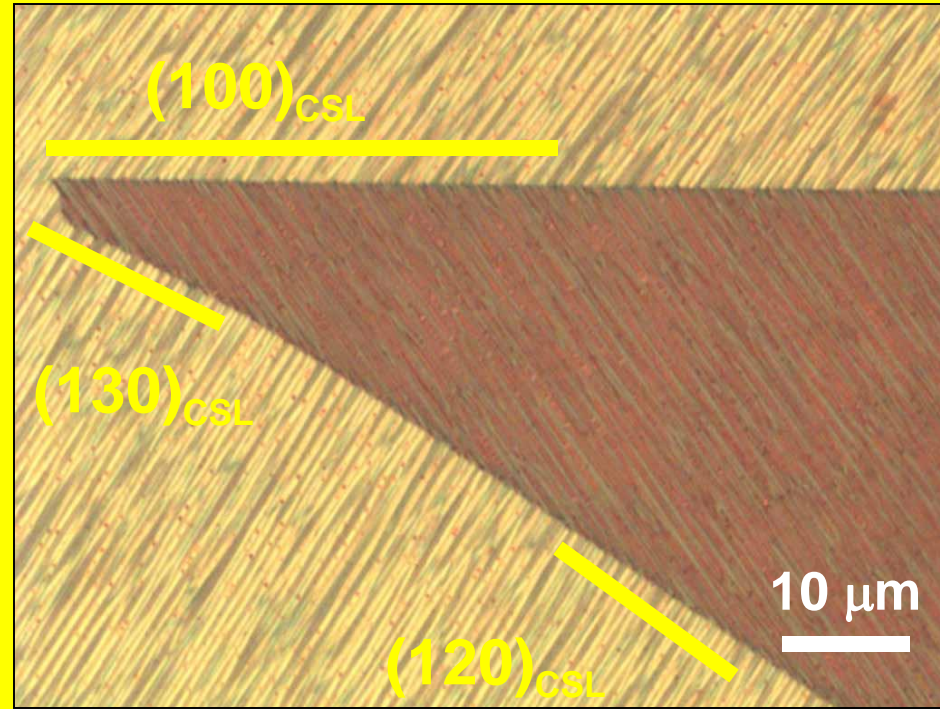
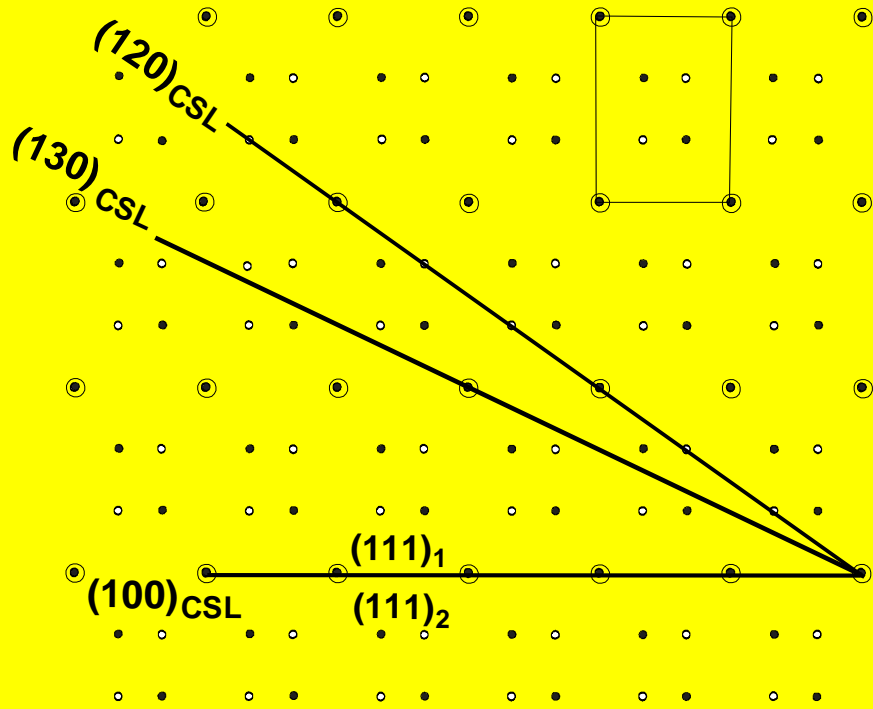
Phase diagram for the $\Sigma 3$ GBs in Cu



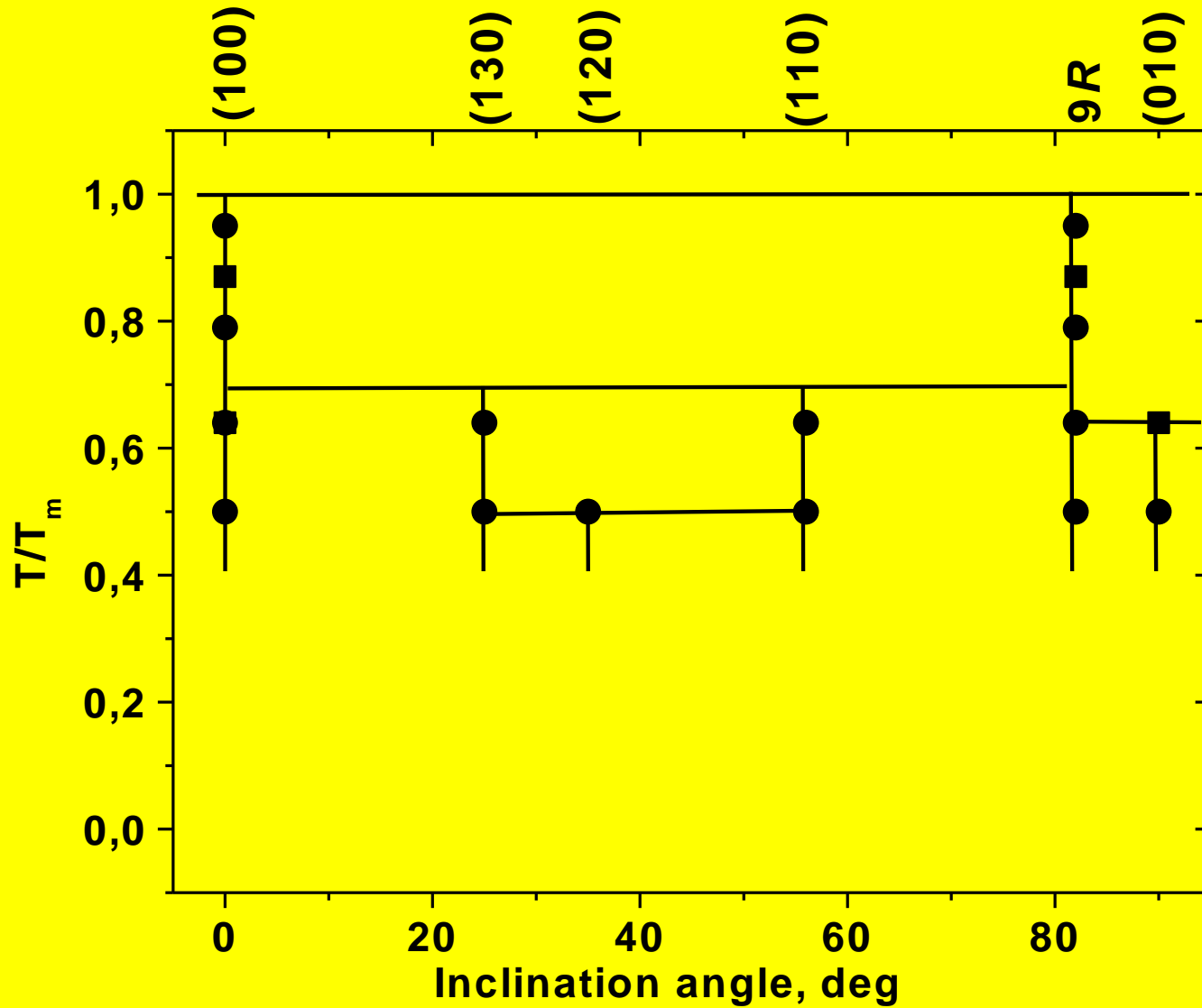
$\Sigma 3$ tilt grain boundary in Cu, 400°C (100)_{CSL} and (010)_{CSL} facets



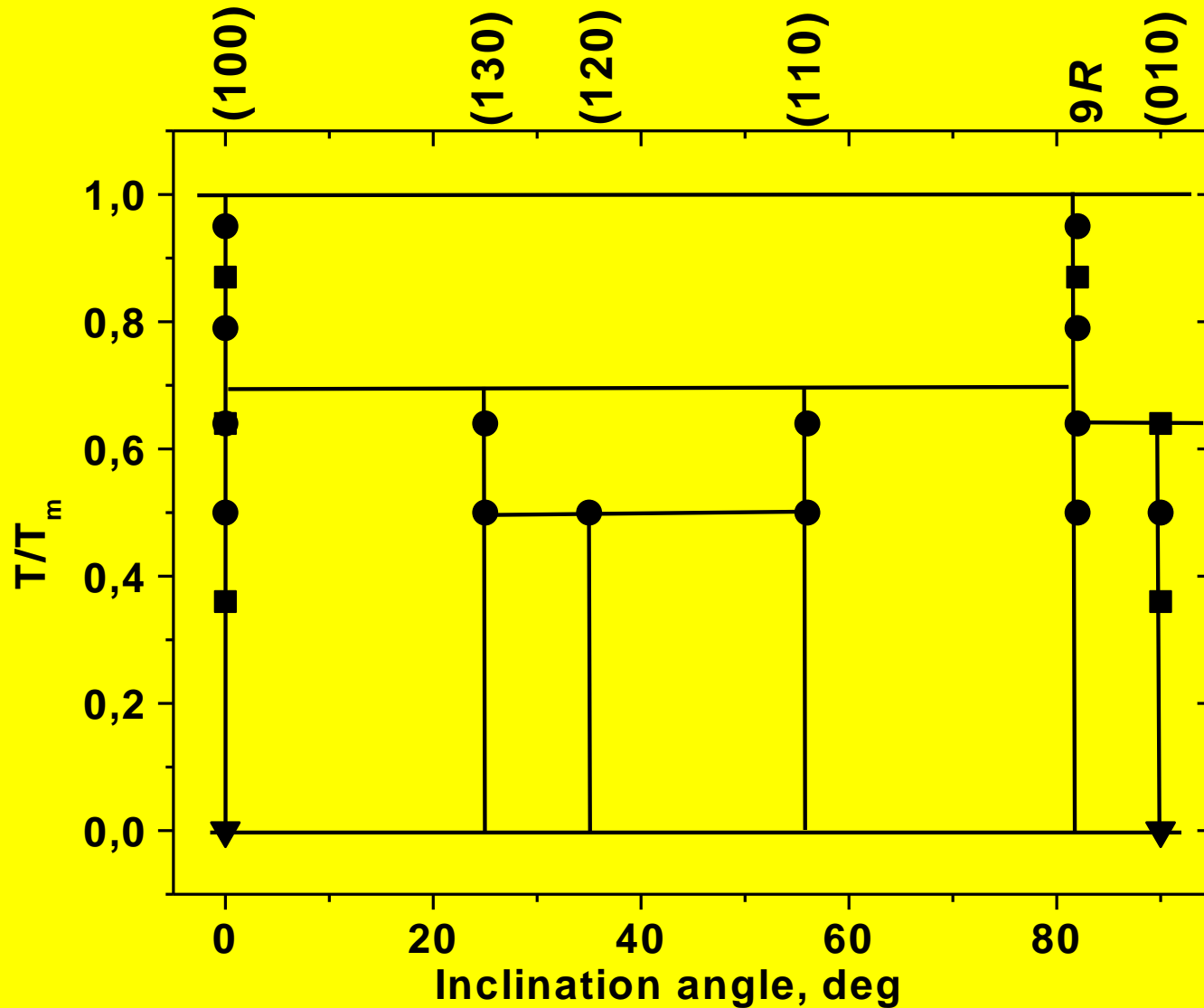
$\Sigma 3$ tilt grain boundary in Cu, 400°C (100)_{CSL}, (130)_{CSL} and (120)_{CSL} facets



Phase diagram for the $\Sigma 3$ GBs in Cu

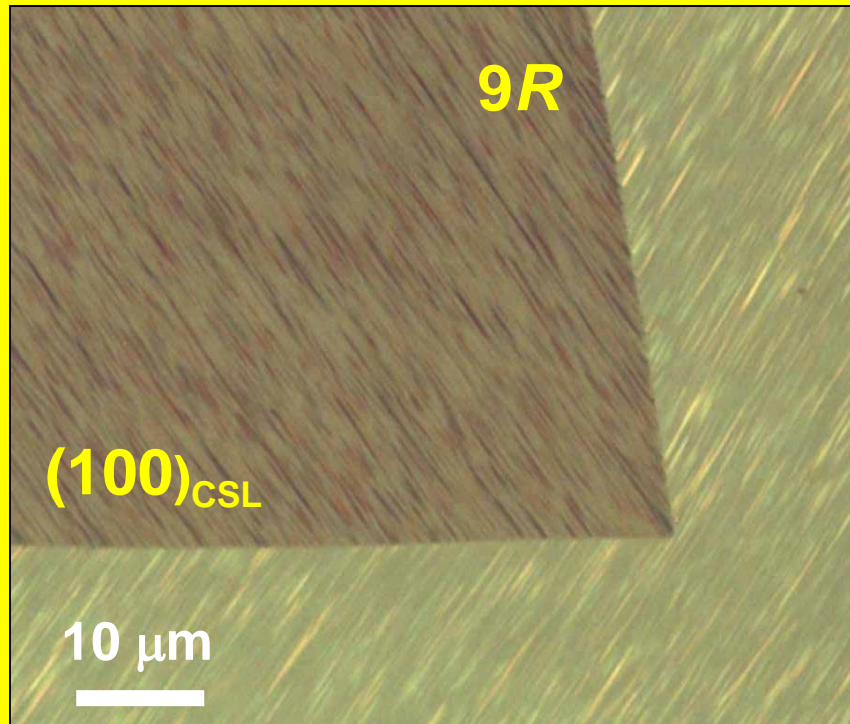


Phase diagram for the $\Sigma 3$ GBs in Cu

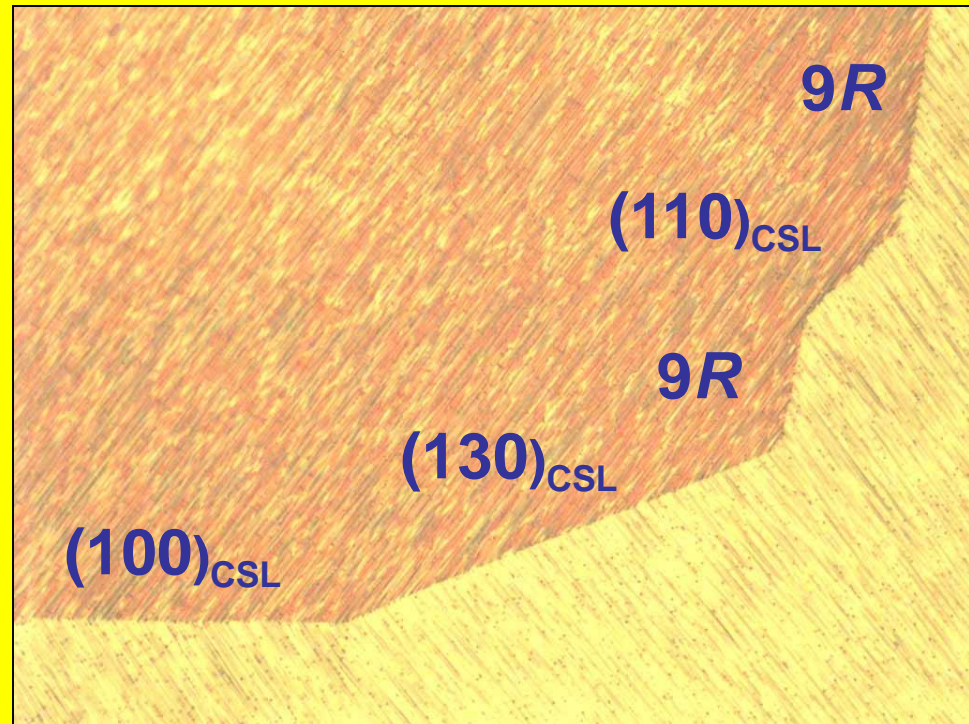


$\Sigma 3$ tilt GB in Cu: increase of number of facets with decreasing temperature

800°C

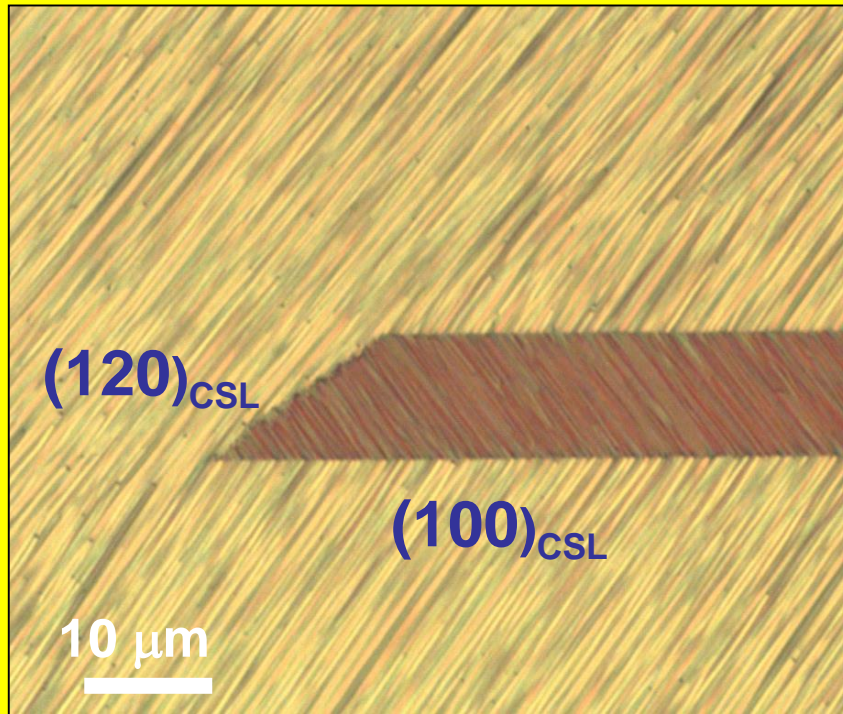


400°C

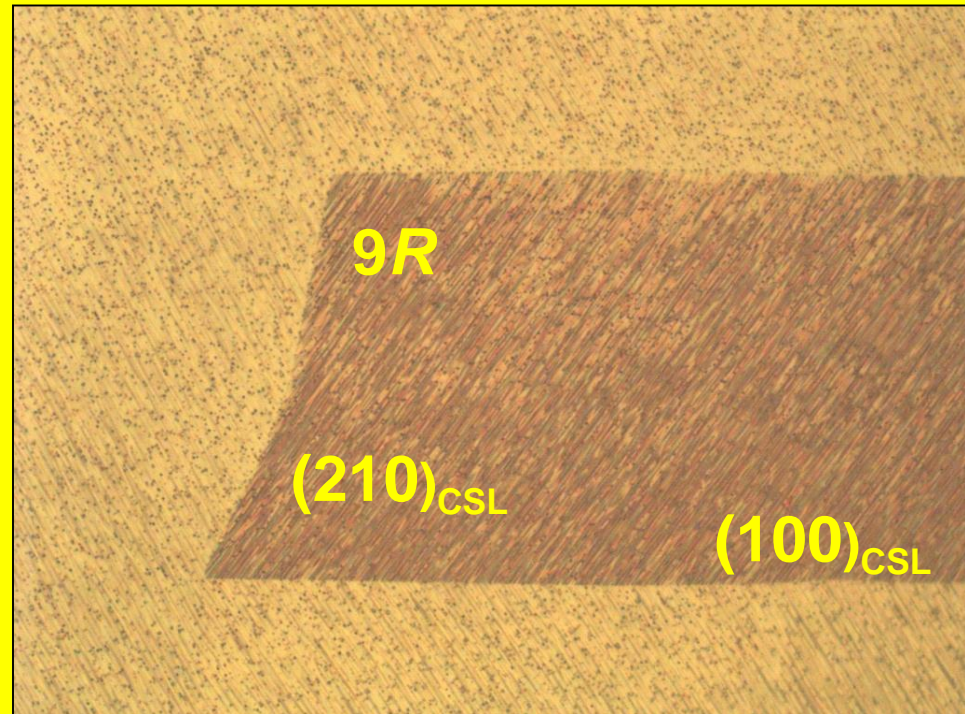


$\Sigma 3$ tilt GB in Cu: increase of number of facets with decreasing temperature

650°C



400°C

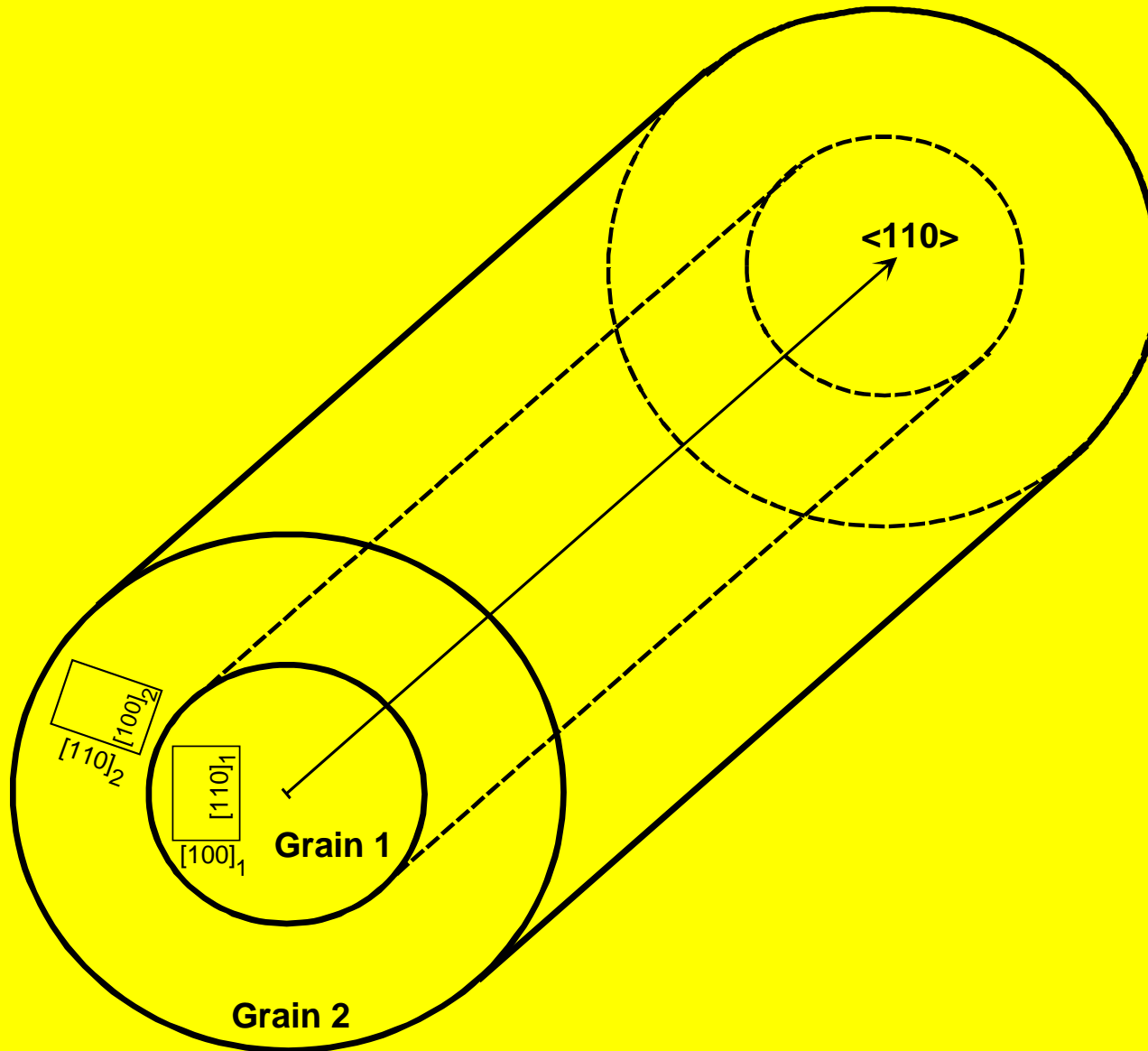


$\Sigma 3$ and $\Sigma 9$ grain boundaries in Cu.

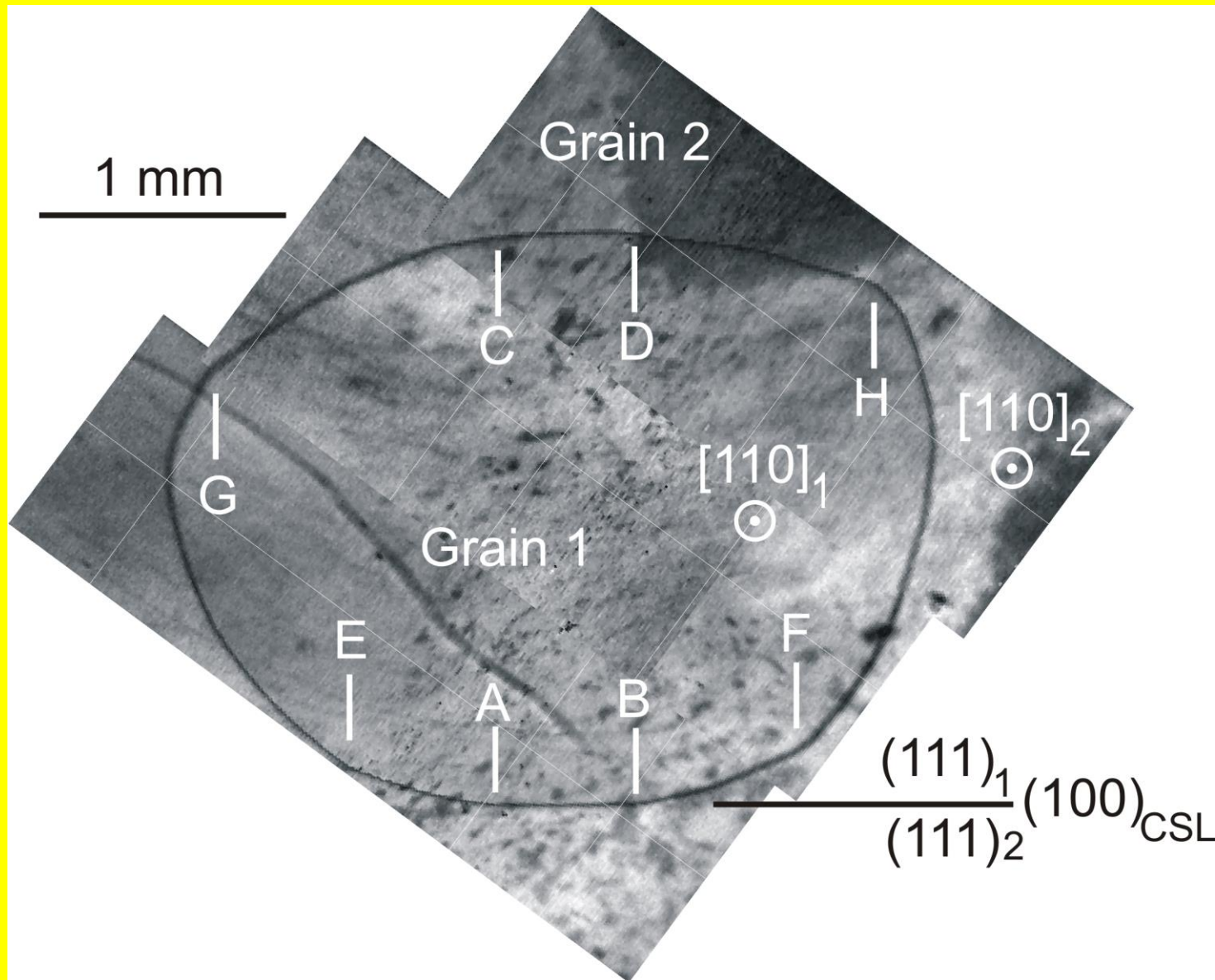
Experiment:

- By temperature decrease the number of (crystallographically different) facets increases up to six
- The GB facets are not separated by the rough GB portions. The facets form sharp edges.

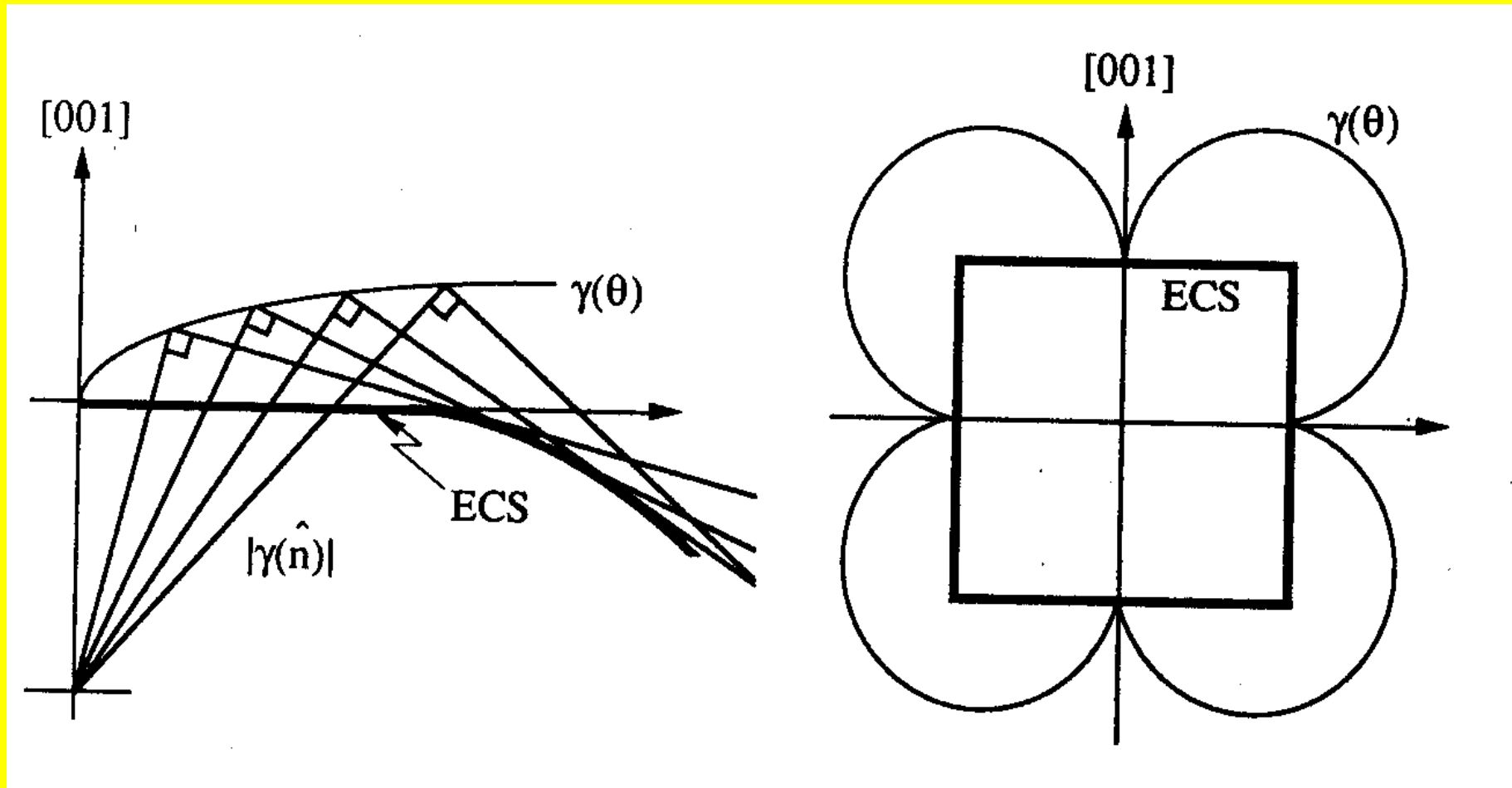
Scheme of Mo bicrystal with coaxial $\Sigma 3$ GBs



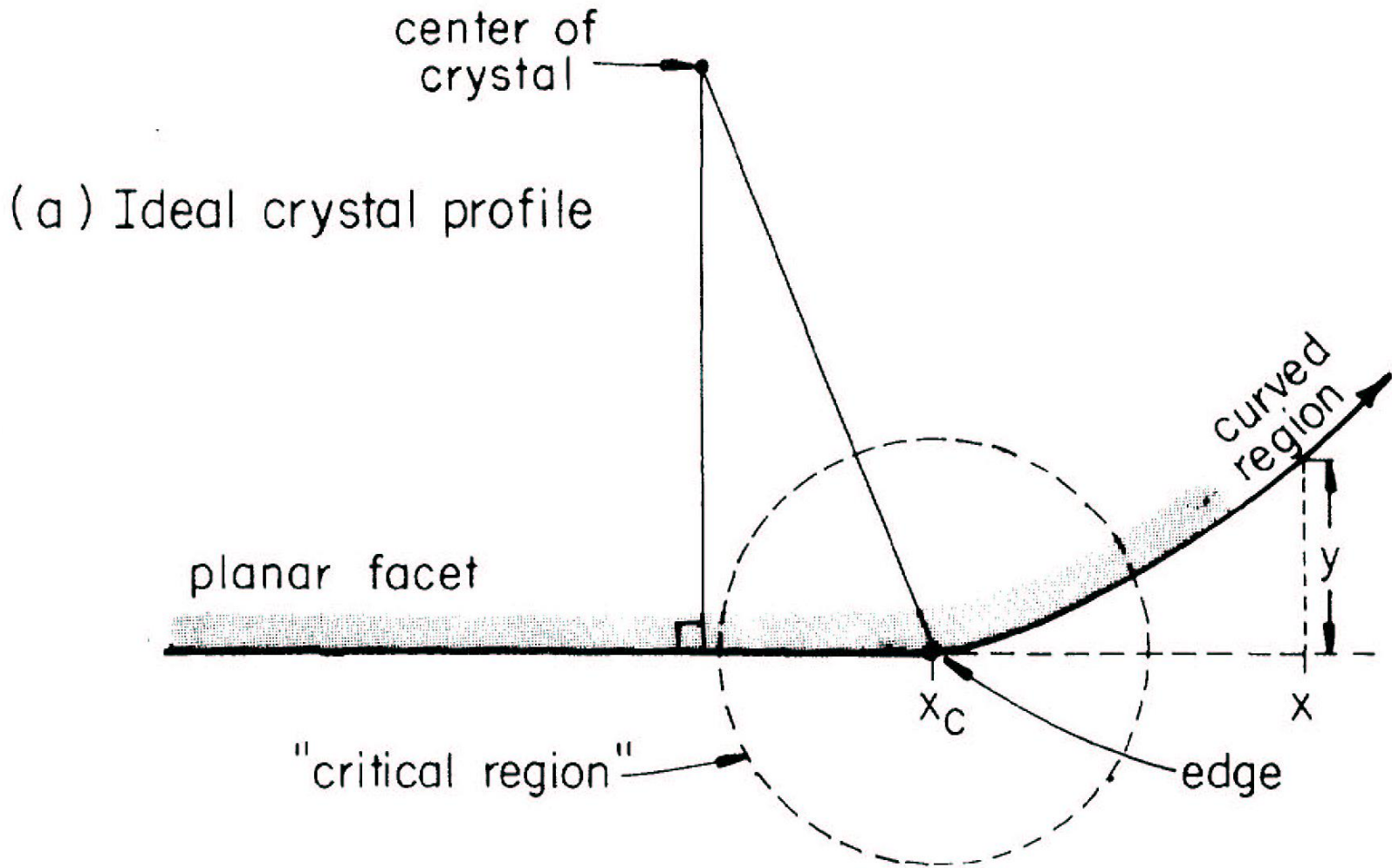
Shape of $\Sigma 3$ tilt GB in Mo



How a facet contacts curved (rough) surface or interface



Roughening of Pb surfaces: P-T behaviour



Rounding near crystal facet

$$y = A(x - x_c)^\theta + \text{higher order terms}$$

Andreev theory (mean-field approximation):

$$\theta = 2$$

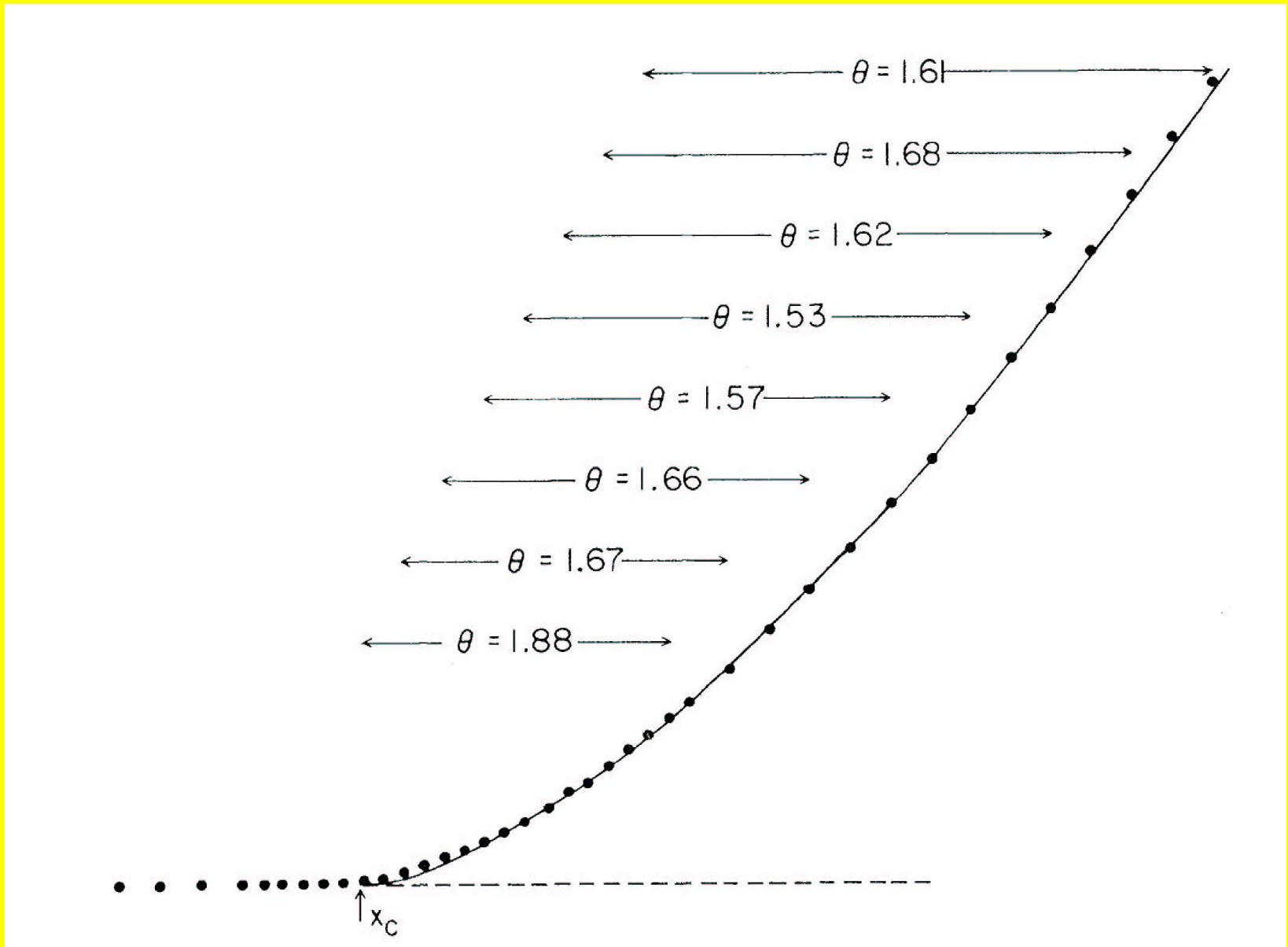
Pokrovsky-Talapov theory (including fluctuations):

$$\theta = 3/2$$

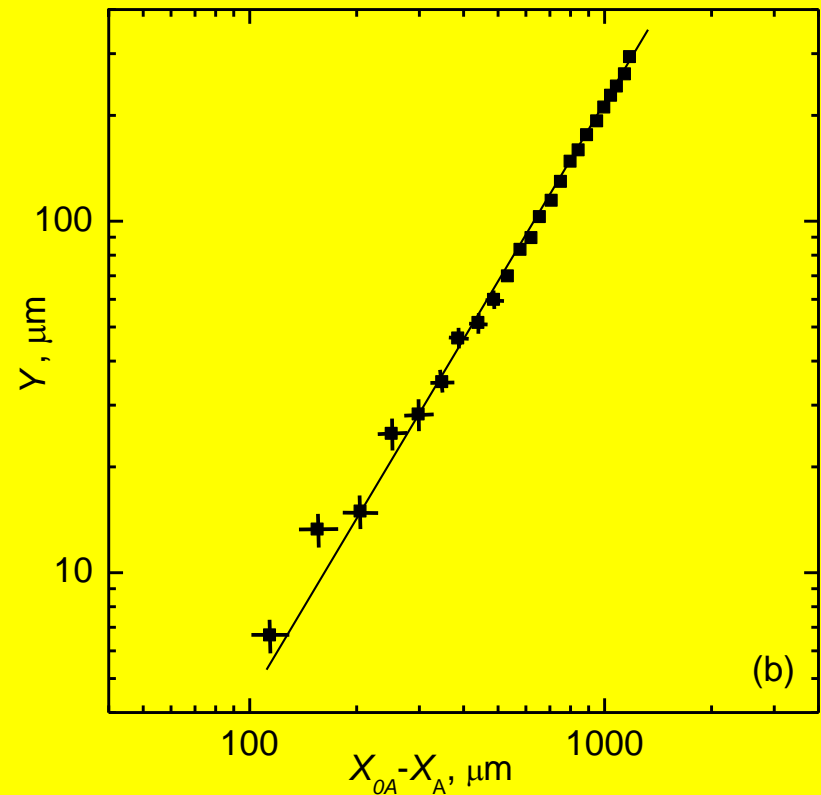
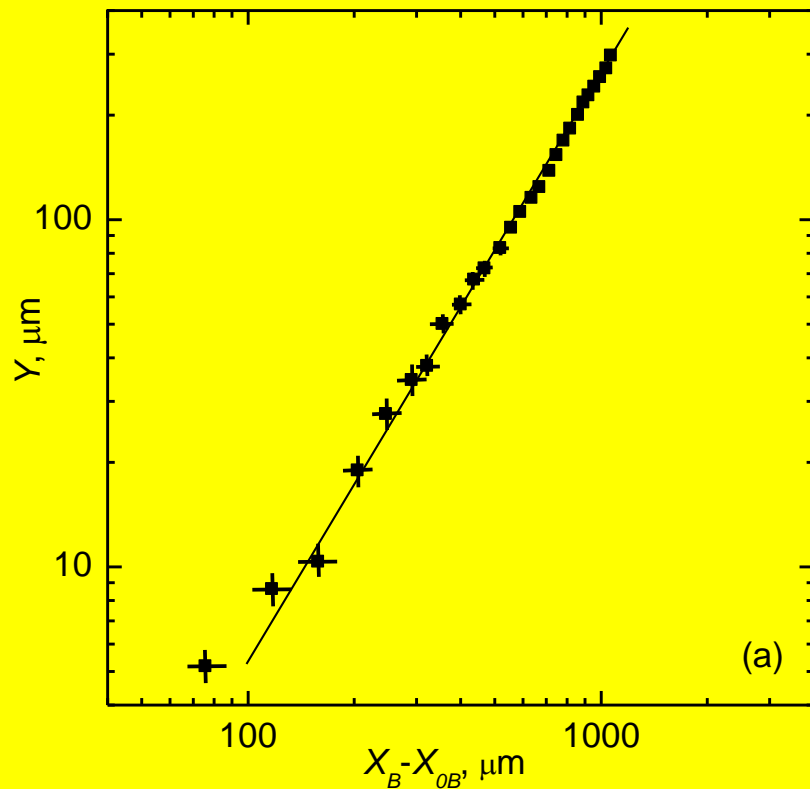
A.F. Andreev. *Zh.Eksp.Teor.Fiz.* 79 (1981) 2042

V.L. Pokrovsky, A.L. Talapov. *PRL* 42 (1979) 65 and *Zh.Eksp.Teor.Fiz.* 78 (1980) 269

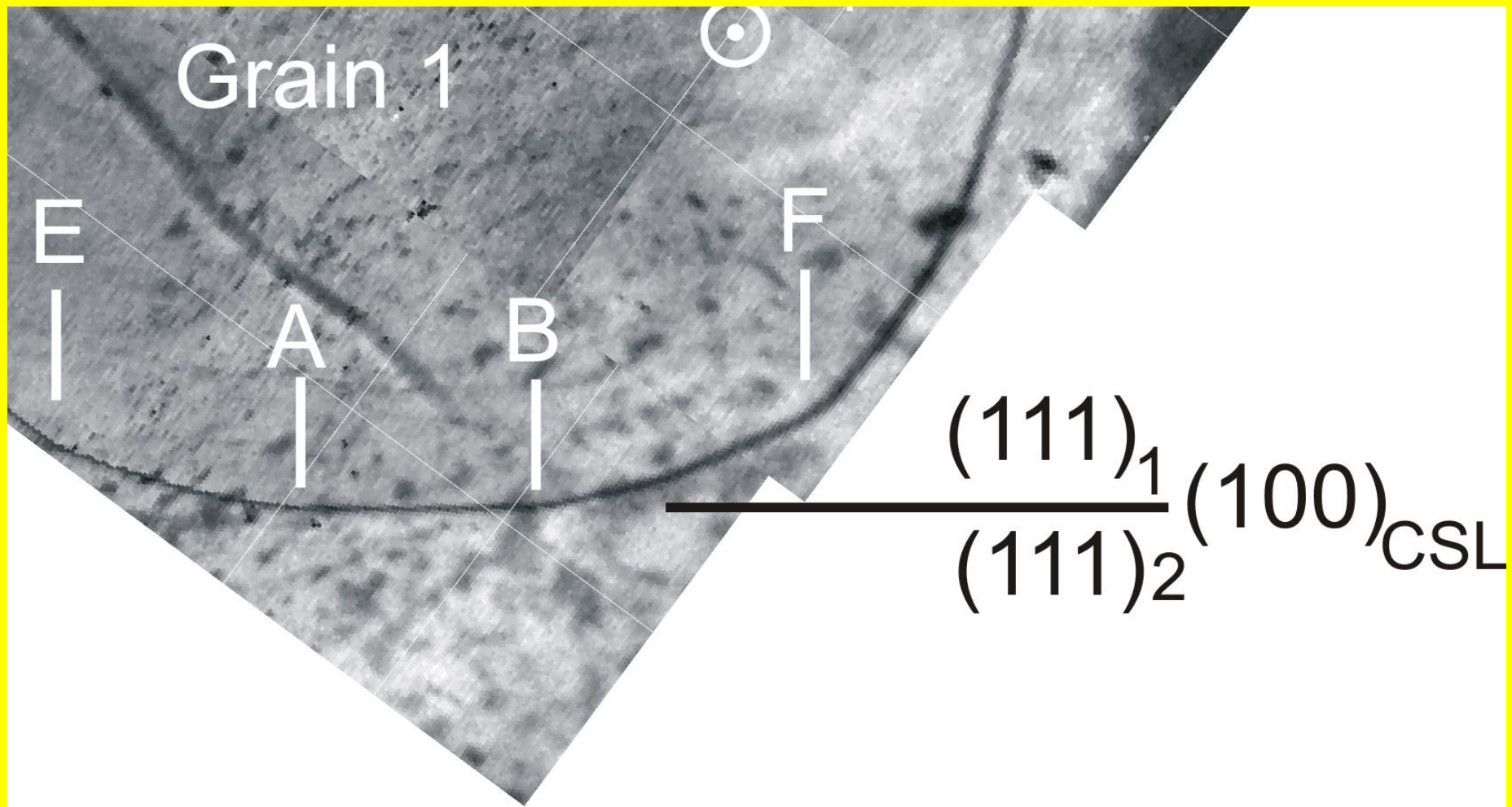
Roughening of Pb surfaces: P-T behaviour



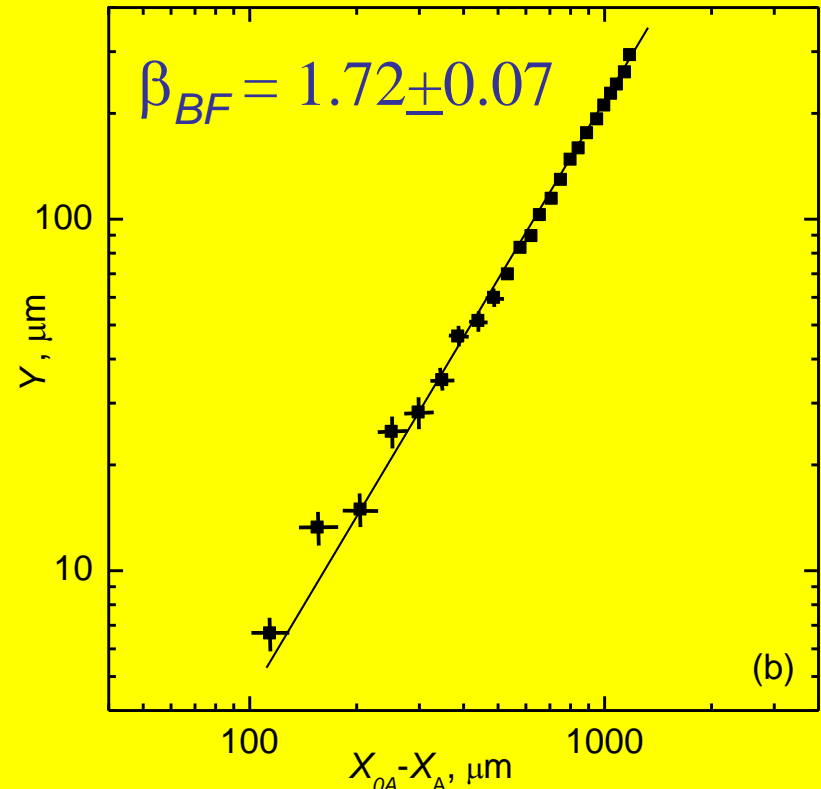
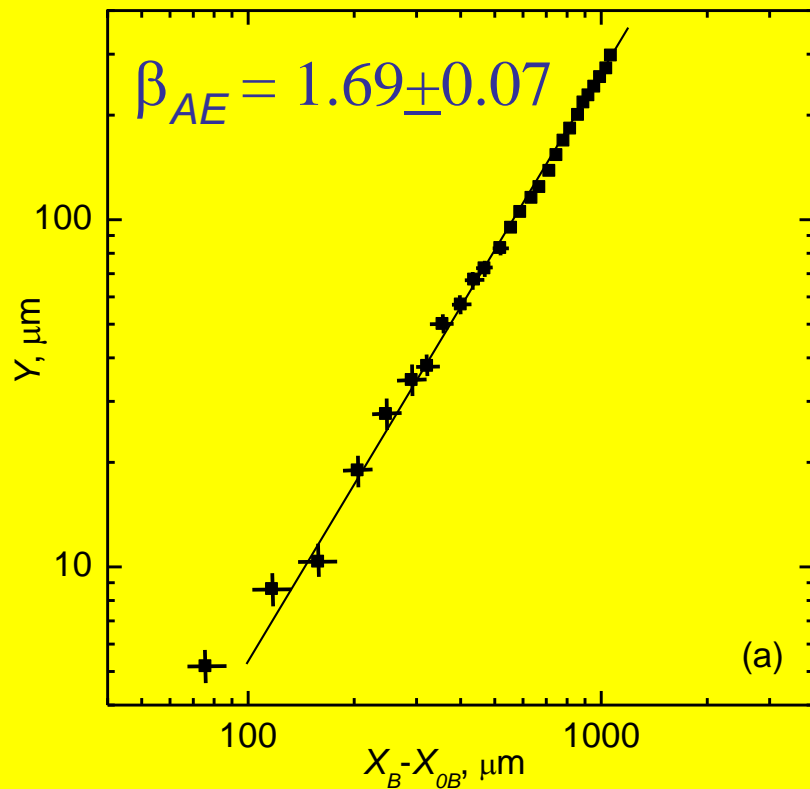
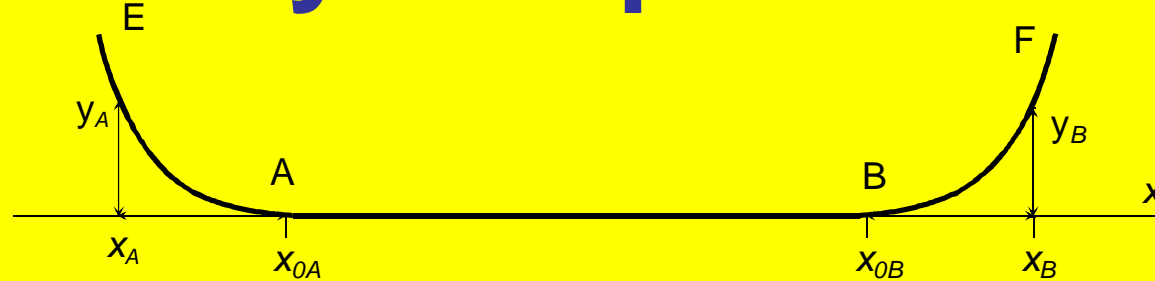
Shape of $\Sigma 3$ GB in scaling coordinates



Shape of $\Sigma 3$ tilt GB in Mo



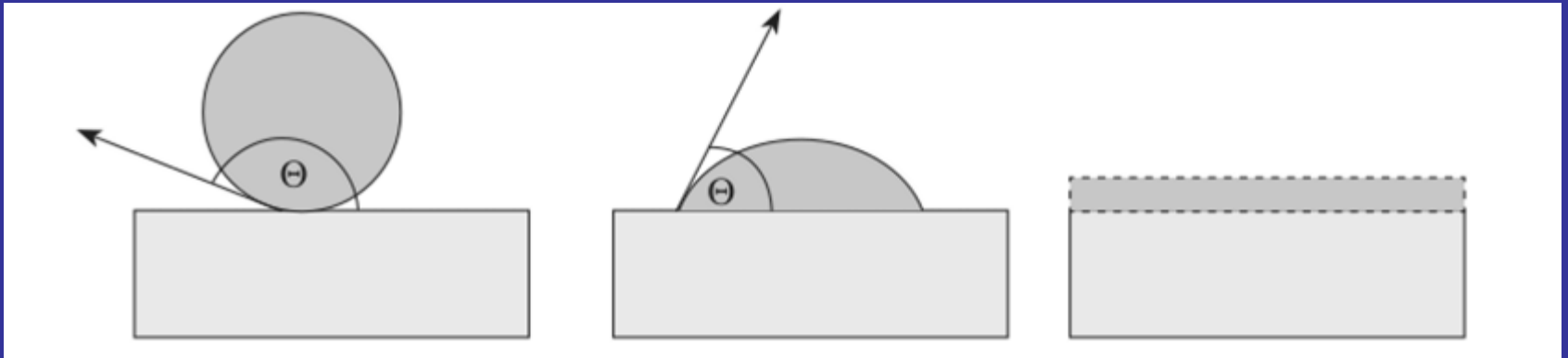
Roughening of 2nd order: Pokrovsky-Talapov behaviour



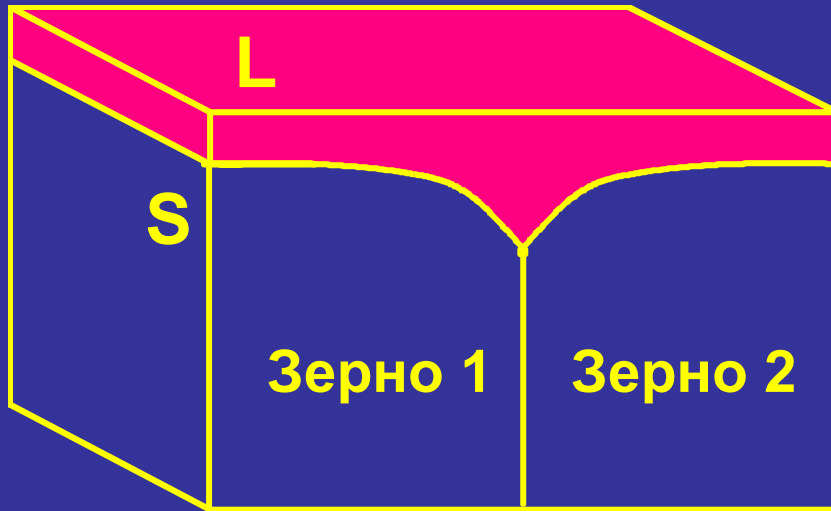
Фазовые превращения:

**-- на внутренних границах раздела
(смачивание)**

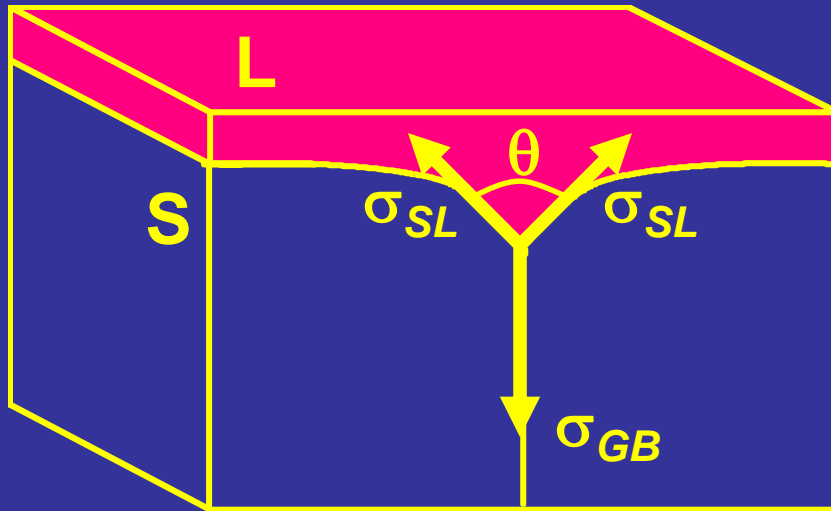
Смачивание внешней поверхности



Фазовый переход смачивания на ГЗ

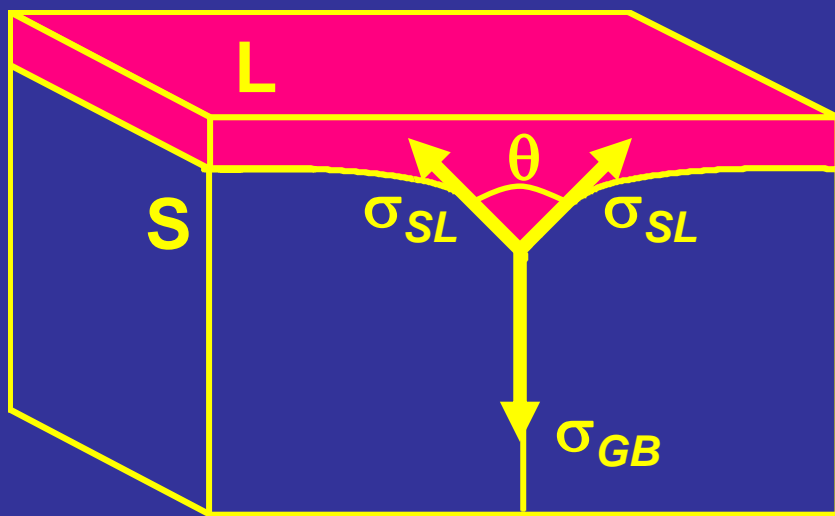


Фазовый переход смачивания на ГЗ



$$\sigma_{GB} < 2\sigma_{SL}, \quad \theta > 0$$

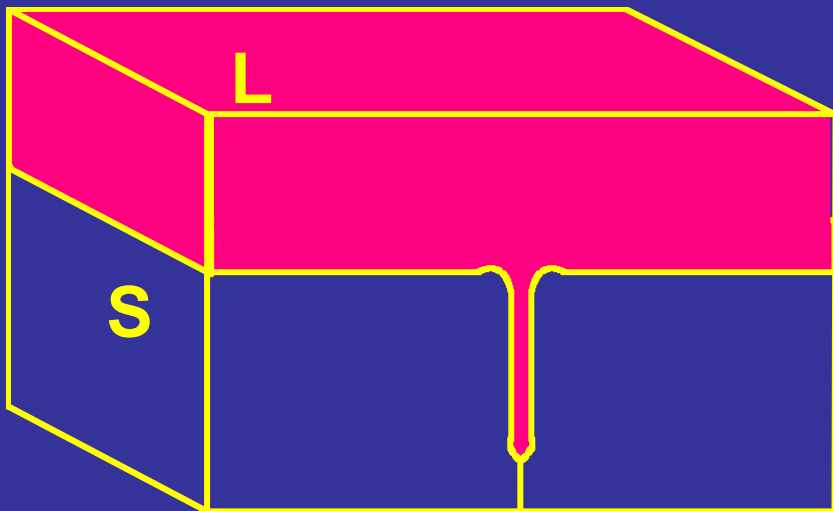
Фазовый переход смачивания на ГЗ



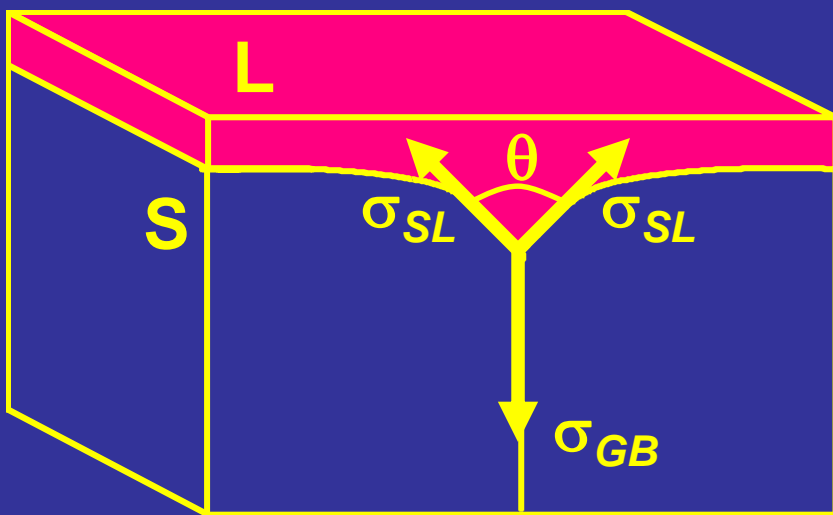
$$\sigma_{GB} < 2\sigma_{SL}, \quad \theta > 0$$

Граница зерен
в контакте с расплавом
устойчива

Фазовый переход смачивания на ГЗ



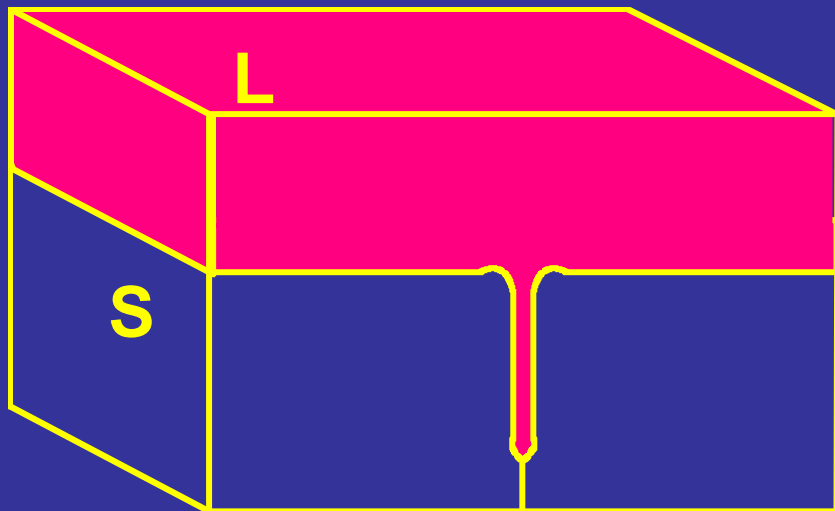
$$\sigma_{GB} > 2\sigma_{SL}, \quad \theta=0$$



$$\sigma_{GB} < 2\sigma_{SL}, \quad \theta > 0$$

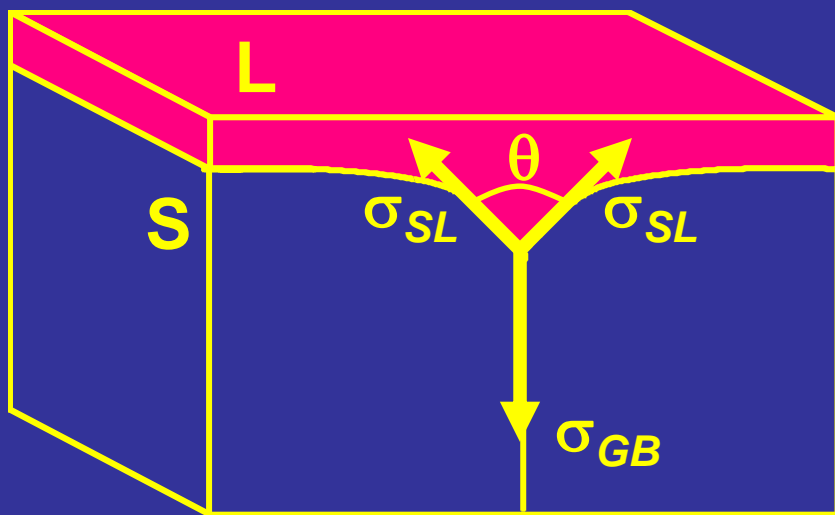
Граница зерен
в контакте с расплавом
устойчива

Фазовый переход смачивания на ГЗ



$$\sigma_{GB} > 2\sigma_{SL}, \quad \theta = 0$$

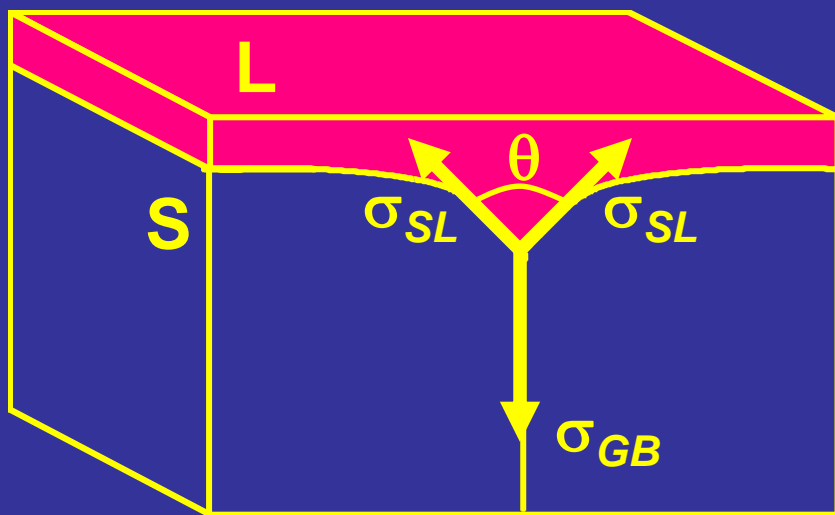
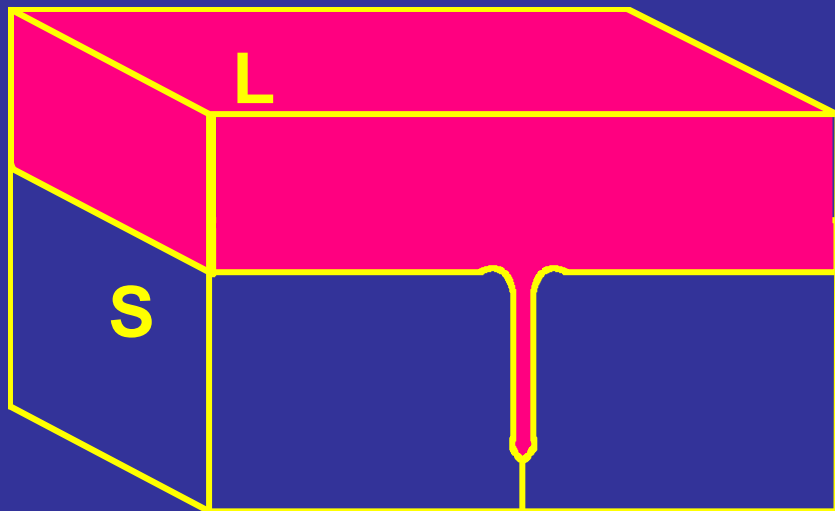
Граница зерен
в контакте с расплавом
неустойчива и должна
заменяться жидкой
прослойкой



$$\sigma_{GB} < 2\sigma_{SL}, \quad \theta > 0$$

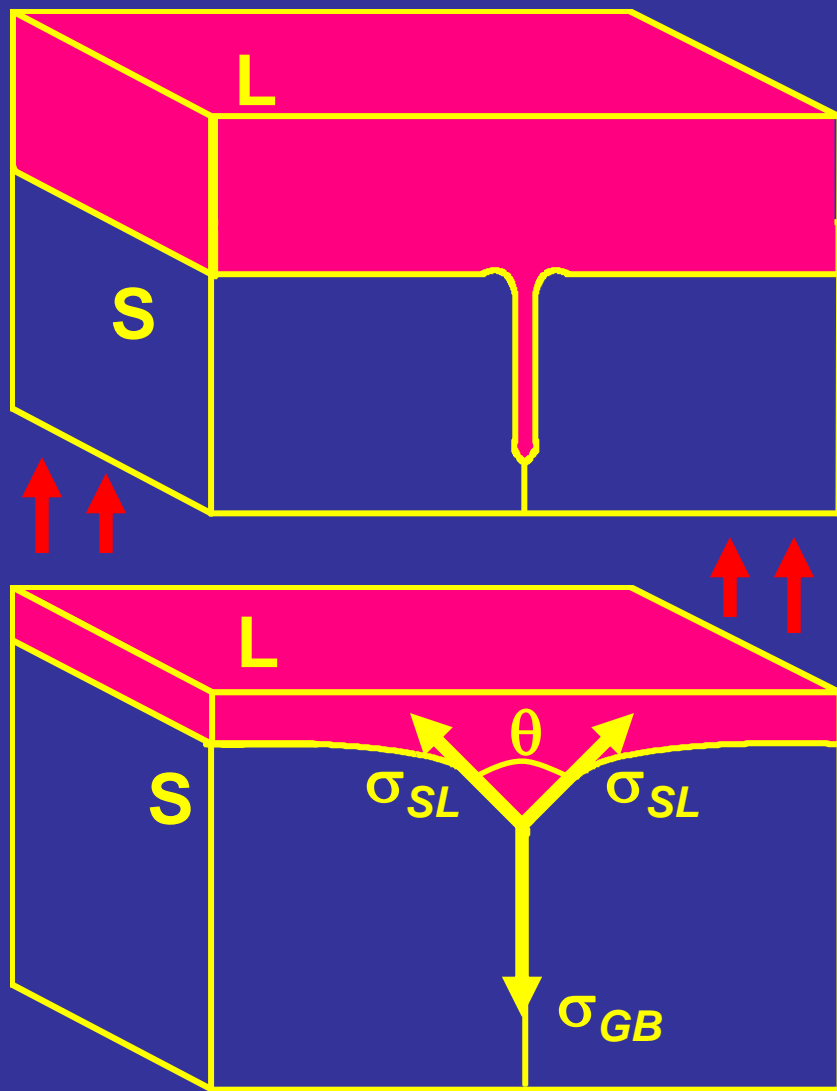
Граница зерен
в контакте с расплавом
устойчива

Фазовый переход смачивания на ГЗ



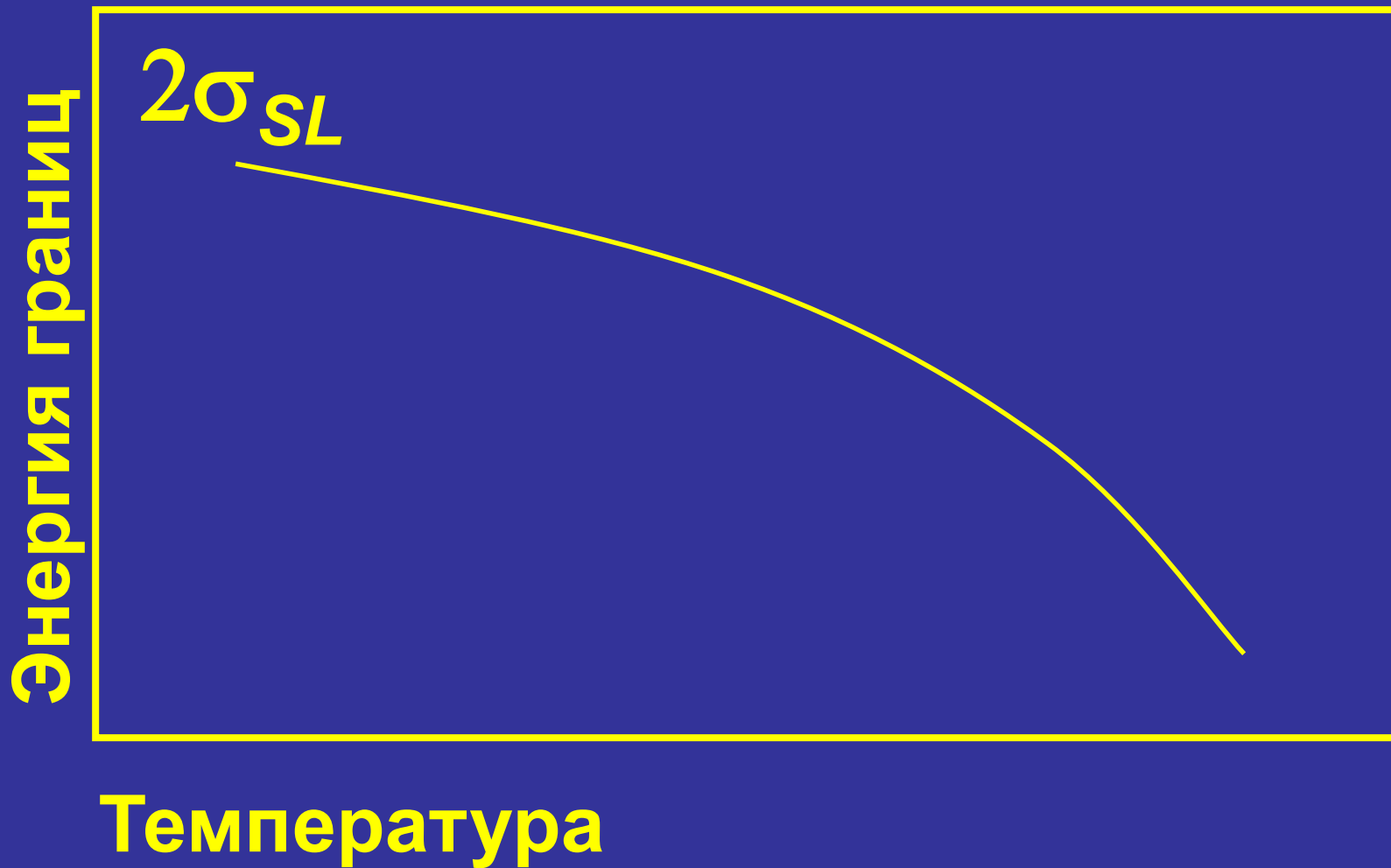
Есть системы,
в которых такое
превращение
происходит с
повышением
температуры

Фазовый переход смачивания на ГЗ

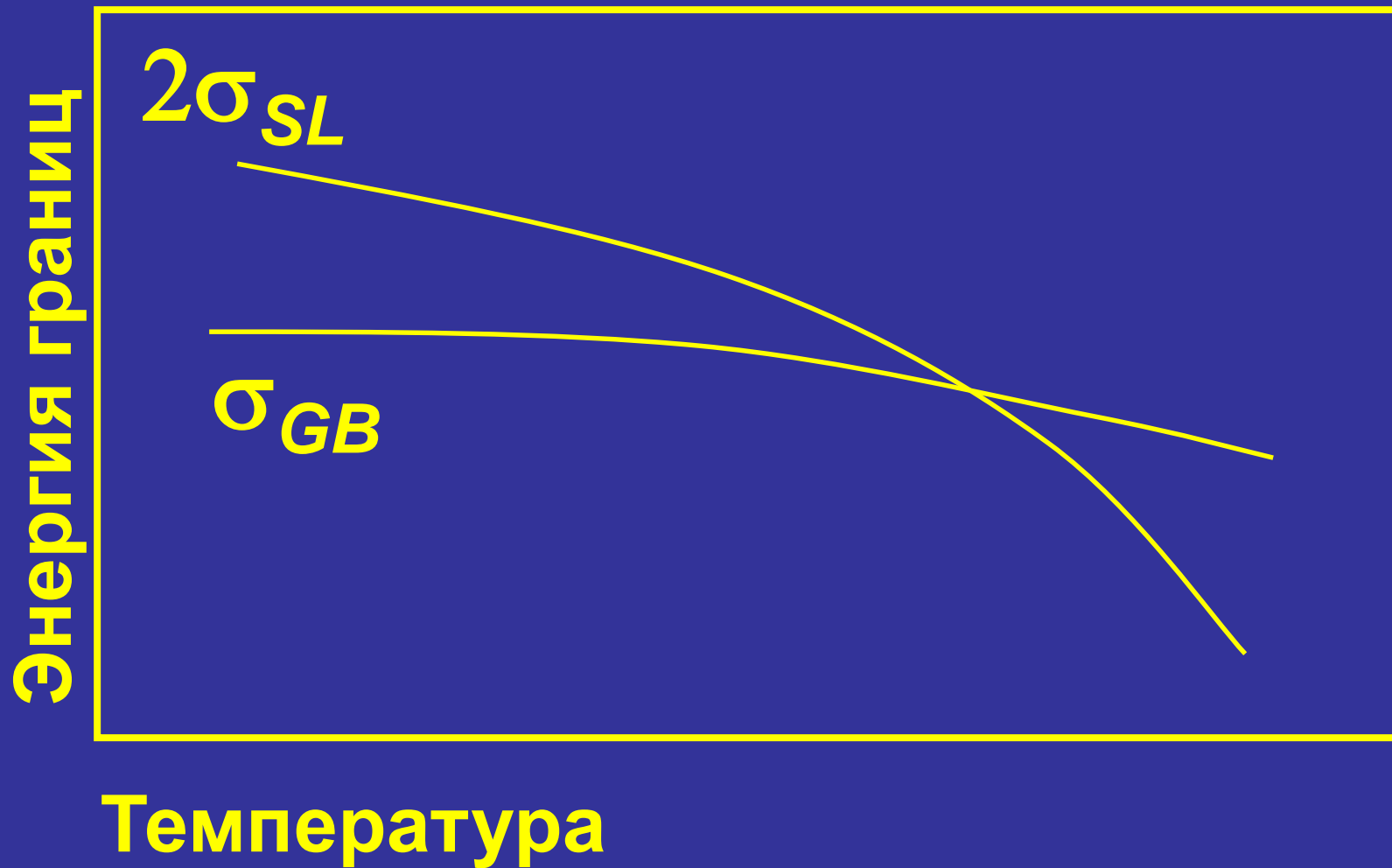


Есть системы,
в которых такое
превращение
происходит с
повышением
температуры

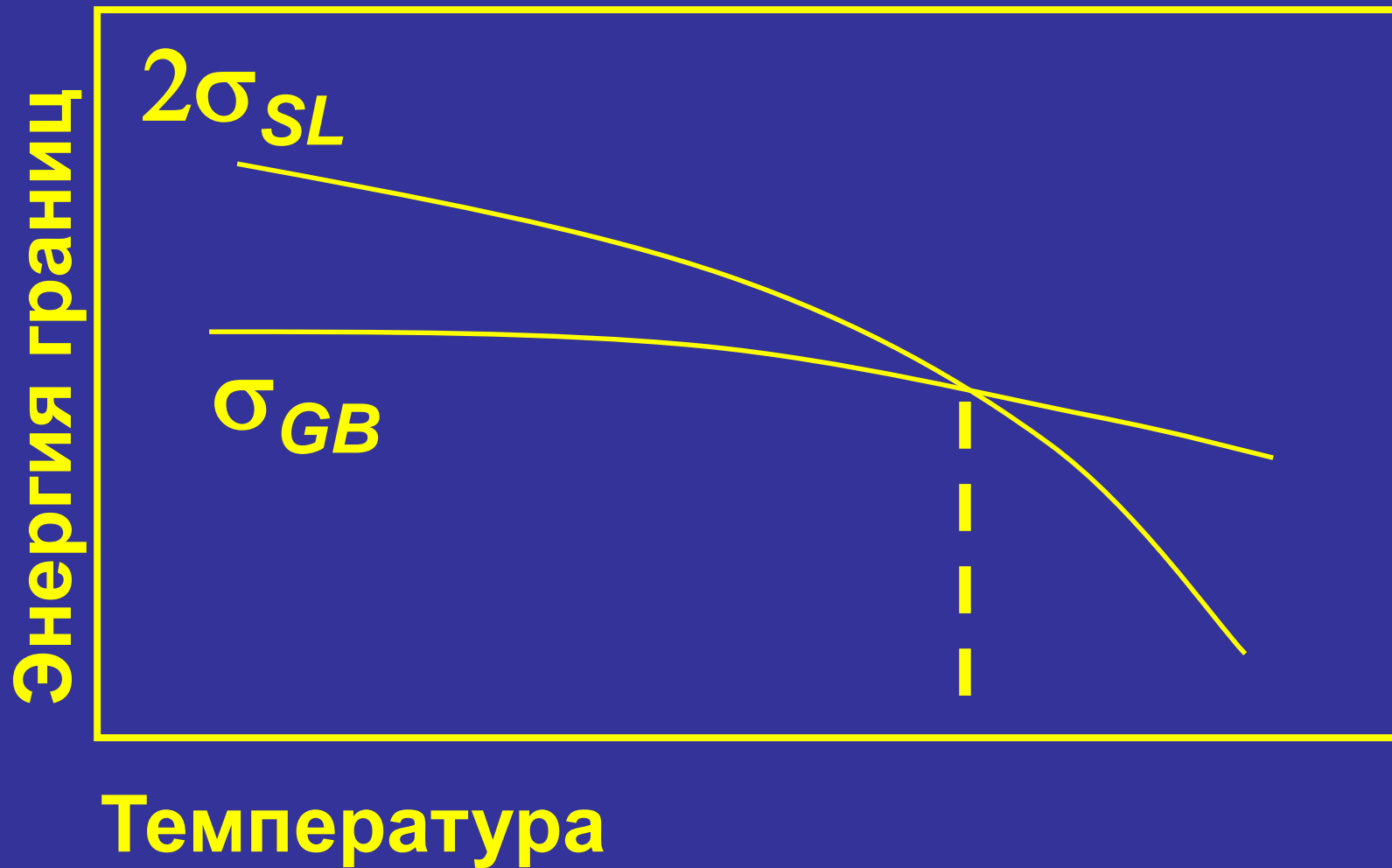
Фазовый переход смачивания на ГЗ



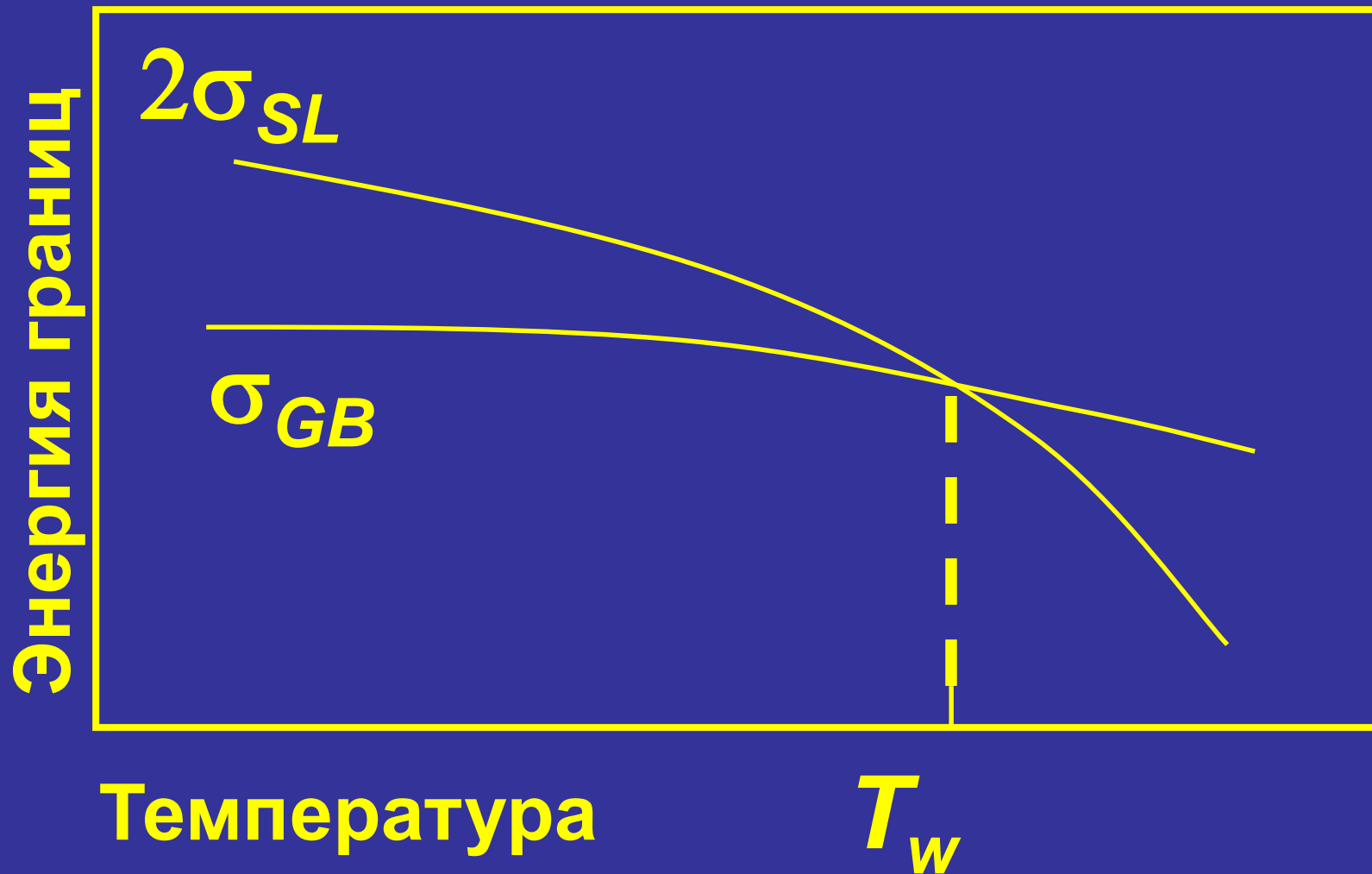
Фазовый переход смачивания на ГЗ



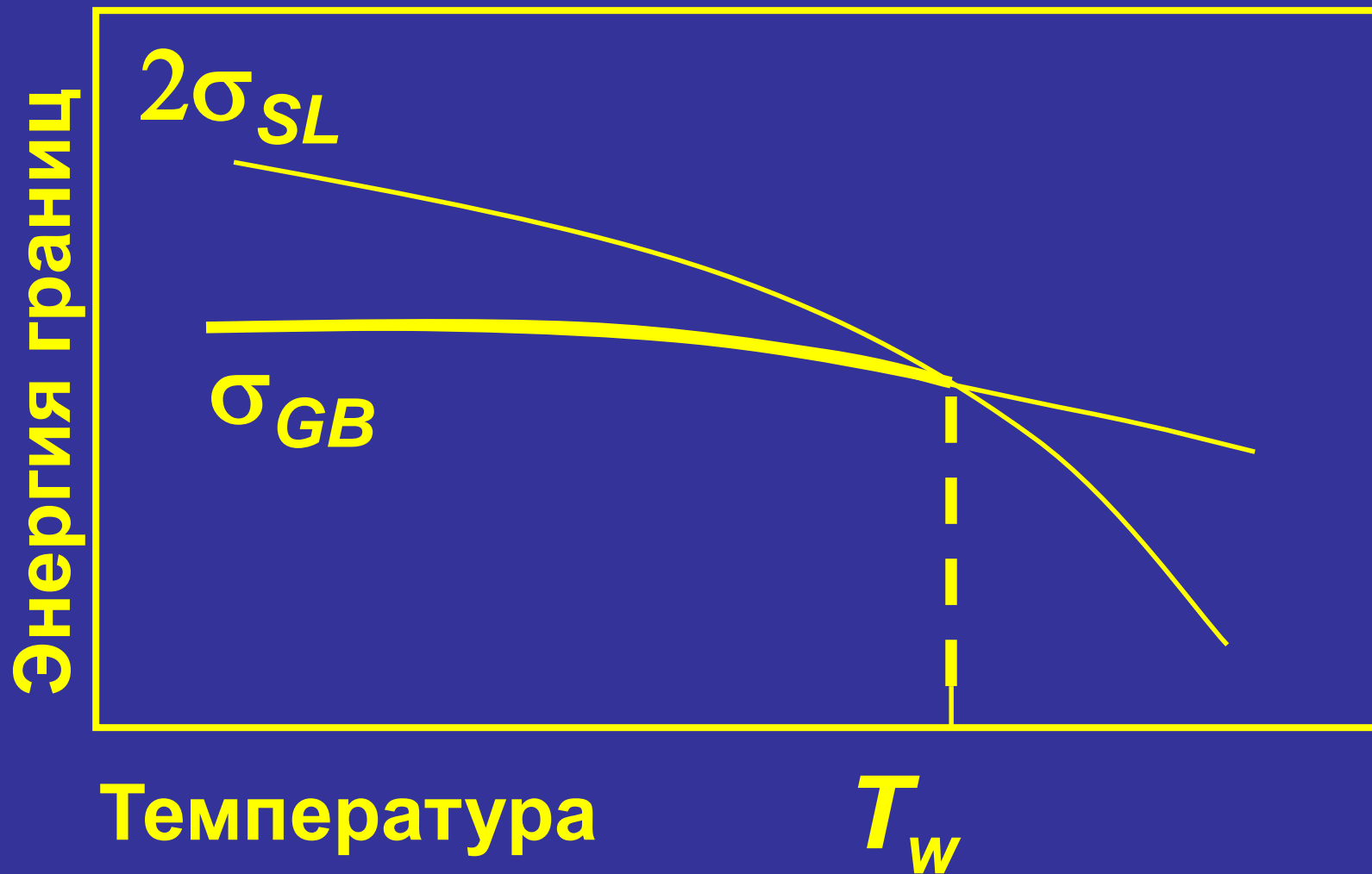
Фазовый переход смачивания на ГЗ



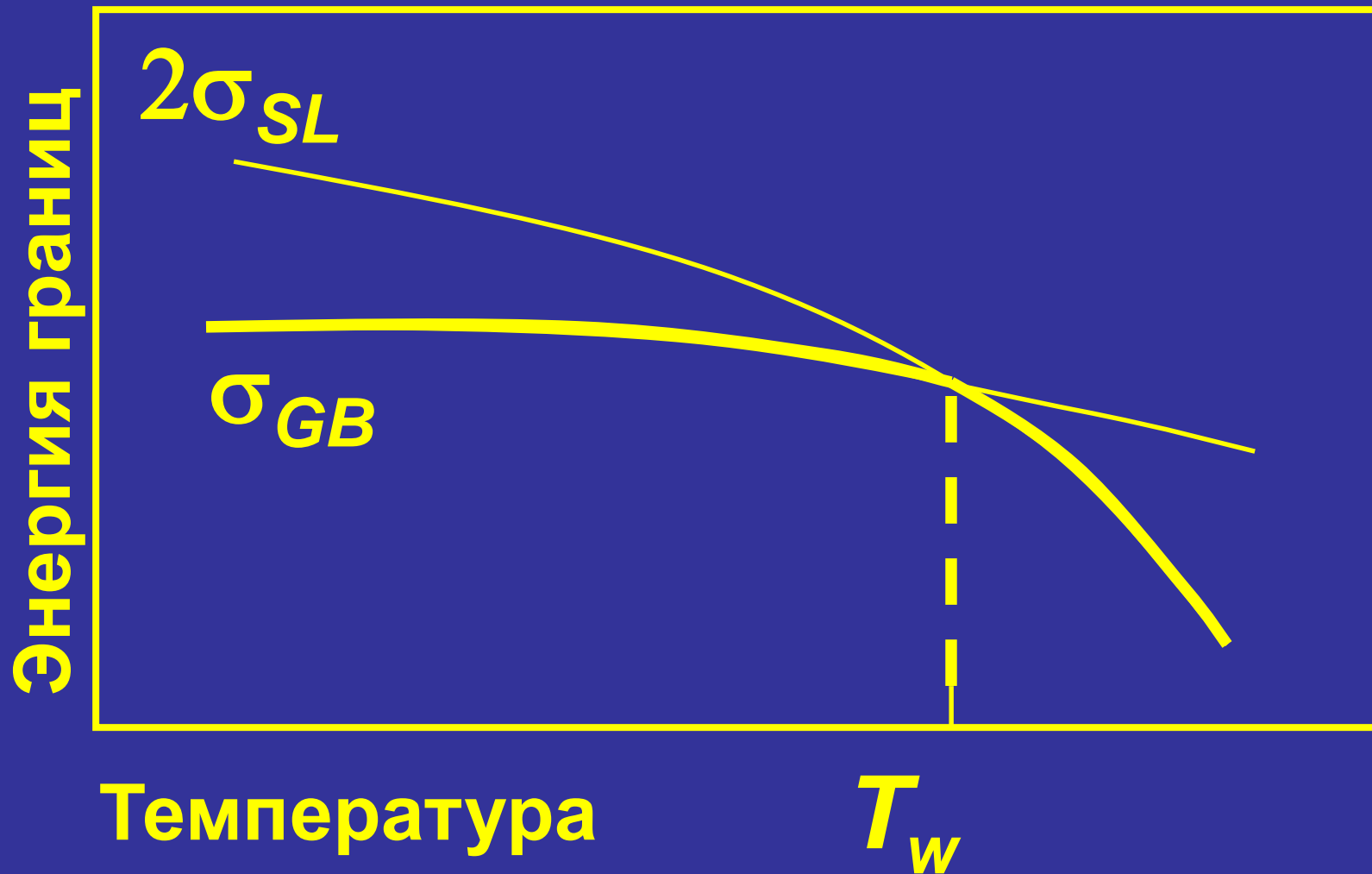
Фазовый переход смачивания на ГЗ



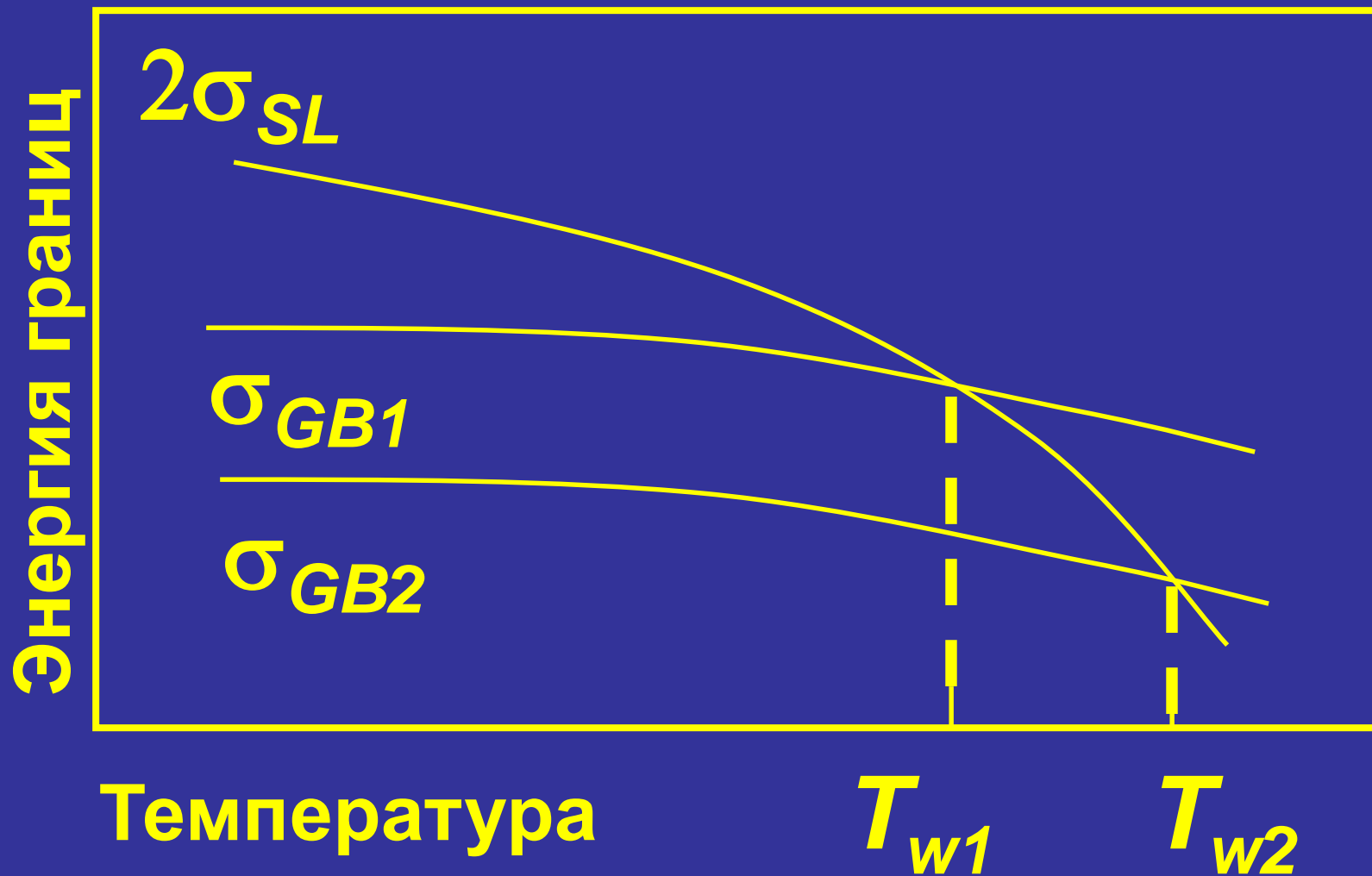
Фазовый переход смачивания на ГЗ



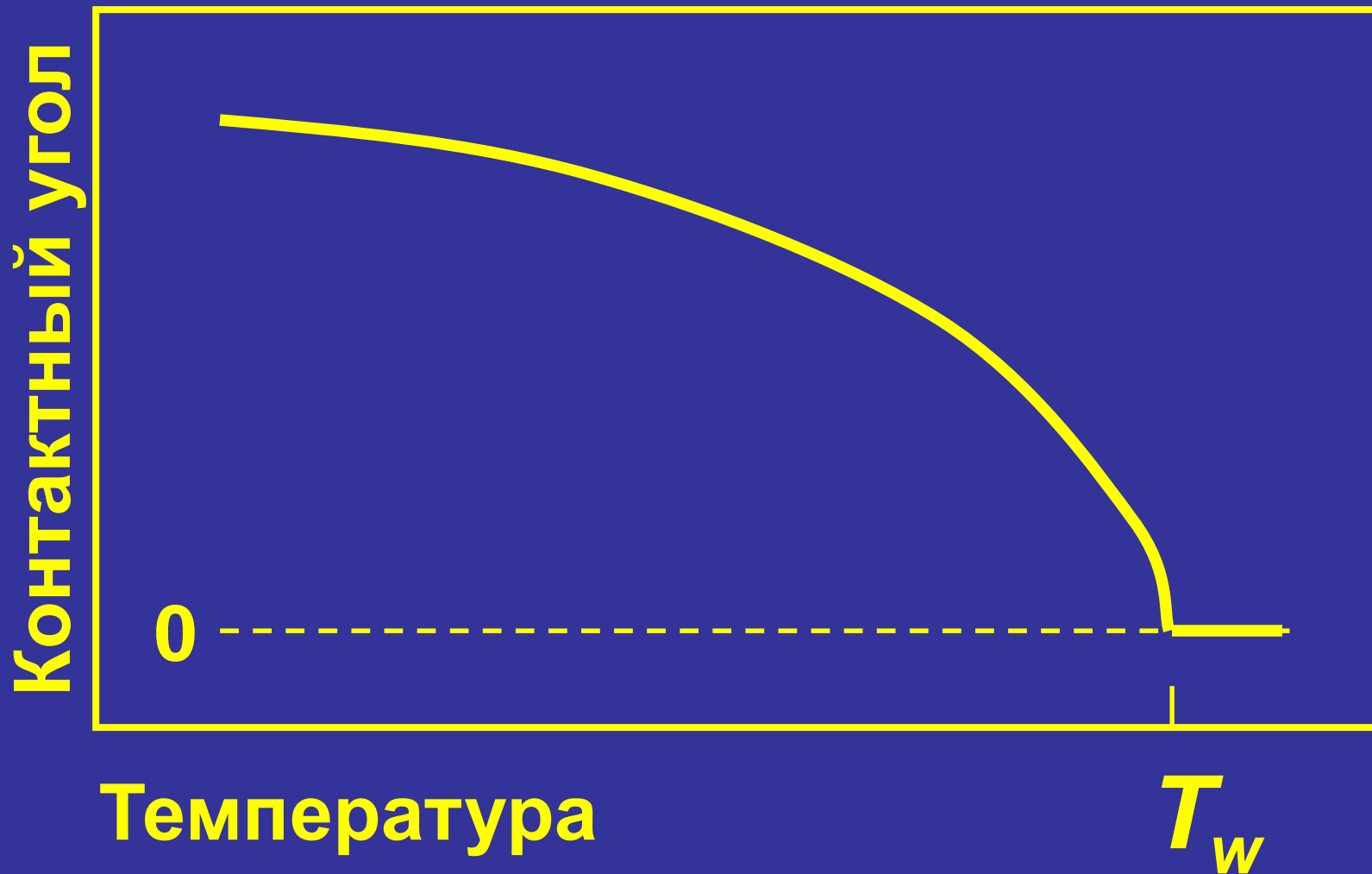
Фазовый переход смачивания на ГЗ



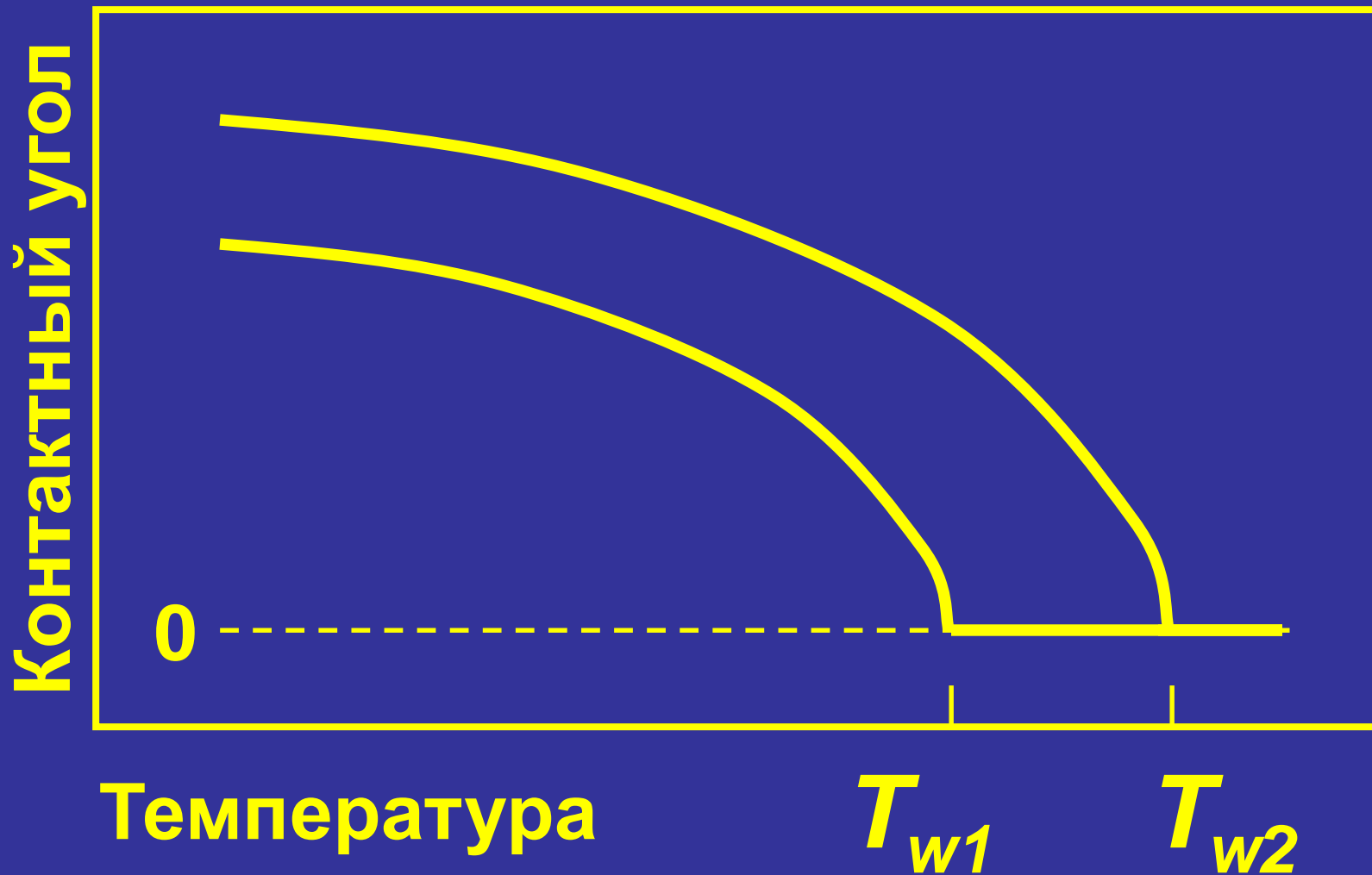
Фазовый переход смачивания на ГЗ



Фазовый переход смачивания на ГЗ

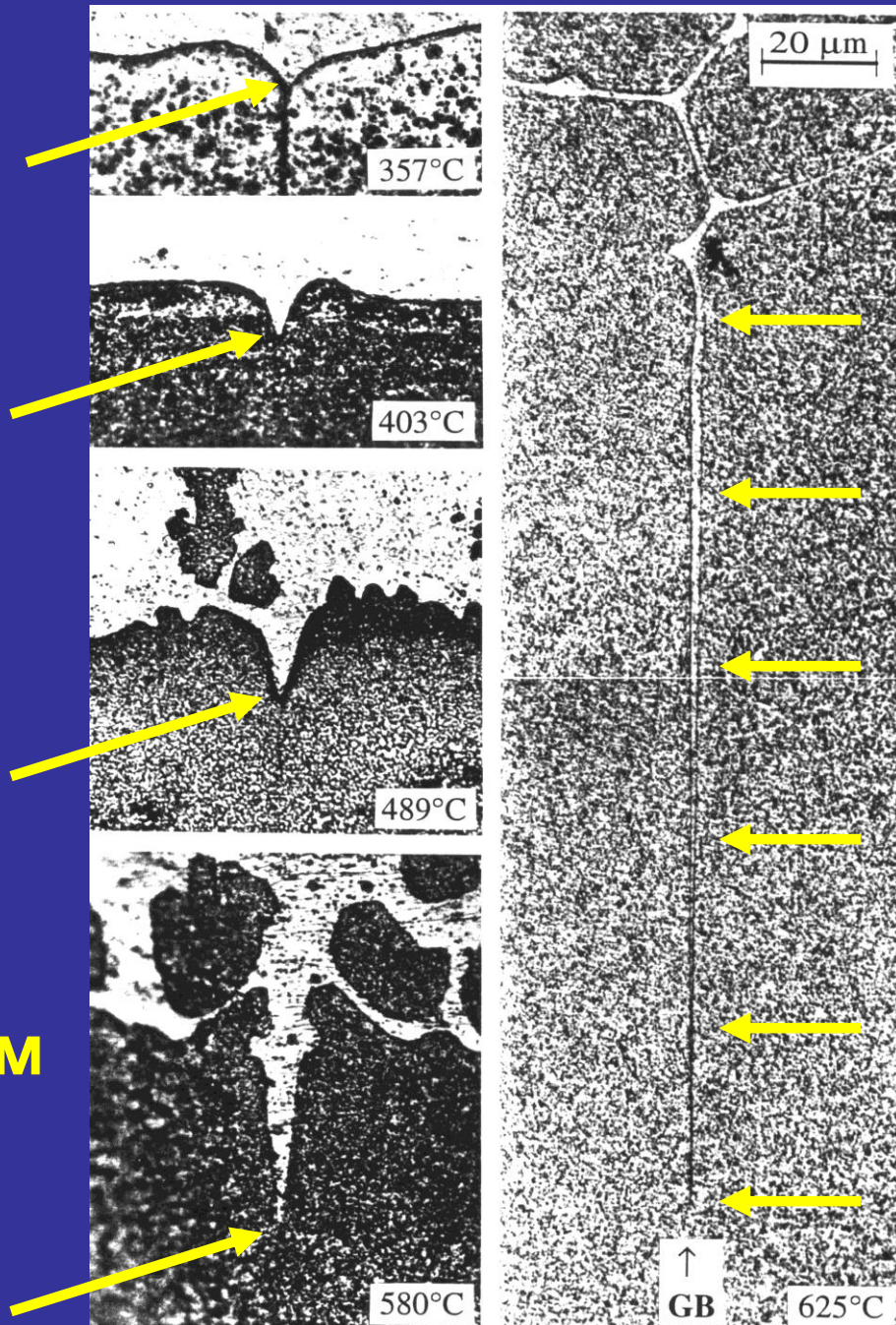


Фазовый переход смачивания на ГЗ

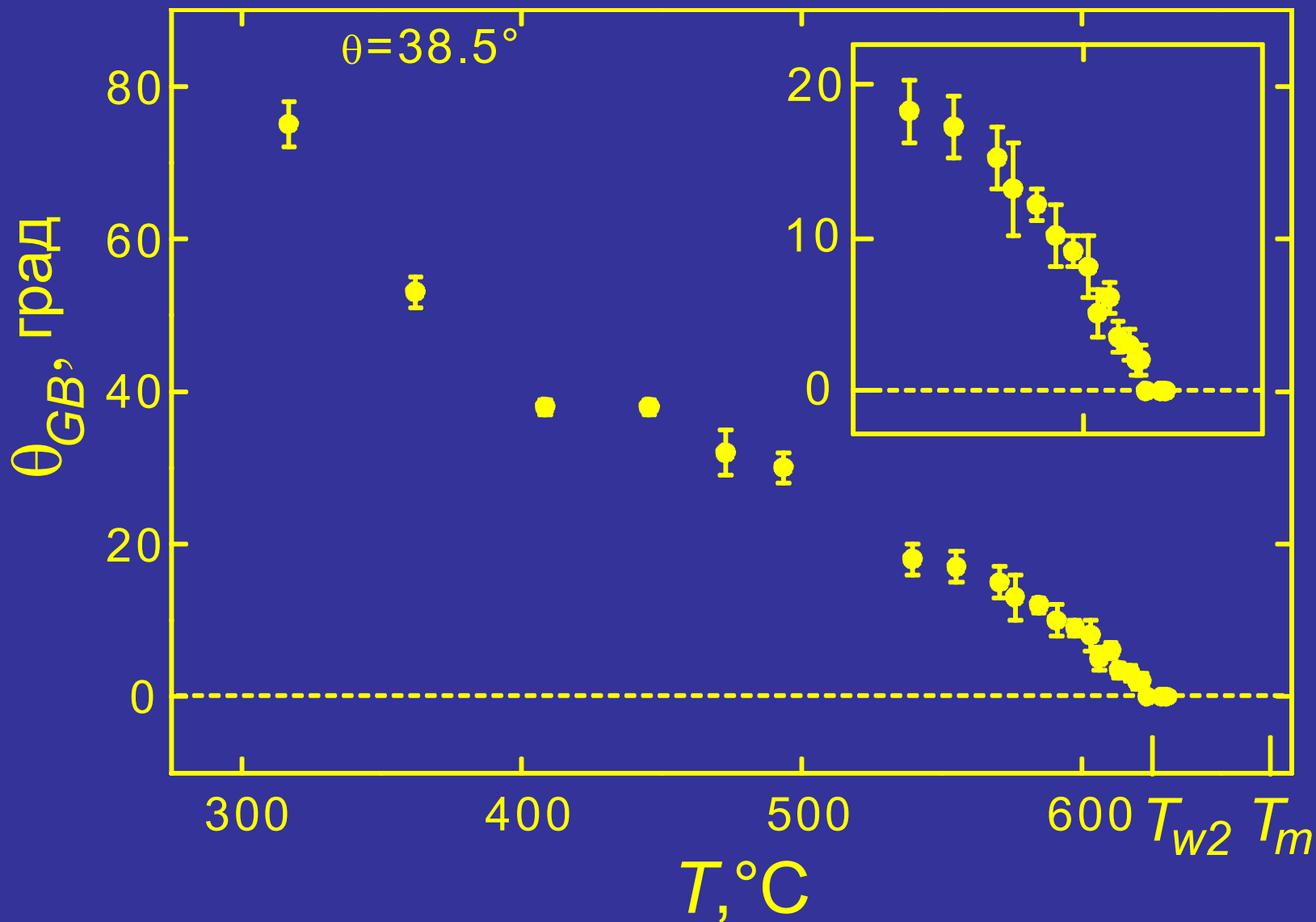


Система Al-Sn
граница наклона
 $\langle 011 \rangle \{001\}$ $\theta = 38,5^\circ$

С повышением температуры контактный угол понижается, становится равным нулю при 617°C и остается равным нулю при дальнейшем повышении температуры

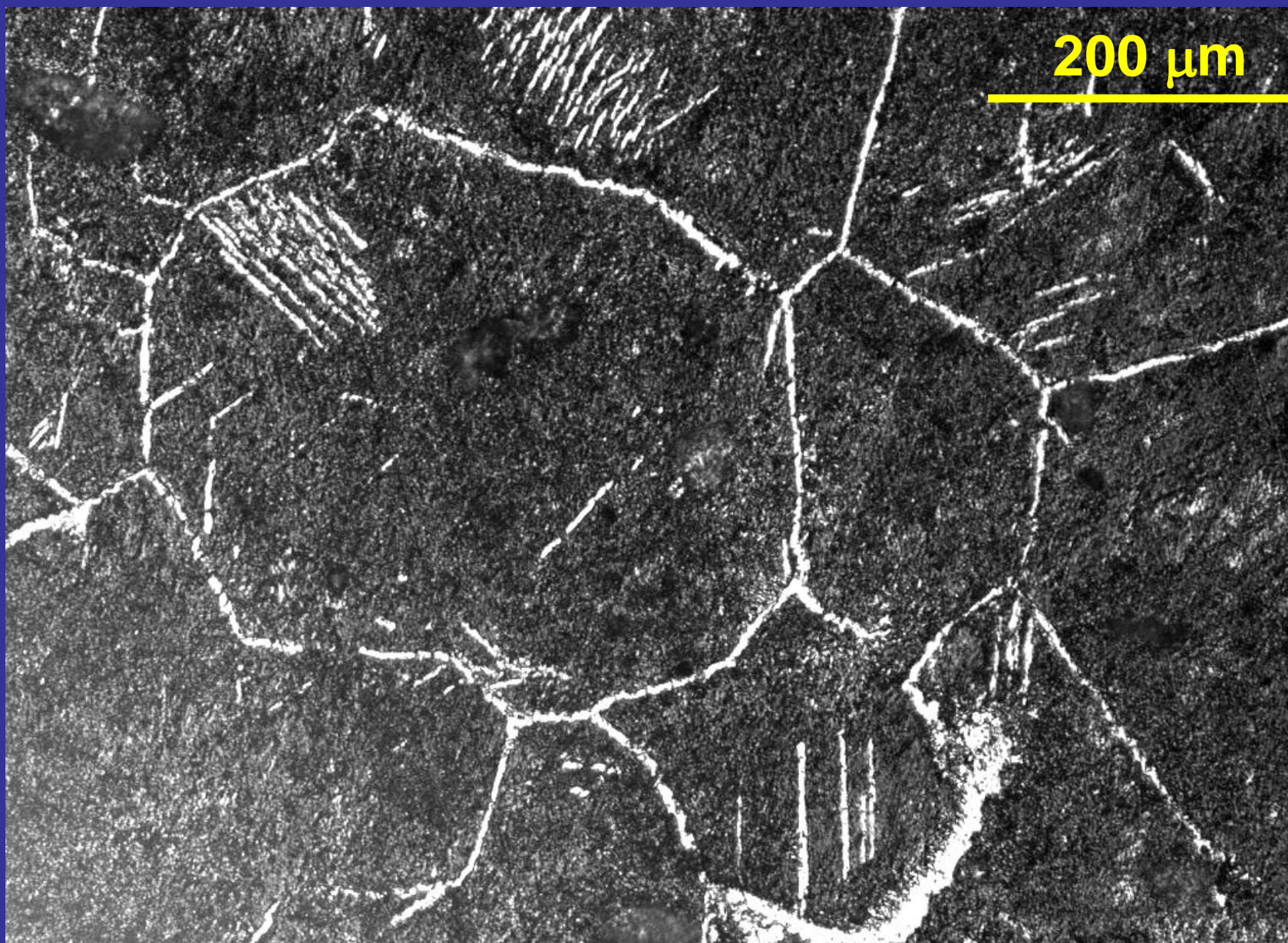


Фазовый переход смачивания на ГЗ

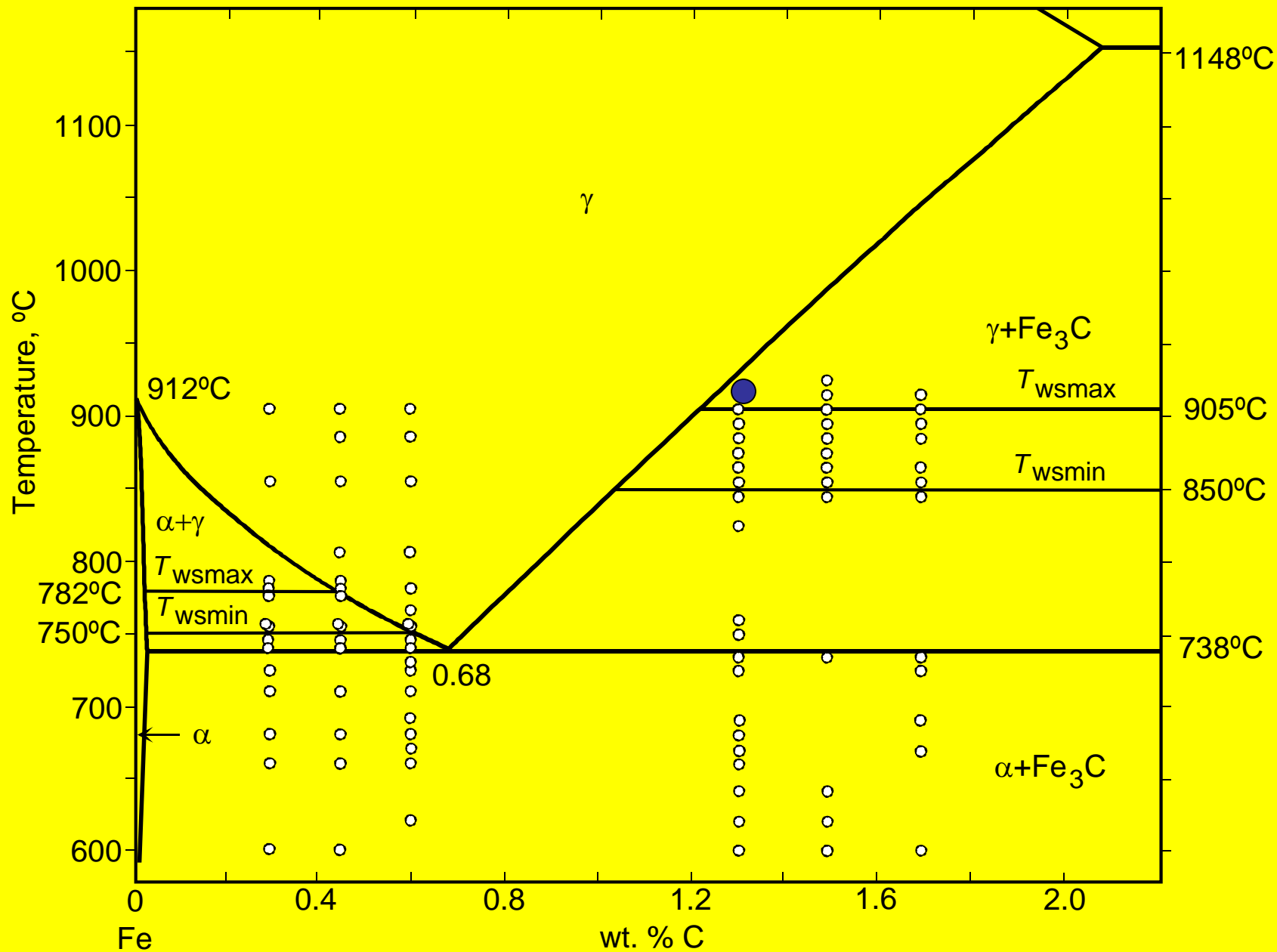


**Вторая (смачивающая) фаза
может быть твёрдой**

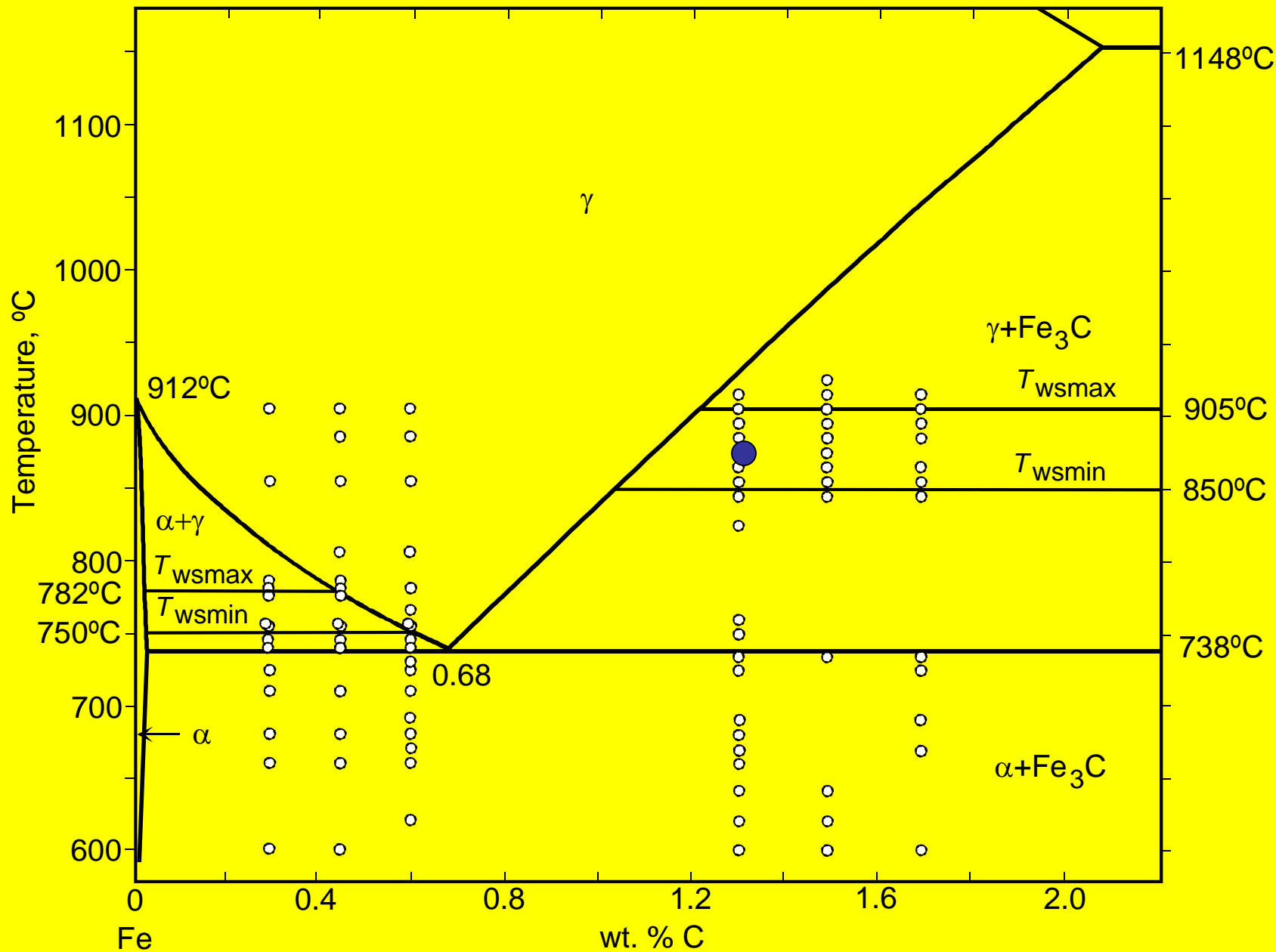
Fe–1.3 вес.% С, 915°C, все γ -ГЗ “смочены” Fe_3C



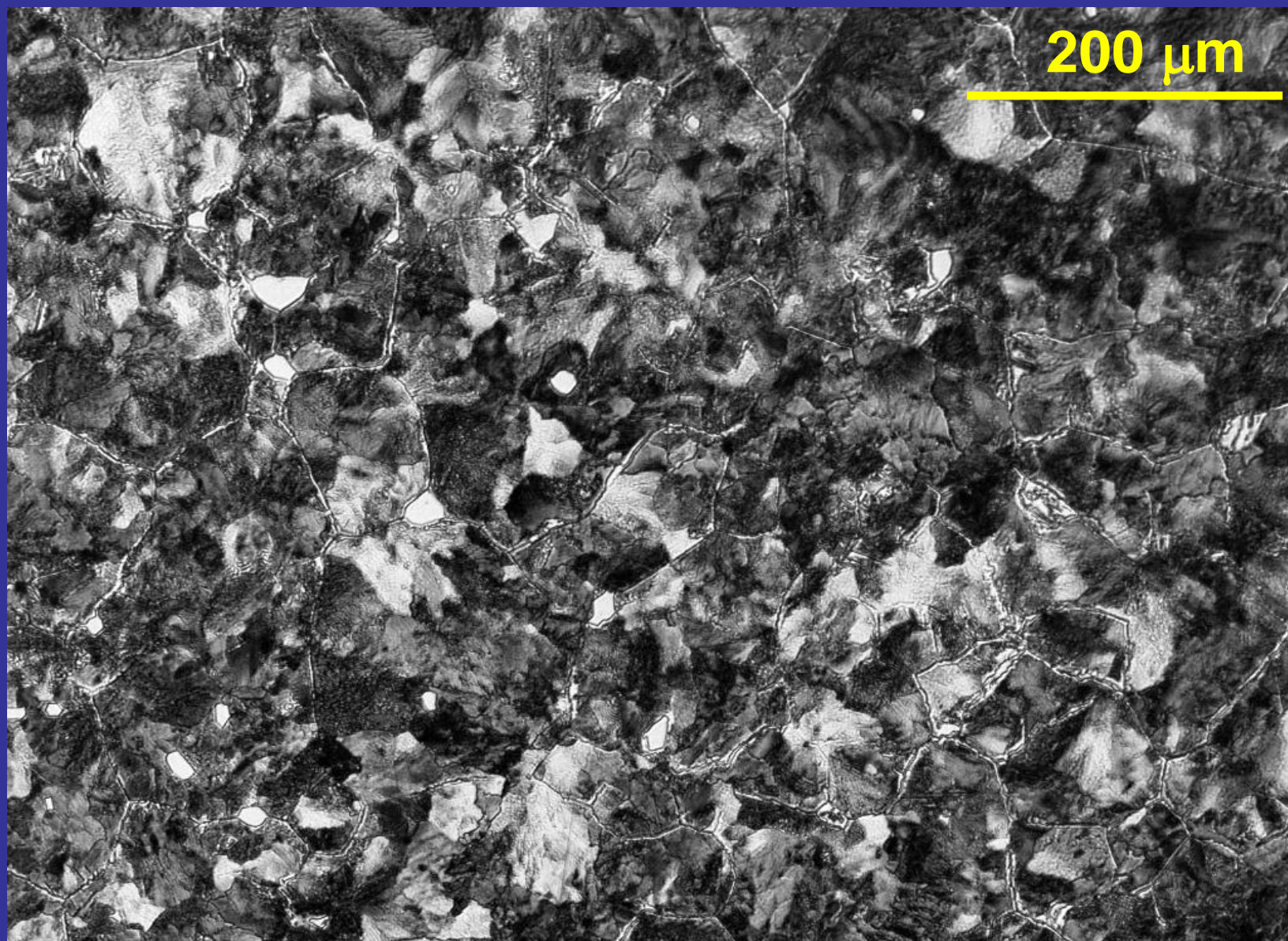
Выше 905°C все γ -ГЗ “смочены” фазой Fe_3C



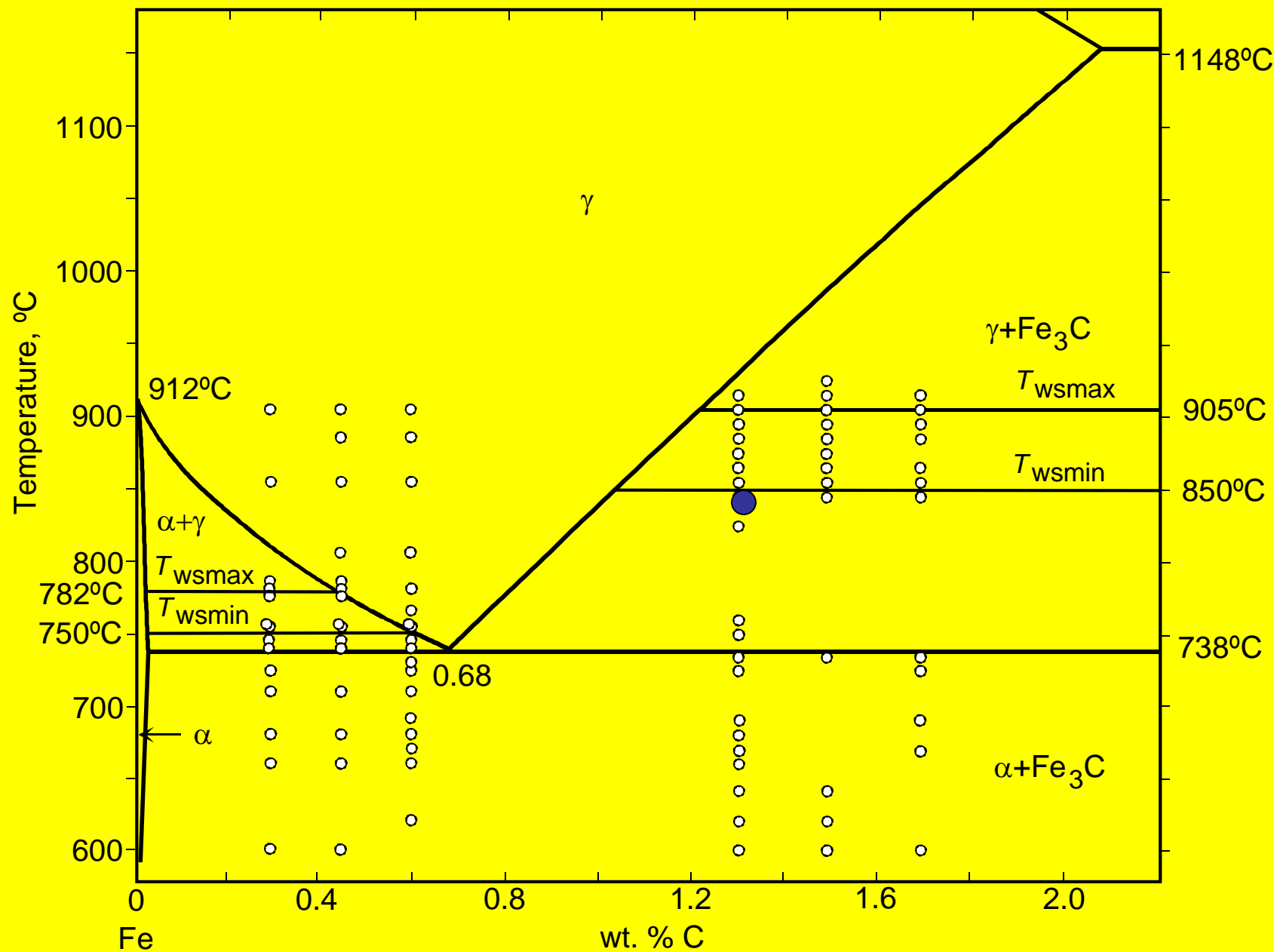
Между 850 и 905°C часть γ -ГЗ “смочена” Fe_3C



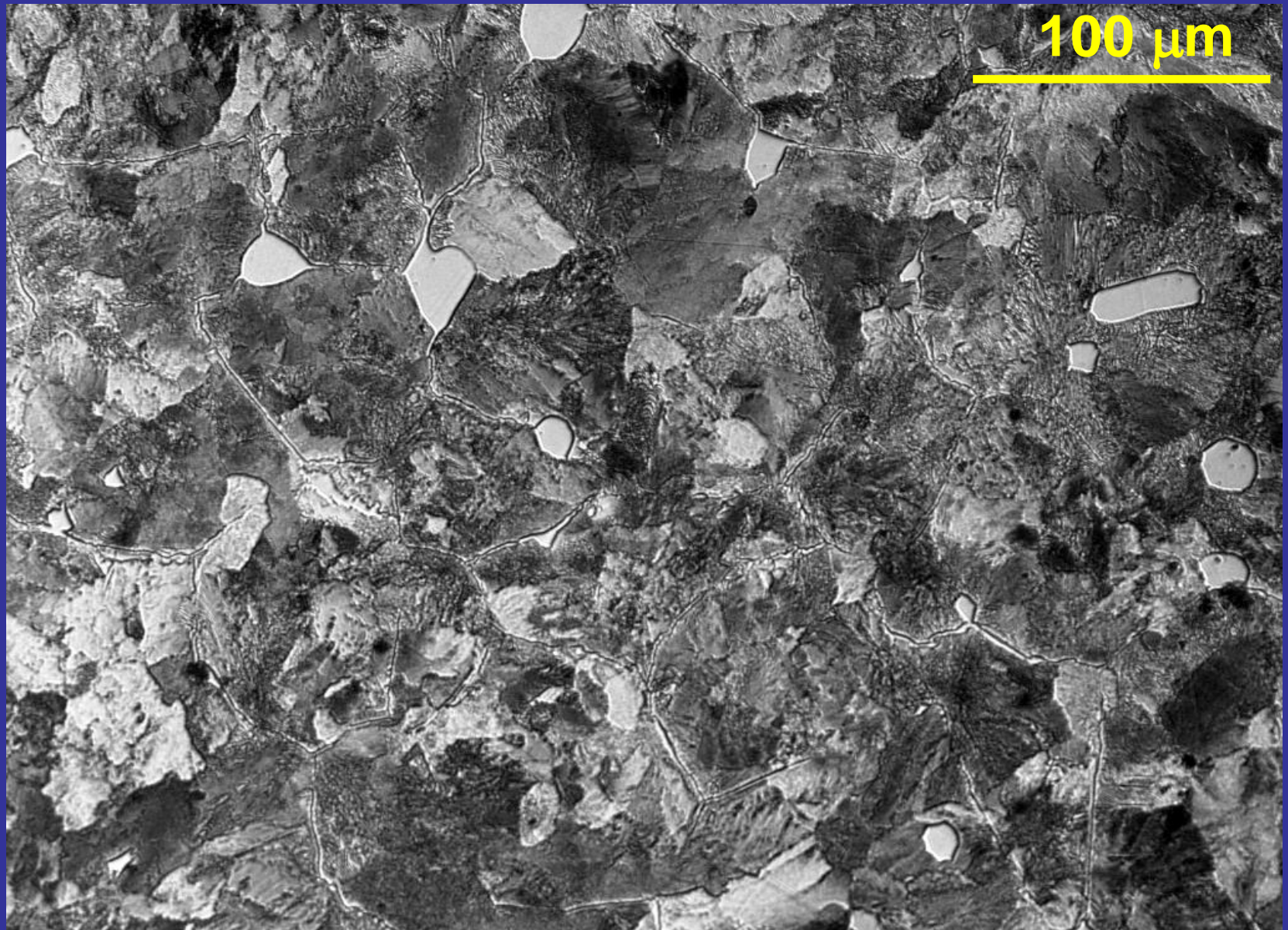
Fe–1.3 вес.% С, 885°C, часть γ -ГЗ “смочена” Fe_3C



Ниже 850°C нет γ -ГЗ “смоченных” фазой Fe_3C



Fe–1.3 вес.% С, 885°C, часть γ -ГЗ “смочена” Fe_3C



Булатная сабля, Стамбул 1656

(Подарок купца И. Булгакова царю Алексею Михайловичу,
коллекция Оружейной палаты московского Кремля)



5 cm



Булатная сабля, Стамбул 1656

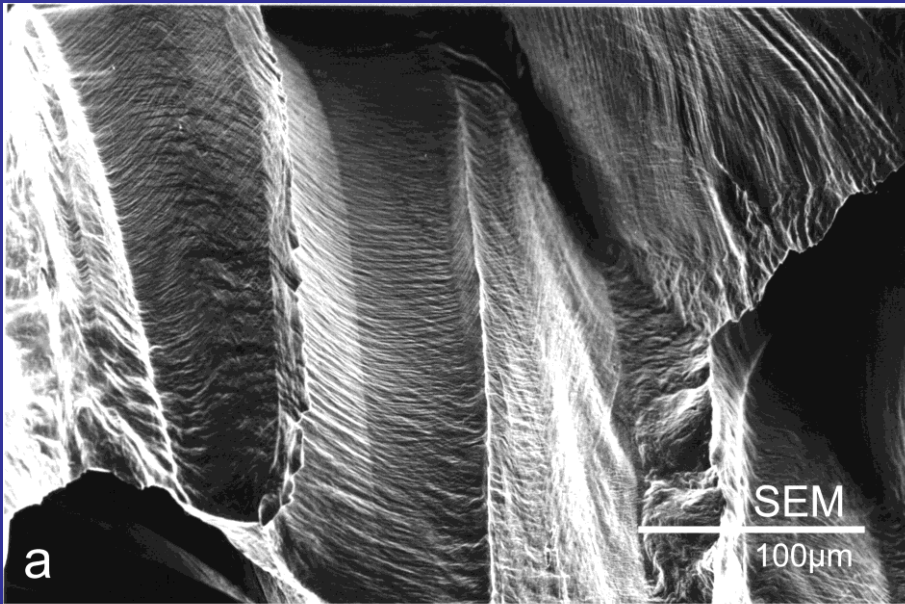
(Подарок купца И. Булгакова царю Алексею Михайловичу,
коллекция Оружейной палаты московского Кремля)



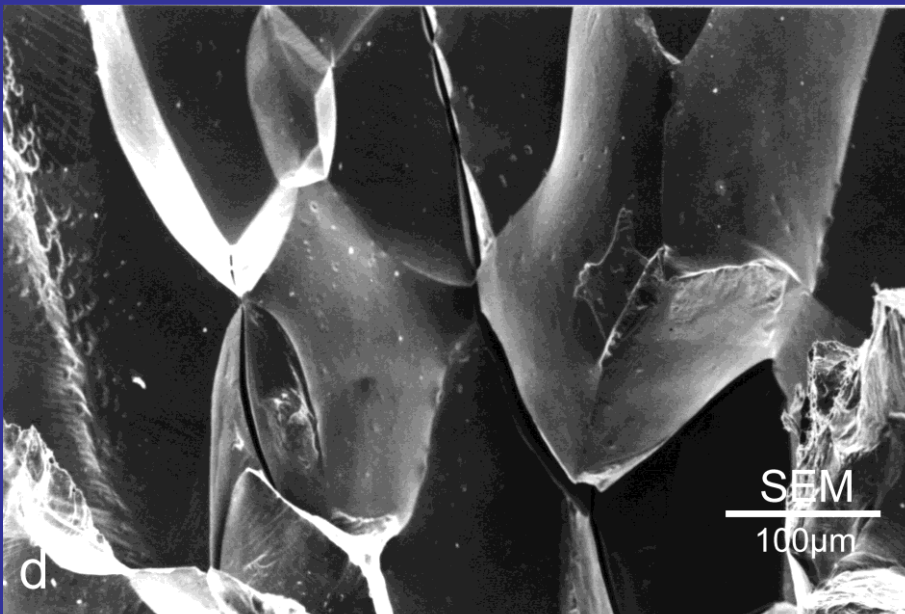
Предсмачивание, предплавление



**GB segregation:
fracture surfaces of
Cu-50 at. ppm Bi
polycrystals**



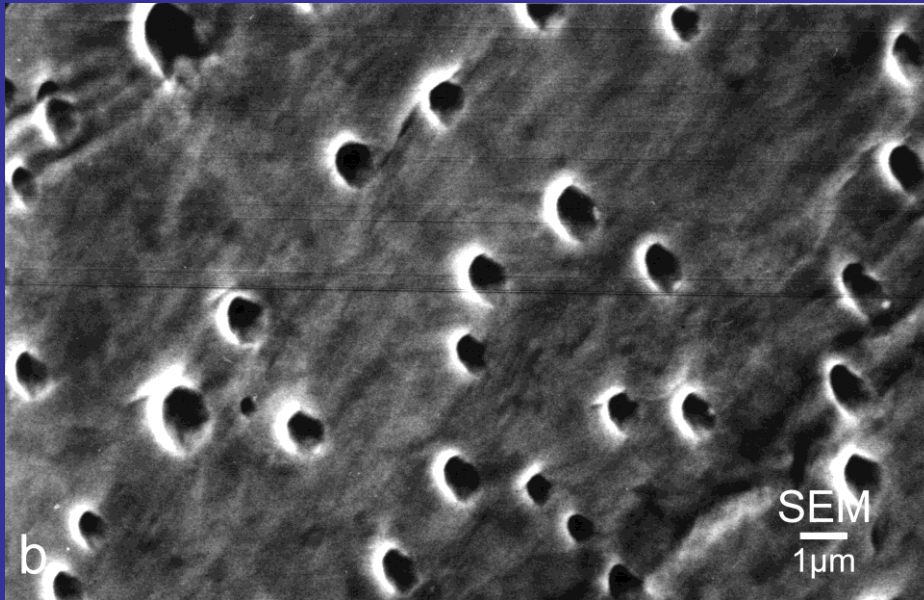
800°C



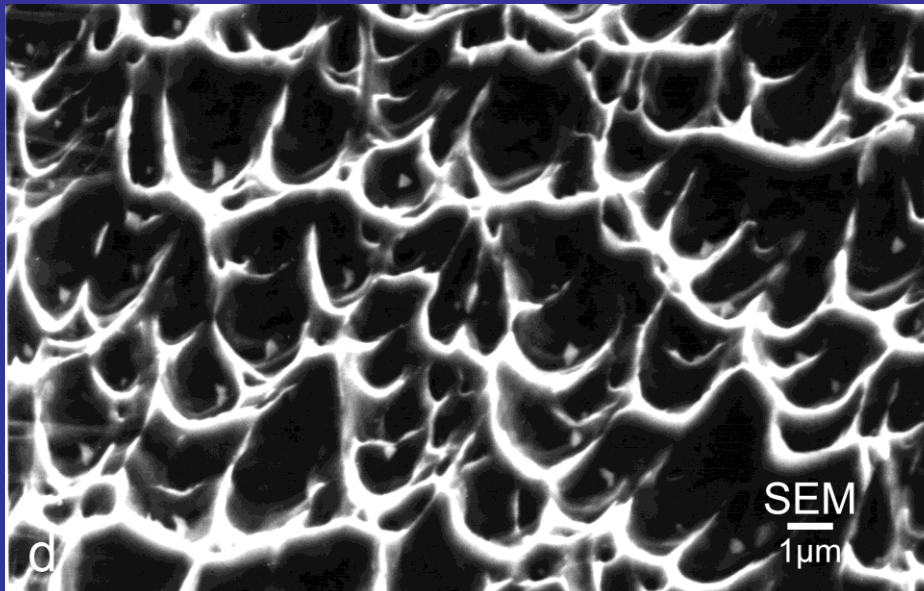
500°C

**GB segregation:
fracture surfaces of
Cu–100 at. ppm Bi
bicrystals**

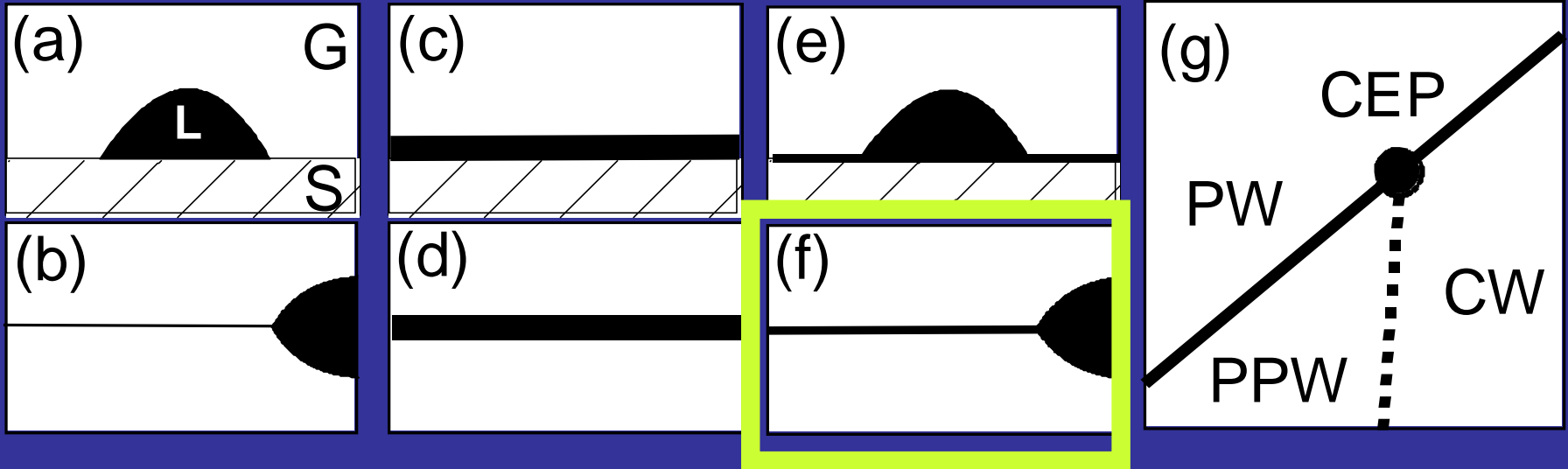
**GB 33.2 °<100>
900°C**



**GB 36.5 °<100>
800°C**

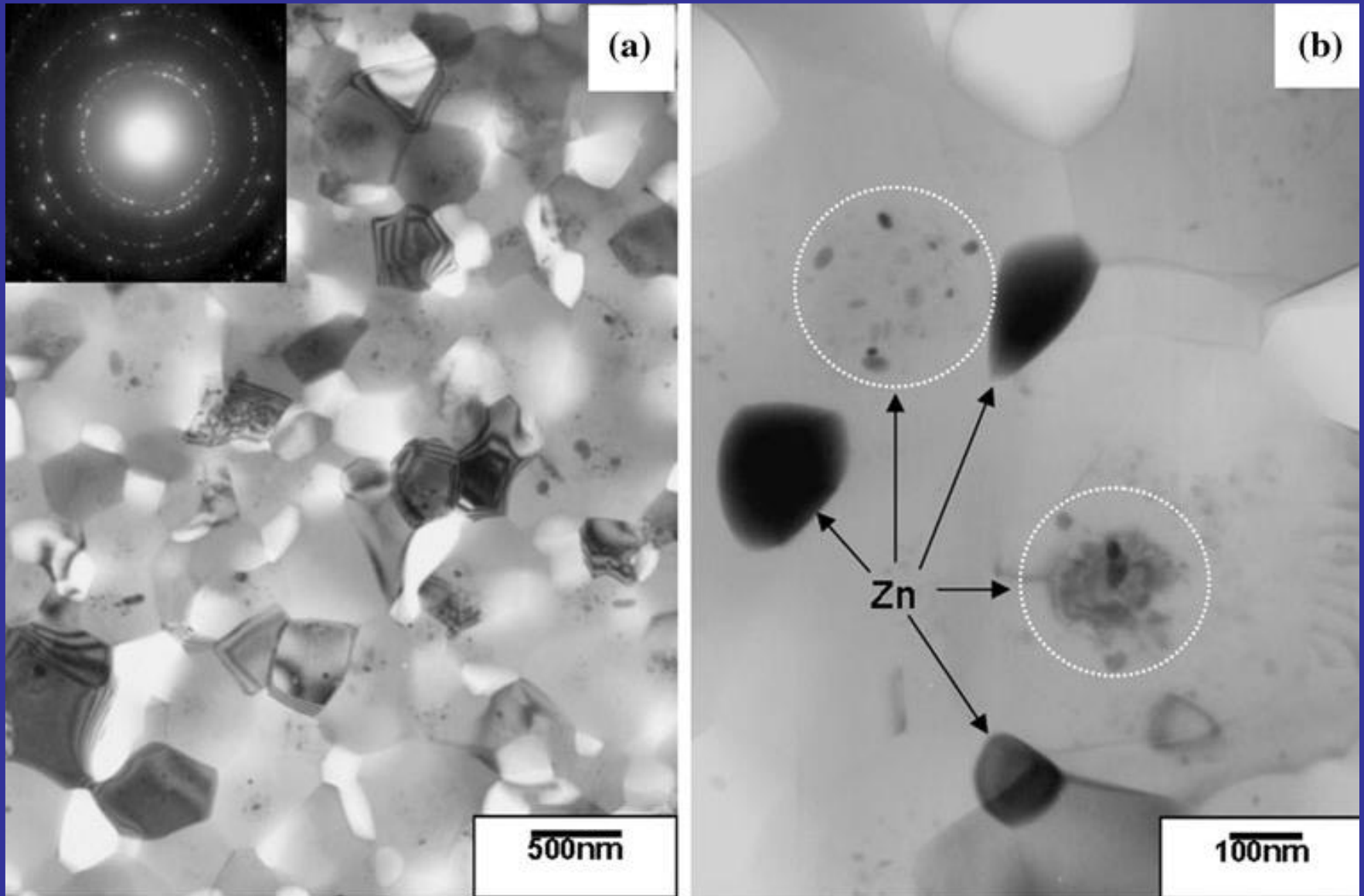


PSEUDOPARTIAL WETTING: BETWEEN COMPLETE AND PARTIAL

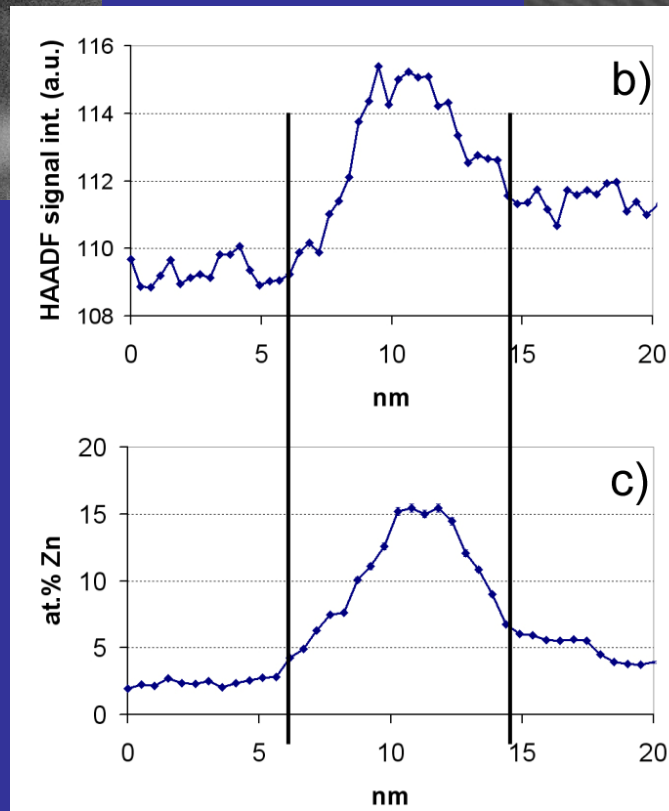
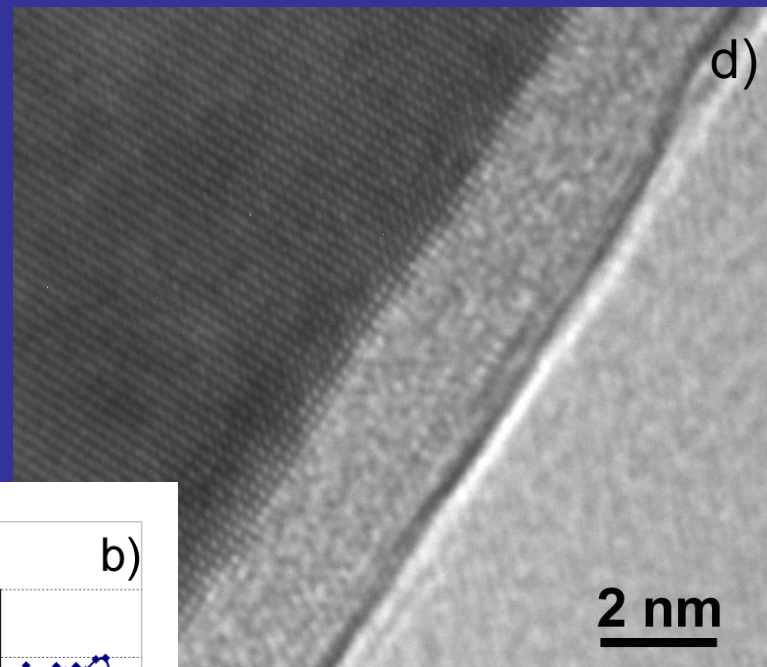
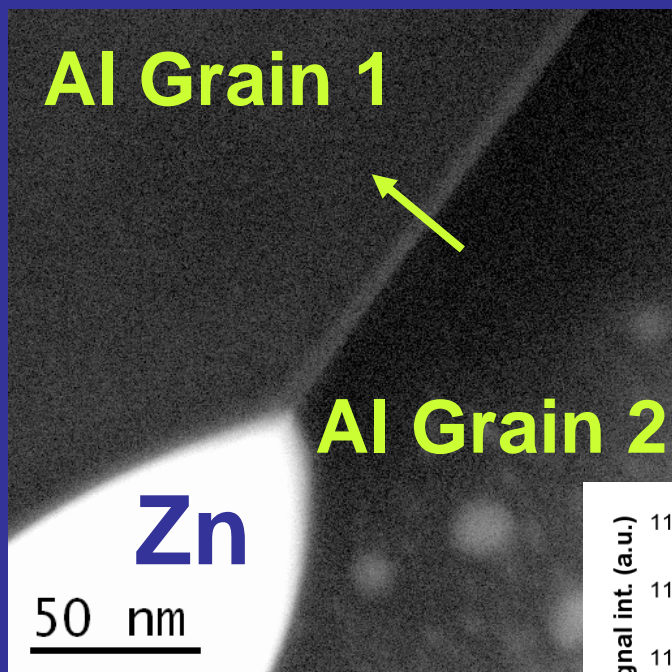


Pseudopartial wetting for grain boundaries=

Al-30wt.% Zn after HPT: no completely wetted GBs



Al - 30 wt. % Zn, 5 GPa, 1 rpm, 5 rot



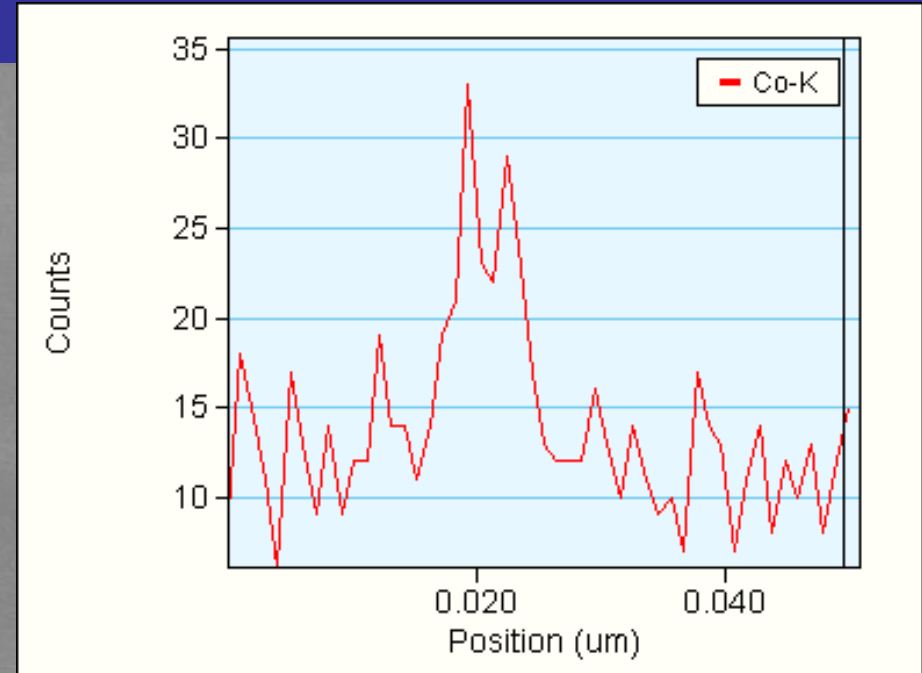
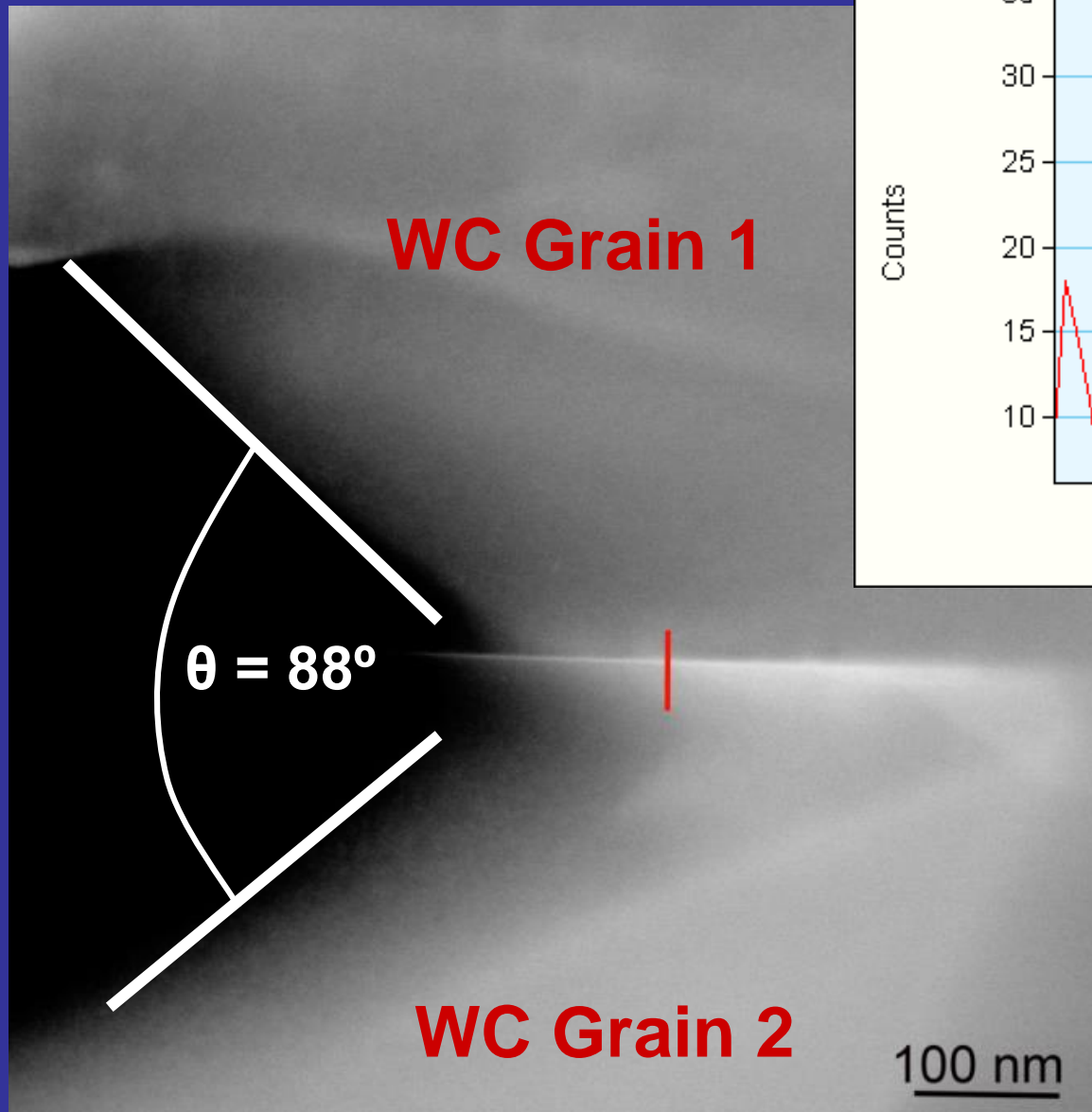
**Pseudo-
partially
wetted
GBs!!!**

**About
20% of
all Al GBs**

WC-Co CEMENTED CARBIDES



Thin GB layer of Co, $\theta = 88^\circ$



**Pseudo-
partially
wetted
GBs!!!**

Прикладное значение

- Жидкоподобные равновесные ГЗ прослойки с высокой диффузионной проницаемостью:
 - + активированное спекание
 - охрупчивание ГЗ или катастрофическая электромиграция
- Висмут в припоях для меди:
область безопасных концентраций

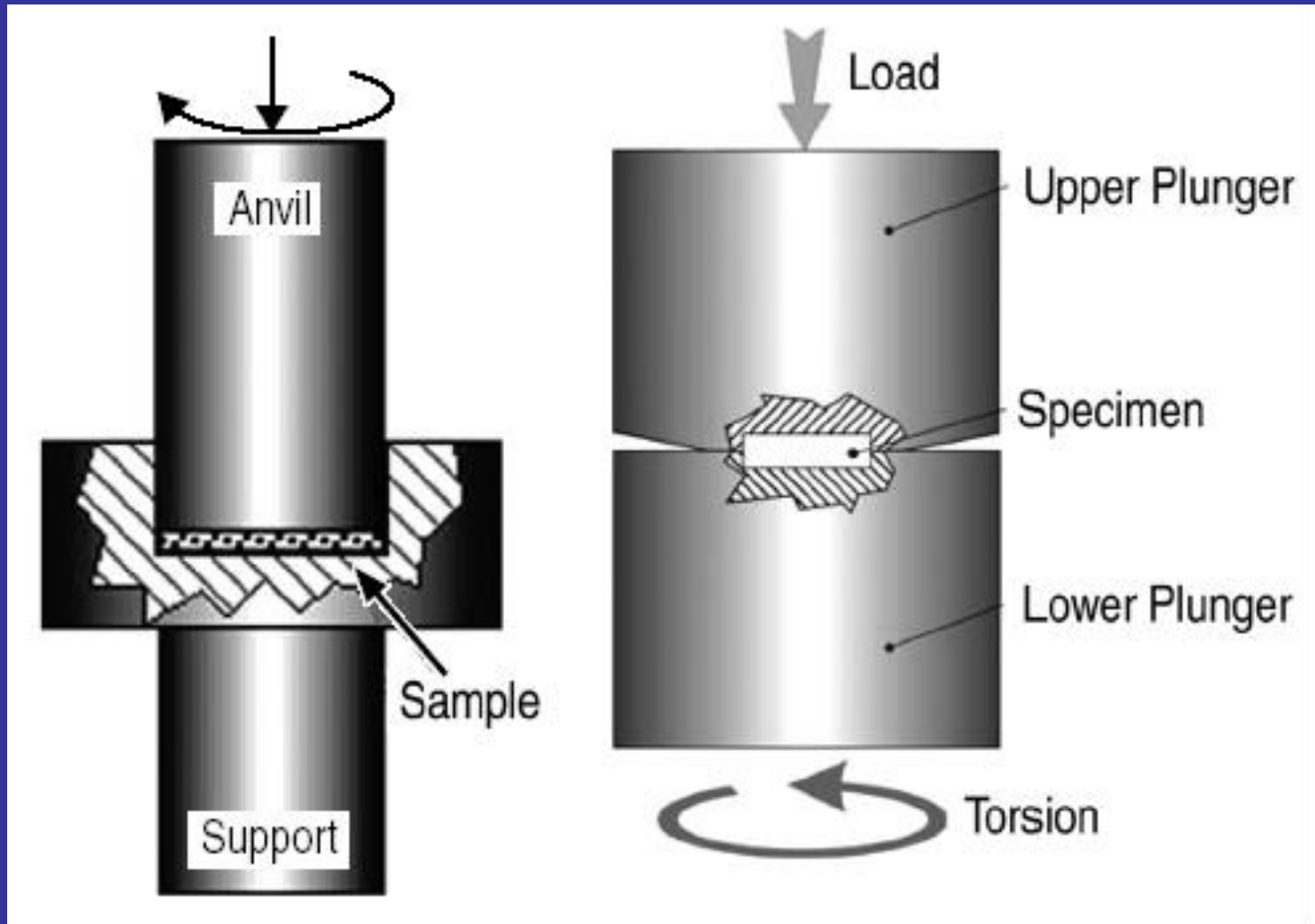
**Фазовые превращения:
-- в объеме
под воздействием кручения под
высоким давлением**

What is severe plastic deformation?

**Material is strained,
but**

**--it cannot break and
--conserves its shape**

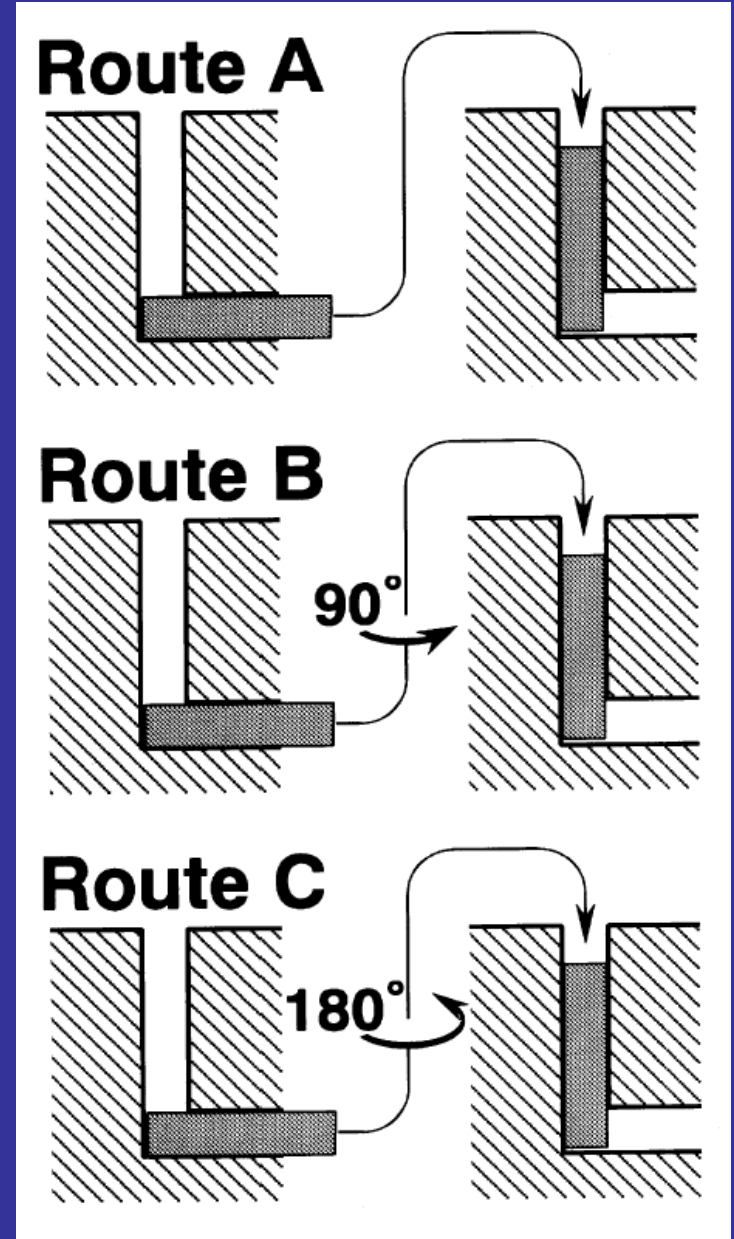
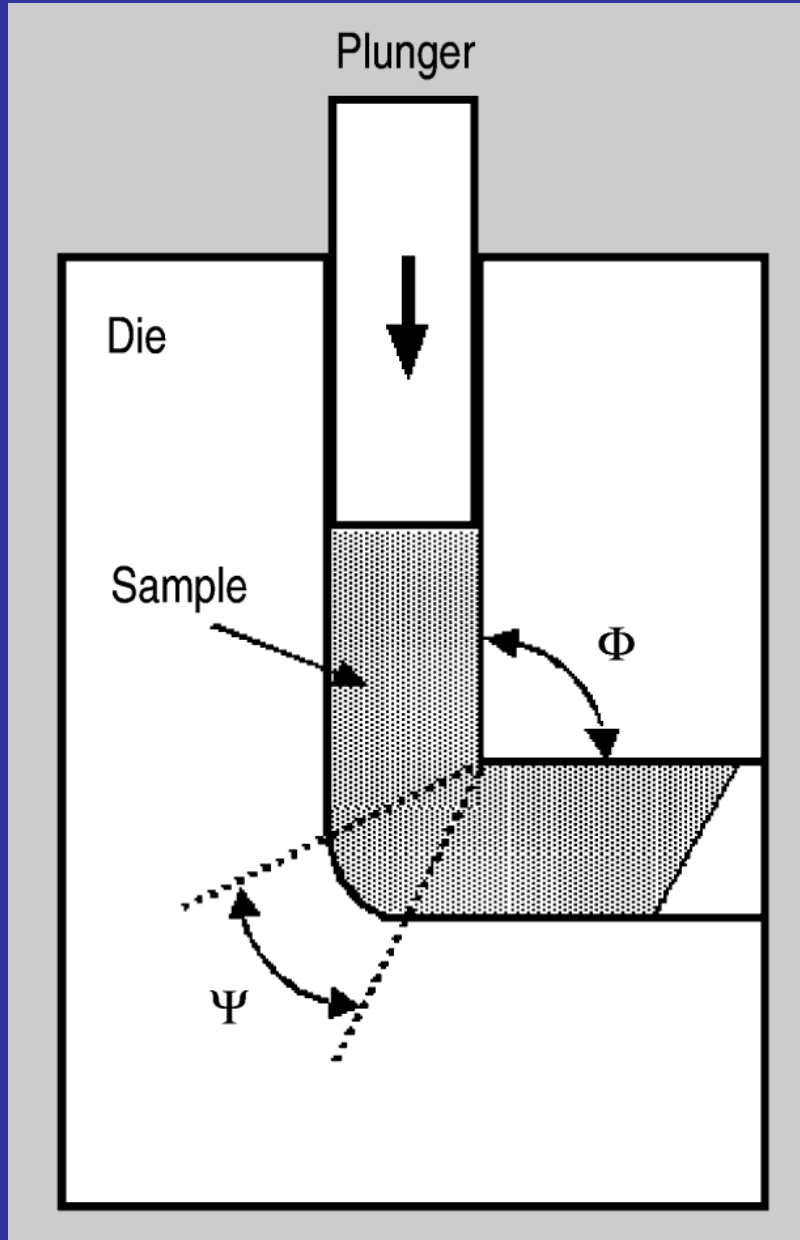
Principle of High Pressure Torsion



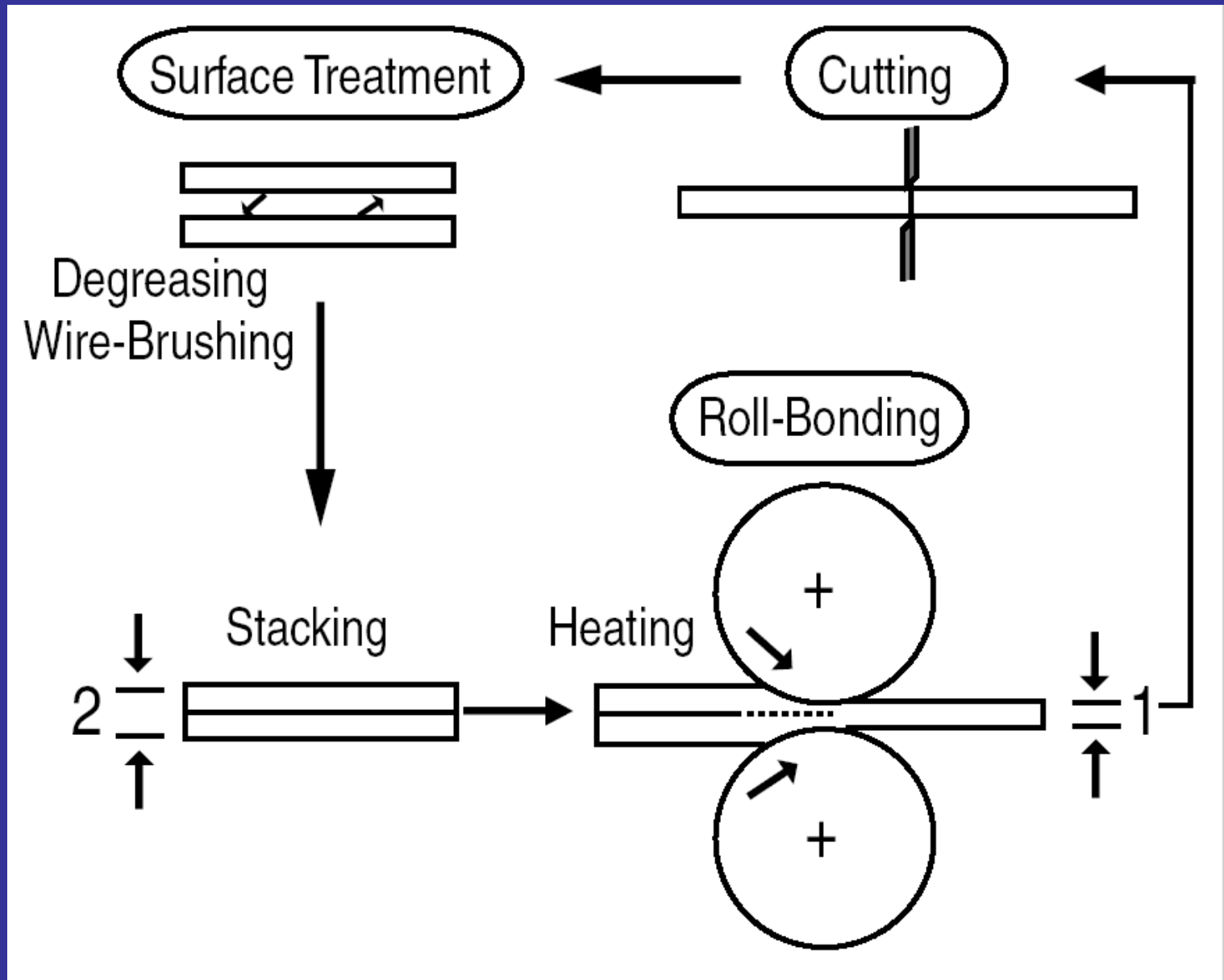
Tool with a sample located within a cavity in a support anvil

Tool with cavities in both anvils

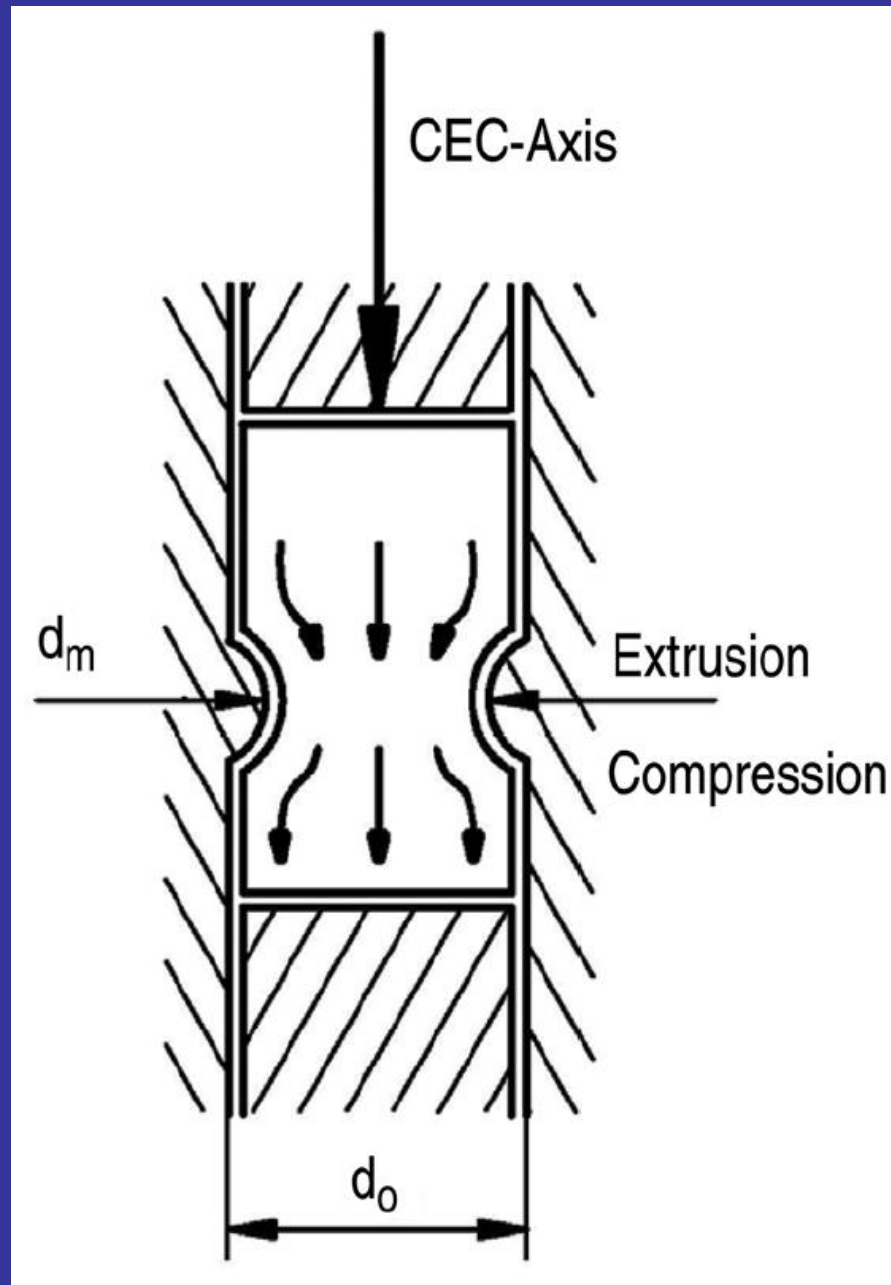
Principle of Equal Channel Angular Pressing



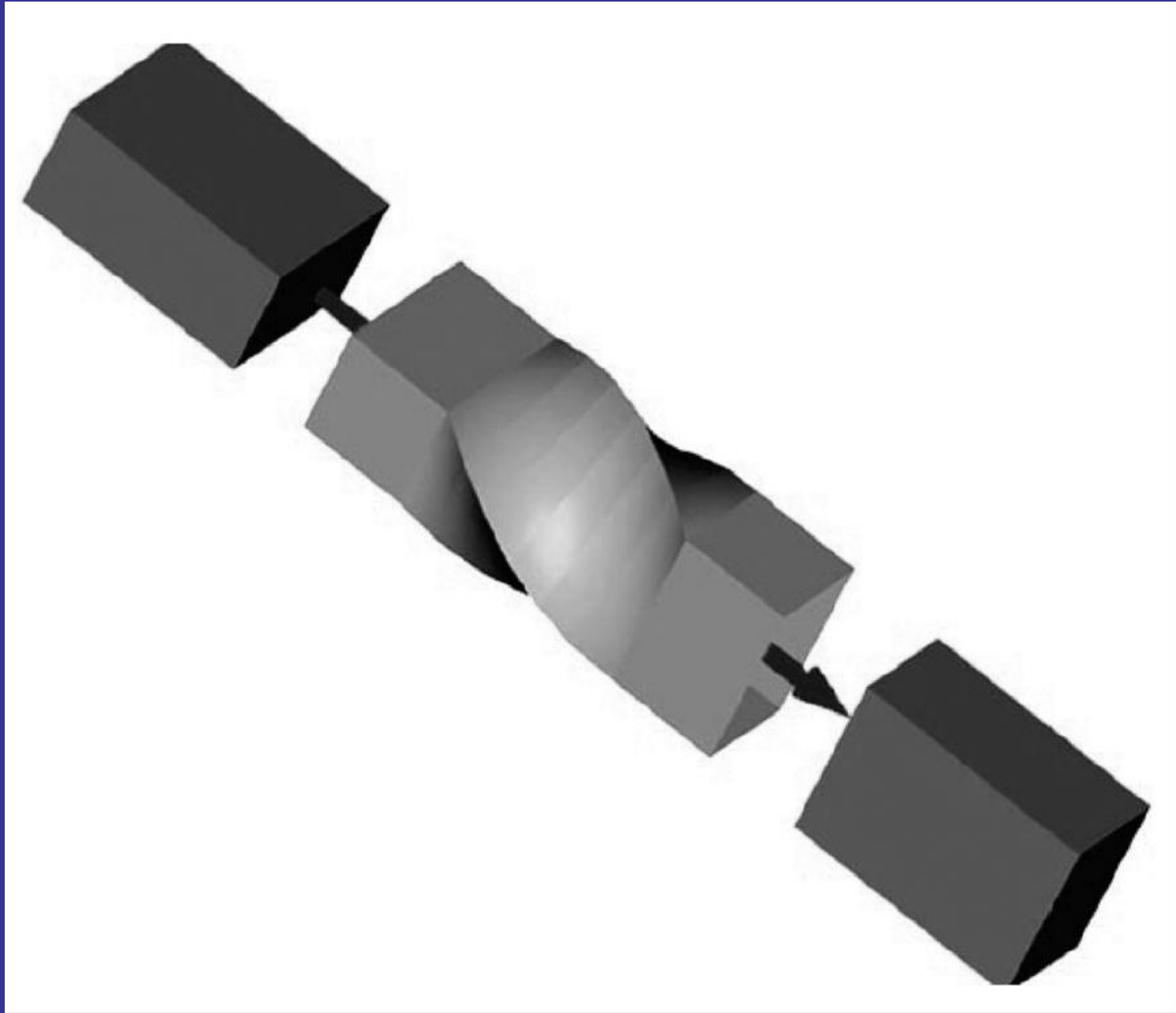
Principle of Accumulative Roll Bonding



Principle of Cyclic Extrusion and Compression



Principle of Twist Extrusion

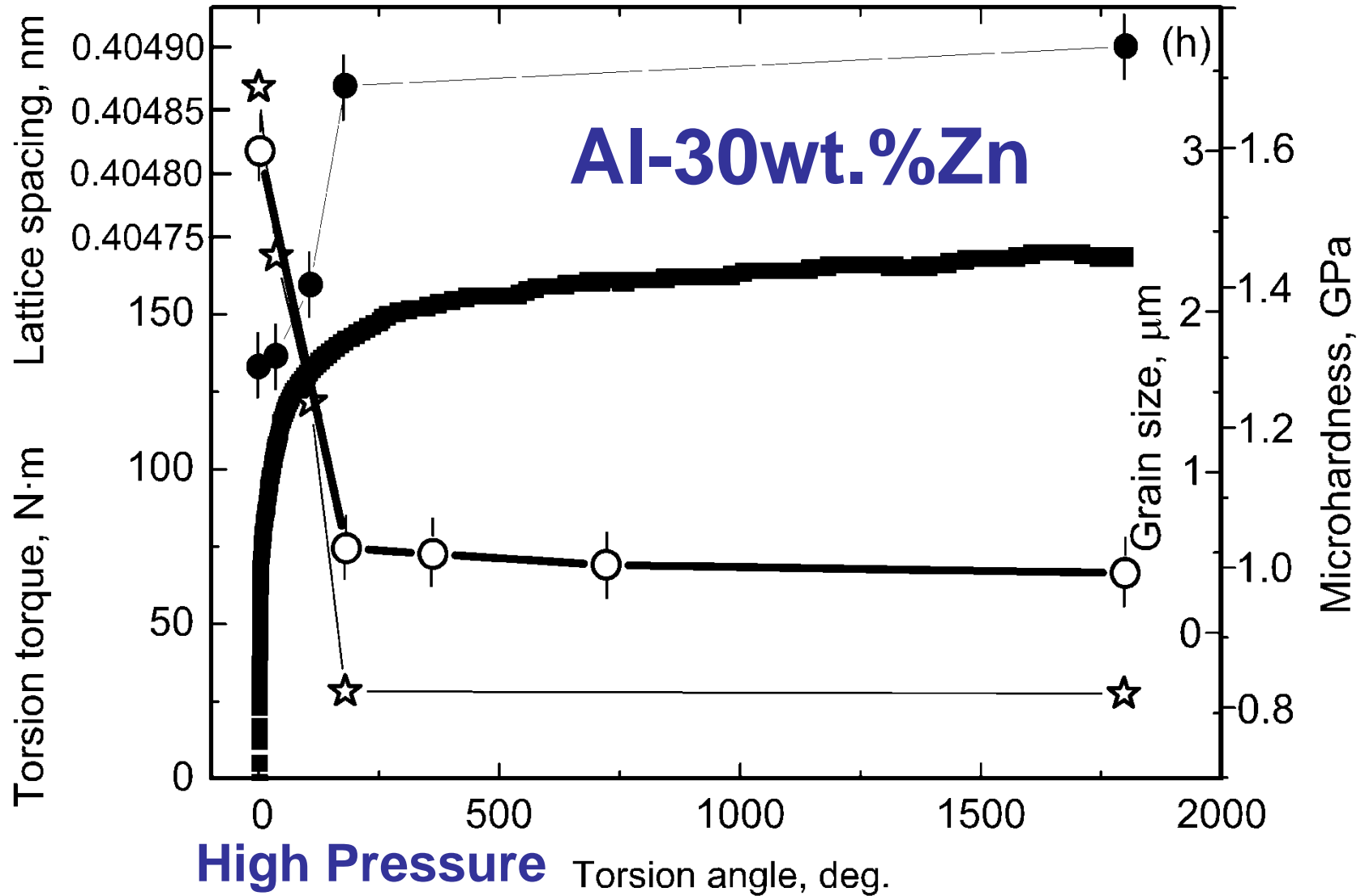


Severe plastic deformation accelerates diffusion and drives phase transitions:

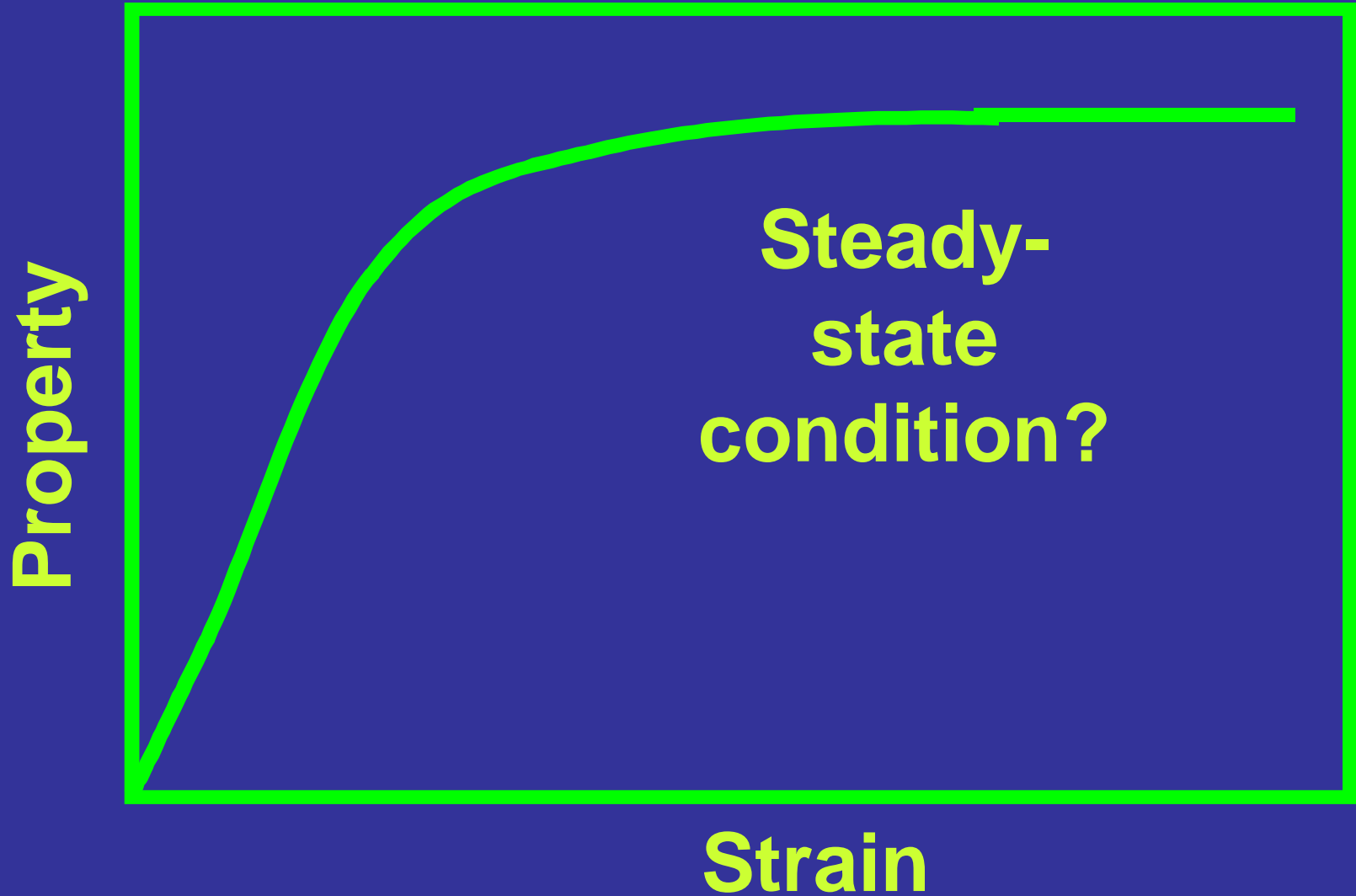
- **Decomposition of supersaturated solid solutions**
Al–Zn, Cu–Ni, Cu–Co, Cu–Ag
- **Formation of supersaturated solid solutions**
Cu–Co, Cu–Ag
- **Crystalline phase → one or two amorphous phases**
NiTi, NdFeB, Ni–Nb–Y
- **Amorphous phase → Crystalline phases**
NiFeSiB, FeSiB, CuZrTi...
- **fcc-Fe → bcc-Fe, fcc-Co → hcp-Co, $\alpha\text{Ti} \leftrightarrow \beta\text{Ti} \leftrightarrow \omega\text{Ti}$**
- **Grain boundary phases**

Can we predict, what happens with phases by SPD?

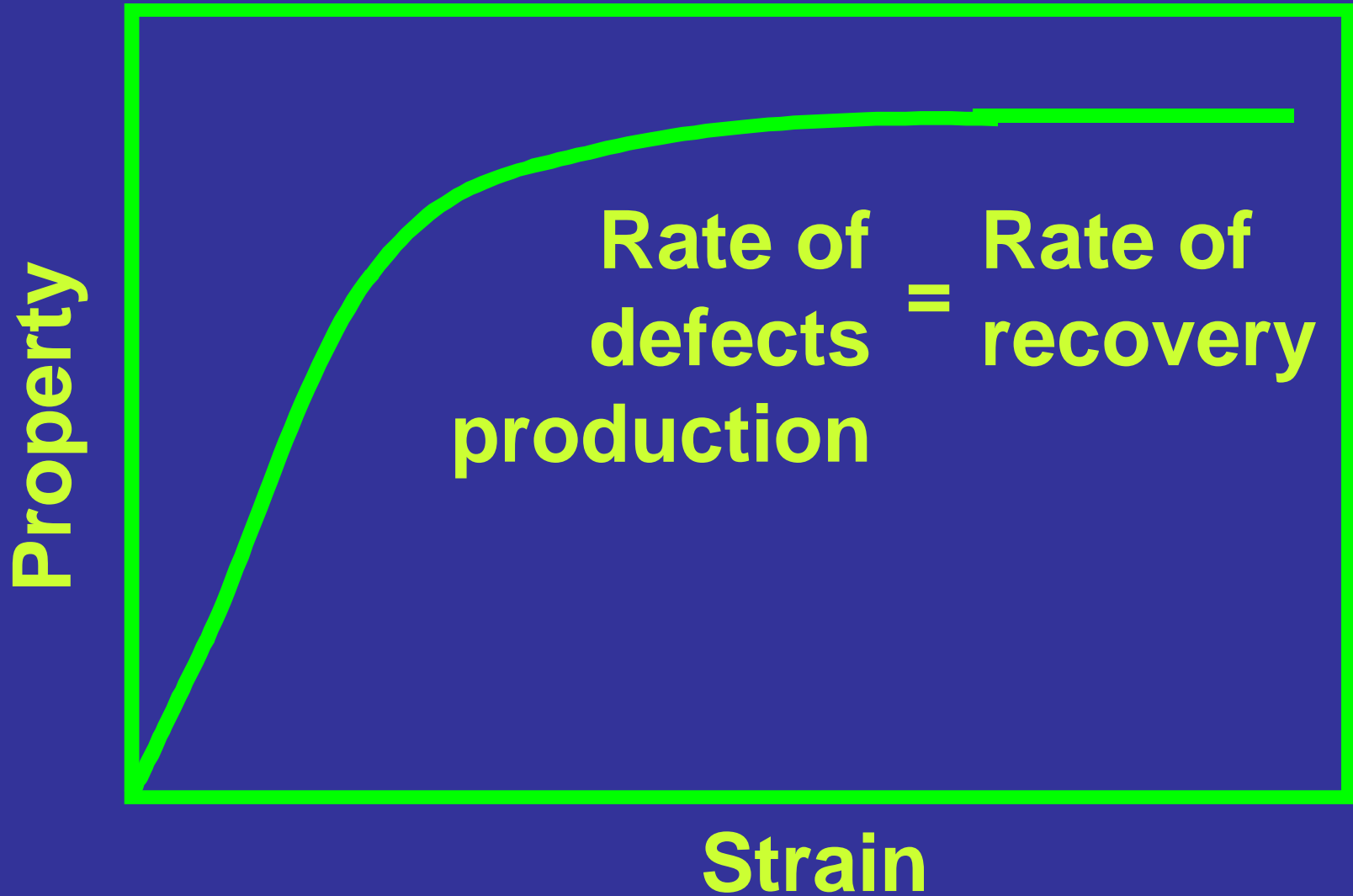
Steady-state and grain refinement



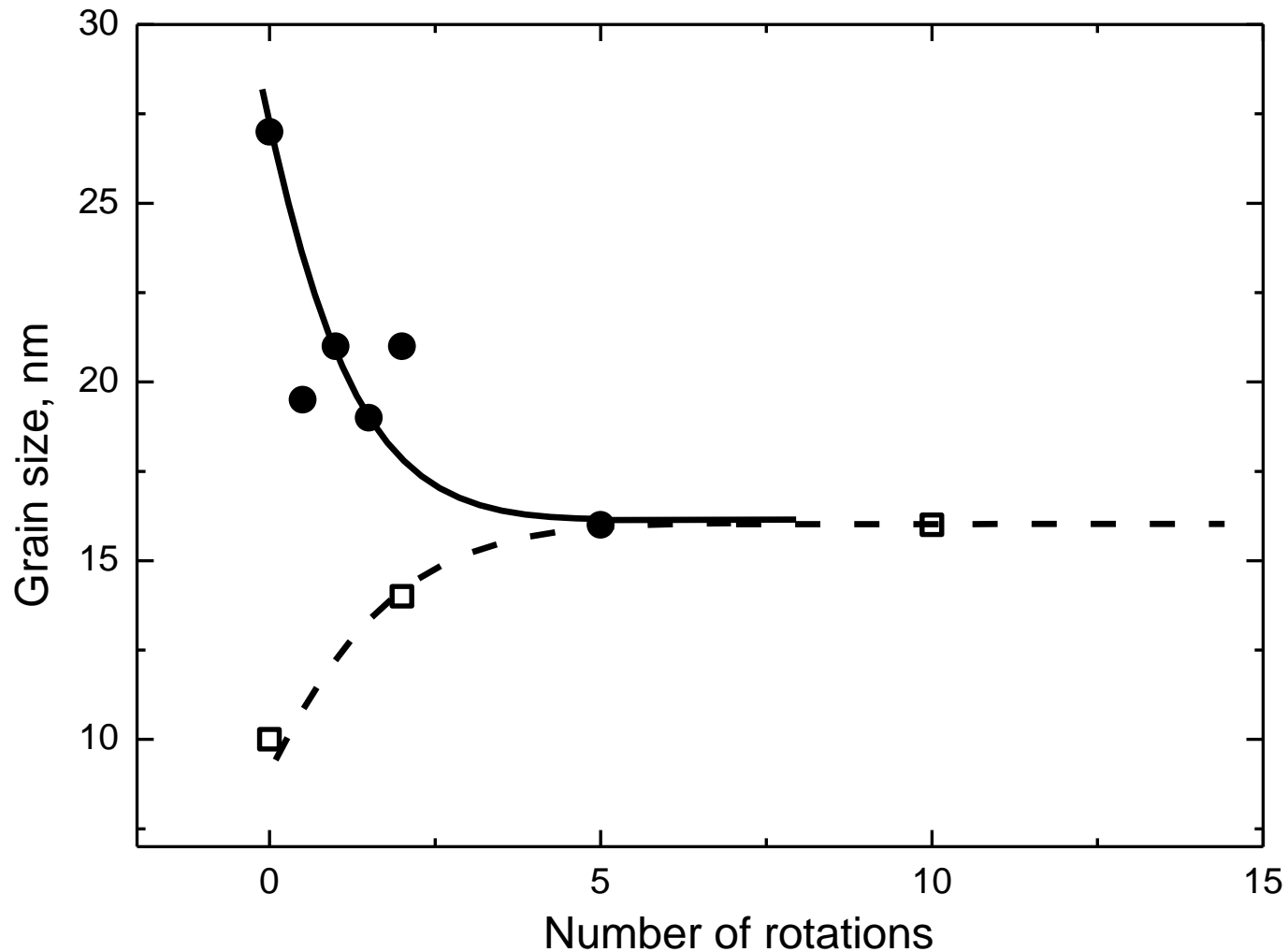
Steady-state (saturation) during SPD



Steady-state (saturation) during SPD



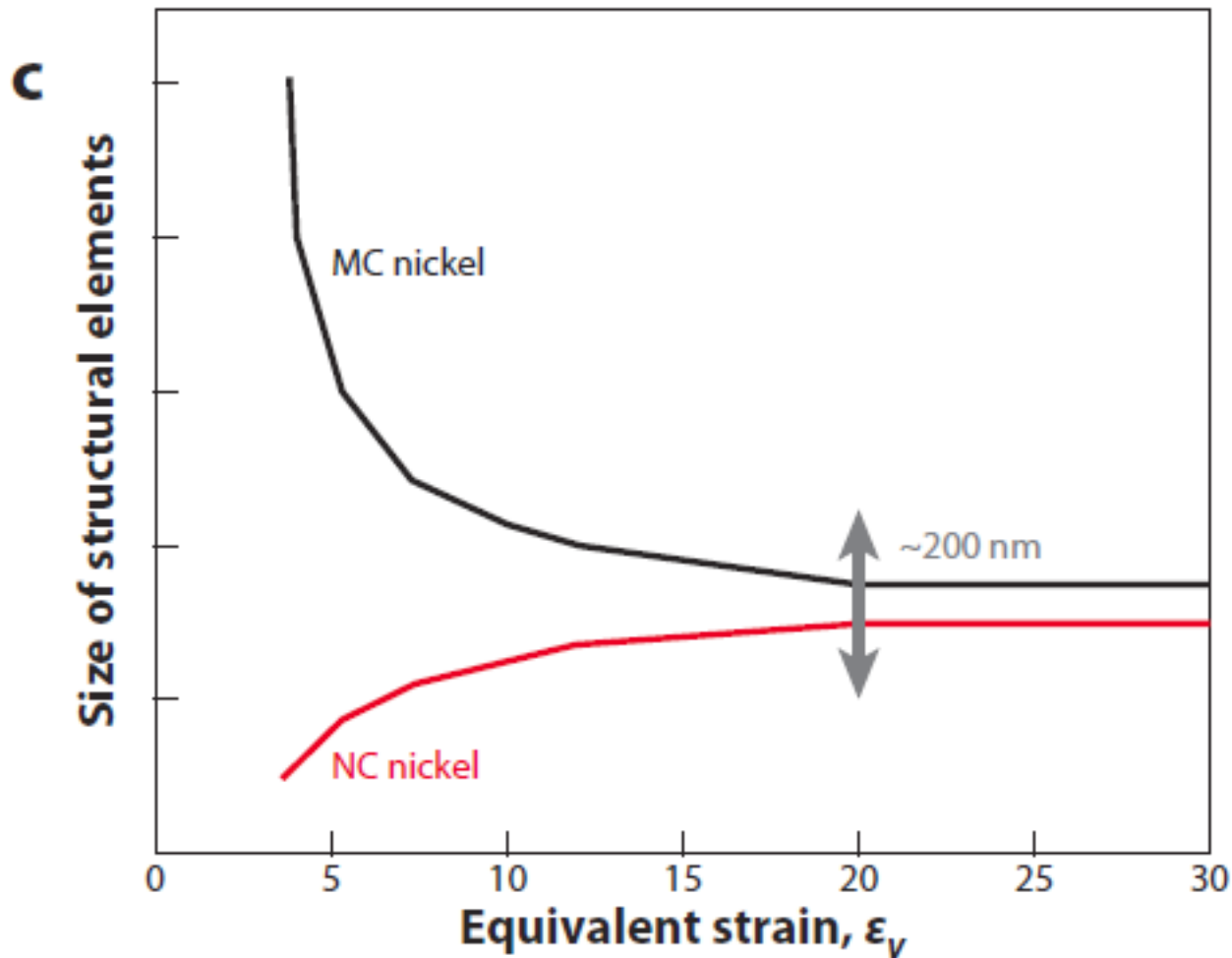
Grain size in steel, „up and down“



Y. Ivanisenko et. al *Acta Mater.* **51** (2003) 5555

S. Lee, Z. Horita: *Mater. Trans.* **53** (2012) 38

Grain size in Ni, „up and down“



Diffusive phase transformations

**With change of the composition of phases
and mass transfer**

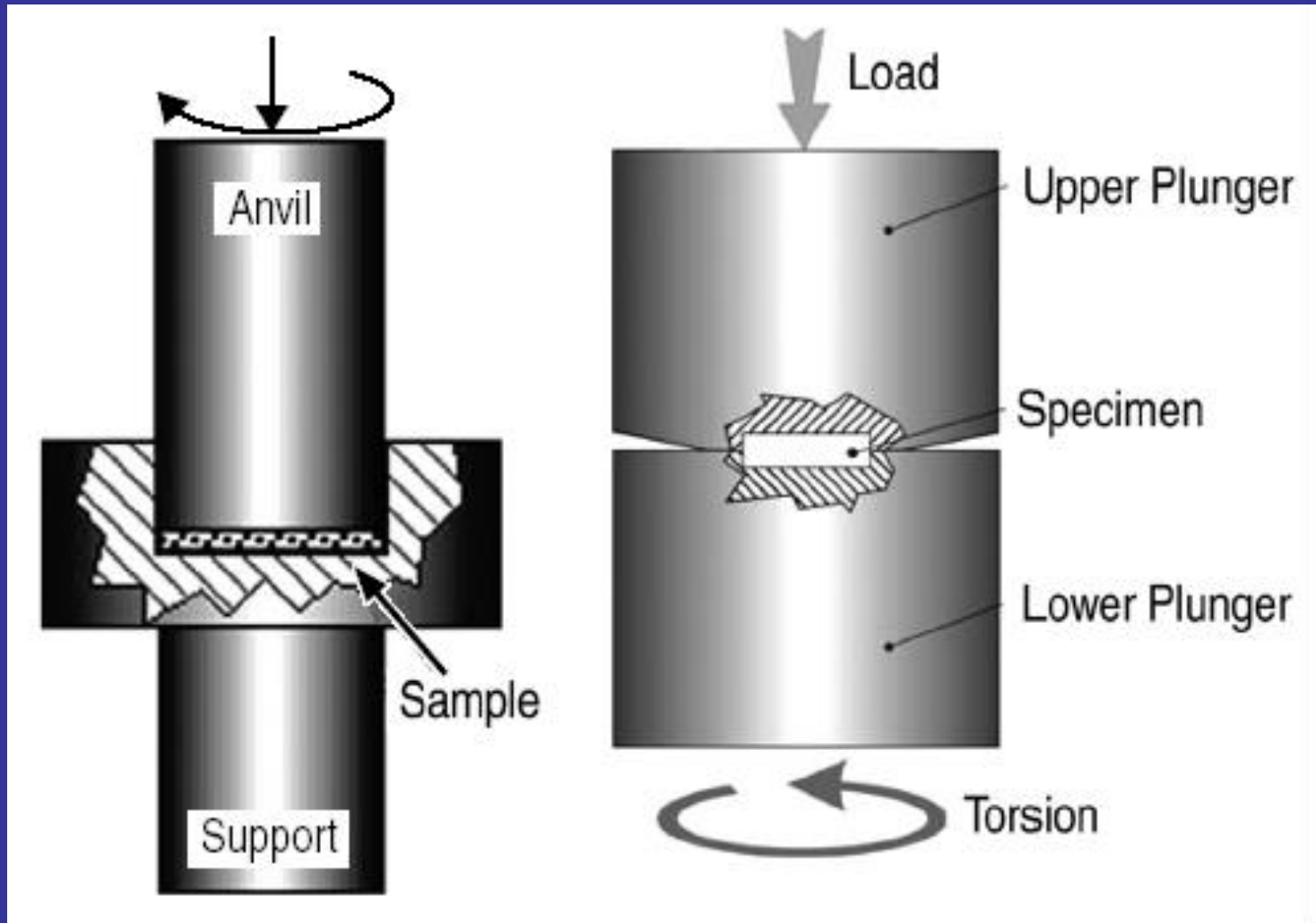
Displacive (martensitic) phase transformations

**Without change of the composition of phases
Without mass transfer
Atoms conserve their neighbors
Orientation relationships**

Let us consider pure diffusive Phase transformations

- Decomposition of supersaturated solid solutions**
- Formation of supersaturated solid solutions**

Principle of High Pressure Torsion

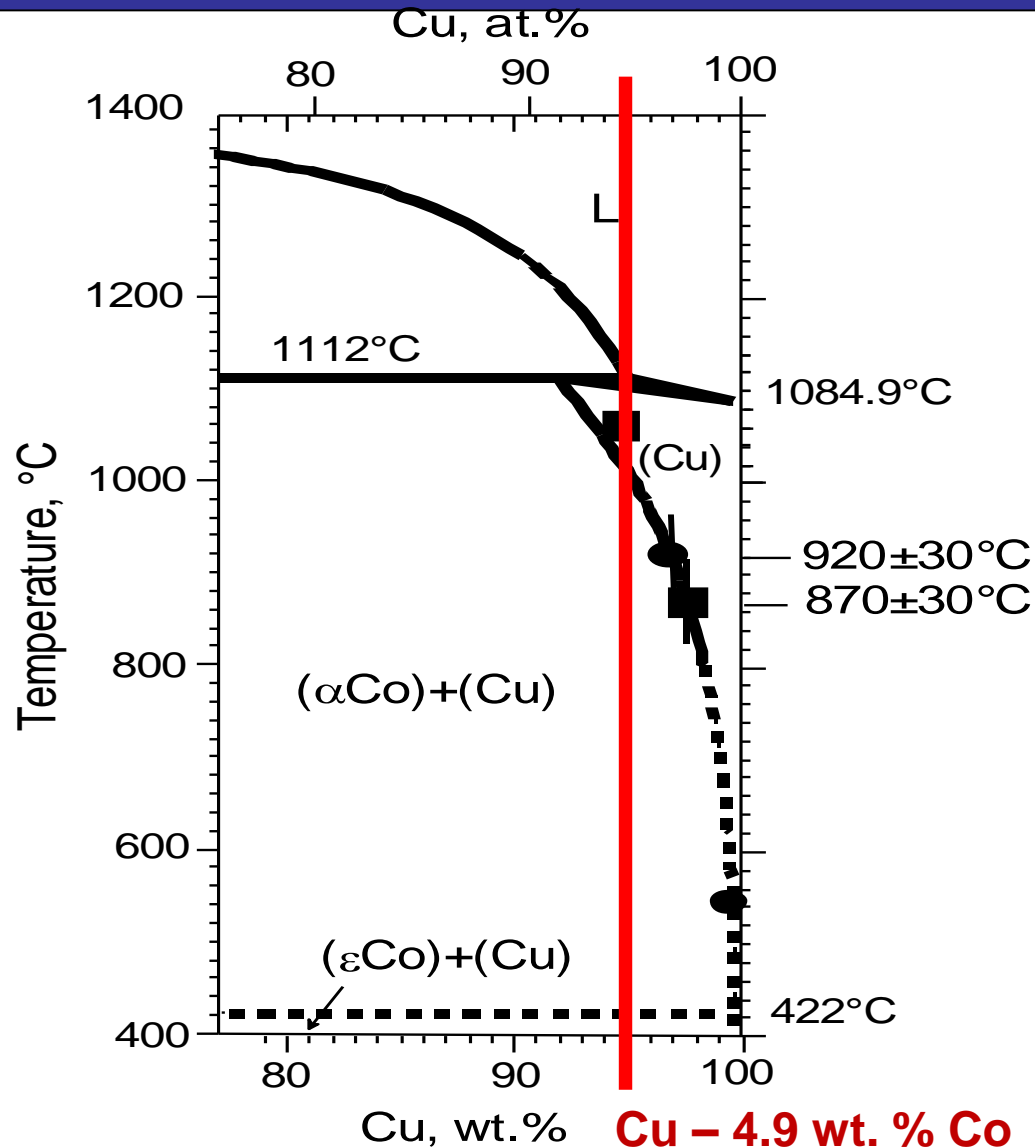


Tool with a sample located within a cavity in a support anvil

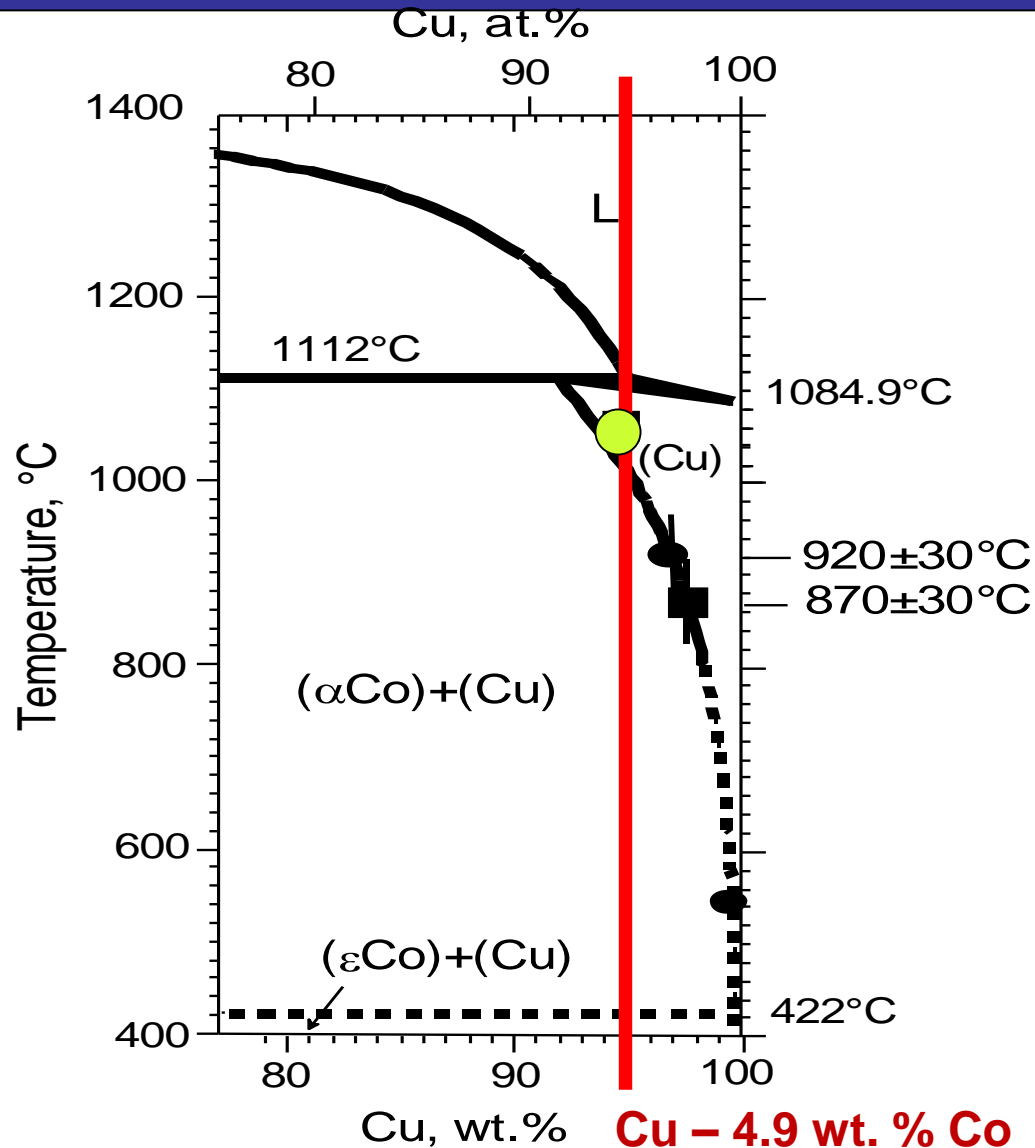
Tool with cavities in both anvils

**Does the composition of phases
after SPD
depend on the
composition of phases
before SPD??**

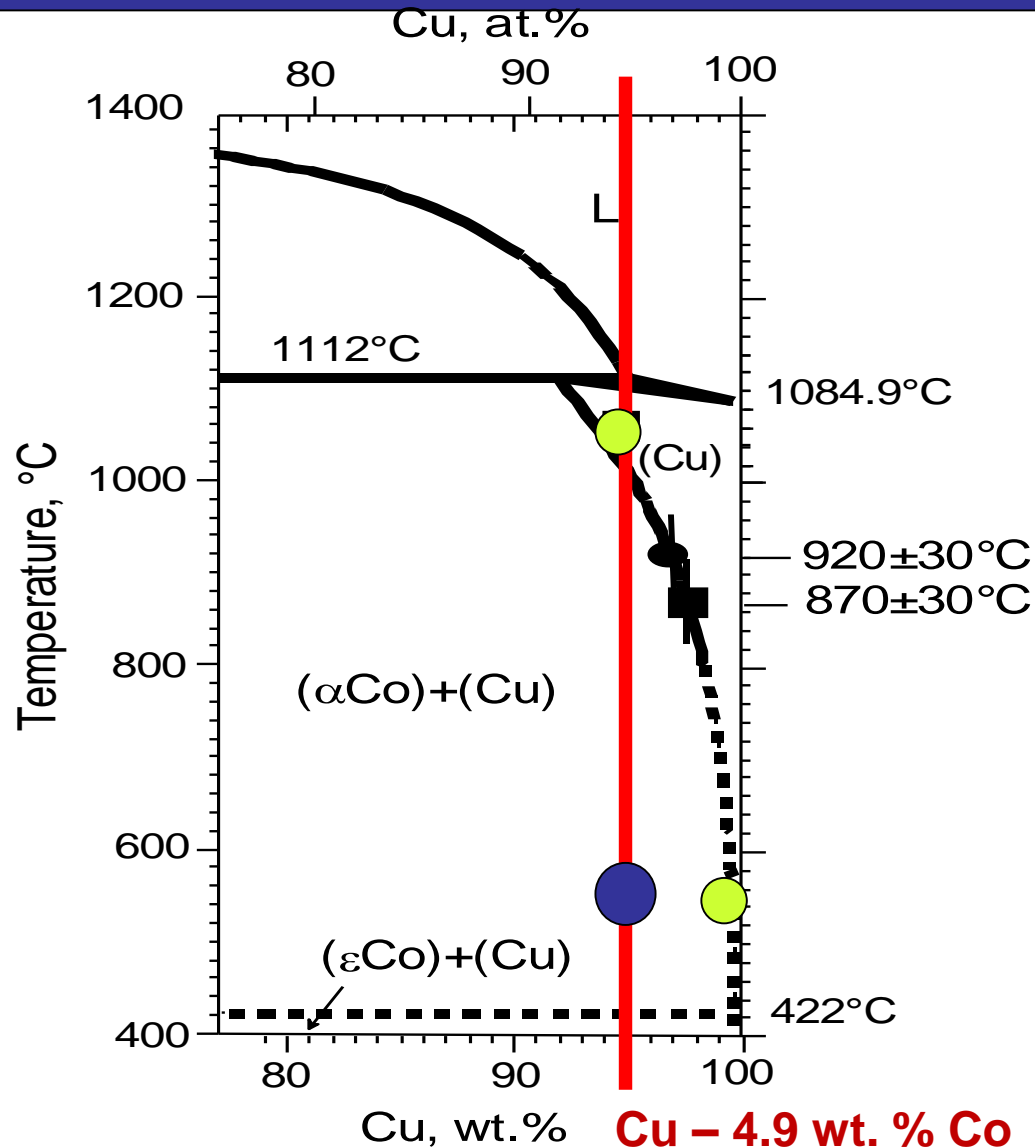
What happens, if we deform fully homogenized and fully precipitated alloy???



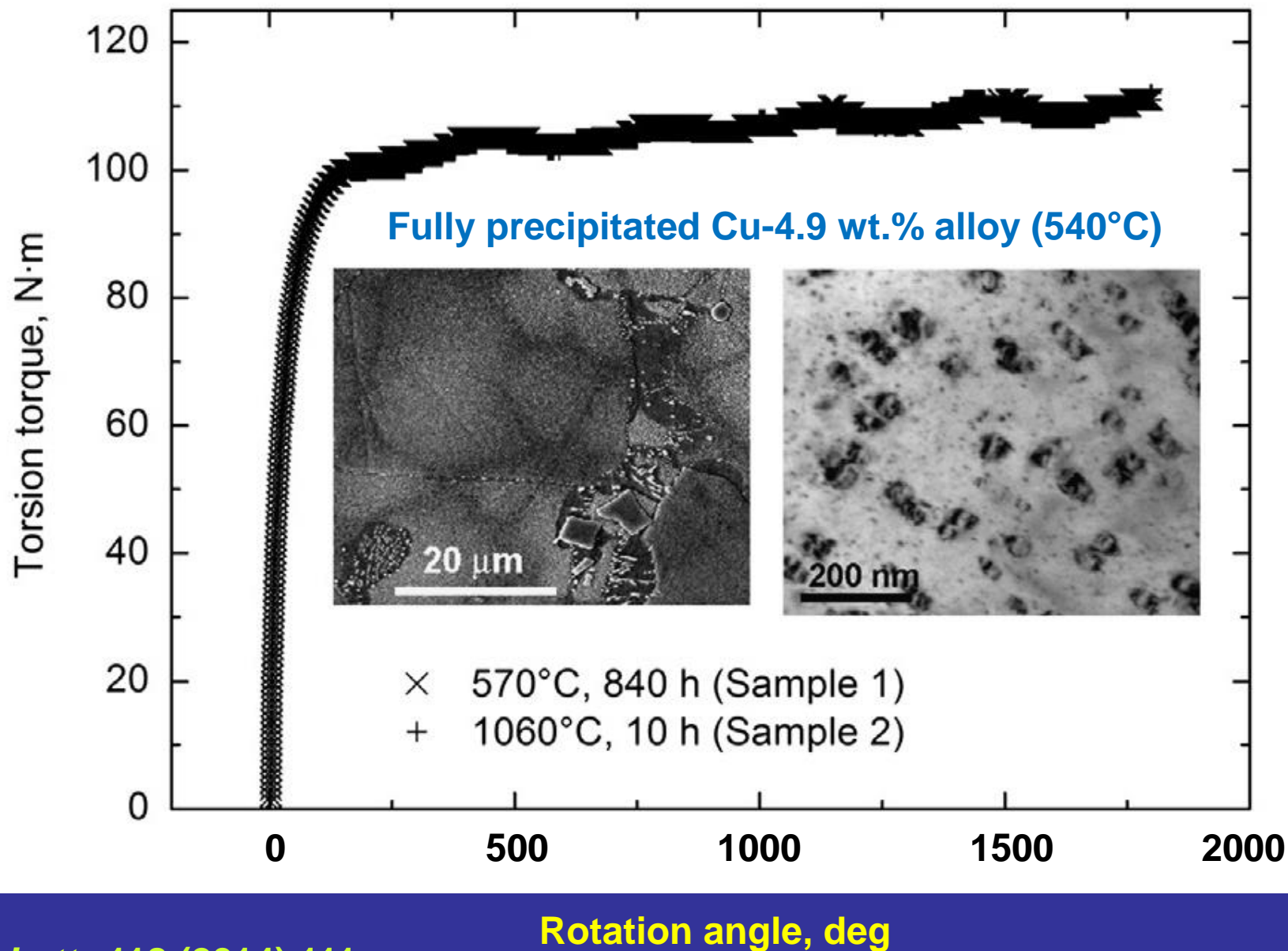
What happens, if we deform fully homogenized and fully precipitated alloy???



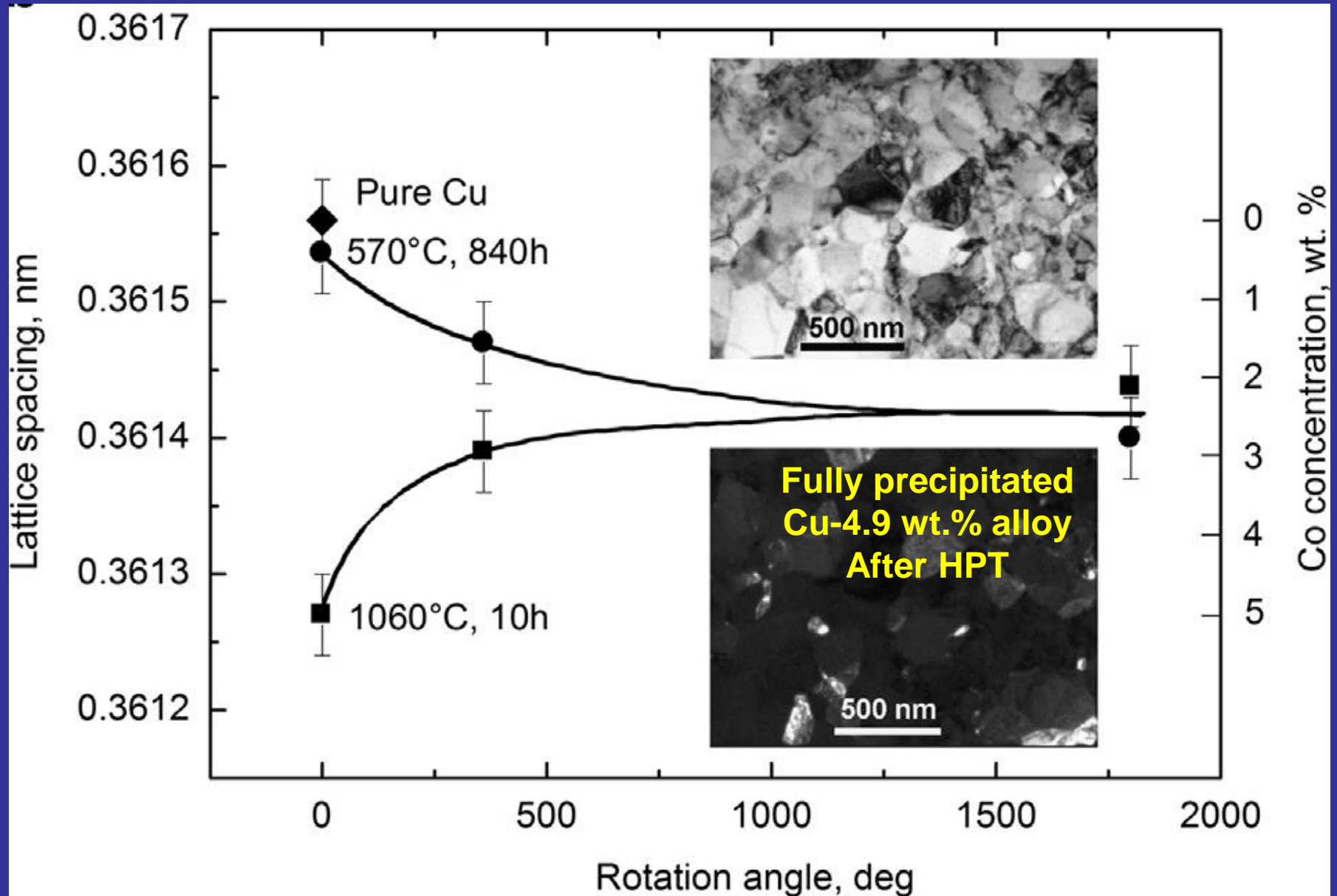
What happens, if we deform fully homogenized and fully precipitated alloy???



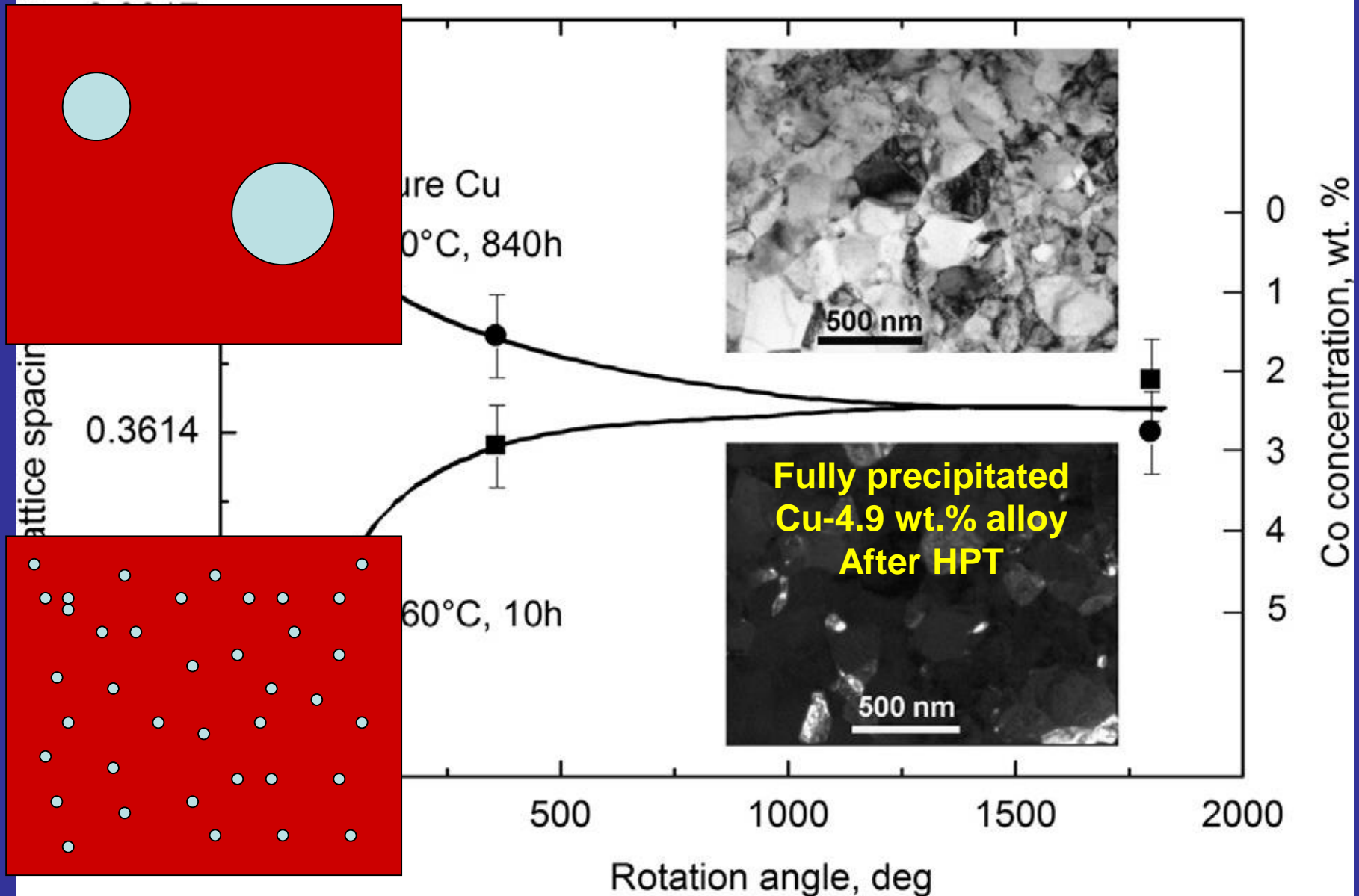
Torsion torque reaches steady state after 1.5 rot.



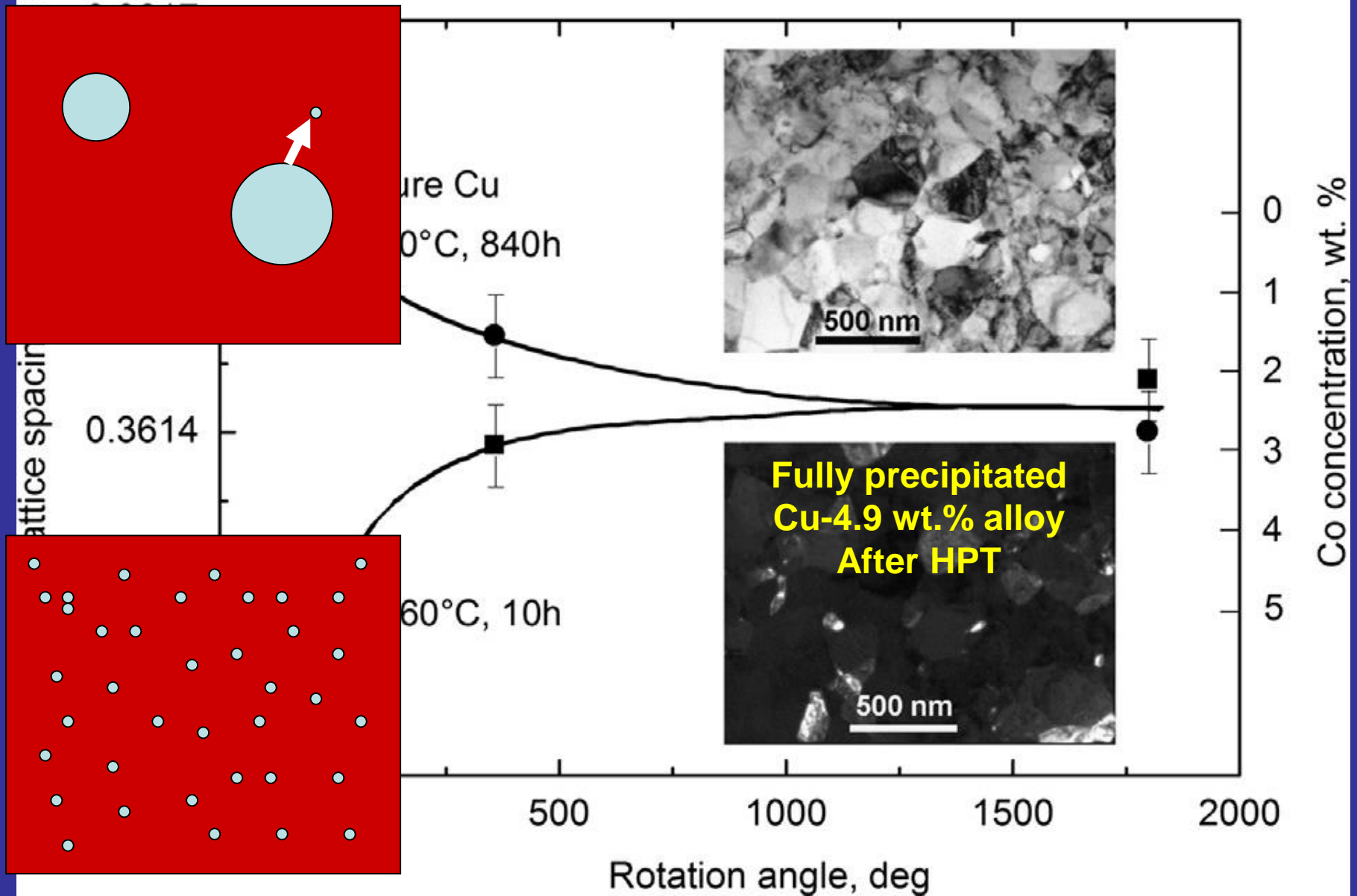
Lattice spacing and Co content in Cu-matrix



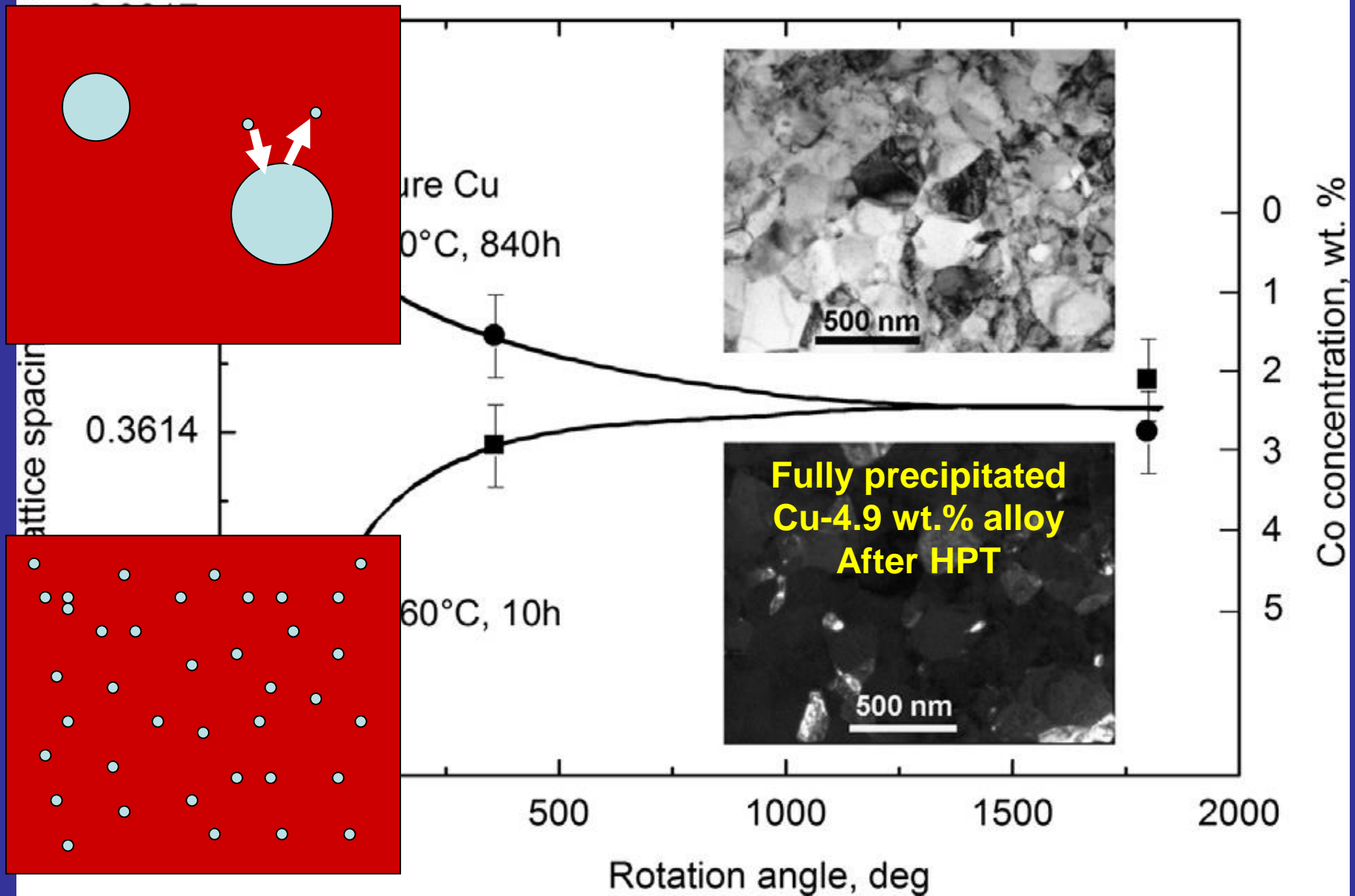
Lattice spacing and Co content in Cu-matrix



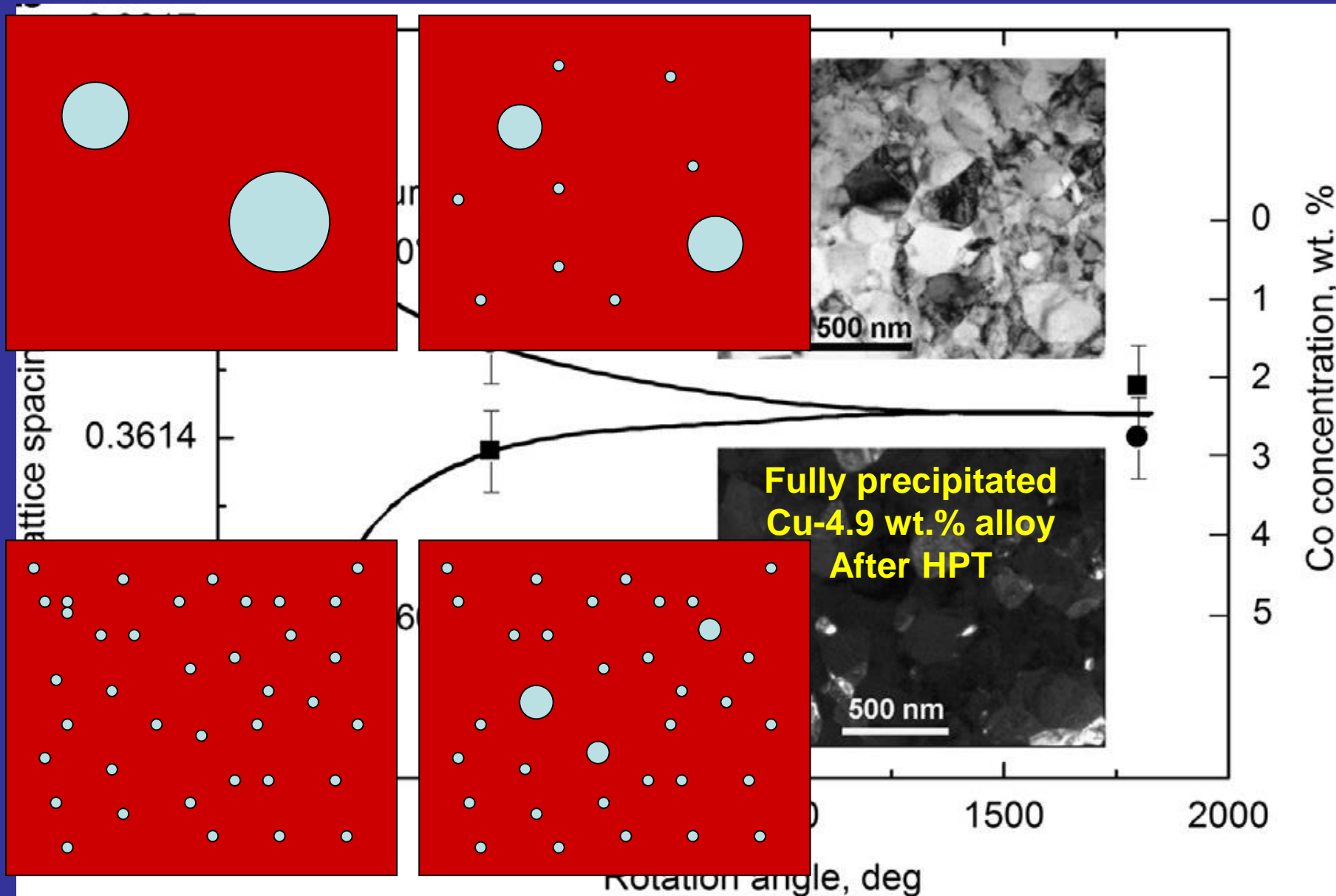
Lattice spacing and Co content in Cu-matrix



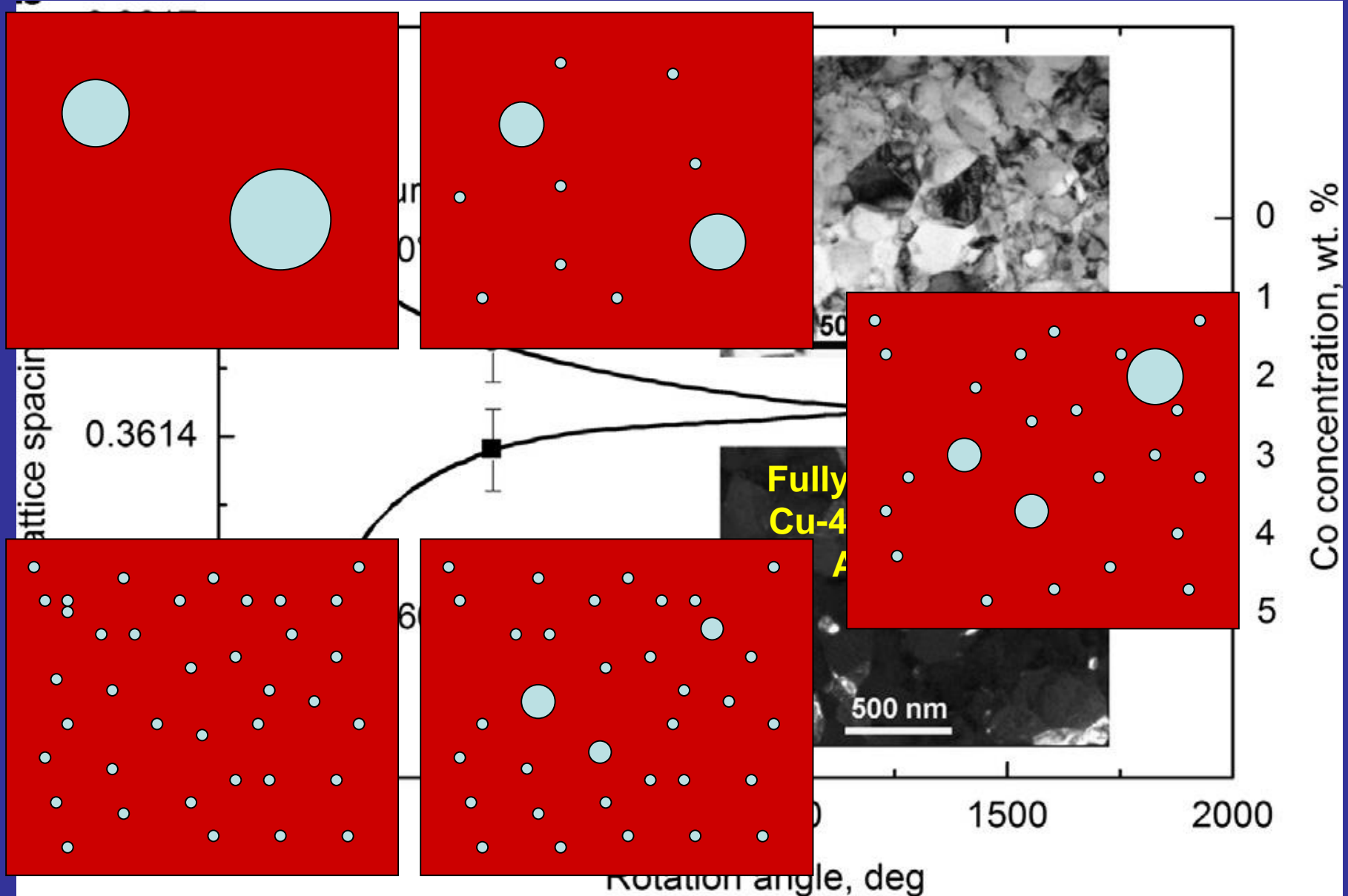
Lattice spacing and Co content in Cu-matrix



Lattice spacing and Co content in Cu-matrix



Lattice spacing and Co content in Cu-matrix

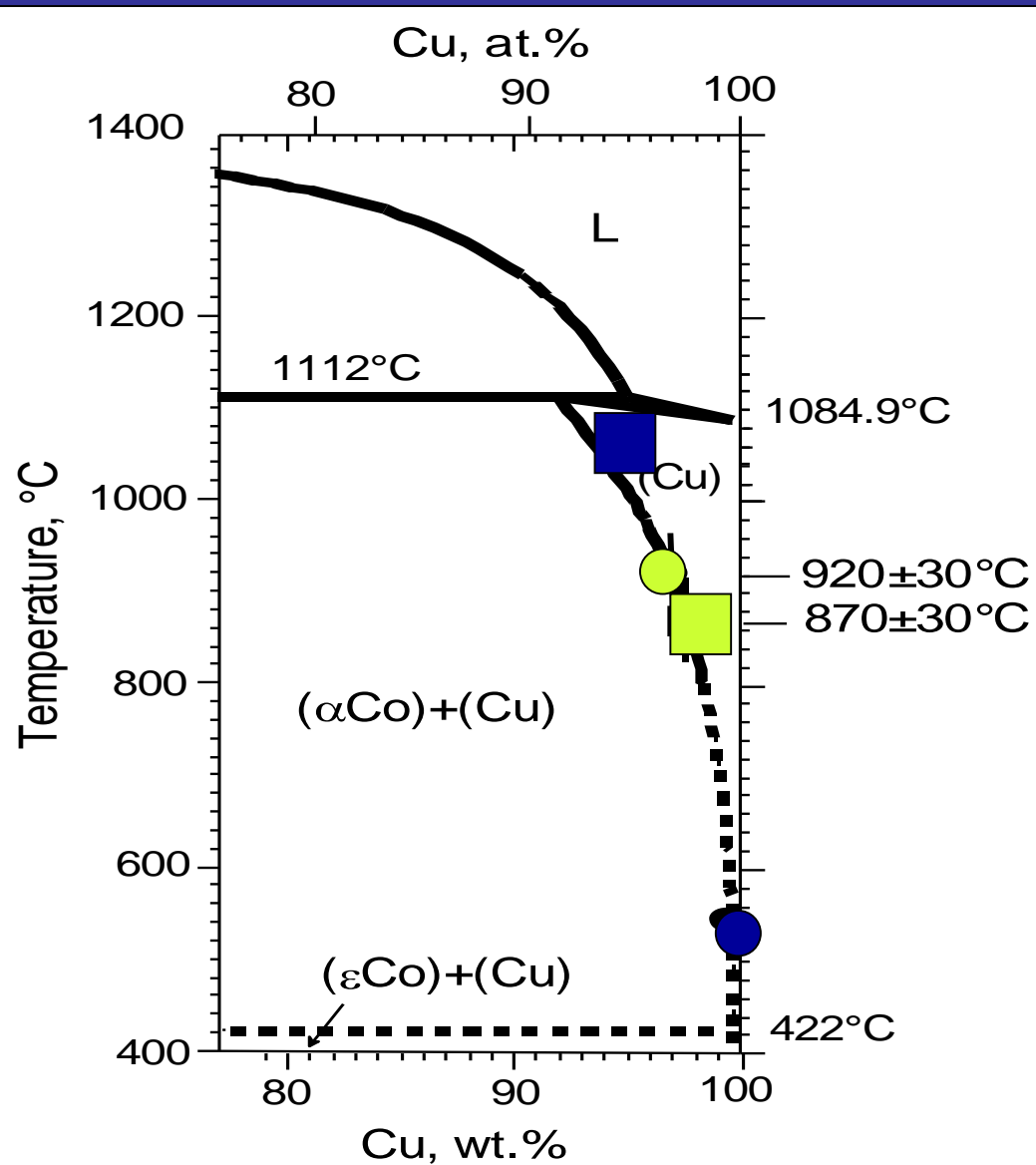


Supersaturated solid solution partially decomposes to 2.5 wt.% Co.

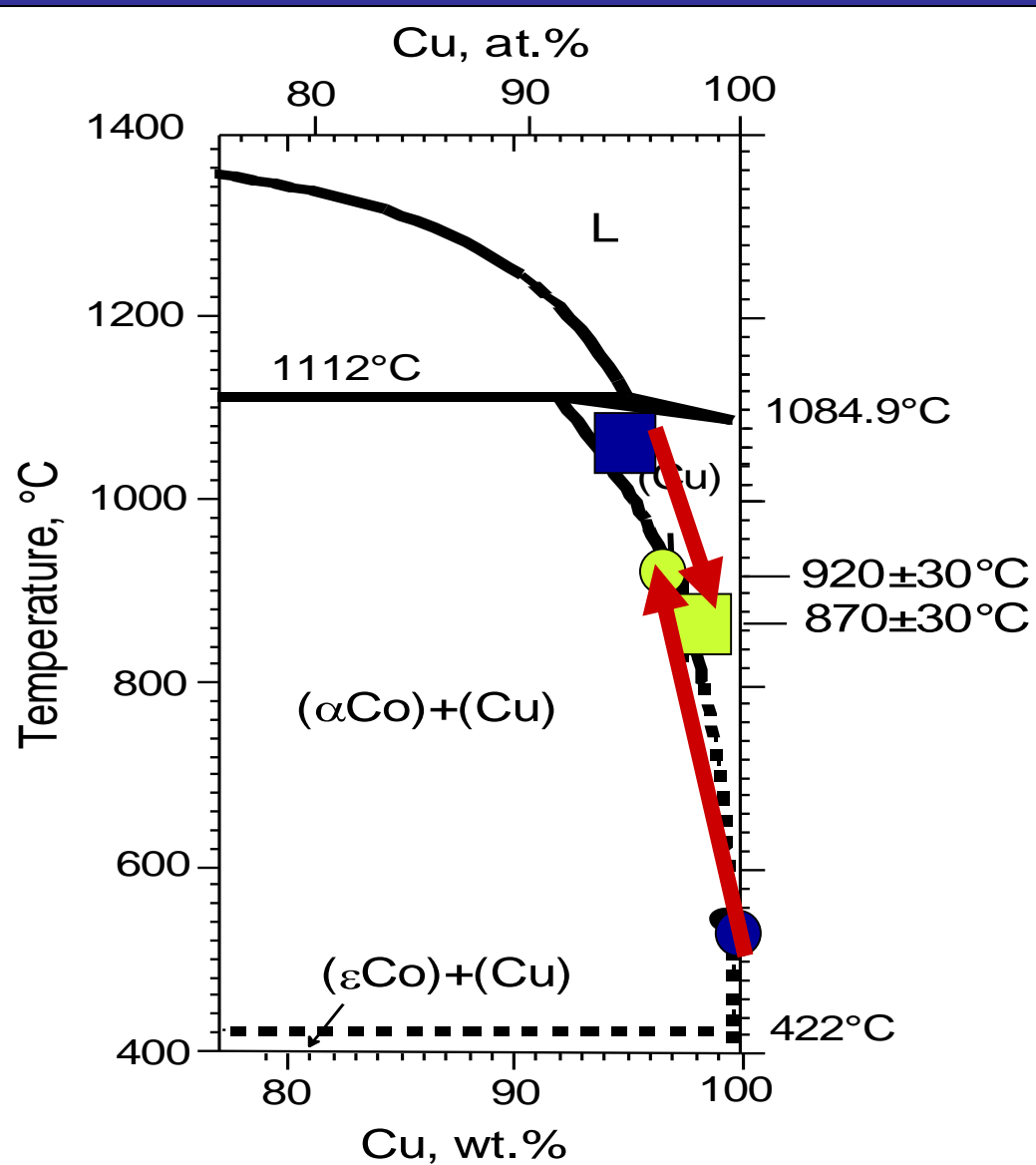
Co precipitates partially dissolve in the Cu-based solid solution up to 2.5 wt.% Co in (Cu)

Dissolution and precipitation proceed simultaneous and compete with each other

What happens, if we deform fully homogenized and fully precipitated alloy???



What happens, if we deform fully homogenized and fully precipitated alloy???



$T_{\text{eff}} = 900^{\circ}\text{C}$

**Does the composition of phases
after SPD
depend on the
composition of phases
before SPD??**

No!!!

(equifinality)

**The composition of phases
after SPD
is as if they were annealed
at 900°C**

**(so called equivalent
or effective temperature)**

**SPD-driven mass transfer is equivalent
to the bulk diffusion with**

$$D_{\text{SPD}} \sim 10^{-16} \text{ m}^2/\text{s}$$

**Extrapolated bulk diffusion coefficient
at 300K is $D_{\text{SPD}} \sim 10^{-35} \text{ m}^2/\text{s}$**

**Bulk diffusion coefficient
at T_{eff} is $D_{\text{eff}} \sim 10^{-14} \text{ m}^2/\text{s}$**

**The SPD-driven mass transfer
is equivalent to the annealing
at 900°C**

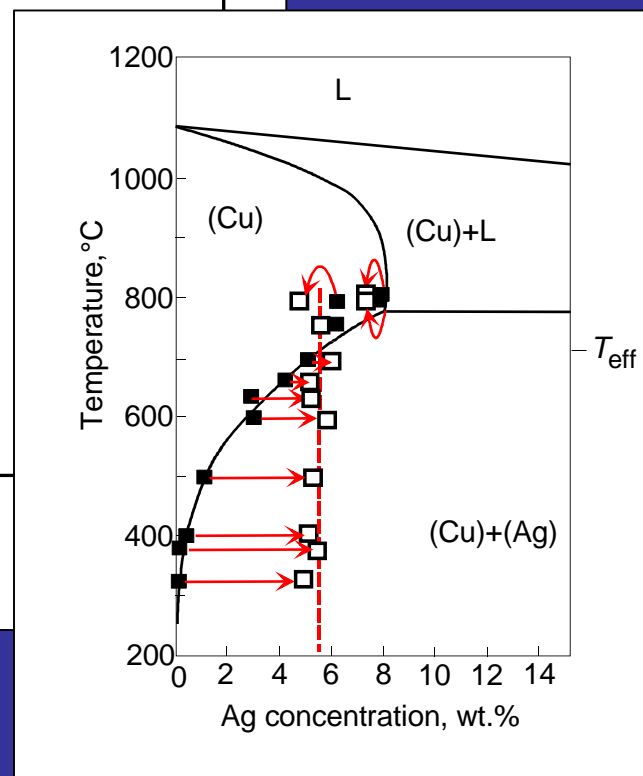
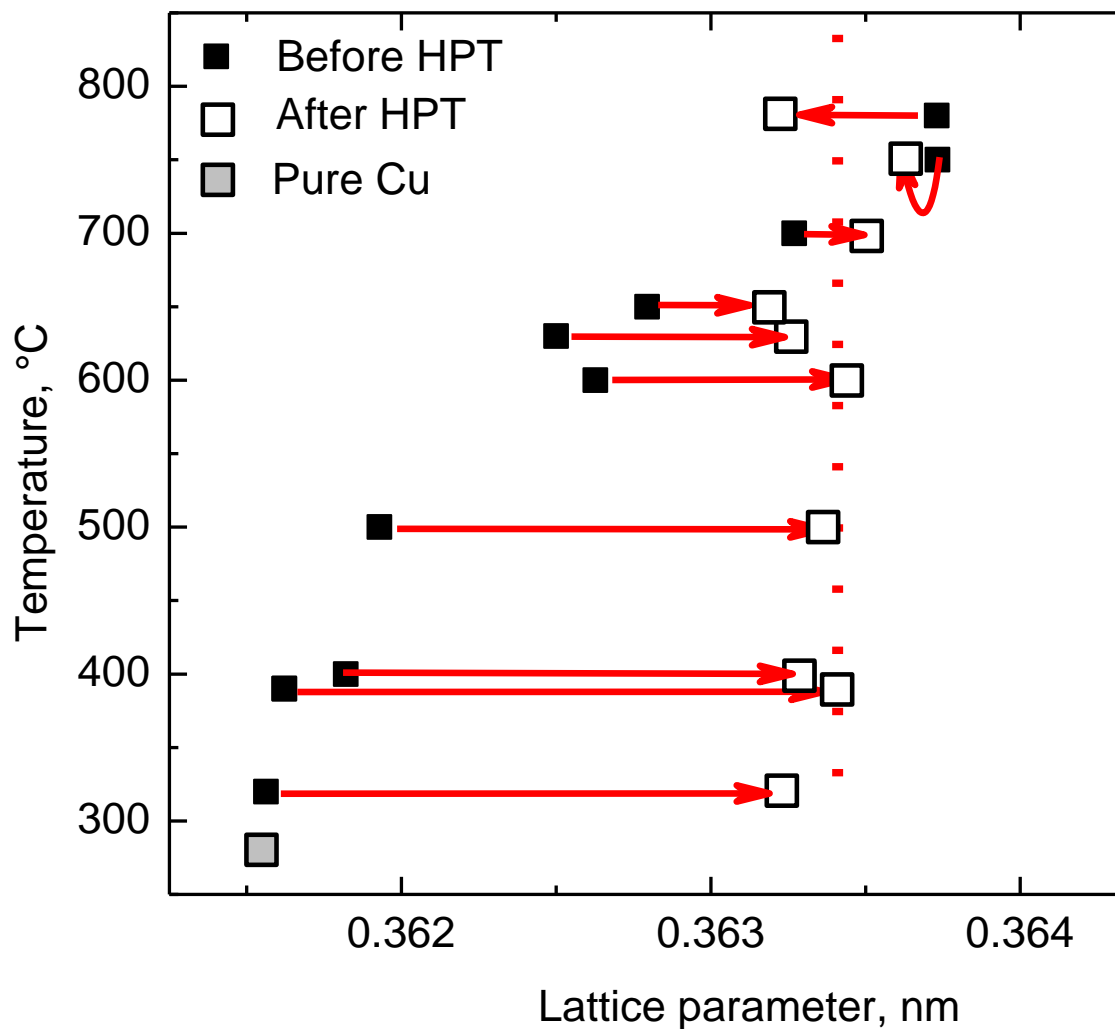
(equivalent or effective temperature)

Why T_{eff} is equal to 900°C?

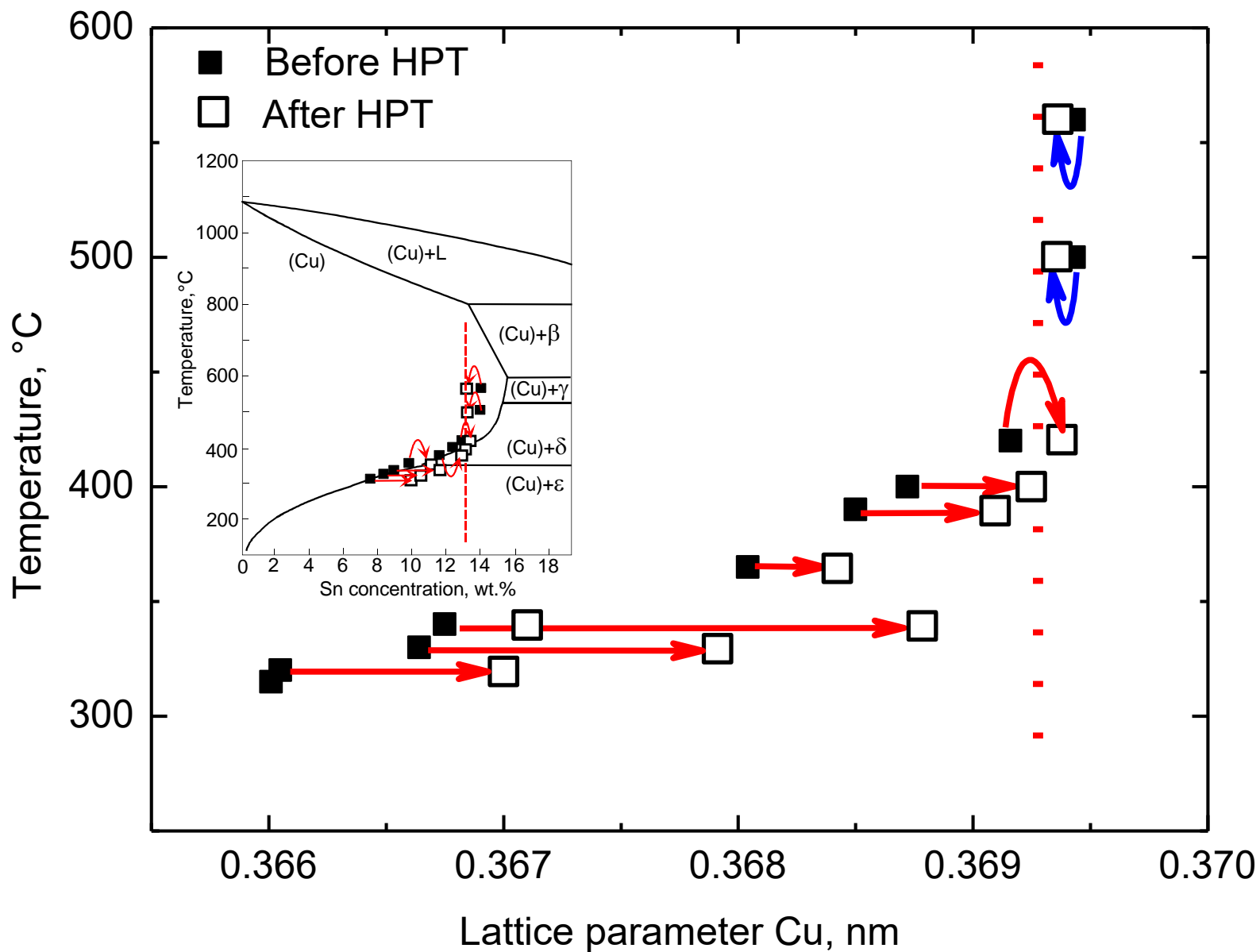
What happens in other Cu-based alloys?

Concentration "corridor" in Cu-Ag alloys

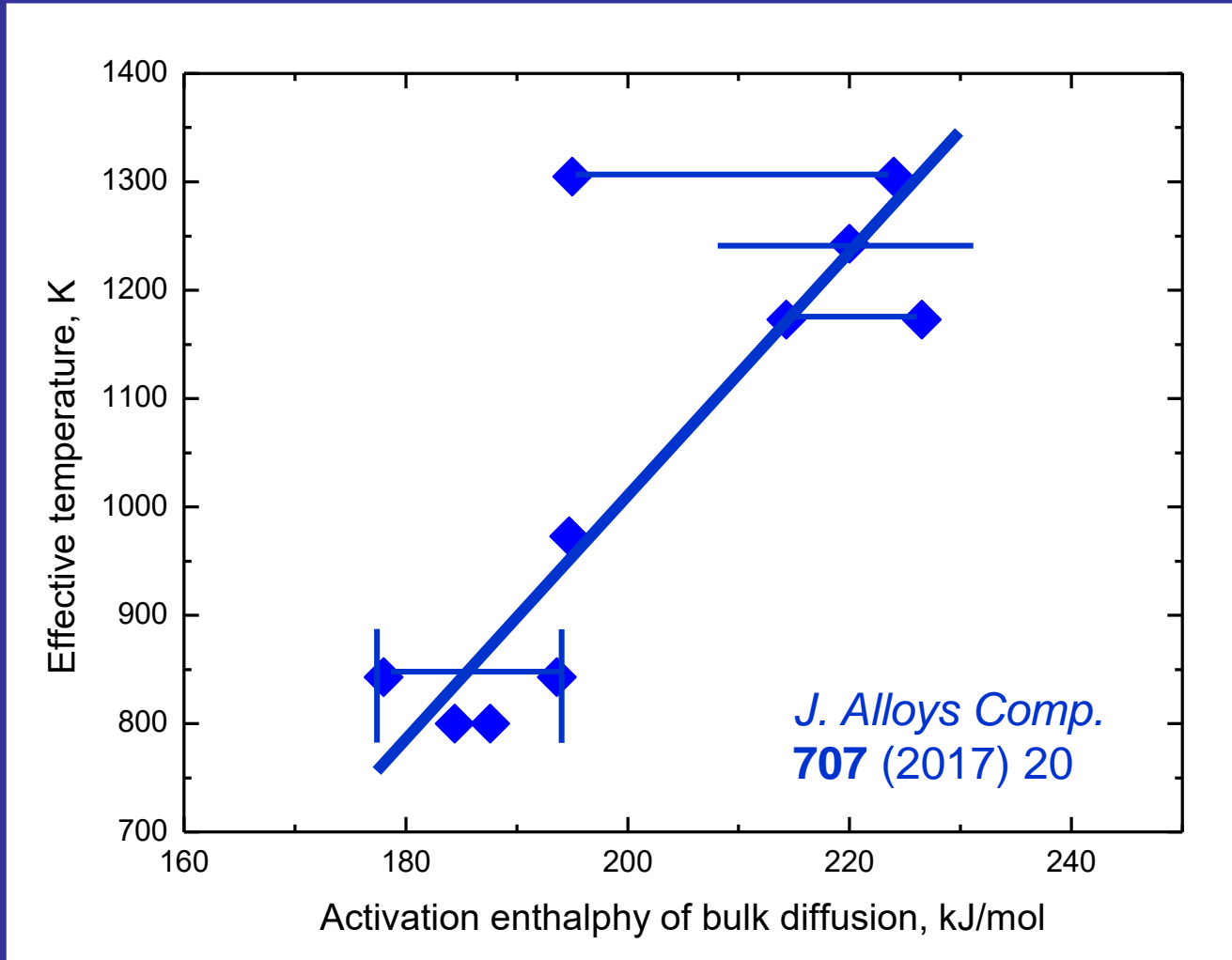
Acta Mater.
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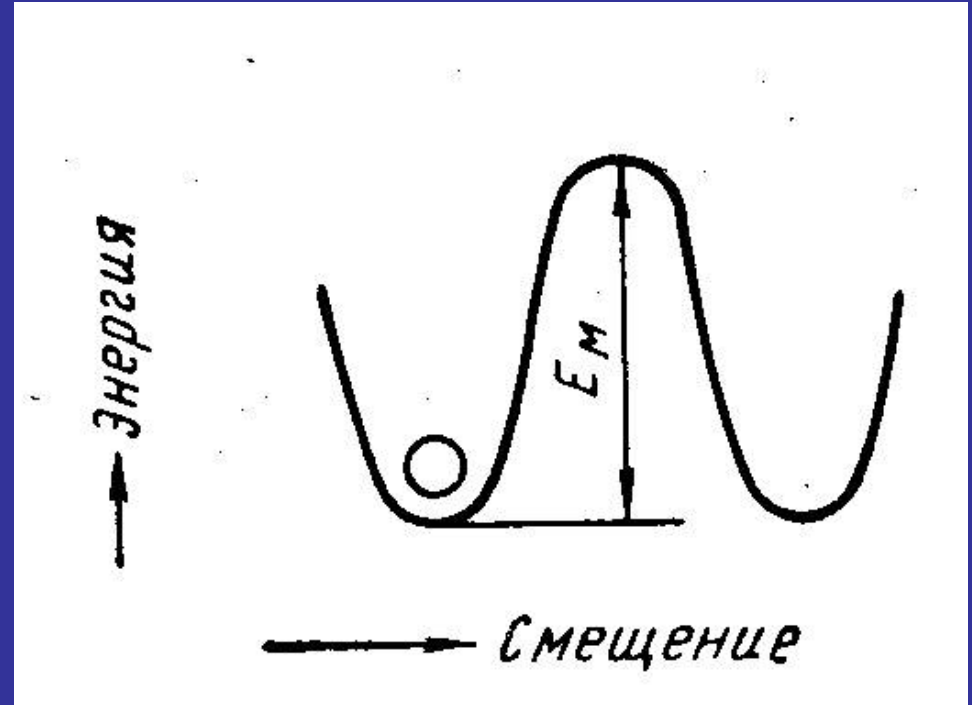
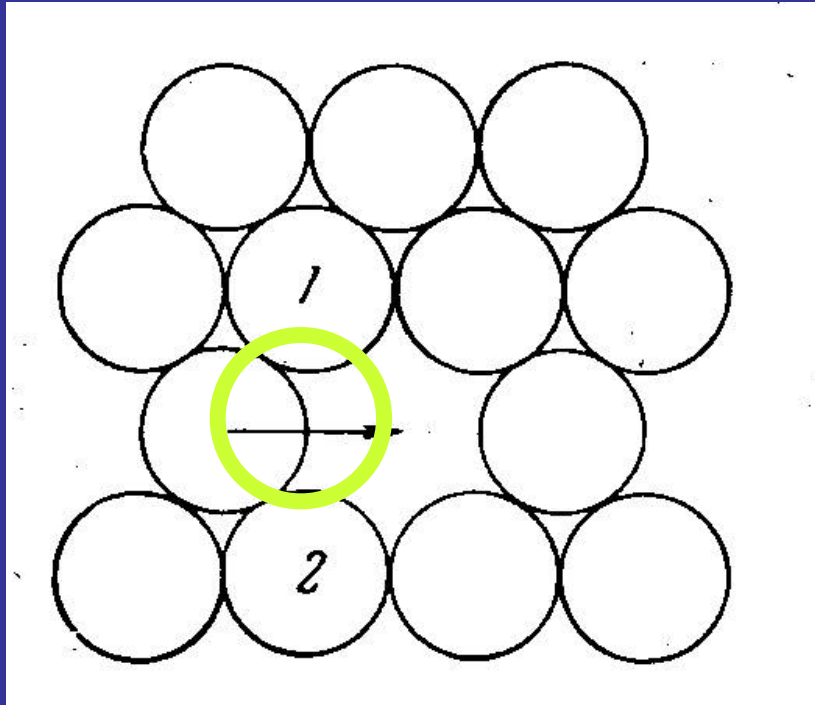
Concentration "corridor" in Cu-Sn alloys



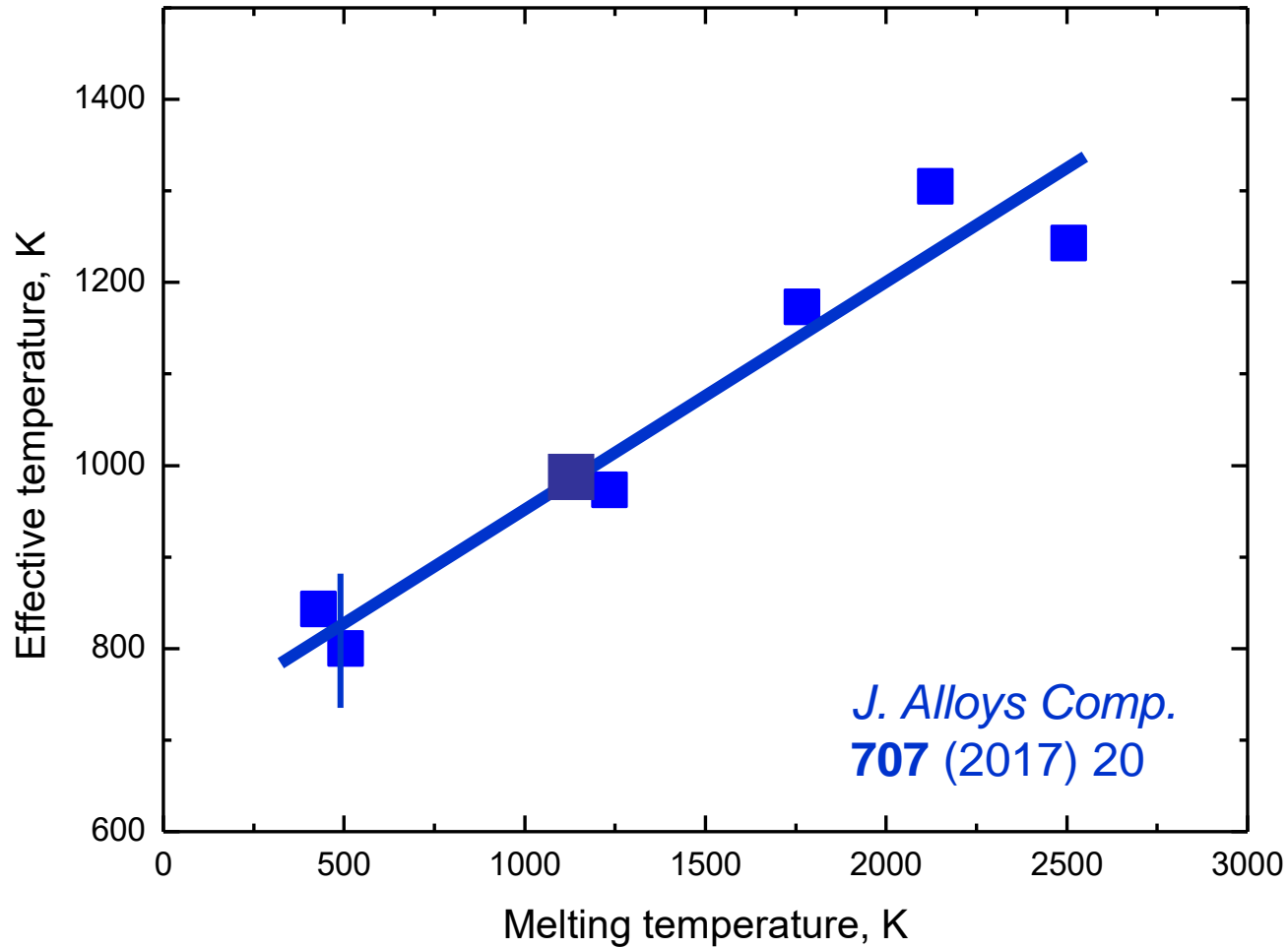
Correlation between T_{eff} and activation enthalpy of bulk diffusion of the dopant



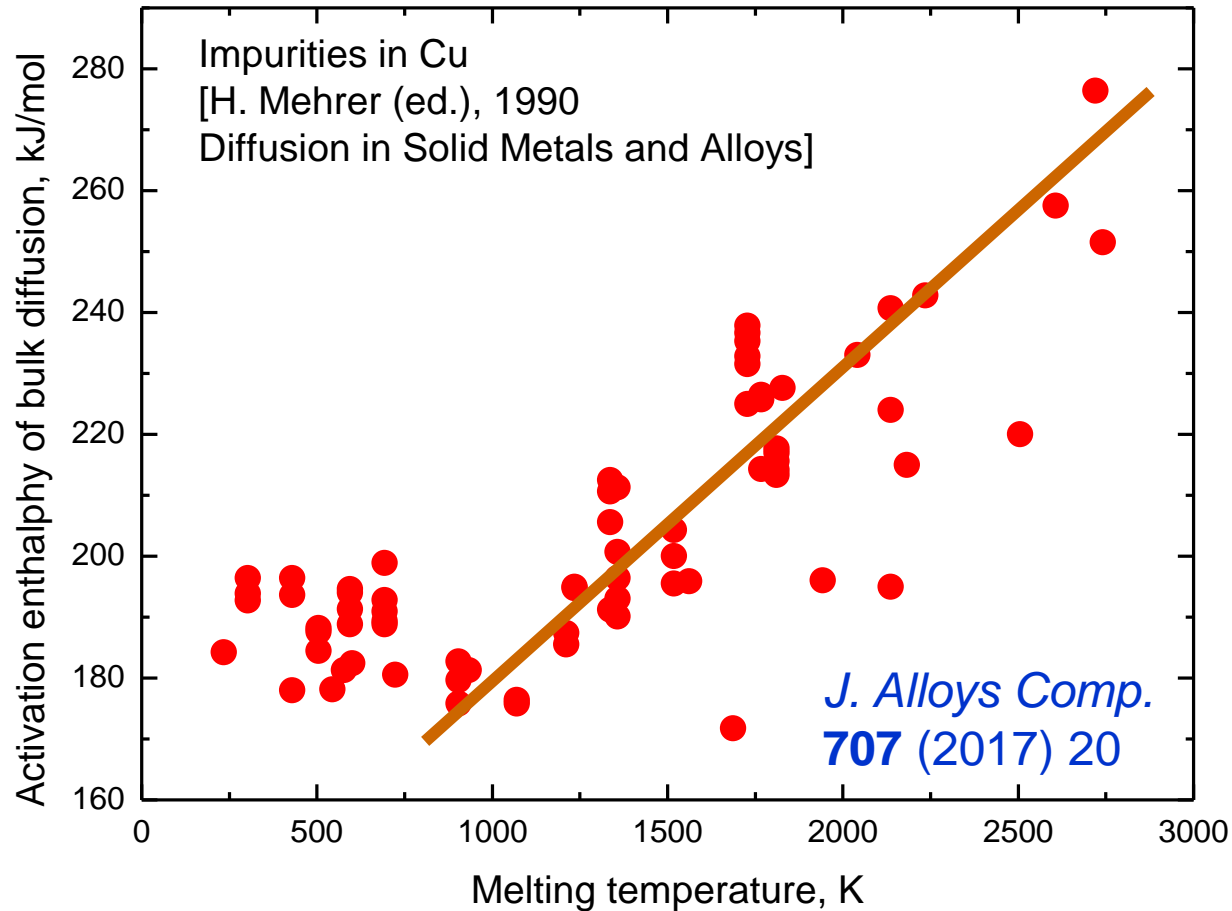
При перемещении в соседний узел атом преодолевает энергетический барьер



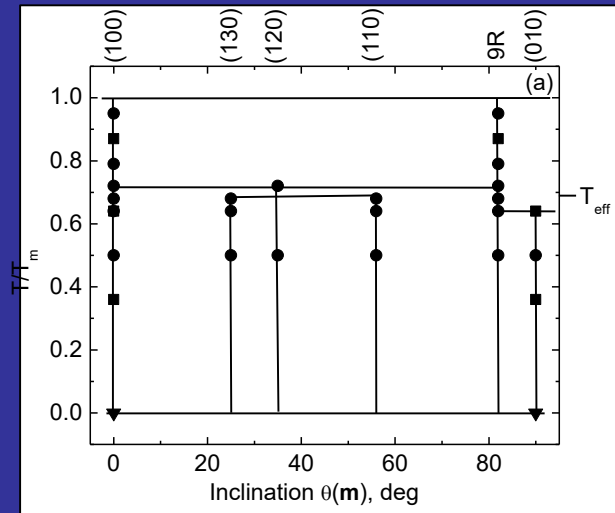
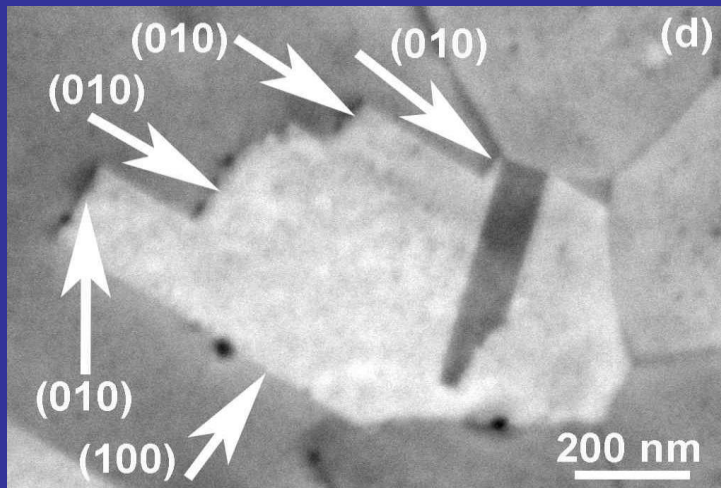
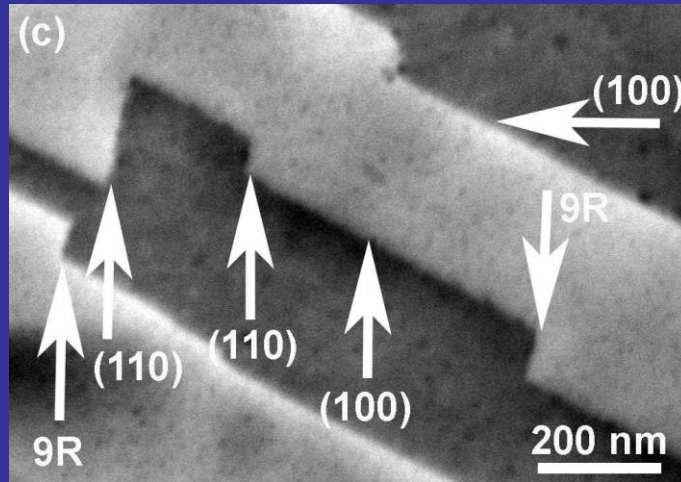
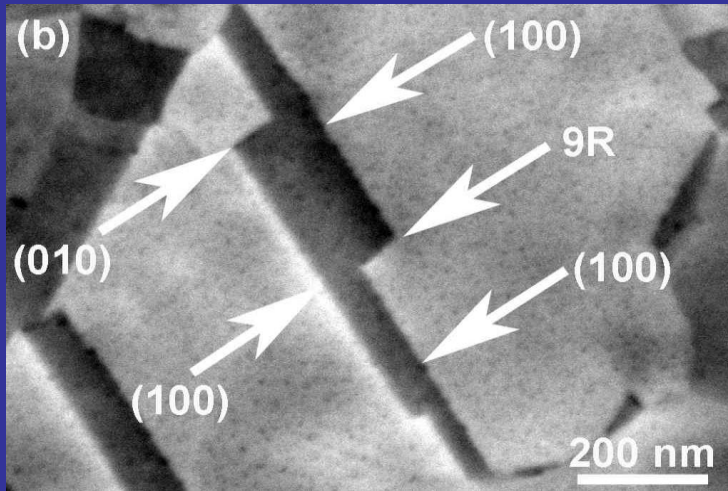
Correlation between T_{eff} and T_m of the dopant



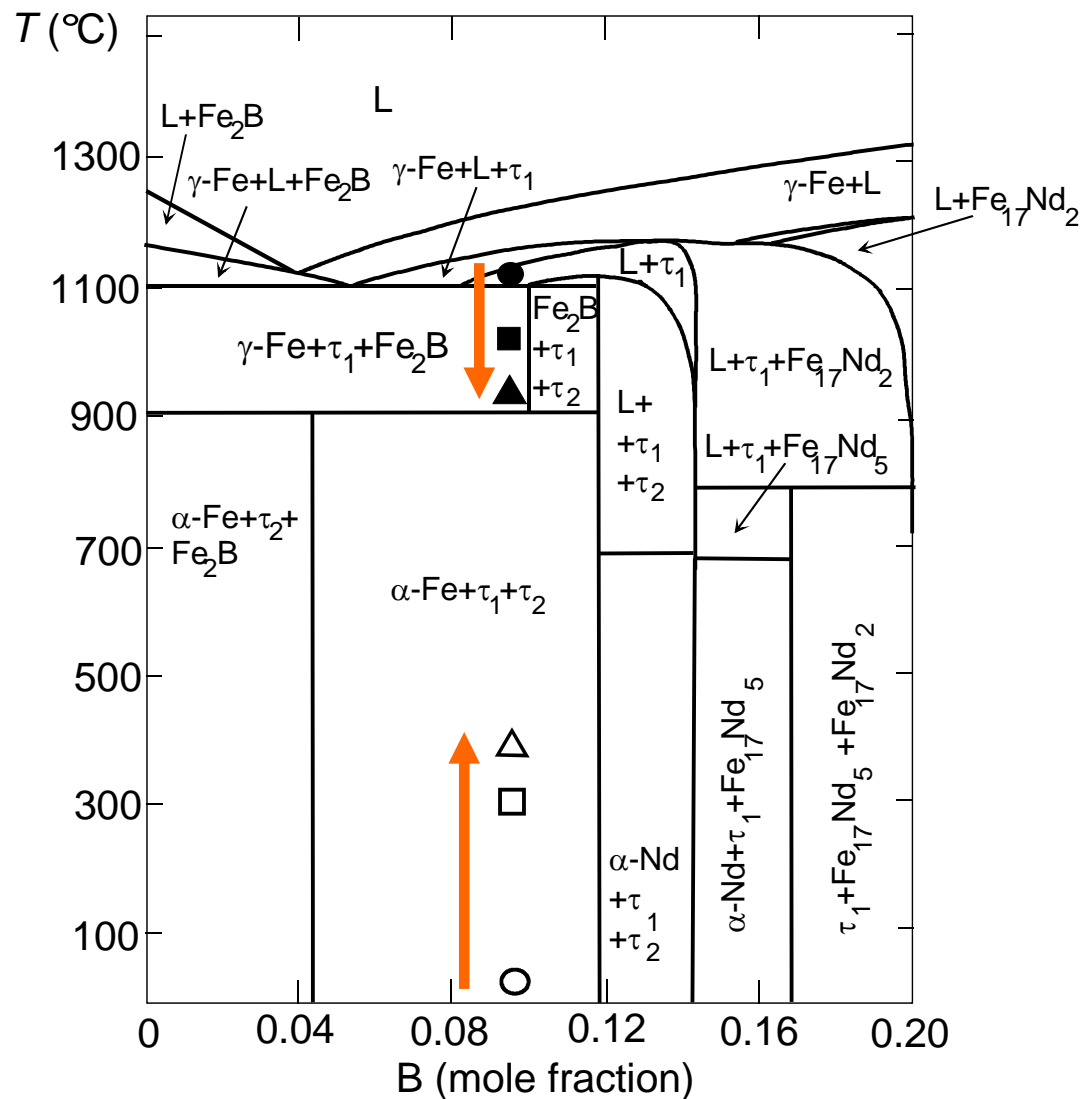
Correlation between activation enthalpy of bulk diffusion and T_m of the dopant



Facets in twin GBs in pure Cu after HPT are as if the sample was annealed at $900 \pm 50^\circ\text{C}$



If T_{HPT} increases, then T_{eff} decreases

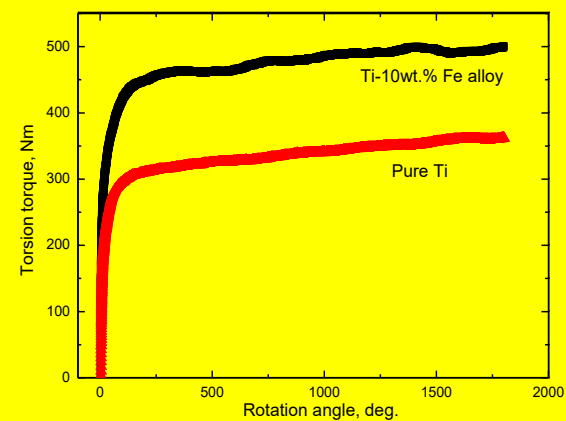
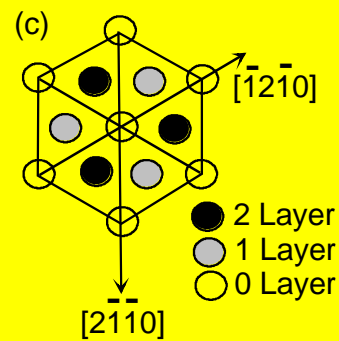
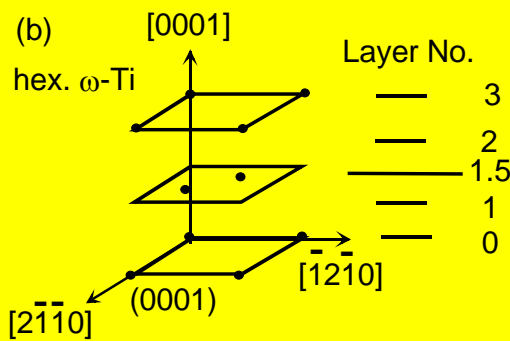
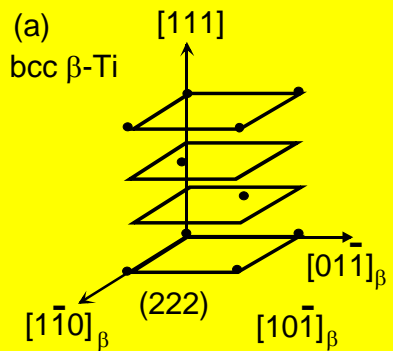
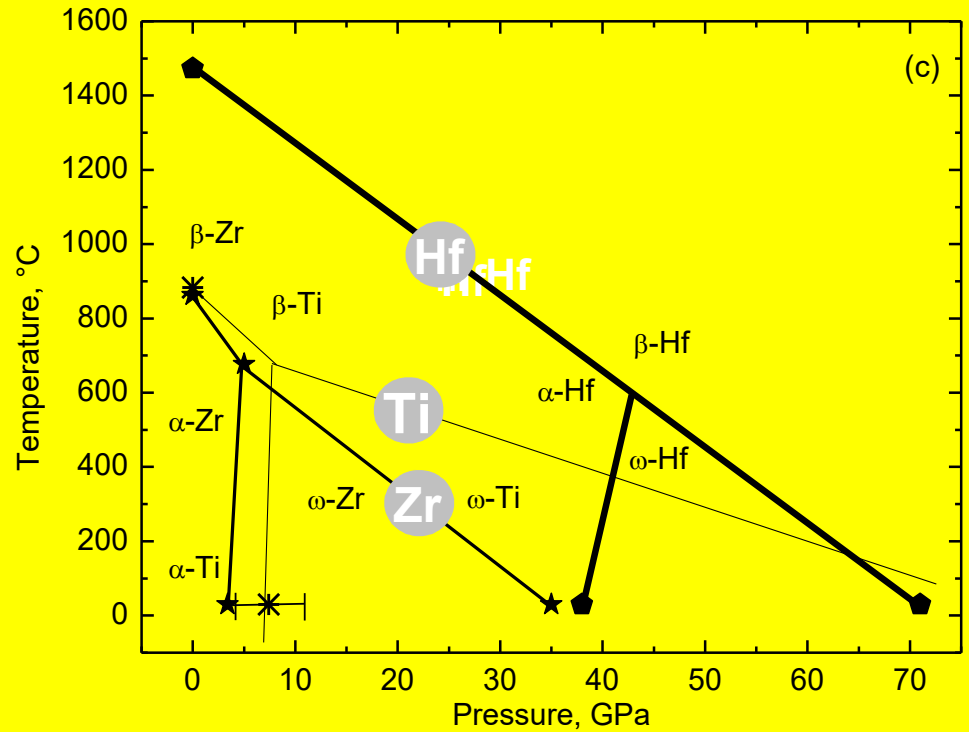
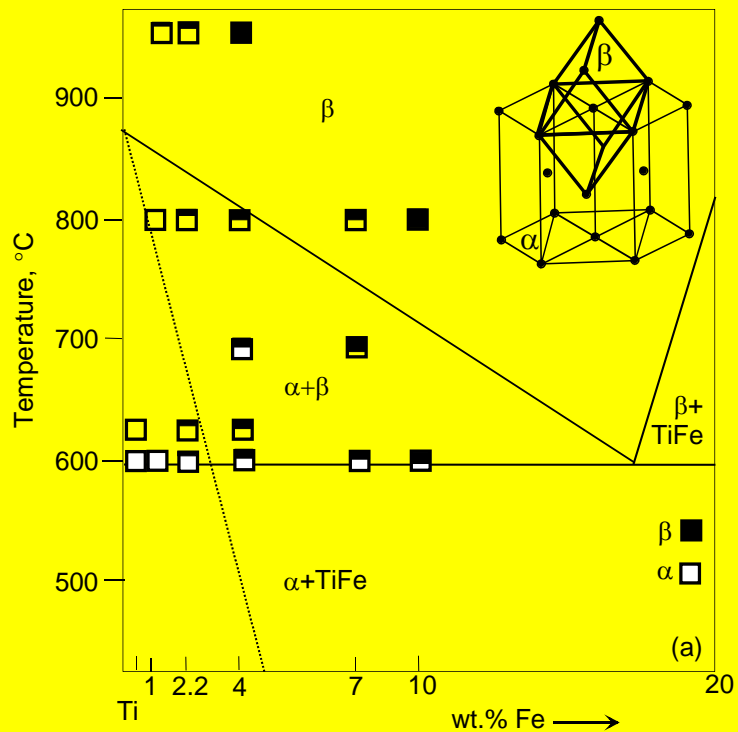


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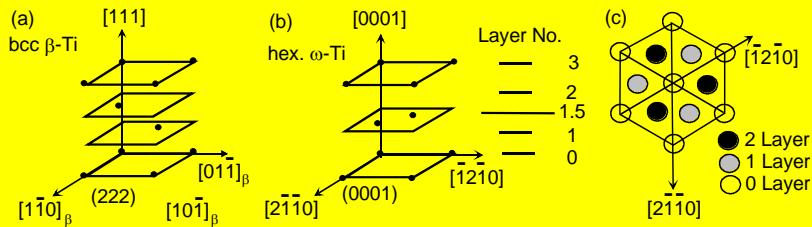
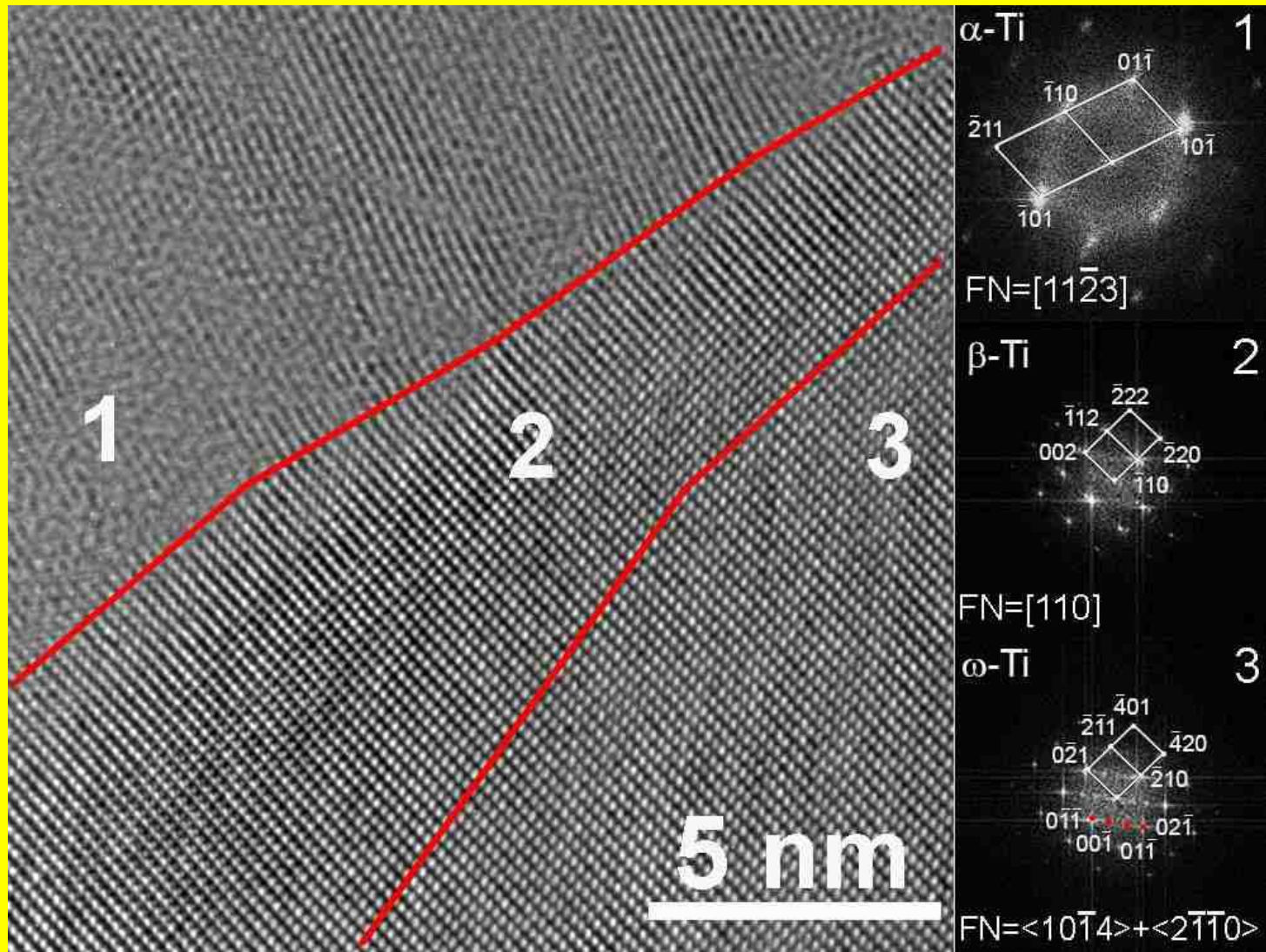
Diffusion- and diffusionless (martensitic) phase transformations

Ti-Fe alloys
 $\alpha\text{Ti} \leftrightarrow \beta\text{Ti} \leftrightarrow \omega\text{Ti}$

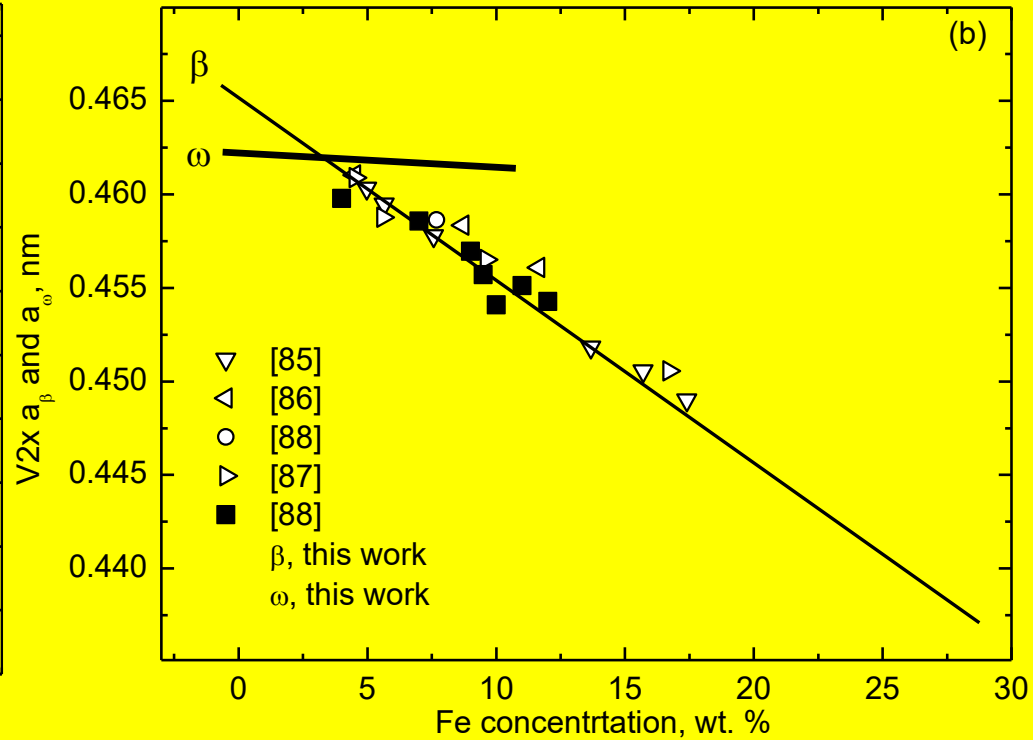
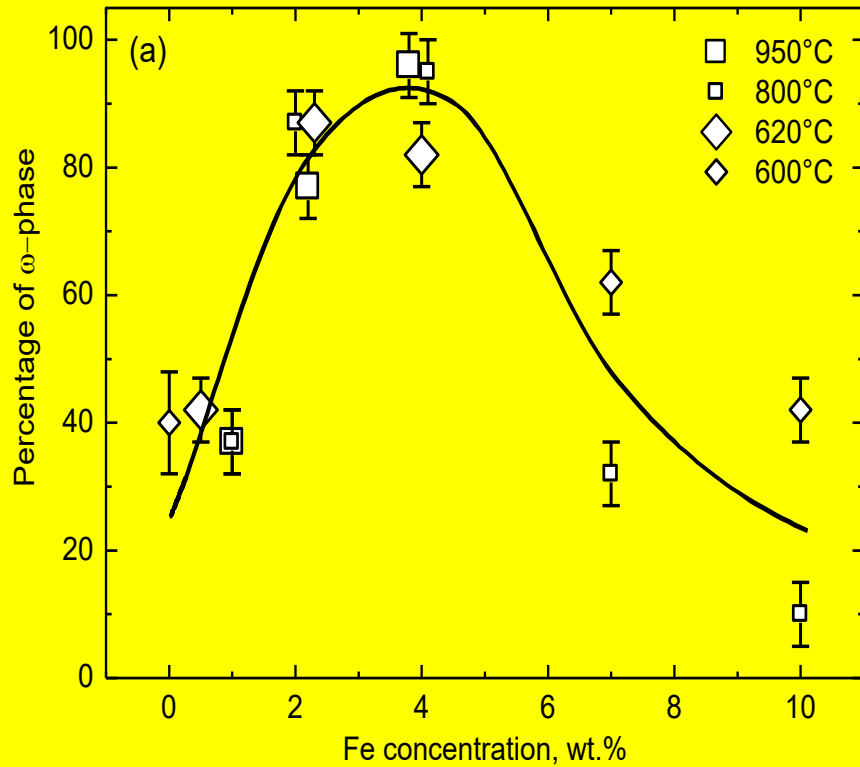
αTi ↔ βTi ↔ ωTi transformations



α Ti $\leftrightarrow\beta$ Ti $\leftrightarrow\omega$ Ti transformations



$\alpha\text{Ti} \leftrightarrow \beta\text{Ti} \leftrightarrow \omega\text{Ti}$ transformations



Best fit between βTi and ωTi phases is at 4 wt. % Fe

Conclusions

1. Composition of phases after HPT does not depend on that before HPT.
It is, therefore, equifinal.
2. It is equal to that after equilibrium annealing at certain T_{eff} .
3. Reason: high steady-state concentration of lattice defects in dynamic equilibrium
4. $T_{\text{eff}} \sim (T_m \text{ and } Q_b)$ of the dopant
5. Diffusion- and diffusionless (martensitic) phase transformations

Фазовые превращения:

-- на внутренних границах раздела